

## Direct Drive Components



## ABOUT ITG



Since the establishment of the company, we are all born to be passionate and determinate. With the professional team, advanced management system, top quality and excellent service, we are devoted to be one of the best direct drive manufacturers. Now ITG has become a high-quality direct drive supplier of leading manufacturers of semiconductor lithography equipment in China and an important partner of top world-famous German motion stage manufacturers. ITG is 100% focusing on direct drive technology, and is the best partner for direct drive systems.

## WIDE RANGE OF APPLICATIONS



Wafer and core level packaging



Lithography



Test and control equipment



SMT machine



Stamping/laser cutting



Flat panel display



Photovoltaic

## OUR STRENGTHS

- Sustainable technology innovation, high quality standards
- Specialized in providing direct drive as the core components of direct drive system
- Focus on customer needs, quick respond and short lead-time
- Leading technology and excellent service, your reliable long-term partner



## WHY ITG MOTORS

- Compact Size: Light weight, thin and smart
- Excellent Performances: High force density, Stable motion
- Excellent Electromagnetic Design: High energy efficiency and low heat
- High system dynamic performance: Swift response, quick tuning and high precisions
- Easy to integrate: Easy to install, compatible with many electronic control systems
- Wider product range: Complete categories and wide force range. ITG offers a wide variety of direct drive motor products on the market



Processing



Finishing/grinding



Electronic



Medical machinery



Packaging



Optics



Print/Scan



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## Coil Unit Naming

IC50/76/124  
-3S-T-xx

IC = Iron Core  
50/76/124 = Series Series Type (Width of coil unit)  
3/6/9/12/15/18/24/30/45 = Number of coils  
S/N/Y/Z = Line group type  
T/PT100/PT1000/None=temperature control Sensor type Sensor Types: T/PT100/PT1000/-  
None: T represents the default PTC110 and NTC 10KΩ, PT100 represents with PT100  
temperature sensor, PT1000 represents with PT1000 temperature sensor, None represents  
without Any temperature control sensor xx= represents the length of the motor outlet, the  
length can be customized according to customer needs, 01 represents 1 meter outlet, 02  
represents 2 meters outlet, 03...

## Magnet Plate Naming






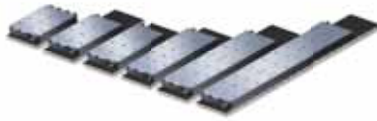

MP50-96

MP = Magnet Plate  
50 = Series Type  
96 = Length of  
Magnet Plate

## Linear motor selection guide

Fu (N)

Fc (N)

IC40 Series				
	IC40-03	<div><div></div></div> 110	<div><div></div></div> 45	P1-P2
	IC40-06	<div><div></div></div> 220	<div><div></div></div> 90	
IC50 Series				
	IC50-03	<div><div></div></div> 135	<div><div></div></div> 66	P3-P4
	IC50-06	<div><div></div></div> 270	<div><div></div></div> 132	
	IC50-12	<div><div></div></div> 540	<div><div></div></div> 264	
	IC50-18	<div><div></div></div> 810	<div><div></div></div> 396	
IC76 Series				
	IC76-06	<div><div></div></div> 496	<div><div></div></div> 220	P5-P6
	IC76-09	<div><div></div></div> 744	<div><div></div></div> 330	
	IC76-12	<div><div></div></div> 992	<div><div></div></div> 440	
	IC76-15	<div><div></div></div> 1240	<div><div></div></div> 550	
	IC76-18	<div><div></div></div> 1488	<div><div></div></div> 660	
	IC76-24	<div><div></div></div> 1984	<div><div></div></div> 880	
	IC76-30	<div><div></div></div> 2480	<div><div></div></div> 1100	
IC124 Series				
	IC124-12	<div><div></div></div> 1900	<div><div></div></div> 800	P7-P8
	IC124-15	<div><div></div></div> 2375	<div><div></div></div> 1000	
	IC124-18	<div><div></div></div> 2850	<div><div></div></div> 1200	
	IC124-30	<div><div></div></div> 4750	<div><div></div></div> 2000	
	IC124-45	<div><div></div></div> 7125	<div><div></div></div> 3000	
IC124WC Series				
	IC124WC-12	<div><div></div></div> 1900	<div><div></div></div> 1040	P9-P10
	IC124WC-15	<div><div></div></div> 2375	<div><div></div></div> 1300	
	IC124WC-18	<div><div></div></div> 2850	<div><div></div></div> 1560	
	IC124WC-30	<div><div></div></div> 4750	<div><div></div></div> 2600	
	IC124WC-45	<div><div></div></div> 7125	<div><div></div></div> 3900	
IC177WC Series				
	IC177WC-12	<div><div></div></div> 2700	<div><div></div></div> 1200 1500	P11-P12
	IC177WC-15	<div><div></div></div> 3375	<div><div></div></div> 1500 1950	
	IC177WC-18	<div><div></div></div> 4040	<div><div></div></div> 1800 2340	
	IC177WC-24	<div><div></div></div> 5400	<div><div></div></div> 2400 3000	
	IC177WC-30	<div><div></div></div> 6750	<div><div></div></div> 3000 3900	
	IC177WC-45	<div><div></div></div> 10125	<div><div></div></div> 4500 5850	
IC230WC Series				
	IC230WC-12	<div><div></div></div> 3360	<div><div></div></div> 1600 2080	P13-P14
	IC230WC-15	<div><div></div></div> 4200	<div><div></div></div> 2000 2600	
	IC230WC-18	<div><div></div></div> 5040	<div><div></div></div> 2400 3120	
	IC230WC-24	<div><div></div></div> 6720	<div><div></div></div> 3200 4160	
	IC230WC-30	<div><div></div></div> 8400	<div><div></div></div> 4000 5200	
	IC230WC-45	<div><div></div></div> 12600	<div><div></div></div> 6000 7800	





#### Coil Unit Naming

IL59-6S-T-01

IL= Ironless  
59= Series Type  
6S= Coil numbers and Winding Types  
T/PT100/PT1000/None = temperature control sensor type Sensor Types:  
T/PT100/PT1000/None: T represents the default PTC110 and NTC 10K $\Omega$ , PT100 means with PT100 temperature sensor, PT1000 means with PT1000 temperature sensor, None means without any temperature control sensor  
01 means length of cable 1m, default cable length 0.5m, can be custom made as well

#### Magnet Plate Naming










MY59-90

MY = Magnet Yoke  
59 = Series Type  
90 = Length of Magnet Yoke

#### Linear motor selection guide

■ Fu (N)

■ Fc (N)

ILS42DHM Series				
	ILS42DHM-03	<div><div></div></div> 20	<div><div></div></div> 5	P19-P20
	ILS42DHM-06	<div><div></div></div> 40	<div><div></div></div> 10	
	ILS42DHM-09	<div><div></div></div> 60	<div><div></div></div> 15	
IL32 Series				
	IL32-03	<div><div></div></div> 46	<div><div></div></div> 11.5	P21-P22
	IL32-06	<div><div></div></div> 92	<div><div></div></div> 23	
IL42 Series				
	IL42-03	<div><div></div></div> 40	<div><div></div></div> 11	P23-P24
	IL42-06	<div><div></div></div> 80	<div><div></div></div> 22	
IL44 Series				
	IL44-03	<div><div></div></div> 45	<div><div></div></div> 20	P25-P26
	IL44-06	<div><div></div></div> 90	<div><div></div></div> 40	
	IL44-09	<div><div></div></div> 135	<div><div></div></div> 60	
IL59 Series				
	IL59-03	<div><div></div></div> 105	<div><div></div></div> 30	P27-P28
	IL59-06	<div><div></div></div> 210	<div><div></div></div> 60	
	IL59-09	<div><div></div></div> 315	<div><div></div></div> 90	
	IL59-12	<div><div></div></div> 420	<div><div></div></div> 120	
IL91 Series				
	IL91-03	<div><div></div></div> 250	<div><div></div></div> 73	P29-P30
	IL91-06	<div><div></div></div> 500	<div><div></div></div> 146	
	IL91-09	<div><div></div></div> 750	<div><div></div></div> 219	
	IL91-12	<div><div></div></div> 1000	<div><div></div></div> 292	
	IL91-15	<div><div></div></div> 1250	<div><div></div></div> 365	
IL109 Series				
	IL109-03	<div><div></div></div> 645	<div><div></div></div> 125	P31-P32
	IL109-06	<div><div></div></div> 1290	<div><div></div></div> 250	
	IL109-09	<div><div></div></div> 1935	<div><div></div></div> 375	
	IL109-12	<div><div></div></div> 2850	<div><div></div></div> 500	
	IL109-18	<div><div></div></div> 3870	<div><div></div></div> 750	
IL109X Series				
	IL109X-03	<div><div></div></div> 730	<div><div></div></div> 145	P33-P34
	IL109X-06	<div><div></div></div> 1460	<div><div></div></div> 290	
	IL109X-09	<div><div></div></div> 2190	<div><div></div></div> 435	
	IL109X-12	<div><div></div></div> 2920	<div><div></div></div> 580	
	IL109X-18	<div><div></div></div> 4380	<div><div></div></div> 870	
IL150 Series				
	IL150-03	<div><div></div></div> 1250	<div><div></div></div> 250	P35-P36
	IL150-06	<div><div></div></div> 2500	<div><div></div></div> 500	
	IL150-09	<div><div></div></div> 3750	<div><div></div></div> 750	
	IL150-12	<div><div></div></div> 5000	<div><div></div></div> 1000	
	IL150-15	<div><div></div></div> 7500	<div><div></div></div> 1500	



- Small force applications: Force range  $F_c$ :45-90N,  $F_p$ :110-220N
- Very compact size, and with extremely high force density
- Very low attraction force and cogging
- Excellent heat dissipation performance

- Driving voltages from 45Vac rms Voltage to 380Vac rms are applicable
- Very high speed motors with the S windings and
- Supper high speed with the Z windings can be customized
- Any length of high flex chain cables for motors can be chosen

Performances					
Parameters	Remarks	Symbol	Unit	IC40-03	IC40-06
Winding Type				S	S
Motor type	3 phases synchronous Ironcore			220Vacrms (320Vdc)	
Ultimate Force @ 10 /s ↑	Magnet@25	$F_u$	N	110	220
Peak Force@6 /s ↑	Magnet@25	$F_p$	N	95	190
Continuous Force	Coil@110	$F_c$	N	45	90
Maximum Speed	@320V	$V_{max}$	m/s	6	6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	30	30
Motor Constant	Coils@25	S	N <sup>2</sup> /W	40	80

Electrical					
Ultimate Current	Magnet@25	$I_u$	Arms	5.0	9.9
Peak Current	Magnet@25	$I_p$	Arms	3.7	7.3
Continuous Current	Coil@110	$I_c$	Arms	1.5	3.0
Back EMF	Phase-Phase peak	$E_{bmf}$	V/M/S	24	24
Resistance Per Phase	Coil@25	$R_{ph}$	$\Omega$	5	2.5
Induction Per Phase	$L < 0.63I_p$	$L_{ph}$	mh	30	15
Electrical Time Constant	Coil@25	$\tau_e$	ms	6	6
Power Loss	All coils	$P_c$	W	66	132

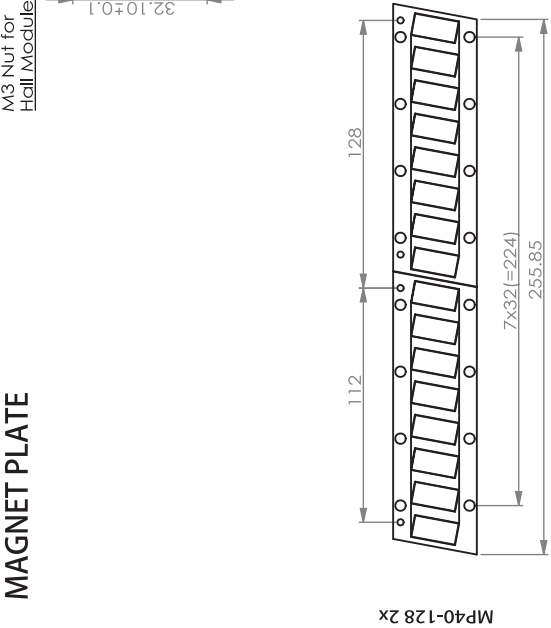
Thermal					
Thermal R.	Coils to mount. Sfc.	$R_{th}$	°C/W	1.85	0.94
Temp. Sensor				Optional PTC 1k $\Omega$ /NTC	

Mechanical					
Coil Unit Weight	ex.cables	W	kg	0.4	0.7
Coil Unit Length	ex.cables	L	mm	96	160
Motor Attraction Force	Rms@0A	$F_a$	N	220	500
Magnet Pitch	N-N	$\tau$	mm	32	32
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> AWG21)	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)	
Cable life	Minimum		Cycles	>5,000,000	
Bending Radius Static	Minimum		mm	$\geq 4 \times \phi$	
Bending Radius Dynamic	Minimum		mm	$\geq 7.5 \times \phi$	

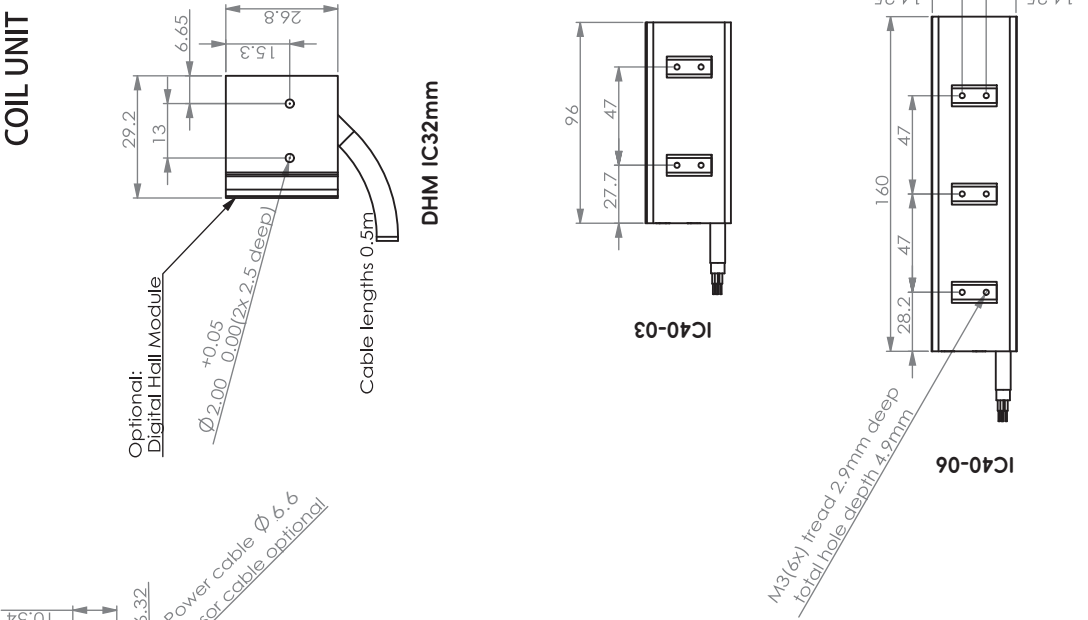


Magnet Plate Mounting Dimensions				Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	64	128		1	0V	Phase U	1	PTC 1KΩ	Brown
M4 Bolts	4	8		2	5~28V	Phase V	2	PTC 1KΩ	White
Weight (Kg/m)		1.6		3	Hall A	Phase W	3	NTC	Yellow
				4	Hall B	PE	4	NTC	Green
Magnet Plates can be jointed together without limits				5	Hall C	Yellow-Green			

MAGNET PLATE



COIL UNIT





- Middle-Low force applications: Force range  $F_c$ : 66-396N,  $F_p$ : 135-810N
- Compact size with extremely high force density and ratio of force/weight
- Very low attraction force and cogging
- Very good heat dissipation performance

- Driving voltages from 45Vac rms Voltage to 380Vac rms are available
- Very high speed motors with the S windings and • Supper high speed available for the Z windings
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

Performance													
Parameter	Remarks	Symbol	Unit	IC50-03	IC50-06	IC50-09	IC50-12	IC50-18	IC50LV-03	IC50LV-06	IC50LV-12	IC50LV-18	
Winding Type				S	S	N	S	S	S	Z	Z	Z	Y
Motor type	3 phases synchronous Ironcore, 380Vacrms (600Vdc)								Low voltage 45Vacrms (60Vdc)				
Ultimate Force @ 10 /s ↑	Magnet@25	$F_u$	N	135	270	405	405	540	810	135	270	540	810
Peak Force@6 /s ↑	Magnet@25	$F_p$	N	116	232	348	348	464	696	116	232	464	696
Continuous Force	Coil@110	$F_c$	N	66	132	198	198	264	396	66	132	264	396
Maximum Speed	@600V	$V_{max}$	m/s	12	12	3.2	12	12	12	5	5	5	5
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	39	39	119	39	39	39	13	13	13	26
Motor Constant	Coils@25	S	N <sup>2</sup> /W	94	188	282	282	376	563	94	188	376	563

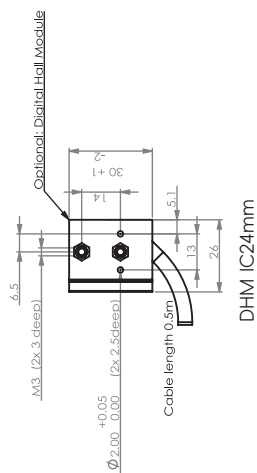
Electrical													
Ultimate Current	Magnet@25	$I_u$	Arms	4.7	9.4	4.6	14.0	18.7	28.1	14.0	28.1	56.1	42.1
Peak Current	Magnet@25	$I_p$	Arms	3.5	6.9	3.4	10.4	13.8	20.8	10.4	20.8	41.5	31.1
Continuous Current	Coil@110	$I_c$	Arms	1.7	3.4	1.7	5.0	6.8	10.2	5.1	10.2	20.3	15.2
Back EMF	Phase-Phase peak	$E_{mf}$	V/M/S	32	32	97	32	32	32	11	11	11	21
Resistance Per Phase	Coil@25	$R_{ph}$	$\Omega$	5.4	2.7	16	1.8	1.35	0.90	0.56	0.28	0.14	0.40
Induction Per Phase	$L < 0.63\mu p$	$L_{ph}$	mh	35	17.6	104.0	11.7	8.8	5.9	3.6	1.8	0.9	2.6
Electrical Time Constant	Coil@25	$\tau_e$	ms	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
Power Loss	All coils	$P_c$	W	62	124	186	186	248	372	62	124	248	372

Thermal													
Thermal R.	Coils to mount. Sfc.	$R_{th}$	°C/W	1.5	0.75	0.5	0.5	0.375	0.25	1.5	0.75	0.375	0.25
Temp. Sensor								PTC 1k $\Omega$ /NTC					

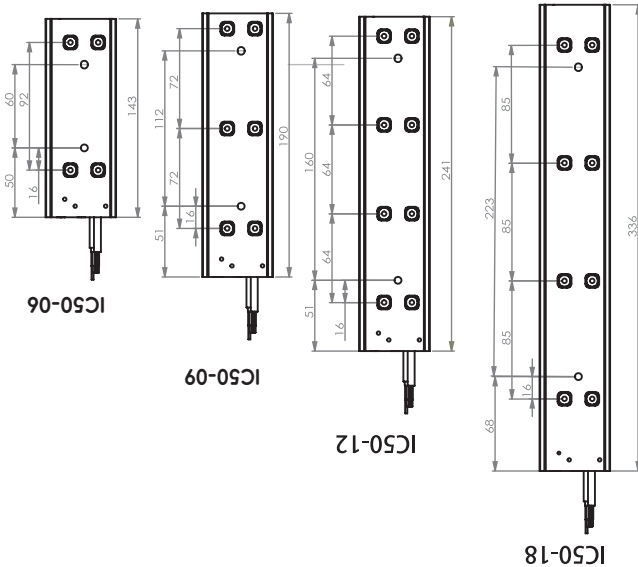
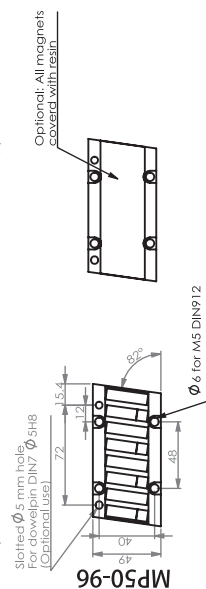
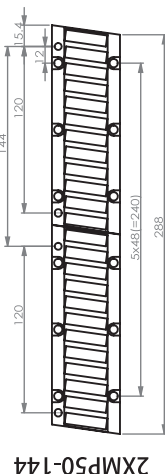
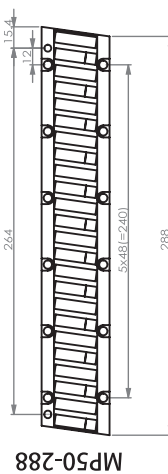
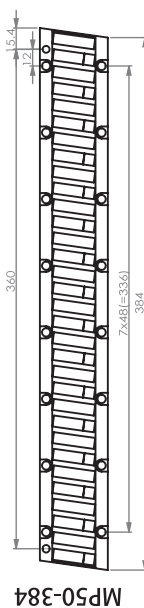
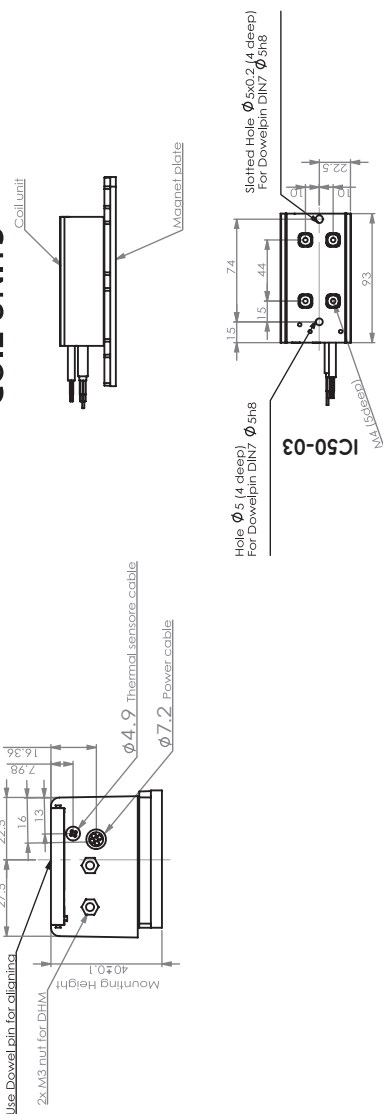
Mechanical														
Coil Unit Weight	ex.cables	W	kg	0.55	0.9	1.2	1.2	1.55	2.25	0.55	0.9	1.55	2.25	
Coil Unit Length	ex.cables	L	mm	93	143	190	190	241	336	93	143	241	336	
Motor Attraction Force	Rms@0A	Fa	N	300	500	700	700	900	1300	300	500	900	1300	
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24	
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	7.2(4G0.75mm <sup>2</sup> AWG19)								10.1(4G2.5mm <sup>2</sup> AWG14)	6.4(4G2.5mm <sup>2</sup> AWG14)	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)										
Cable life	Minimum		Cycles	>5,000,000										
Bending Radius Static	Minimum		mm	≥4x ϕ										
Bending Radius Dynamic	Minimum		mm	≥7.5x ϕ										

Magnet Plate Mounting Dimensions					Dig. Hall sensor connections			Motor connections			Temperature Sensor connections		
Length (mm)	96	144	288	384	1	0V	Gray	1	Phase U	Phase 1	1	PTC 1KΩ	Brown
M5 Bolts	4	6	12	16	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White
Weight (Kg/m)	2.05				3	Hall A	White	3	Phase W	Phase 3	3	NTC	Yellow
					4	Hall B	Green	4	PE	Yellow-Green	4	NTC	Green
Magnet Plates can be jointed together without limits					5	Hall C	Yellow						

# MAGNET PLATES



## COIL UNITS





- Middle force applications: Force range Fc: 220-1100N, Fp: 496-2480N
- Compact size with extremely high force density and ratio of force/-weight
- Very low attraction force and cogging
- Very good heat dissipation performance
- Air cooling and water cooling are optional

- N windings motors with small driving current make the entire solution less costly, S winding motors can provide high speed for heavy duties
- Long Versions of motors widely cover the big force and long travel applications
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

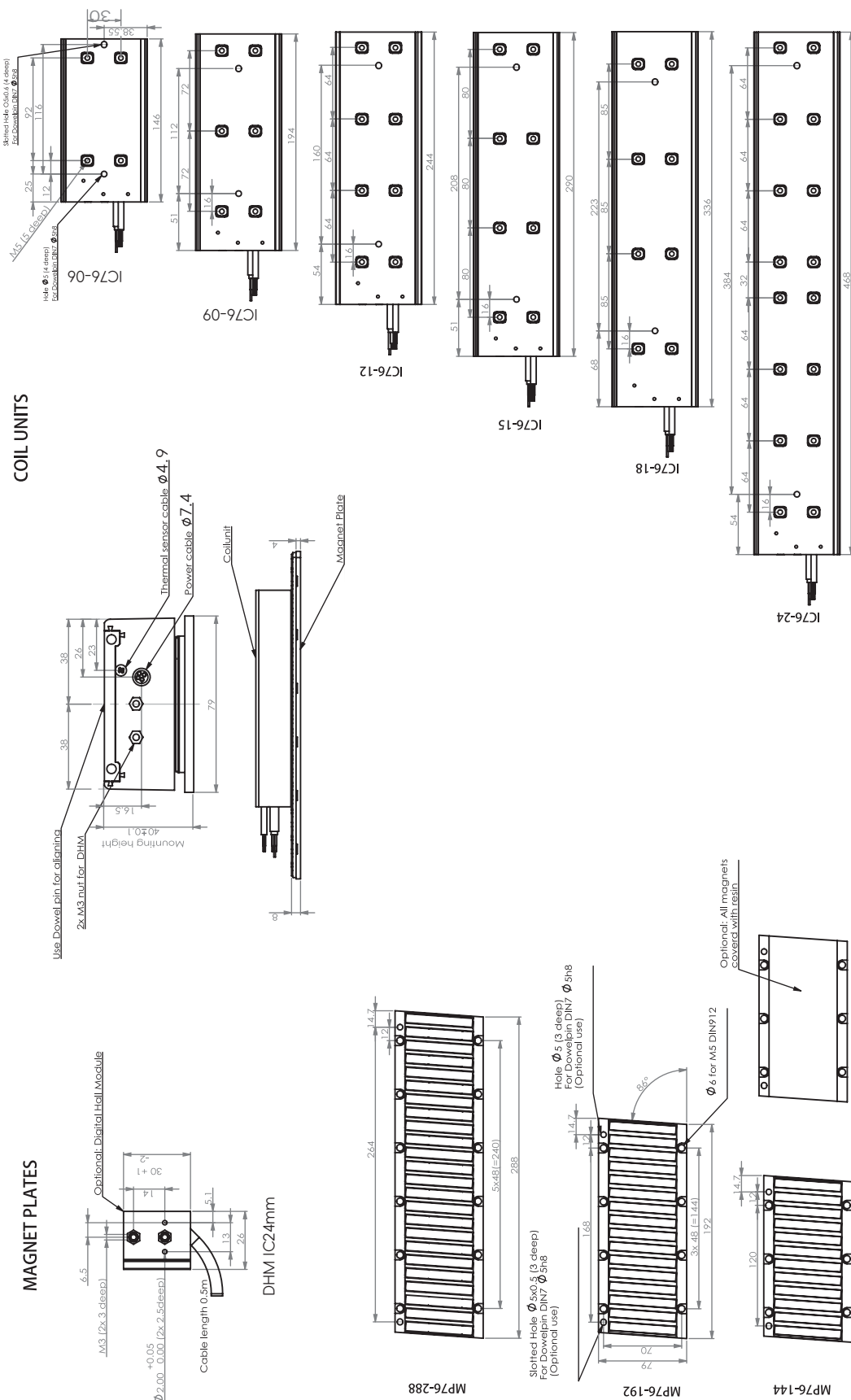
Performance																	
Parameter	Remarks	Symbol	Unit	IC76-06		IC76-09		IC76-12		IC76-15		IC76-18		IC76-24		IC76-30	
Winding Type				N	S	N	S	N	S	N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironcore, 380Vacrms (600Vdc)																
Ultimate Force @ 10 /s ↑	Magnet@25	Fu	N	496	496	744	744	992	992	1240	1240	1488	1488	1984	1984	2480	2480
Peak Force@6 /s ↑	Magnet@25	Fp	N	440	440	660	660	880	880	1100	1100	1320	1320	1760	1760	2200	2200
Continuous Force	Coil@110	Fc	N	220	220	330	330	440	440	550	550	660	660	880	880	1100	1100
Maximum Speed	@600V	Vmax	m/s	4	8	4	8	4	8	4	8	4	8	4	8	4	8
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	93	46.5	139.5	46.5	93	46.5	112.5	46.5	93	46.5	93	46.5	112.5	46.5
Motor Constant	Coils@25	S	N²/W	380	380	570	570	760	760	950	950	1140	1140	1520	1520	1900	1900

Electrical																	
Ultimate Current	Magnet@25	Iu	Arms	7.2	14.4	7.2	21.6	14.4	28.8	14.9	36.0	21.6	43.2	28.8	57.7	29.8	72.1
Peak Current	Magnet@25	Ip	Arms	5.5	11.0	5.5	16.5	11.0	22.0	11.4	27.5	16.5	33.0	22.0	44.0	22.7	55.0
Continuous Current	Coil@110	Ic	Arms	2.4	4.7	2.4	7.1	4.7	9.5	4.9	11.8	7.1	14.2	9.5	18.9	9.8	23.7
Back EMF	Phase-Phase peak	Bemf	V/M/S	76	38	114	38	76	38	92	38	76	38	76	38	92	38
Resistance Per Phase	Coil@25	Rph	Ω	7.21	1.80	10.80	1.21	3.61	0.90	4.32	0.72	2.41	0.59	1.81	0.46	2.17	0.37
Induction Per Phase	I<0.63Ip	Lph	mh	54.1	13.5	81.0	9.1	27.1	6.8	32.4	5.4	18.1	4.4	13.6	3.5	16.3	2.8
Electrical Time Constant	Coil@25	τe	ms	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Power Loss	All coils	Pc	W	171	171	256	256	341	341	427	427	512	512	683	683	853	853

Thermal																	
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.48	0.48	0.32	0.32	0.24	0.24	0.19	0.19	0.16	0.16	0.12	0.12	0.1	0.1
Temp. Sensor				PTC 1kΩ/NTC													

Mechanical																		
Coil Unit Weight	ex.cables	W	kg	1.45	1.45	1.9	1.9	2.5	2.5	3	3	3.65	3.65	5	5	6	6	
Coil Unit Length	ex.cables	L	mm	146	146	194	194	244	244	290	290	336	336	468	468	562	562	
Motor Attraction Force	Rms@0A	Fa	N	950	950	1325	1325	1700	1700	2075	2075	2450	2450	3400	3400	4150	4150	
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24	24	24	24	24	
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	7.4(4G1mm <sup>2</sup> AWG18)												10.1(4G2.5mm <sup>2</sup> AWG14)		
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)														
Cable life	Minimum		Cycles	>5,000,000														
Bending Radius Static	Minimum		mm	≥4× φ														
Bending Radius Dynamic	Minimum		mm	≥7.5× φ														

Magnet Plate Mounting Dimensions				Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	144	192	288	1	0V	1	Phase U	1	PTC 1KΩ
M5 Bolts	6	8	12	2	5~28V	2	Phase V	2	PTC 1KΩ
Weight (Kg/m)	3.75			3	Hall A	3	Phase W	3	NTC
				4	Hall B	4	PE	4	NTC
Magnet Plates can be jointed together without limits				5	Hall C		Yellow-Green		Green





- Large force applications: Force range Fc:800-3000N, Fp:1900-7125N
- Compact size with extremely high force density and ratio of force/weight
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very low attraction force and cogging
- Very good heat dissipation performance
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

Performance															
Parameter	Remarks	Symbol	Unit	IC124-12		IC124-15		IC124-18		IC124-24		IC124-30		IC124-45	
Winding Type				N	S	N	S	N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironcore, 380Vacrms (600Vdc)														
Ultimate Force @ 10 /s ↑	Magnet@25	Fu	N	1900	1900	2375	2375	2850	2850	3800	3800	4750	4750	7125	7125
Peak Force@6 /s ↑	Magnet@25	Fp	N	1680	1680	2100	2100	2520	2520	3360	3360	4200	4200	6300	6300
Continuous Force	Coil@110	Fc	N	800	800	1000	1000	1200	1200	1600	1600	2000	2000	3000	3000
Maximum Speed	@600V	Vmax	m/s	3	6	3	6	3	6	3.0	6.0	3	6	3	6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	186.0	93.0	224.5	93.0	186.0	89.9	186.0	93.0	224.5	93.0	224.5	93.0
Motor Constant	Coils@25	S	N <sup>2</sup> /W	1760	1760	2200	2200	2640	2640	3520	3520	4400	4400	6600	6600

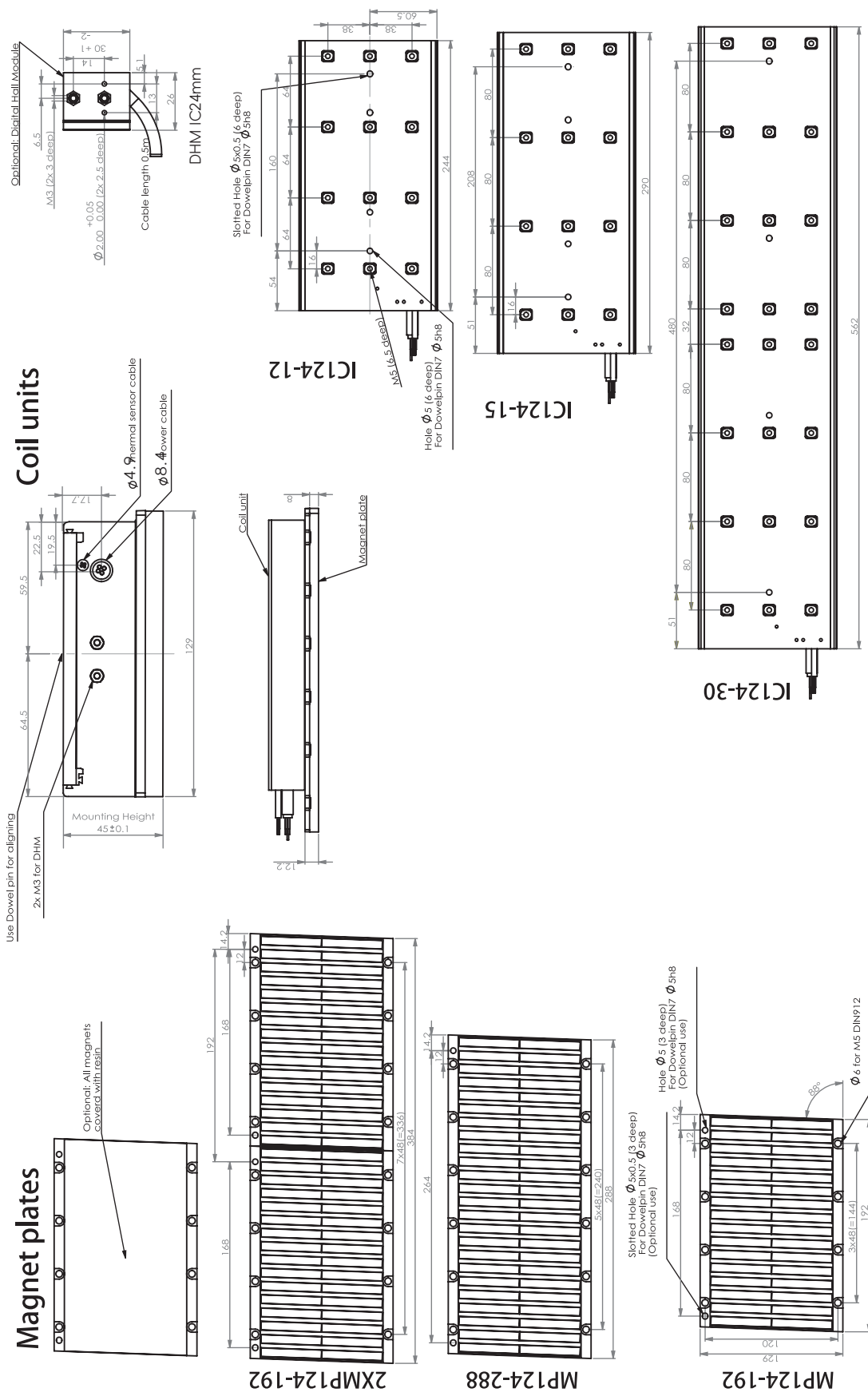
Electrical															
Ultimate Current	Magnet@25	Iu	Arms	14	28	14	35	21	43	28	56	29	69	43	104
Peak Current	Magnet@25	Ip	Arms	11	21	11	26	16	33	21	42	22	53	33	79
Continuous Current	Coil@110	Ic	Arms	4	9	4	11	6	13	9	18	9	22	13	32
Back EMF	Phase-Phase peak	Bemf	V/M/S	152	76	183	76	152	73	152	76	183	76	183	76
Resistance Per Phase	Coil@25	Rph	Ω	6.35	1.59	7.55	1.27	4.24	1.02	3.2	0.8	3.78	0.64	2.53	0.43
Induction Per Phase	I<0.63Ip	Lph	mh	51	13	60	10	34	8	25.4	6.4	30	5	20	3
Electrical Time Constant	Coil@25	τe	ms	8	8	8	8	8	8	8	8	8	8	8	8
Power Loss	All coils	Pc	W	487	487	609	609	731	731	853	853	1218	1218	1827	1827

Thermal															
Thermal R.	Coils to mount. Sfc	Rth	°C/W	0.17	0.17	0.13	0.13	0.11	0.11	0.08	0.08	0.07	0.07	0.04	0.04
Temp. Sensor				PTC 1kΩ/NTC											

Mechanical																
Coil Unit Weight	ex.cables	W	kg	4.6	4.6	5.5	5.5	6.5	6.5	9	9	11	11	16.5	16.5	
Coil Unit Length	ex.cables	L	mm	244	244	290	290	338	338	468	468	562	562	847	847	
Motor Attraction Force	Rms@0A	Fa	N	3400	3400	4150	4150	4900	4900	6800	6800	8300	8300	12450	12450	
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24	24	24	
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> AWG16)						10.1(4G2.5mm <sup>2</sup> AWG14)				12.1(4G4mm <sup>2</sup> )		
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)												
Cable life	Minimum		Cycles	>5,000,000											>3-5millions	
Bending Radius Static	Minimum		mm	≥4× φ											≥5×φ	
Bending Radius Dynamic	Minimum		mm	≥7.5× φ											≥10×φ	



Magnet Plate Mounting Dimensions			Dig. Hall sensor connections		Motor connections		Temperature Sensor connections		
Length (mm)	192	288	1	0V	1	Phase U	1	PTC 1KΩ	Brown
M5 Bolts	8	12	2	5~28V	2	Phase V	2	PTC 1KΩ	White
Weight (Kg/m)	10.45	Magnet Plates can be jointed together without limits	3	Hall A	3	Phase W	3	NTC	Yellow
			4	Hall B	4	PE	4	NTC	Green
			5	Hall C		Yellow-Green			





- Water cooled technology Version for the IC124 series motors
- Very compact size, and with extremely high force density
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very low attraction force and cogging
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

Performance													
Parameter	Remarks	Symbol	Unit	IC124WC-12		IC124WC-15		IC124WC-18		IC124WC-30		IC124WC-45	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironcore, 380Vacrms (600Vdc)												
Ultimate Force @ 10 /s ↑	Magnet@25	Fu	N	1900	1900	2375	2375	2850	2850	4750	4750	7125	7125
Peak Force@6 /s ↑	Magnet@25	Fp	N	1680	1680	2100	2100	2520	2520	4200	4200	6300	6300
Continuous Force (water cooling)	Coil@110	Fcw	N	1040	1040	1300	1300	1560	1560	2600	2600	3900	3900
Maximum Speed	@600V	Vmax	m/s	3	6	3	6	3	6	3	6	3	6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	186.0	93.0	224.5	93.0	186.0	90.0	224.5	93.0	224.5	93.0
Motor Constant	Coils@25	S	N <sup>2</sup> /W	1760	1760	2200	2200	2640	2640	4400	4400	6600	6600

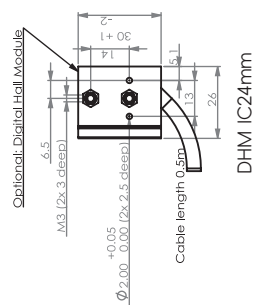
Electrical													
Ultimate Current	Magnet@25	Iu	Arms	14	28	14	35	21	43	29	69	43	104
Peak Current	Magnet@25	Ip	Arms	11	21	11	26	16	33	22	53	33	79
Continuous Current Water cooled	Coil@110	Icw	Arms	6	11	6	14	8	17	12	28	17	42
Back EMF	Phase-Phase peak	Bemf	V/M/S	152	76	183	76	152	73	183	76	183	76
Resistance Per Phase	Coil@25	Rph	Ω	6.35	1.59	7.55	1.27	4.24	1.02	3.78	0.64	2.53	0.43
Induction Per Phase	I<0.63Ip	Lph	mh	51	13	60	10	34	8	30	5	20	3
Electrical Time Constant	Coil@25	τe	ms	8	8	8	8	8	8	8	8	8	8
Power Loss	All coils	Pc	W	487	487	609	609	731	731	1218	1218	1827	1827

Thermal													
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	0.17	0.17	0.13	0.13	0.11	0.11	0.07	0.07	0.04	0.04
Temp. Sensor				PTC 1kΩ/NTC									

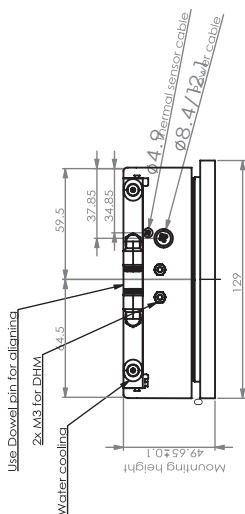
Mechanical													
Coil Unit Weight	ex.cables	W	kg	4.8	4.8	6	6	7.2	7.2	12	12	18	18
Coil Unit Length	ex.cables	L	mm	244	244	290	290	338	338	568	568	847	847
Motor Attraction Force	Rms@0A	Fa	N	3400	3400	4150	4150	4900	4900	8300	8300	12450	12450
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> AWG16)						10.1(4G2.5mm <sup>2</sup> AWG14)		12.1(4G4mm <sup>2</sup> )	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)									
Cable life	Minimum		Cycles	>5,000,000							>3-5millions		
Bending Radius Static	Minimum		mm	≥4x ϕ							≥5x ϕ		
Bending Radius Dynamic	Minimum		mm	≥7.5x ϕ							≥10x ϕ		

Magnet Plate Mounting Dimensions			Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	192	288	1	0V	1	Phase U	1	PTC 1KΩ
M5 Bolts	8	12	2	5~28V	2	Phase V	2	PTC 1KΩ
Weight (Kg/m)	10.45	Magnet Plates can be jointed together without limits	3	Hall A	3	Phase W	3	NTC
			4	Hall B	4	PE	4	NTC
			5	Hall C		Yellow-Green		Green

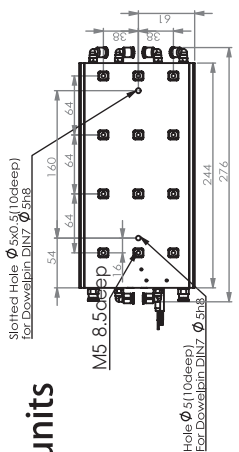
## Magnet plates



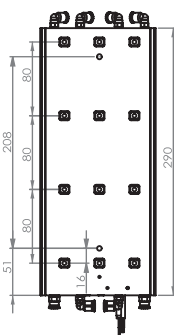
DHM IC24mm



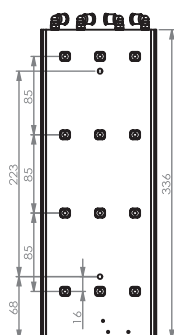
## Coil units



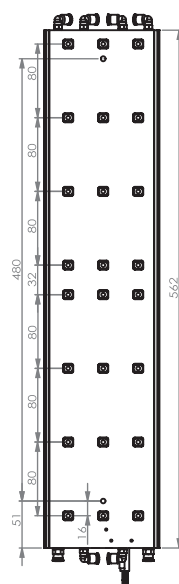
IC124WC-12



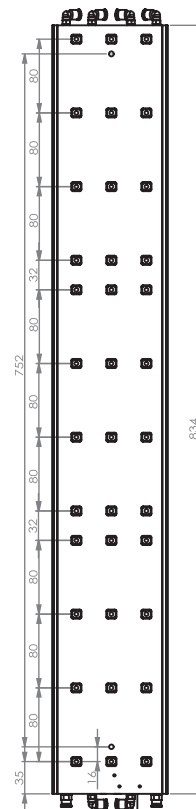
IC124WC-15



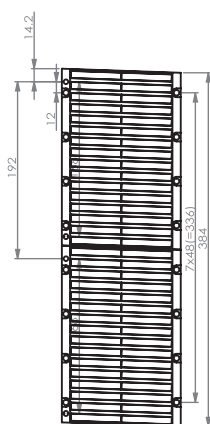
IC124WC-18



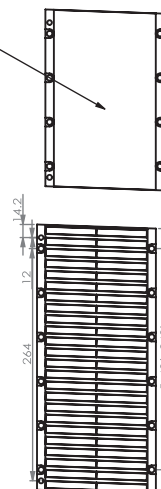
IC124WC-30



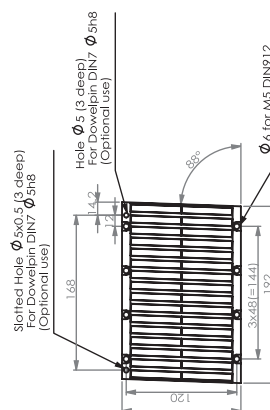
IC124WC-45



2xMP124-192



MP124-288



MP124-192



- Water cooled/Air cooled are optional, width of motor setup <185mm
- Very large force applications: Force range  $F_{c\_wc}$ :1500-5850N,  $F_{p\_wc}$ :2700-10125N
- Very compact size, and with extremely high force density
- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very low attraction force and cogging
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

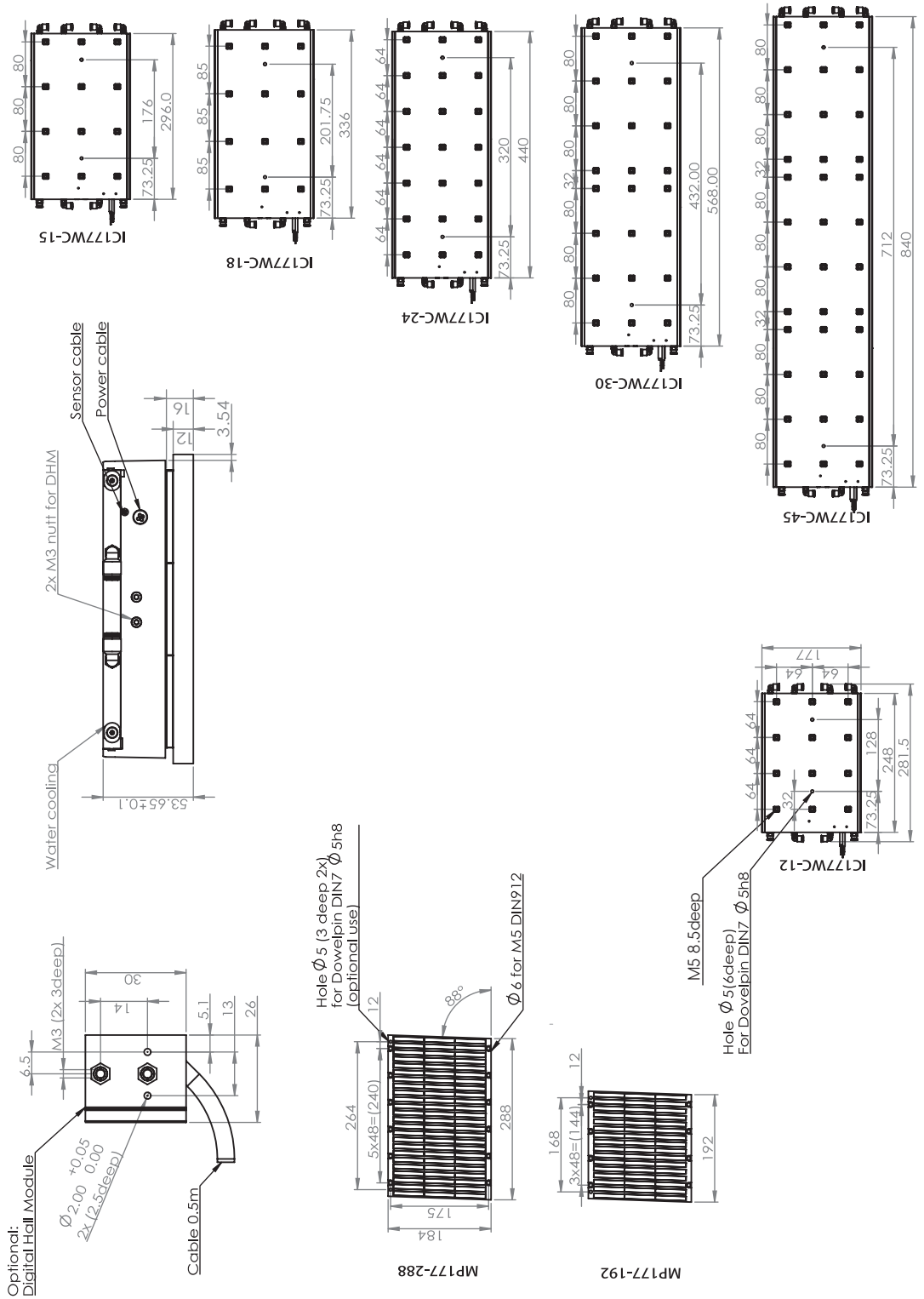
Performance															
Parameter	Remarks	Symbol	Unit	IC177WC-12		IC177WC-15		IC177WC-18		IC177WC-24		IC177WC-30		IC177WC-45	
Winding Type				N	S	N	S	N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironcore,380Vacrms (600Vdc)														
Ultimate Force @ 10 /s ↑	Magnet@25	Fu	N	2700	2700	3375	3375	4050	4050	5400	5400	6750	6750	10125	10125
Peak Force@6 /s ↑	Magnet@25	Fp	N	2400	2400	3000	3000	3600	3600	4800	4800	6000	6000	9000	9000
Continuous Force (water cooling)	Coil@110	Fcw	N	1500	1500	1950	1950	2340	2340	3000	3000	3900	3900	5850	5850
Continuous Force (self-cooling)	Coil@110	Fc	N	1200	1200	1500	1500	1800	1800	2400	2400	3000	3000	4500	4500
Maximum Speed	@600V	Vmax	m/s	2	4	1.5	4	2	4	2	4	1.5	4	1.5	4
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	279.0	139.5	336.0	139.5	279.0	135.0	279.0	139.5	336.0	139.5	336.0	139.5
Motor Constant	Coils@25	S	N <sup>2</sup> /W	2864	2864	3580	3580	4296	4296	5728	5728	7160	7160	10740	10740

Electrical															
Ultimate Current	Magnet@25	Iu	Arms	13.1	26	13.5	33	20	41	27	52	28	66	41	98
Peak Current	Magnet@25	Ip	Arms	10	20	11	25	15	31	20	40	21	50	31	75
Continuous Current Water cooled	Coil@110	Icw	Arms	5.5	11	6	14	8	17	11	22	12	29	18	42
Continuous Current Air cooled	Coil@110	Ic	Arms	4.3	9	4.3	11	6.5	13.4	9	18	9	22	13.4	32
Back EMF	Phase-Phase peak	Bemf	V/M/S	228	114	274	114	228	110	228	114	274	114	274	114
Resistance Per Phase	Coil@25	Rph	Ω	9.1	2.27	10.8	1.82	6.06	1.45	4.54	1.14	5.4	0.91	3.61	0.61
Induction Per Phase	I<0.63Ip	Lph	mh	77.35	19	92	15	52	12	39	10	46	8	31	5
Electrical Time Constant	Coil@25	τe	ms	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5
Power Loss	All coils	Pc	W	713	713	891	891	1011	1011	1347	1347	1684	1684	2527	2527

Thermal															
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.13	0.13	0.12	0.12	0.11	0.11	0.09	0.09	0.07	0.07	0.03	0.03
Temp. Sensor				PTC 1kΩ/NTC											

Mechanical															
Coil Unit Weight	ex.cables	W	kg	7	7	9	9	12	12	16	16	18	18	27	27
Coil Unit Length	ex.cables	L	mm	248	248	296	296	336	336	440	440	568	568	840	840
Motor Attraction Force	Rms@0A	Fa	N	5100	5100	6225	6225	7350	7350	6800	6800	12450	12450	18675	18675
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	10.1(4G2.5mm <sup>2</sup> AWG14)									12.1(4G4mm <sup>2</sup> )		14.7(4G6mm <sup>2</sup> )
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)											
Cable life	Minimum		Cycles	>5,000,000									>3-5millions		
Bending Radius Static	Minimum		mm	≥4x ϕ									≥5x ϕ		
Bending Radius Dynamic	Minimum		mm	≥7.5x ϕ									≥10x ϕ		

Magnet Plate Mounting Dimensions			Dig. Hall sensor connections		Motor connections				Temperature Sensor connections			
Length (mm)	192	288	1	0V	Gray	1	Phase U	Phase 1	1	PTC 1KΩ	Brown	
M5 Bolts	8	12	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White	
Weight (Kg/m)	17		3	Hall A	White	3	Phase W	Phase 3	3	NTC	Yellow	
Magnet Plates can be jointed together without limits			4	Hall B	Green	4	PE	Yellow-Green	4	NTC	Green	
			5	Hall C	Yellow							





- Water cooled/Air cooled are optional, width of motor setup  $\leq 230\text{mm}$
- Extremely large force applications: Force range  $F_{c\_wc}: 2080\text{--}7800\text{N}$ ,  $F_{p\_wc}: 3360\text{--}12600\text{N}$
- Very compact size, and with extremely high force density
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very low attraction force and cogging
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

Performance									
Parameter	Remarks	Symbol	Unit	IC230WC-12	IC230WC-15	IC230WC-18	IC230WC-24	IC230WC-30	IC230WC-45
Winding Type				S	S	S	S	S	S
Motor type	3 phases synchronous Ironcore, 380Vacrms (600Vdc)								
Ultimate Force @ 10 /s $\uparrow$	Magnet@25	Fu	N	3360	4200	5040	6720	8400	12600
Peak Force@6 /s $\uparrow$	Magnet@25	Fp	N	3200	4000	4800	6400	8000	12000
Continuous Force (water cooling)	Coil@110	Fcw	N	2080	2600	3120	4160	5200	7800
Continuous Force (self-cooling)	Coil@110	Fc	N	1600	2000	2400	3200	4000	6000
Maximum Speed	@600V	Vmax	m/s	3.0	3.0	3.0	3.0	3.0	3.0
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	174	174	174	174	174	174
Motor Constant	Coils@25	S	N <sup>2</sup> /W	1802	2243	2883	3604	4485	12615

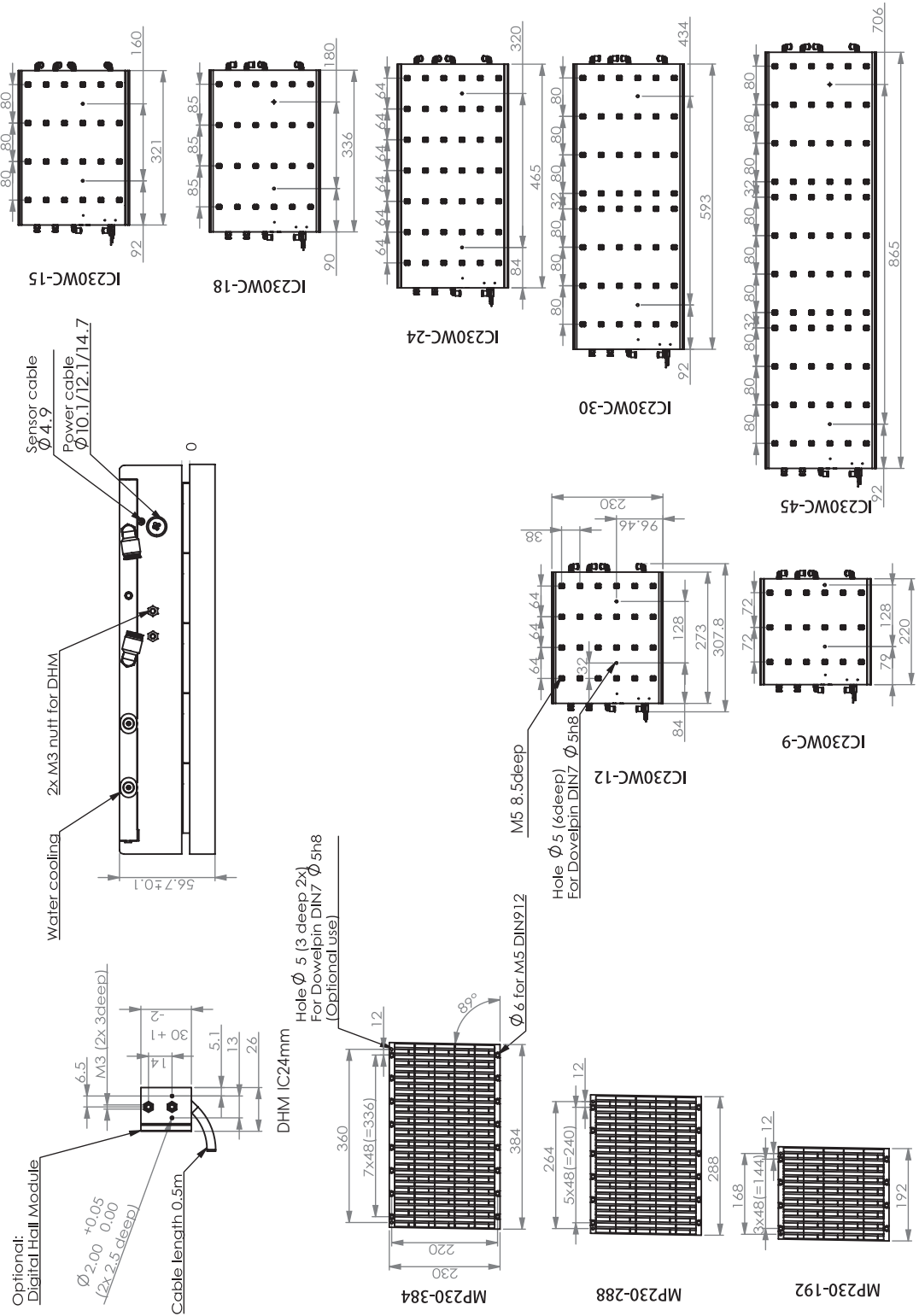
Electrical									
Ultimate Current	Magnet@25	Iu	Arms	26.0	34.0	40.0	52.0	65.0	98
Peak Current	Magnet@25	Ip	Arms	21	27	32	43	53	80
Continuous Current Water cooled	Coil@110	Icw	Arms	12	15	18	24	30	45
Continuous Current Air cooled	Coil@110	Ic	Arms	9.2	12.0	14.0	18.5	23.0	35.0
Back EMF	Phase-Phase peak	Bemf	V/M/S	142	142	142	142	142	142
Resistance Per Phase	Coil@25	Rph	$\Omega$	2.8	2.25	1.75	1.4	1.125	0.8
Induction Per Phase	$I < 0.63Ip$	Lph	mh	28.0	22.5	17.5	14.0	11.3	8.0
Electrical Time Constant	Coil@25	$\tau_e$	ms	10	10	10	10	10	10
Power Loss	All coils	Pc	W	1847	2319	2597	3693	4638	6957

Thermal									
Thermal R.	Coils to mount. Sfc.	Rth	$^{\circ}\text{C}/\text{W}$	0.08	0.06	0.05	0.04	0.03	0.01
Temp. Sensor	Temperature Cut-off	PTC 1k $\Omega$ /NTC							

Mechanical									
Coil Unit Weight	ex.cables	W	kg	9	12	15	20	25	38
Coil Unit Length	ex.cables	L	mm	273	321	336	465	593	865
Motor Attraction Force	Rms@0A	Fa	N	7200	9000	10800	14400	18000	27000
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	10.1(4G2.5mm <sup>2</sup> AWG14)		12.1(4G4mm <sup>2</sup> )			14.7(4G6mm <sup>2</sup> )
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)					
Cable life	Minimum		Cycles	>5,000,000		>3-5millions			
Bending Radius Static	Minimum		mm	≥4x ϕ		≥5x ϕ			
Bending Radius Dynamic	Minimum		mm	≥7.5x ϕ		≥10x ϕ			



Magnet Plate Mounting Dimensions				Dig. Hall sensor connections			Motor connections			Temperature Sensor connections		
Length (mm)	192	288	384	1	0V	Gray	1	Phase U	Phase 1	1	PTC 1KΩ	Brown
M5 Bolts	8	12	16	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White
Weight (Kg/m)	34			3	Hall A	White	3	Phase W	Phase 3	3	NTC	Yellow
				4	Hall B	Green	4	PE	Yellow-Green	4	NTC	Green
				5	Hall C	Yellow						
Magnet Plates can be jointed together without limits												





- Small middle torque ironless curve motor, continuous torque range from 5.5N.m to 22N.m
- Curve coil unit can be customized from 3 coils to 12 coils
- Small Current N winding type or high speed S winding type are optional
- Curve magnet yokes are available for assembling together freely
- Compact size, light weight and great torque density

- High acceleration, high speed, high precision and low power consumption
- No attraction force and cogging, high dynamic motion performances
- Excellent heat dissipation performance

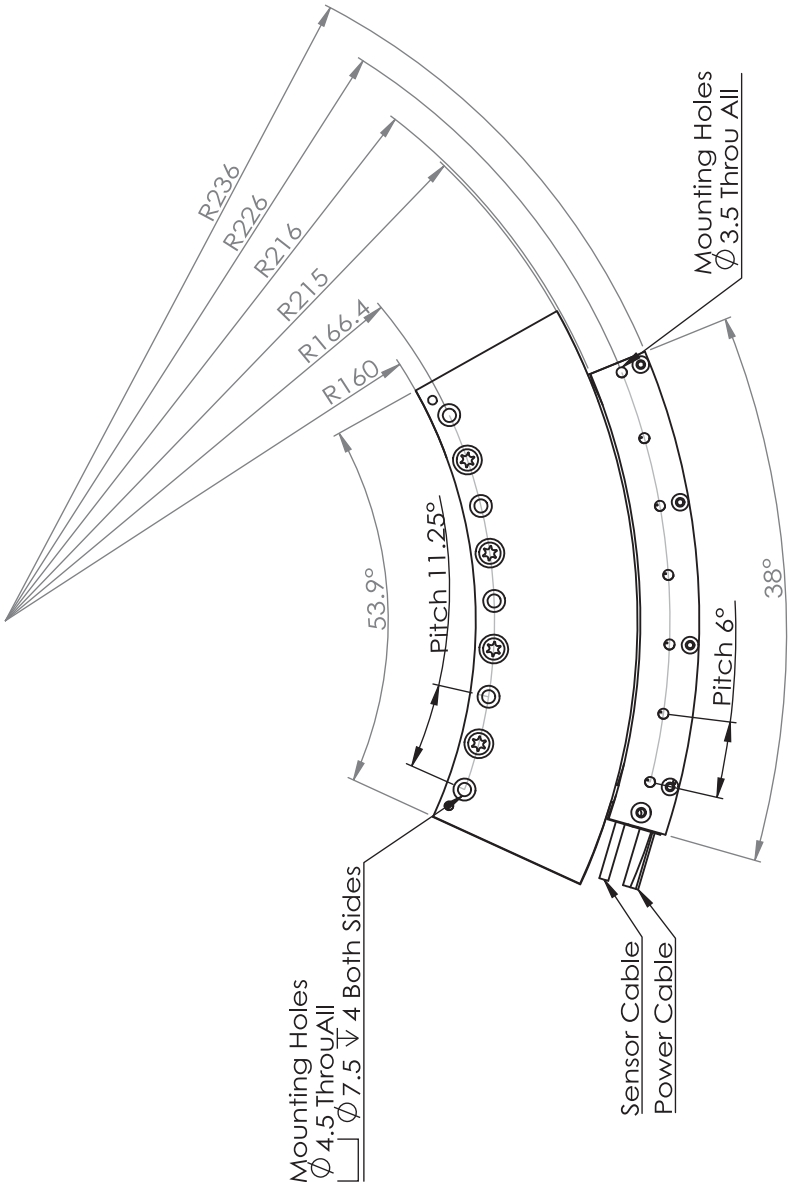
Performance				
Parameter	Remarks	Symbol	Unit	Type IL59C-6
Winding Type				S
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)			
Peak Force@6 /s ↑	Magnet@25	Tp	N.m	40
Continuous Force	Coil@110	Tc	N.m	11

Electrical				
Current@Tp		Ip	Amps	10.5
Max.Current@Tc		Ic	Amps	3
Maximum Speed	@Tc@320Vrms	nmax	Rmp	576
Motor Torque Constant		Kt	Nm/Arms	3.67
Motor Constant	Coil@25	Km	Nm <sup>2</sup> /W	1.6
Back EMF Constant	25 +/-10%	Bemf	V/(rad/sec)	2.12
Resistance Per Phase	Coil@25		Ohm	2.75
Inductance Per Phase	I<0.63Ip	Lph	milli-Henry	0.9
Electrical Time Constant	Coil@25	te	ms	0.33
Max. Continuous Power Loss	All Coils	Pc	W	98

Mechanical				
Coil Unit Weight	ex.cables	Wc	Kg	0.16
Magnet Yoke 72°Weight		Wm	Kg	0.98
Magnet Pitch	N-N	τ	Degree	9



Cable Definition		Motor connections	
Defaulted Cable Length	≈0.5M	1	Phase U
4芯线带号码1, 2, 3 和 黄绿PE线		2	Phase V
4 wires with Number Phase 1,2,3 and PE wires		3	Phase W
4G0.5mm2 AWG20 outer diameter of power cable: Φ6.5		4	PE
			Yellow-Green



IL59C-6+MY59C-54°

No.	Coilunit Ordering Type	Remark
1	IL59C-6	Existed
2	L59C-3,9,12	Can be customized

No.	Magnet Yoke Ordering Type	Remark
1	MY59C-45°	Existed
2	MY59C-54°	Existed
3	MY59C-63° 72°.....360°	Can be customized



IL59C

IL91C



- Middle torque ironless curve motor, continuous torque range from 11.9N.m to 59.3N.m
- Curve coil unit can be customized from 3 coils to 15 coils
- Small Current N winding type or high speed S winding type are optional
- Curve magnet yoke type can be assembled together freely

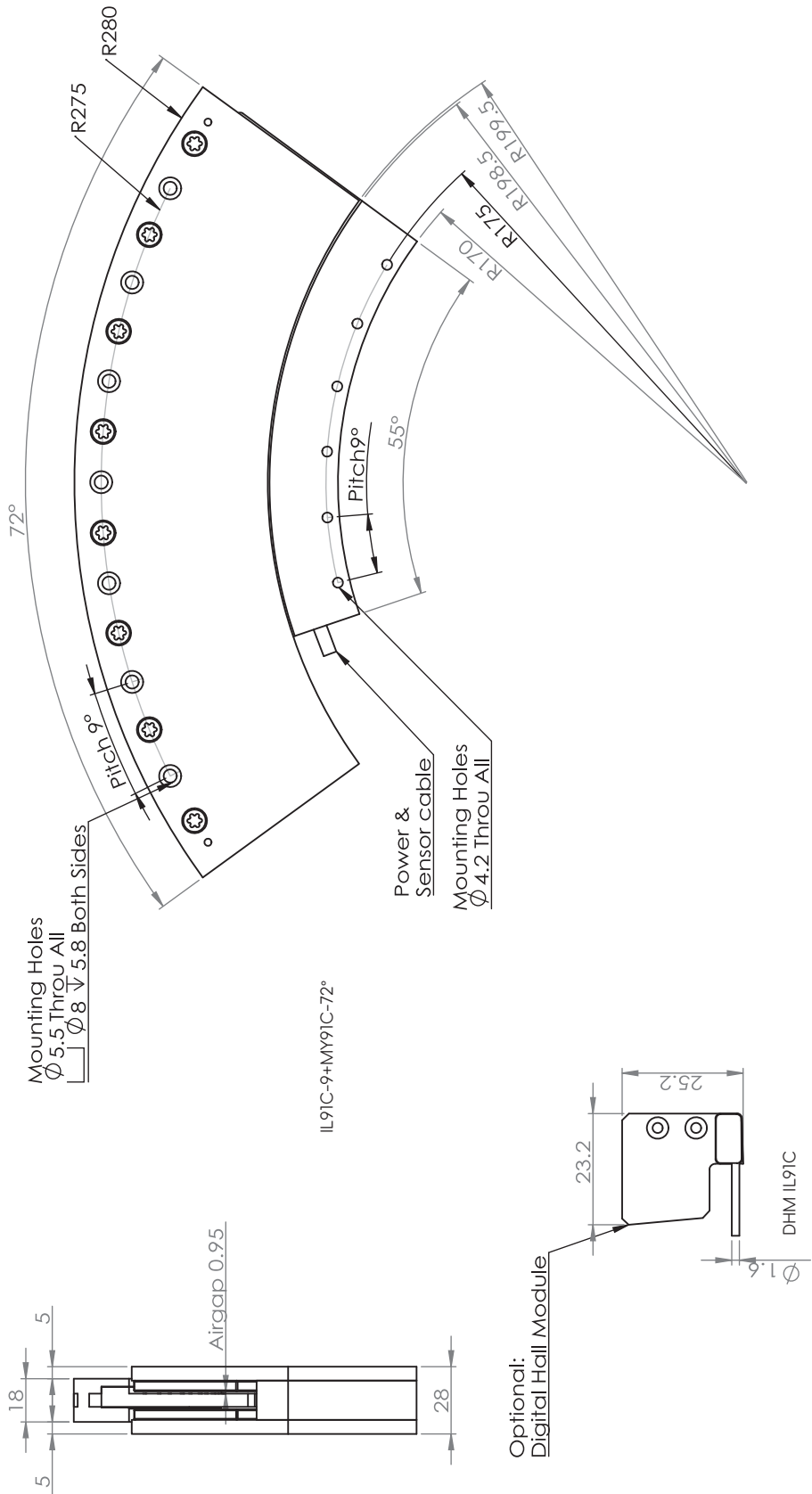
- Compact size, light weight and great torque density
- High acceleration, high speed, high precision and low power consumption
- No attraction force and cogging, high dynamic motion performances
- Excellent heat dissipation performance

Performance				
Parameter	Remarks	Symbol	Unit	Type IL91C-9
Winding Type				N
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)			
Peak Force@6 /s ↑	Magnet@25	Tp	N.m	142
Continuous Force	Coil@110	Tc	N.m	35.6

Electrical				
Current@Tp		Ip	Amps	12
Max.Current@Tc		Ic	Amps	3
Maximum Speed	@Tc@320Vrms	nmax	Rmp	456
Motor Torque Constant		Kt	Nm/Arms	11.3
Motor Constant	Coil@25	Km	Nm <sup>2</sup> /W	10.64
Back EMF Constant	25 +/-10%	Bemf	V/(rad/sec)	6.5
Resistance Per Phase	Coil@25		Ohm	4.2
Inductance Per Phase	I<0.63Ip	Lph	milli-Henry	4
Electrical Time Constant	Coil@25	te	ms	0.95
Max. Continuous Power Loss	All Coils	Pc	W	155

Mechanical				
Coil Unit Weight	ex.cables	Wc	Kg	0.6
Magnet Yoke 72°Weight		Wm	Kg	3.2
Magnet Pitch	N-N	τ	Degree	9

Cable Definition		Hall sensor connection definition			Motor connections		
Defaulted Cable Length =0.5M		1	+5Vdc	Red	1	Phase U	Phase 1
4-core wire with numbers 1, 2, 3 and yellow-green PE wire		2	-	White	2	Phase V	Phase 2
4 wires with Number Phase 1,2,3 and PE wires		3	U	Green	3	Phase W	Phase 3
4G0.75mm2 AWG19 outter diameter of power cable: Ø7.1		4	V	Yellow	4	PE	Yellow-Green
		5	W	Brown			



No.	Magnet Yoke Ordering Type	Remark
1	MY91C-72°	Existed
2	MY91C-54°, 63°, ..... 360°	Can be customized

No.	Coilunit Ordering Type	Remark
1	IL91C-9	Existed
2	IL91C-3, 6, 12, 15	Can be customized



- Low force applications: Force range Fc: 6-18N, Fp: 20-60N
- Single magnet yoke, Ironless linear motor
- The Digital Hall module is built into the coil unit of motor for Integrated installation
- Flat structure makes the motor lighter and thinner, assembly height less than 10mm

- No attraction force and cogging, high dynamic motion performances
- Excellent heat dissipation performance with big housing
- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Any length of high flex chain cables can be customized

Performance									
Parameter	Remarks	Symbol	Unit	ILS42-03	ILS42-06	ILS42-09	ILS42DHM-03S	ILS42DHM-06S	ILS42DHM-09S
Winding Type				S	S	S	Hall Integrated		
Motor type	3 phases synchronous Ironless, 45Vacrms (60Vdc)								
Peak Force@20 /s ↑	Magnet@25	Fp	N	20	40	60	20	40	60
Continuous Force	Coil@110	Fc	N	5	10	15	5	10	15
Maximum Speed	60V	Vmax	m/s	6	6	6	6	6	6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	6	6	6	6	6	6
Motor Constant	Coils@25	S	N <sup>2</sup> /W	3	6	9	3	6	9

Electrical									
Peak Current	Magnet@25	Ip	Arms	3.3	6.7	10.0	3.3	6.7	10.0
Continuous Current	Coil@110	Ic	Arms	0.8	1.7	2.5	0.8	1.7	2.5
Back EMF	Phase-Phase peak	Bemf	V/M/S	5	5	5	5	5	5
Resistance Per Phase	Coil@25	Rph	Ω	4.75	2.38	1.58	4.75	2.38	1.58
Induction Per Phase	I<0.63Ip	Lph	mh	0.8	0.4	0.3	0.8	0.4	0.3
Electrical Time Constant	Coil@25	τe	ms	0.16	0.16	0.16	0.16	0.16	0.16
Power Loss	All coils	Pc	W	11.2	22.4	33.6	11.2	22.4	33.6

Thermal									
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	1.6	0.8	0.53	1.6	0.8	0.53
Temp. Sensor	Temperature Cut-off			None					

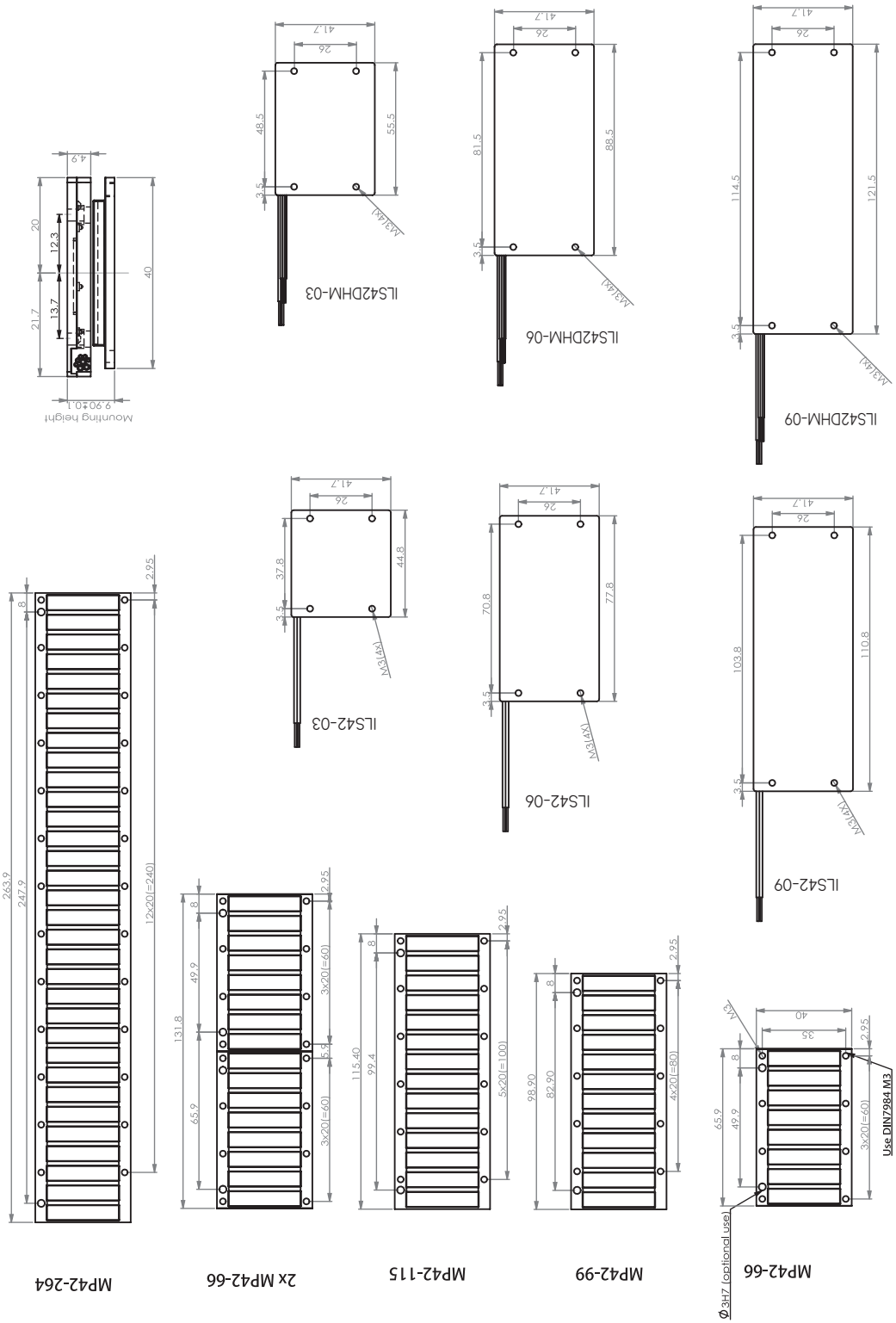
Mechanical									
Coil Unit Weight	ex.cables	W	Kg	0.03	0.055	0.085	0.035	0.06	0.09
Coil Unit Length	ex.cables	L	mm	45	78	111	56	89	122
Motor Attraction Force	Rms@0A	Fa	N	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	16.5	16.5	16.5	16.5	16.5	16.5
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	Leadwires 3*0.3mm <sup>2</sup>			5.6(3*0.3mm <sup>2</sup> +5*0.08)		
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	NA					
Cable life	Minimum		Cycles	≥12,000,000					
Bending Radius Static	Minimum		mm	≥4x ϕ					
Bending Radius Dynamic	Minimum		mm	≥7.5x ϕ					



Magnet Plate Mounting Dimensions					Dig. Hall sensor connections			Motor connections		
Length (mm)	66	99	115	264	1	0V	Grey	1	Phase U	Black (Pink)
M3 Bolts	8	10	12	26	2	5~28V	Brown	2	Phase V	Red
Weight (Kg/m)	1.06				3	Hall A	Blue	3	Phase W	White
					4	Hall B	Green	4	PE	Housing
Magnet Plates can be jointed together without limits					5	Hall C	Yellow			

MAGNET PLATE

COIL UNIT





- Low force applications: Force range Fc:11.5-23N, Fp:46-92N
- Very compact size, and with extremely high force density
- Very Low weight and extremely big force makes the perfect fit for vertical applications no attraction force and cogging, high dynamic motion performances

- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

Performance					
Parameter	Remarks	Symbol	Unit	IL32-03	IL32-06
Winding Type				S	S
Motor type	3 phases synchronous Ironless, 45Vacrms (60Vdc)				
Peak Force@20 /s ↑	Magnet@25	Fp	N	46	92
Continuous Force	Coil@120	Fc	N	11.5	23
Maximum Speed	@60V	Vmax	m/s	5	5
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	7.3	7.3
Motor Constant	Coils@25	S	N <sup>2</sup> /W	7.5	15

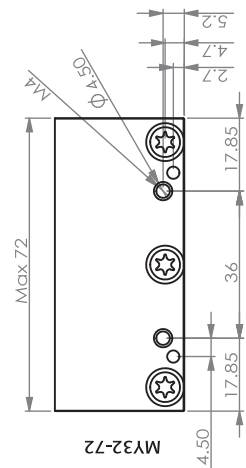
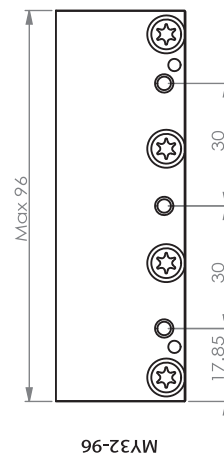
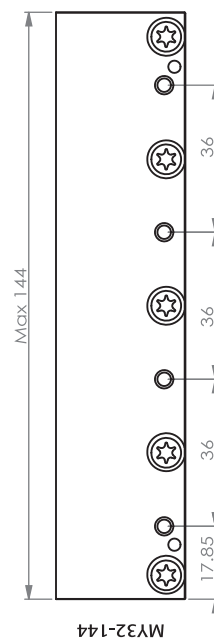
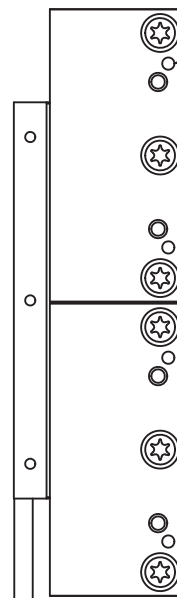
Electrical					
Peak Current	Magnet@25	Ip	Arms	6.3	12.6
Continuous Current	Coil@120	Ic	Arms	1.6	3.2
Back EMF	Phase-Phase peak	Bemf	V/M/S	6.0	6
Resistance Per Phase	Coil@25	Rph	Ω	2.4	1.175
Induction Per Phase	I<0.63Ip	Lph	mh	0.8	0.4
Electrical Time Constant	Coil@25	τe	ms	0.355	0.355
Power Loss	All coils	Pc	W	24.0	47

Thermal					
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	3.2	1.6
Temp. Sensor	Temperature Cut-off	NTC Optional			

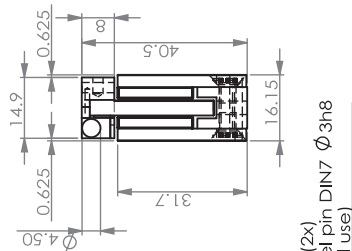
Mechanical					
Coil Unit Weight	ex.cables	W	kg	0.038	0.075
Coil Unit Length	ex.cables	L	mm	49	97
Motor Attraction Force	Rms@0A	Fa	N	0	0
Magnet Pitch	N-N	τ	mm	24	24
Cable Mass		M	Kg/m	0.065	0.065
Cable Type( Flex.cable flexible line)	length 1m	d	mm(AWG)	4.5(24)	4.5(24)
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.5(3*0.3mm <sup>2</sup> )	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	customizable	
Cable life	Minimum		Cycles	≥12,000,000	
Bending Radius Static	Minimum		mm	≥4x φ	
Bending Radius Dynamic	Minimum		mm	≥7.5x φ	

Magnet Plate Mounting Dimensions				Dig. Hall sensor connections			Motor connections			Temperature Sensor connections		
Length (mm)	72	96	144	1	0V	White	1	Phase U	Phase 1	1	PTC 1KΩ	Brown
M4 Bolts	2	3	4	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White
Weight (Kg/m)	2.3			3	Hall A	Green	3	Phase W	Phase 3	3	NTC	Yellow
				4	Hall B	Yellow	4	PE	Yellow-Green	4	NTC	Green
Magnet Plates can be jointed together without limits				5	Hall C	Red						

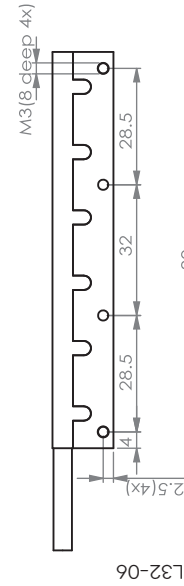
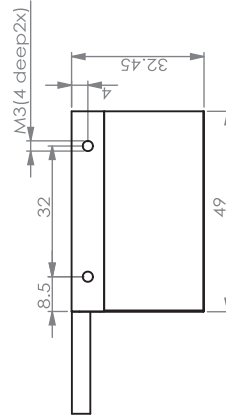
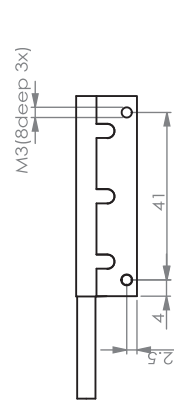
## Magnet Yoke



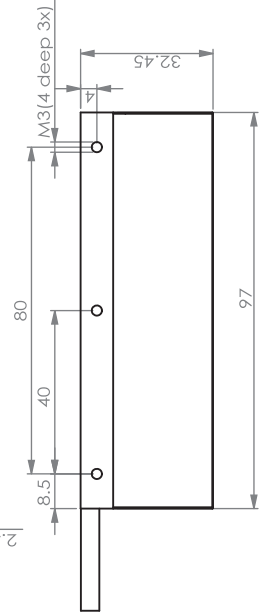
## Coil Unit

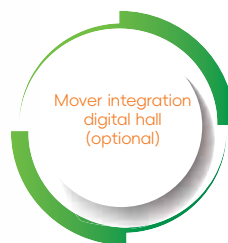


IL32-03



IL32-06





- Low force applications: Force range Fc: 11-22N, Fp: 40-80N
- Compact size with extremely high force density and ratio of force/weight
- Very Low weight and extremely big force makes the perfect fit for vertical applications
- Coil units with integrated digital hall module are optional

- High acceleration, high speed, submicron positioning accuracy and low power consumption
- No attraction force and cogging, high dynamic motion performances
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

Performance							
Parameter	Remarks	Symbol	Unit	IL42-03	IL42-06	IL42-03S DHM	IL42-06S DHM
Winding Type				S	S	Hall Integrated	
Motor type	3 phases synchronous Ironless, 45Vacrms (60Vdc)						
Peak Force@20 /s ↑	Magnet@25	Fp	N	37	75	37	75
Continuous Force	Coil@110	Fc	N	10	20	10	20
Maximum Speed	60V	Vmax	m/s	5.4	5.4	5.4	5.4
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	11.5	11.5	11.5	11.5
Motor Constant	Coils@25	S	N²/W	9	19	9	19

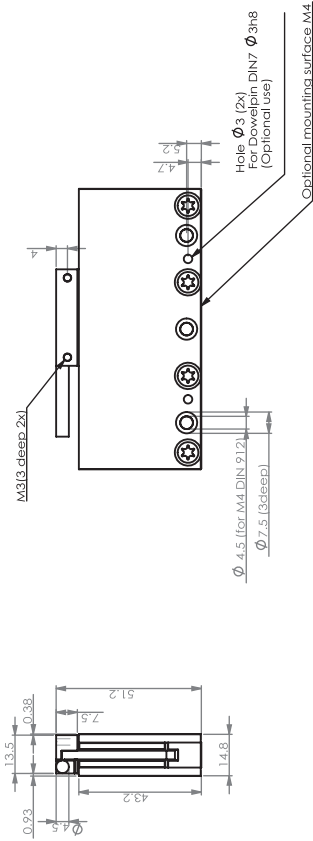
Electrical							
Peak Current	Magnet@25	Ip	Arms	3.2	6.5	3.2	6.5
Continuous Current	Coil@110	Ic	Arms	0.88	1.76	0.88	1.76
Back EMF	Phase-Phase peak	Bemf	V/M/S	9	9	9	9
Resistance Per Phase	Coil@25	Rph	Ω	4.75	2.375	4.75	2.375
Induction Per Phase	I<0.63Ip	Lph	mh	0.8	0.4	0.8	0.4
Electrical Time Constant	Coil@25	τe	ms	0.16	0.16	0.16	0.16
Power Loss	All coils	Pc	W	14.8	29.6	14.8	29.6

Thermal							
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	3.58	1.79	3.58	1.79
Temp. Sensor	Temperature Cut-off			None (NTC or PTC can be customized)			

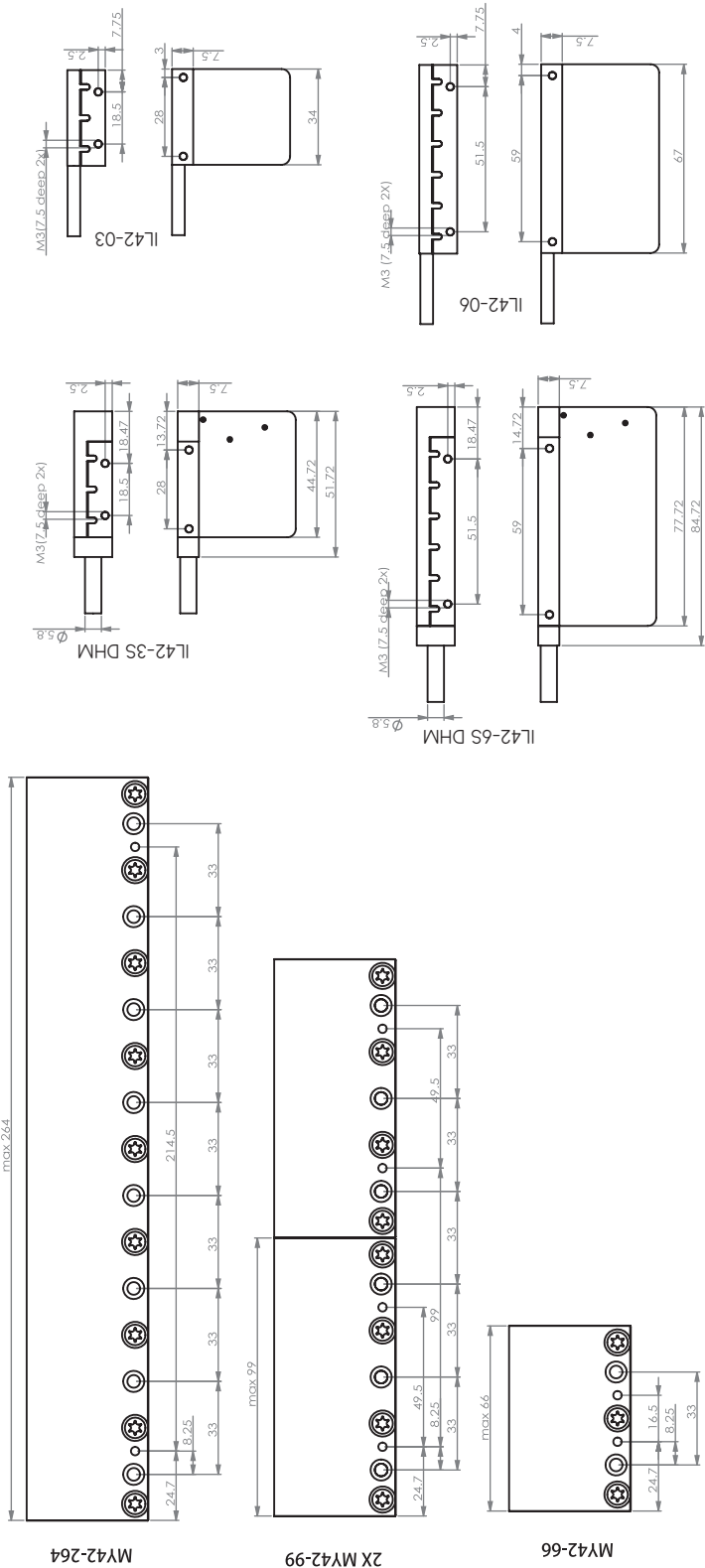
Mechanical							
Coil Unit Weight	ex.cables	W	Kg	0.03	0.06	0.035	0.065
Coil Unit Length	ex.cables	L	mm	34	67	52	85
Motor Attraction Force	Rms@0A	Fa	N	0	0	0	0
Magnet Pitch	N-N	τ	mm	16.5	16.5	16.5	16.5
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.5(3*0.3mm <sup>2</sup> )		5.6(3*0.3mm <sup>2</sup> +5*0.08)	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	Customizable			
Cable life	Minimum		Cycles	≥12,000,000			
Bending Radius Static	Minimum		mm	≥4x ϕ			
Bending Radius Dynamic	Minimum		mm	≥7.5x ϕ			

Magnet Plate Mounting Dimensions				Dig. Hall sensor connections		Motor connections			
Length (mm)	66	99	264	1	0V	White/Gray	1	Phase U	Black
M4 Bolts	2	3	8	2	5~28V	Brown	2	Phase V	Red
Weight (Kg/m)	2.05			3	Hall A	Green/Blue	3	Phase W	White
				4	Hall B	Red/Green	4	PE	Shield
				5	Hall C	Yellow			
Magnet Plates can be jointed together without limits									

Magnet Yokes



Coil Units





- Low force applications: Force range Fc:11-22N, Fp:40-80N
- Force enhanced version of IL42, compact size, but even bigger force
- Ideal solution for applications in the medical and semiconductor industries motions
- High acceleration, high speed, submicron positioning accuracy and low

- power consumption
- No attraction force and cogging, high dynamic motion performances
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

Performance						
Parameter	Remarks	Symbol	Unit	IL44-03	IL44-06	IL44-09
Winding Type				S	S	S
Motor type	3 phases synchronous Ironless, 45Vacrms (60Vdc)					
Peak Force@20 /s ↑	Magnet@25	Fp	N	45	90	135
Continuous Force	Coil@110	Fc	N	20	40	60
Maximum Speed	60V	Vmax	m/s	5.0	5.0	5.0
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	12.4	12.4	12.4
Motor Constant	Coils@25	S	N <sup>2</sup> /W	15	29	44

Electrical						
Peak Current	Magnet@25	Ip	Arms	3.6	7.3	11.0
Continuous Current	Coil@110	Ic	Arms	1.6	3.2	4.8
Back EMF	Phase-Phase peak	Bemf	V/M/S	10	10	10
Resistance Per Phase	Coil@25	Rph	Ω	3.5	1.75	1.17
Induction Per Phase	L<0.63Ip	Lph	mh	1.2	0.6	0.4
Electrical Time Constant	Coil@25	τe	ms	0.355	0.355	0.355
Power Loss	All coils	Pc	W	37	74	74

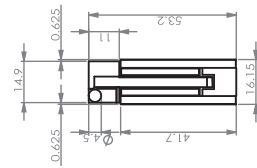
Thermal						
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	2.35	1.175	0.5875
Temp. Sensor	Temperature Cut-off			None (NTC or PTC can be customized)		

Mechanical						
Coil Unit Weight	ex.cables	W	Kg	0.05	0.1	0.15
Coil Unit Length	ex.cables	L	mm	49	97	145
Motor Attraction Force	Rms@0A	Fa	N	0	0	0
Magnet Pitch	N-N	τ	mm	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.5(3*0.3mm <sup>2</sup> )		
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	Customizable		
Cable life	Minimum		Cycles	≥12,000,000		
Bending Radius Static	Minimum		mm	≥4x ϕ		
Bending Radius Dynamic	Minimum		mm	≥7.5x ϕ		

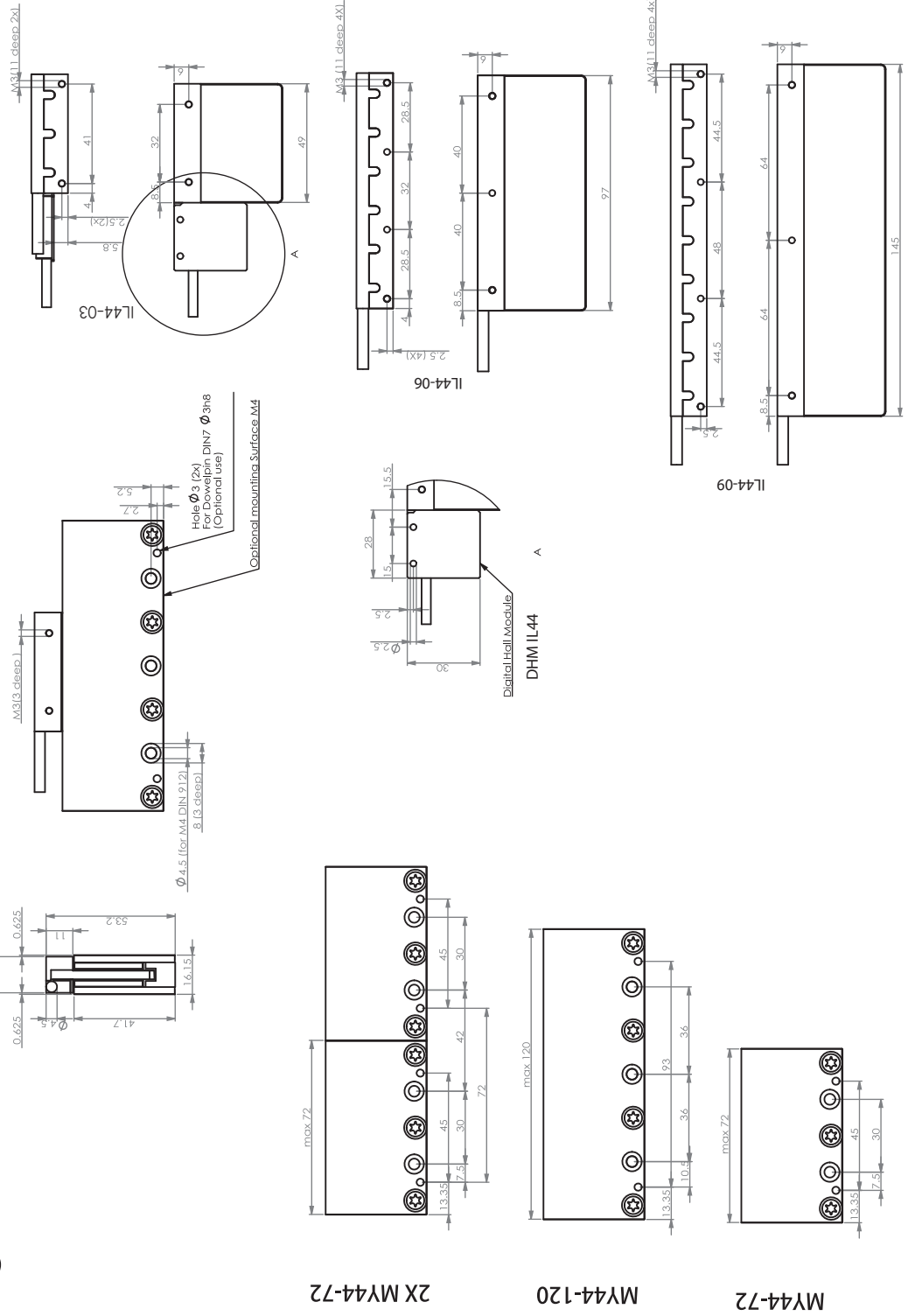


Magnet Plate Mounting Dimensions			Dig. Hall sensor connections			Motor connections		
Length (mm)	72	120	1	0V	White	1	Phase U	Black
M4 Bolts	2	3	2	5~28V	Brown	2	Phase V	Red
Weight (Kg/m)	3.3	3.3	3	Hall A	Green	3	Phase W	White
			4	Hall B	Yellow	4	PE	Shield
Magnet Plates can be jointed together without limits			5	Hall C	Red			

## Magnet Yokes



## Coil Units



2X MY44-72

MY44-120

MY44-72

IL150

IL109X

IL109

IL91

IL59

IL44

IL42

IL32



- Low force applications: Force range Fc: 30-120N, Fp: 105-420N
- No attraction force and cogging, high dynamic motion performances
- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance

- Very Unique winding technology makes coil unit extremely light and thin
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

Performance											
Parameter	Remarks	Symbol	Unit	IL59-03		IL59-06		IL59-09		IL59-12	
Winding Type				N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)										
Peak Force@20 /s ↑	Magnet@25	Fp	N	105	105	210	210	315	315	420	420
Continuous Force	Coil@120	Fc	N	30	30	60	60	90	90	120	120
Maximum Speed	@320V	Vmax	m/s	9.2	16.7	9.2	16.7	9.2	16.7	9.2	16.7
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	36.3	20	36.3	20	36.3	20	36.3	20
Motor Constant	Coils@25	S	N <sup>2</sup> /W	24	24	47	47	71	71	95	95

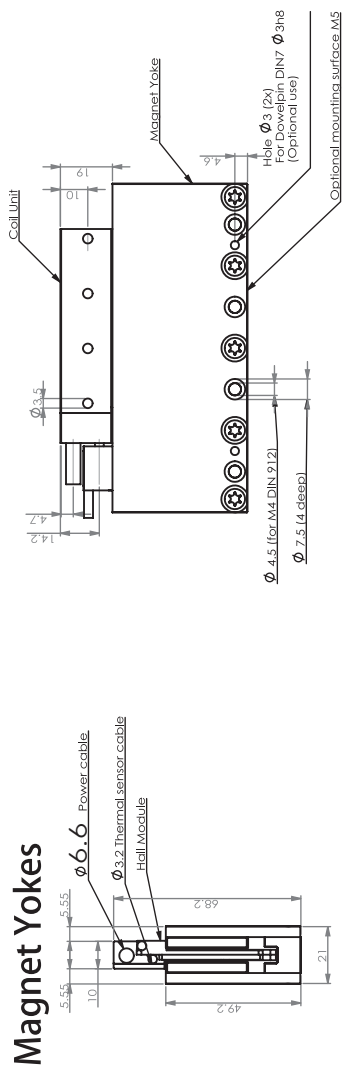
Electrical											
Peak Current	Magnet@25	Ip	Arms	2.9	5.3	5.8	10.5	8.7	15.8	11.6	21.0
Continuous Current	Coil@120	Ic	Arms	0.8	1.5	1.7	3.0	2.5	4.5	3.3	6.0
Back EMF	Phase-Phase peak	Bemf	V/M/S	30	16	30	16	30	16	30	16
Resistance Per Phase	Coil@25	Rph	Ω	18.55	5.45	9.29	2.74	6.19	1.82	4.65	1.36
Induction Per Phase	I<0.63Ip	Lph	mh	6.5	1.9	3.3	1.0	2.2	0.6	1.6	0.5
Electrical Time Constant	Coil@25	τe	ms	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35
Power Loss	All coils	Pc	W	51	51	102	102	153	153	204	204

Thermal											
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	1.79	1.79	0.9	0.9	0.59	0.59	0.44	0.44
Temp. Sensor	Temperature Cut-off			PTC 1KΩ/NTC							

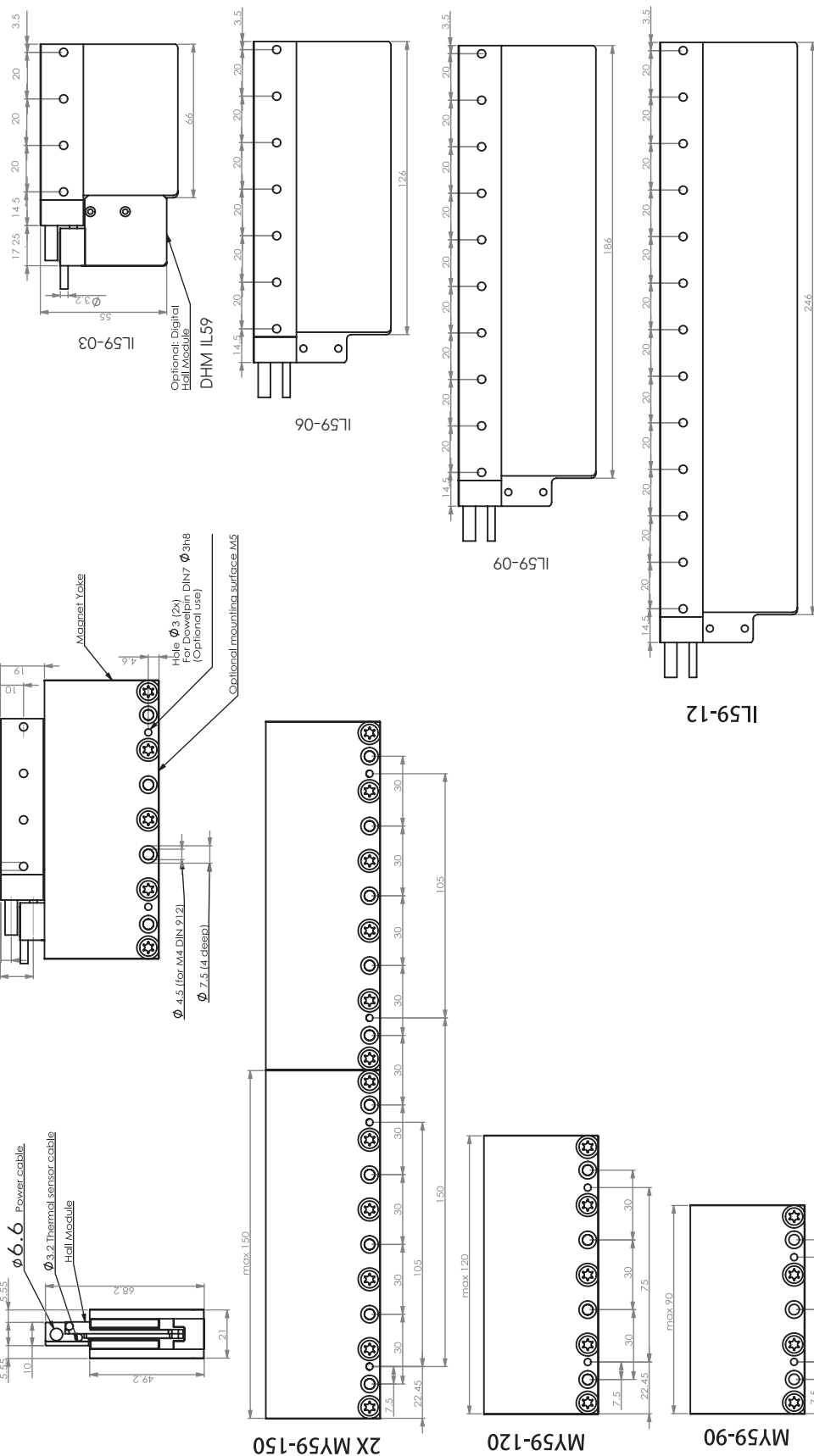
Mechanical											
Coil Unit Weight	ex.cables	W	kg	0.082	0.082	0.16	0.16	0.24	0.24	0.32	0.32
Coil Unit Length	ex.cables	L	mm	78	78	138	138	198	198	258	258
Motor Attraction Force	Rms@0A	Fa	N	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	30	30	30	30	30	30	30	30
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> AWG21)							
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	3.2(4*0.14mm <sup>2</sup> AWG26)							
Cable life	Minimum		Cycles	≥5,000,000							
Bending Radius Static	Minimum		mm	≥4x φ							
Bending Radius Dynamic	Minimum		mm	≥7.5x φ							

Magnet Plate Mounting Dimensions					Dig. Hall sensor connections		Motor connections		Temperature Sensor connections				
Length (mm)	90	120	150	390	1	0V	White	1	Phase U	Phase 1	1	PTC 1KΩ	Brown
M4 Bolts	2	4	6	13	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White
Weight (Kg/m)	4.75				3	Hall A	Green	3	Phase W	Phase 3	3	NTC	Yellow
					4	Hall B	Yellow	4	PE	Yellow-Green	4	NTC	Green
Magnet Plates can be jointed together without limits													

# Magnet Yokes



## Coil units





- Mid-large force applications: Force range Fc: 73-365N, Fp: 250-1250N
- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance

- Digital hall module can be mounted directly on the coil unit of motor
- No attraction force and cogging, high dynamic motion performances
- Any length of high flex chain cables for motors can be made

Performance													
Parameter	Remarks	Symbol	Unit	IL91-03		IL91-06		IL91-09		IL91-12		IL91-15	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)												
Peak Force@20 /s ↑	Magnet@25	Fp	N	250	250	500	500	750	750	1000	1000	1250	1250
Continuous Force	Coil@120	Fc	N	73	73	146	146	219	219	292	292	365	365
Maximum Speed	@320V	Vmax	m/s	5.0	12.3	5.0	12.3	5.0	12.3	5.0	12.3	5.0	12.3
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	67.5	27.1	67.5	27.1	67.5	27.1	67.5	27.1	67.5	27.1
Motor Constant	Coils@25	S	N <sup>2</sup> /W	93	93	186	186	279	279	372	372	465	465

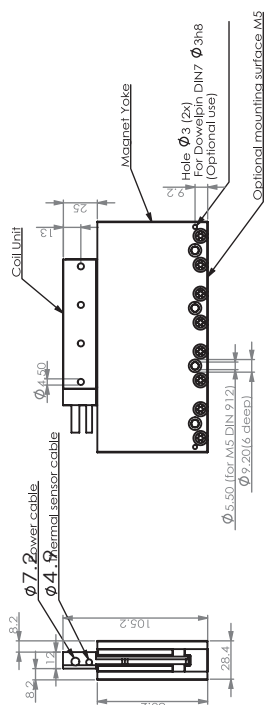
Electrical													
Peak Current	Magnet@25	Ip	Arms	3.7	9.2	7.4	18.5	11.1	27.7	14.8	36.9	18.5	46.1
Continuous Current	Coil@120	Ic	Arms	1.1	2.7	2.2	5.4	3.2	8.1	4.3	10.8	5.4	13.5
Back EMF	Phase-Phase peak	Bemf	V/M/S	54.7	22.1	54.7	22.1	54.7	22.1	54.7	22.1	54.7	22.1
Resistance Per Phase	Coil@25	Rph	Ω	15.9	2.64	7.96	1.33	5.53	0.88	3.98	0.66	3.32	0.53
Induction Per Phase	l<0.63lp	Lph	mh	12.7	2.1	6.4	1.1	4.4	0.7	3.2	0.5	2.7	0.4
Electrical Time Constant	Coil@25	τe	ms	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Power Loss	All coils	Pc	W	77	77	154	154	231	231	308	308	385	385

Thermal													
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	1.2	1.2	0.6	0.6	0.4	0.4	0.3	0.3	0.24	0.24
Temp. Sensor	Temperature Cut-off			PTC 1KΩ/NTC									

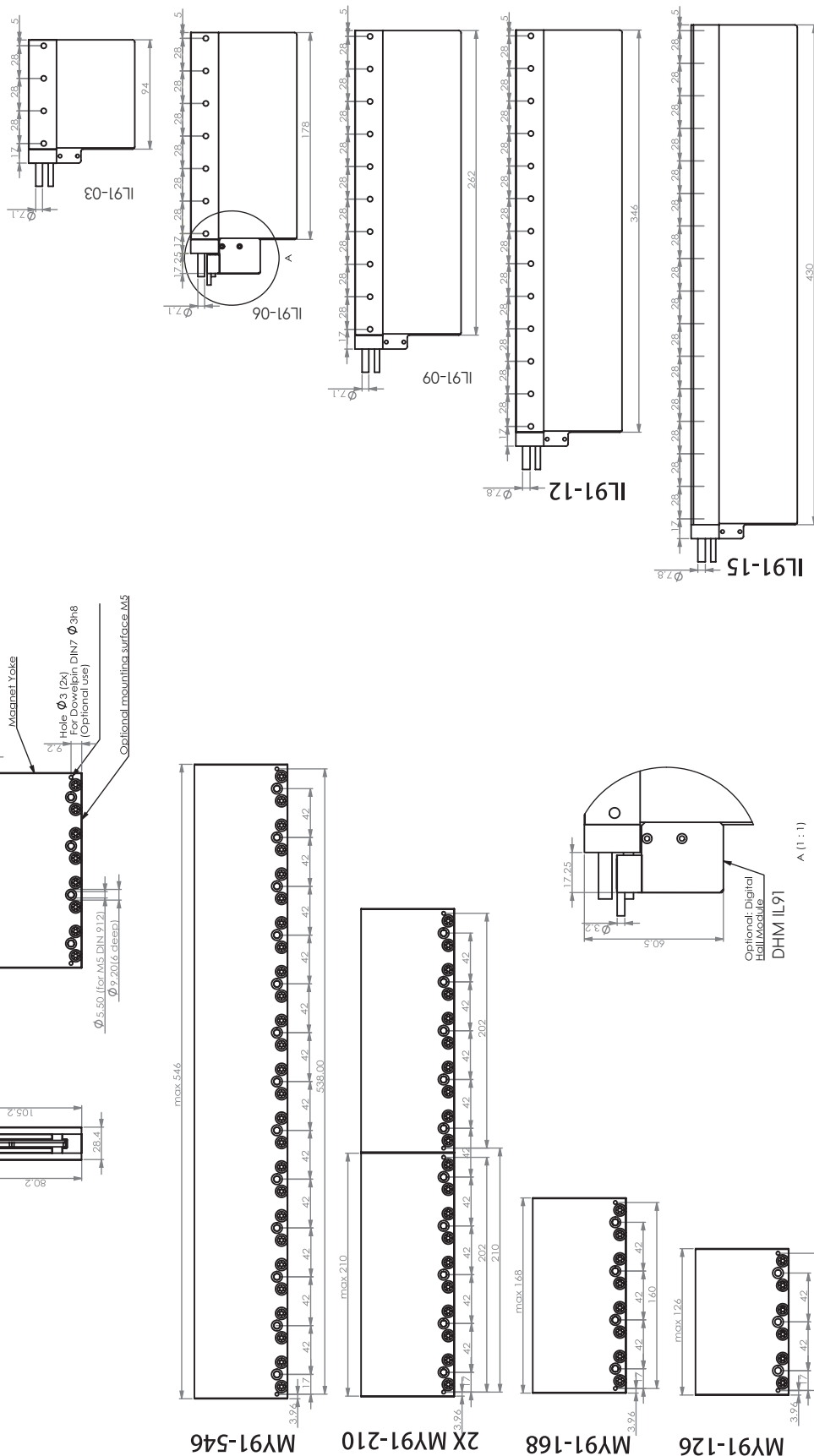
Mechanical													
Coil Unit Weight	ex.cables	W	Kg	0.25	0.25	0.46	0.46	0.68	0.68	0.9	0.9	1.12	1.12
Coil Unit Length	ex.cables	L	mm	106	106	190	190	274	274	358	358	442	442
Motor Attraction Force	Rms@0A	Fa	N	0	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	42	42	42	42	42	42	42	42	42	42
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	7.2(4G0.75mm <sup>2</sup> AWG19)									
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)									
Cable life	Minimum		Cycles	>5,000,000									
Bending Radius Static	Minimum		mm	≥4x φ									
Bending Radius Dynamic	Minimum		mm	≥7.5x φ									

Magnet Plate Mounting Dimensions					Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	126	168	210	546	1	0V	Phase U	1	PTC 1KΩ	Brown
M5 Bolts	3	4	5	13	2	5~28V	Phase V	2	PTC 1KΩ	White
Weight (Kg/m)	11.25				3	Hall A	Phase W	3	NTC	Yellow
					4	Hall B	Red			
Magnet Plates can be jointed together without limits					5	Hall C	Yellow	4	NTC	Green

## Magnet Yoke



## Coil Unit





- Large force applications: Force range  $F_c$ : 125-750N,  $F_p$ : 645-3870N
- No attraction force and cogging, high dynamic motion performances
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very good heat dissipation performance
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

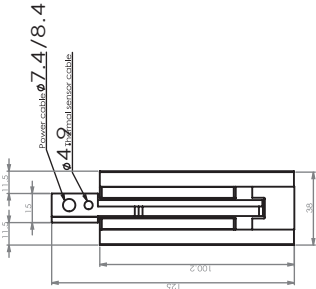
Performance													
Parameter	Remarks	Symbol	Unit	IL109-03		IL109-06		IL109-09		IL109-12		IL109-18	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)												
Peak Force@20 /s ↑	Magnet@25	$F_p$	N	645	645	1290	1290	1935	1935	2580	2580	3870	3870
Continuous Force	Coil@120	$F_c$	N	125	125	250	250	375	375	500	500	750	750
Maximum Speed	@320V	$V_{max}$	m/s	3.1	7.7	3.1	7.7	3.1	7.7	3.1	7.7	3.1	7.7
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	107	43.4	107	43.4	107	43.4	107	43.4	107	43.4
Motor Constant	Coils@25	S	N <sup>2</sup> /W	244	244	488	488	732	732	976	976	1464	1464

Electrical													
Peak Current	Magnet@25	$I_p$	Arms	6.0	14.9	12.1	29.7	18.1	44.6	24.1	59.4	36.2	89.2
Continuous Current	Coil@120	$I_c$	Arms	1.2	2.9	2.3	5.8	3.5	8.6	4.7	11.5	7.0	17.3
Back EMF	Phase-Phase peak	$E_{bmf}$	V/M/S	87	35	87	35	87	35	87	35	87	35
Resistance Per Phase	Coil@25	$R_{ph}$	$\Omega$	15.8	2.6	7.9	1.29	5.3	0.86	3.95	0.65	2.6	0.43
Induction Per Phase	$L < 0.63 I_p$	$L_{ph}$	mh	28.4	4.7	14.2	2.3	9.5	1.5	7.1	1.2	4.7	0.8
Electrical Time Constant	Coil@25	$\tau_e$	ms	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
Power Loss	All coils	$P_c$	W	86	86	172	172	258	258	344	344	516	516

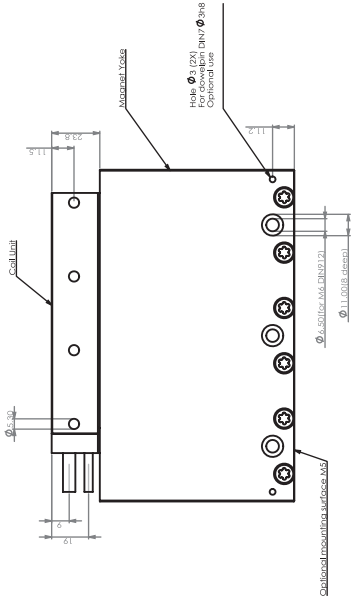
Thermal													
Thermal R.	Coils to mount. Sfc.	$R_{th}$	°C/W	1.03	1.03	0.52	0.52	0.34	0.34	0.25	0.25	0.18	0.18
Temp. Sensor	Temperature Cut-off			PTC 1K $\Omega$ /NTC									

Mechanical													
Coil Unit Weight	ex.cables	W	Kg	0.54	0.54	0.94	0.94	1.34	1.34	1.74	1.74	2.54	2.54
Coil Unit Length	ex.cables	L	mm	134	134	248	248	362	362	476	476	704	704
Motor Attraction Force	Rms@0A	$F_a$	N	0	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	$\tau$	mm	57	57	57	57	57	57	57	57	57	57
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	7.4(4G1mm <sup>2</sup> AWG18)									8.4(4G1.5mm <sup>2</sup> AWG16)
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)									
Cable life	Minimum		Cycles	>5,000,000									
Bending Radius Static	Minimum		mm	$\geq 4 \times \phi$									
Bending Radius Dynamic	Minimum		mm	$\geq 7.5 \times \phi$									

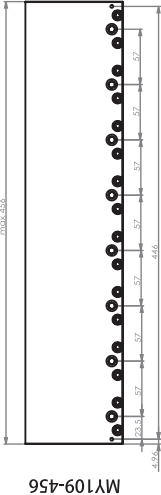
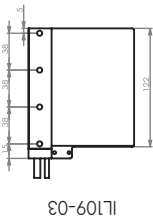
Magnet Plate Mounting Dimensions				Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	114	171	456	1	0V	White	1	Phase U	Phase 1
M6 Bolts	2	3	8	2	5~28V	Brown	2	Phase V	Phase 2
				3	Hall A	Green	3	Phase W	Phase 3
Weight (Kg/m)		19.1		4	Hall B	Red	3		Yellow
				5	Hall C	Yellow	4	PE	Yellow-Green
Magnet Plates can be jointed together without limits									Green



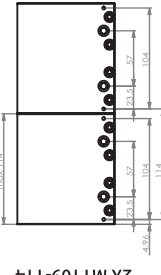
Magnet Yokes



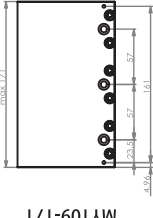
Coil Units



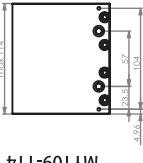
MY109-456



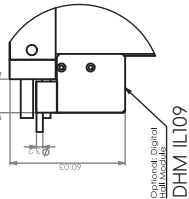
2X MY109-114



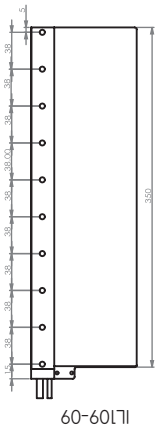
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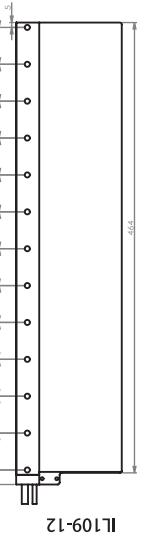
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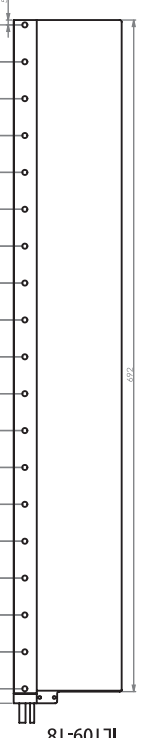
IL109-06



IL109-09



IL109-12



IL109-18



- Large force applications: Force range Fc: 145-870N, Fp: 730-4380N
- No attraction force and cogging, high dynamic motion performances
- Force enhanced version of IL109, compact size, but larger force
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very good heat dissipation performance
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

Performance													
Parameter	Remarks	Symbol	Unit	IL109X-03		IL109X-06		IL109X-09		IL109X-12		IL109X-18	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)												
Peak Force@20 /s ↑	Magnet@25	Fp	N	730	730	1460	1460	2190	2190	2920	2920	4380	4380
Continuous Force	Coil@120	Fc	N	145	145	290	290	435	435	580	580	870	870
Maximum Speed	@320V	Vmax	m/s	2.7	6.6	2.7	6.6	2.7	6.6	2.7	6.6	2.7	6.6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	124	50	124	50	124	50	124	50	124	50
Motor Constant	Coils@25	S	N <sup>2</sup> /W	323	323	646	646	969	969	1292	1292	1938	1938

Electrical													
Peak Current	Magnet@25	Ip	Arms	5.9	14.6	11.8	29.5	17.7	43.8	23.5	58.4	35.3	87.6
Continuous Current	Coil@120	Ic	Arms	1.2	2.9	2.3	5.8	3.5	8.7	4.7	11.6	7.0	17.4
Back EMF	Phase-Phase peak	Bemf	V/M/S	101	41	101	41	101	41	101	41	101	41
Resistance Per Phase	Coil@25	Rph	Ω	15.82	2.6	7.9	1.29	5.3	0.86	3.95	0.65	2.6	0.43
Induction Per Phase	l<0.63lp	Lph	mh	28.5	4.7	14.2	2.3	9.5	1.5	7.1	1.2	4.7	0.8
Electrical Time Constant	Coil@25	τe	ms	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
Power Loss	All coils	Pc	W	87	87	174	174	262	262	349	349	523	523

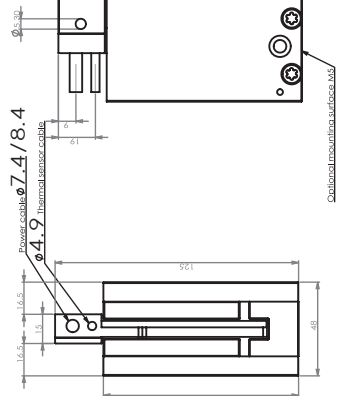
Thermal													
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	1.03	1.03	0.52	0.52	0.34	0.34	0.25	0.25	0.18	0.18
Temp. Sensor	Temperature Cut-off			PTC 1KΩ/NTC									

Mechanical													
Coil Unit Weight	ex.cables	W	Kg	0.54	0.54	0.94	0.94	1.34	1.34	1.74	1.74	2.54	2.54
Coil Unit Length	ex.cables	L	mm	134	134	248	248	362	362	476	476	704	704
Motor Attraction Force	Rms@0A	Fa	N	0	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	57	57	57	57	57	57	57	57	57	57
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	7.4(4G1mm <sup>2</sup> AWG18)									8.4 (4G1.5mm <sup>2</sup> AWG16)
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)									
Cable life	Minimum		Cycles	>5,000,000									
Bending Radius Static	Minimum		mm	≥4× φ									
Bending Radius Dynamic	Minimum		mm	≥7.5× φ									

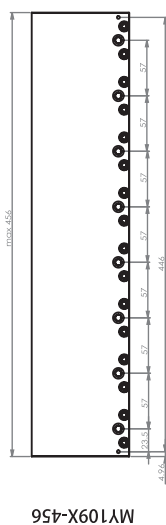
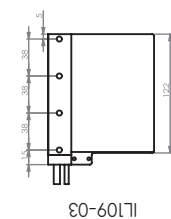


Magnet Plate Mounting Dimensions				Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	114	171	456	1	0V	1	Phase U	1	PTC 1KΩ
M6 Bolts	2	3	8	2	5~28V	2	Phase V	2	PTC 1KΩ
Weight (Kg/m)	23.5	23.5	23.5	3	Hall A	3	Phase W	3	NTC
				4	Hall B	4	PE	4	NTC
				5	Hall C		Yellow-Green		Green
Magnet Plates can be jointed together without limits									

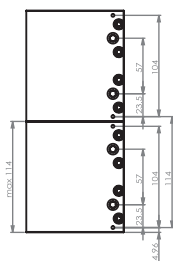
## Magnet Yokes



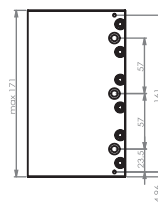
## Coil Units



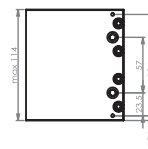
MY109X-456



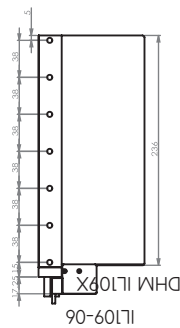
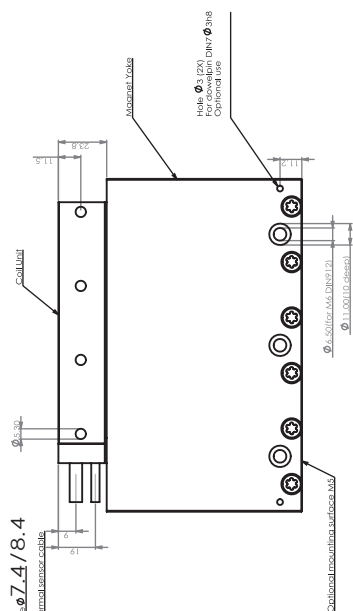
2X MY109X-114



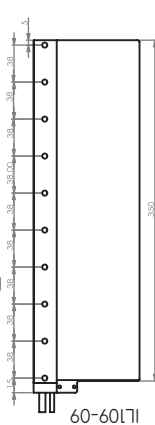
171-X601W



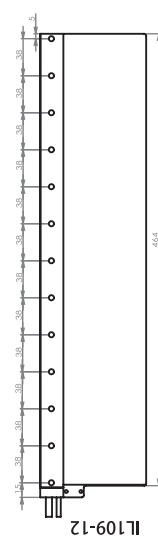
MY109X114



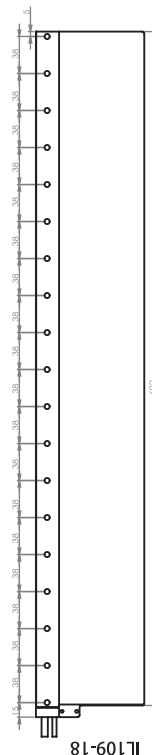
90-60171



60-60171



IL109-12



81-60171



- Extremely large force applications: Force range  $F_c$ :250-1500N,  $F_p$ :1250-7500N
- The length of coil unit is very short, which is suitable for applications with limited space and big force requirements
- No attraction force and cogging, high dynamic motion performances

- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

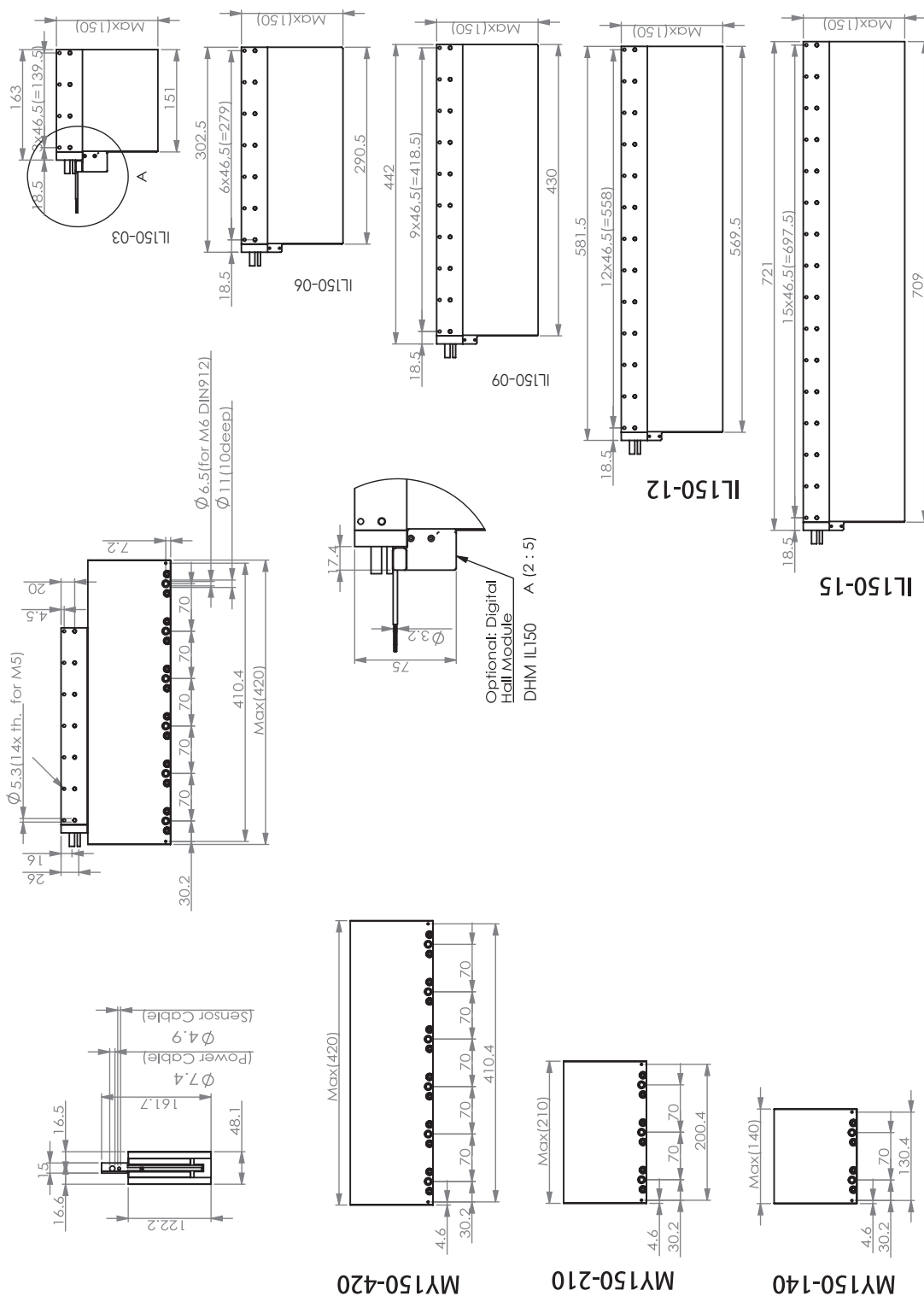
Performance												
Parameter	Remarks	Symbol	Unit	IL150-03		IL150-06		IL150-09		IL150-12		IL150-15
Winding Type				N	S	N	S	N	S	N	S	N
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)											
Peak Force@20 /s ↑	Magnet@25	$F_p$	N	1000	1000	2000	2000	3000	3000	4000	4000	5000
Continuous Force	Coil@120	$F_c$	N	250	250	500	500	750	750	1000	1000	1250
Maximum Speed	@320V	$V_{max}$	m/s	1.6	3.2	1.6	3.2	1.6	3.2	1.6	3.2	1.6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	177	84	177	84	177	84	177	84	177
Motor Constant	Coils@25	S	N <sup>2</sup> /W	913		1826		2739		3652		4565

Electrical												
Peak Current	Magnet@25	$I_p$	Arms	5.6	11.9	11.3	23.8	16.9	35.7	22.6	47.6	28.2
Continuous Current	Coil@120	$I_c$	Arms	1.5	3.0	3.0	6.0	4.5	9.0	6.0	12.0	7.2
Back EMF	Phase-Phase peak	$E_{bmf}$	V/M/S	145	69	126	60	145	69	145	69	145
Resistance Per Phase	Coil@25	$R_{ph}$	$\Omega$	11.5	2.84	5.75	1.45	3.8	0.95	2.9	0.75	2.3
Induction Per Phase	$L < 0.63 I_p$	$L_{ph}$	mh	34.5	8.5	17.3	4.4	11.4	2.9	8.7	2.3	6.9
Electrical Time Constant	Coil@25	$\tau_e$	ms	3	3	3	3	3	3	3	3	3
Power Loss	All coils	$P_c$	W	92	92	183	183	275	275	367	367	459

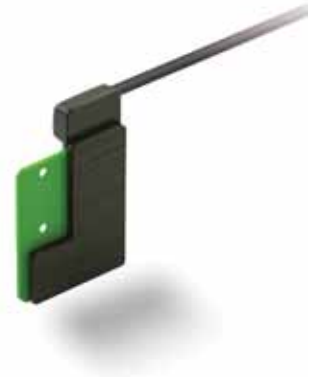
Thermal												
Thermal R.	Coils to mount. Sfc.	$R_{th}$	°C/W	0.8	0.8	0.4	0.4	0.3	0.3	0.2	0.2	0.15
Temp. Sensor	Temperature Cut-off			PTC 1K $\Omega$ /NTC								

Mechanical												
Coil Unit Weight	ex.cables	W	Kg	0.9	0.9	1.8	1.8	2.7	2.7	3.6	3.6	4.5
Coil Unit Length	ex.cables	L	mm	163	163	302.5	302.5	442	442	581.5	581.5	721
Motor Attraction Force	Rms@0A	$F_a$	N	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	$\tau$	mm	70	70	70	70	70	70	70	70	70
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	7.4(4G1mm <sup>2</sup> AWG18)								
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm <sup>2</sup> )	4.9(4*0.14mm <sup>2</sup> AWG26)								
Cable life	Minimum		Cycles	>5,000,000								
Bending Radius Static	Minimum		mm	$\geq 4 \times \phi$								
Bending Radius Dynamic	Minimum		mm	$\geq 7.5 \times \phi$								

Magnet Plate Mounting Dimensions				Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	140	210	420	1	0V	1	Phase U	1	PTC 1KΩ
M6 Bolts	2	3	6	2	5~28V	2	Phase V	2	PTC 1KΩ
Weight (Kg/m)	32	32	32	3	Hall A	3	Phase W	3	NTC
				4	Hall B	4	PE	4	NTC
Magnet Plates can be jointed together without limits				5	Hall C		Yellow-Green		Green



### Hall Modules



Analog Hall Module  
Power supply 5Vdc  
Absolute accuracy  $\pm 0.05\text{mm}$   
Repeatable accuracy  $\pm 0.015\text{mm}$   
Output 1Vpp  
Sincos signal Output 1Vpp Sincos signal  
Signal period Signal period 24mm

Digital Hall Module  
Power supplier 5 Vdc-28Vdc  
For Communication  
Phase shifted  $120^\circ$   
3 Digital outputs

### Custom Linear Motors

We have the availability of providing customized linear motors and OEM service according to customer requirements besides the standard linear motors listed in this booklet. Such as higher performances, different construction requirements, and different exit direction of cables, as well as the Hi-tech curve linear motors. For more information, Please contact us. Thanks for your attention.



Customer: \_\_\_\_\_  
 Projector: \_\_\_\_\_  
 Email: \_\_\_\_\_

Project Name: \_\_\_\_\_  
 Tel.: \_\_\_\_\_  
 Fax.: \_\_\_\_\_

### Movement

Motion Direction: \_\_\_\_\_ ☐Horizontal ☐Vertical ☐With Angle  
 Motion Distance: \_\_\_\_\_ mm  
 Motion Time: \_\_\_\_\_ sec.  
 Speed requirement: \_\_\_\_\_ m/s  
 Acc. Requirement: \_\_\_\_\_  $\text{m/s}^2$   
 Or Acc. And Dec. Time: \_\_\_\_\_ sec.  
 Dwell: \_\_\_\_\_ sec.  
 Motion Curve: \_\_\_\_\_ ☐Trapezoid ☐Triangle ☐Others

### Load

Max. Load: \_\_\_\_\_ Kg  
 External Force?: \_\_\_\_\_ N  
 Friction force: \_\_\_\_\_ N

### Environment

Environment Temperature: \_\_\_\_\_  
 Max. Temperature Allowed: \_\_\_\_\_  
 Cooling Way: \_\_\_\_\_ ☐Water Cooled ☐Air Cooled  
 If Dust Free Condition: \_\_\_\_\_ ☐Yes ☐No.  
 Space Assembly Requirements: \_\_\_\_\_

### Amplifier and Power Supplier

Max. Voltage: \_\_\_\_\_ Vdc  
 Max. Current: \_\_\_\_\_ A  
 Power Supplier: \_\_\_\_\_ ☐DC ☐AC  
 Voltage: \_\_\_\_\_ V ☐50HZ ☐60HZ

### Additional Conditions

Required Quantity: \_\_\_\_\_ Sets  
 Capacity Requirement: \_\_\_\_\_ Sets/month  
 Other Instructions: \_\_\_\_\_  
 Budget Price: \_\_\_\_\_

## Torque Motors

Rotor ring

NdFeB magnets

# ROTOR

Outer diameter

65, 78, 105, 133, 160, 190,  
210, 230, 290, 310...

Strain relief

Cable clamp is enclosed  
in casting

Encapsulated design  
PU-resin

Enhanced thermal  
Management

Five build heights  
Ranging from 17mm  
up to 92mm

# STATOR

High torque density

## What is a Torque Motor



Torque motors are a special class of brushless permanent magnet synchronous motors. Since the payload is directly connected to the rotor without any other transmission elements, the direct drive technology of torque motors is a perfect way to enhance productivity, accuracy and dynamic performance of applications.

As with linear motors, torque motors are a type of “frameless” motor. This means that the motor does not include a housing, bearings, or feedback device. These components can be selected by the machine builder and optimized according to the required performance, or purchased as part of an assembly.

## Advantage of ITG Torque Motors

- Ironcore and slotless torque motors with same size
- Ultra-thin design
- Highest torque density
- Low thermal resistance
- Low cogging and zero cogging
- Encapsulated design with shielded cable
- Low stator and rotor mass with large inner diameter
- Wide range of bus voltage from 45V up to 600Vdc
- Top quality with high standards



## Applications



Mechanical processing



Finishing/grinding



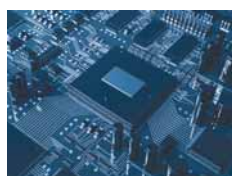
Workbench/  
milling head



Stamping/  
Laser cutting



Electronic



Semiconductor



Packaging



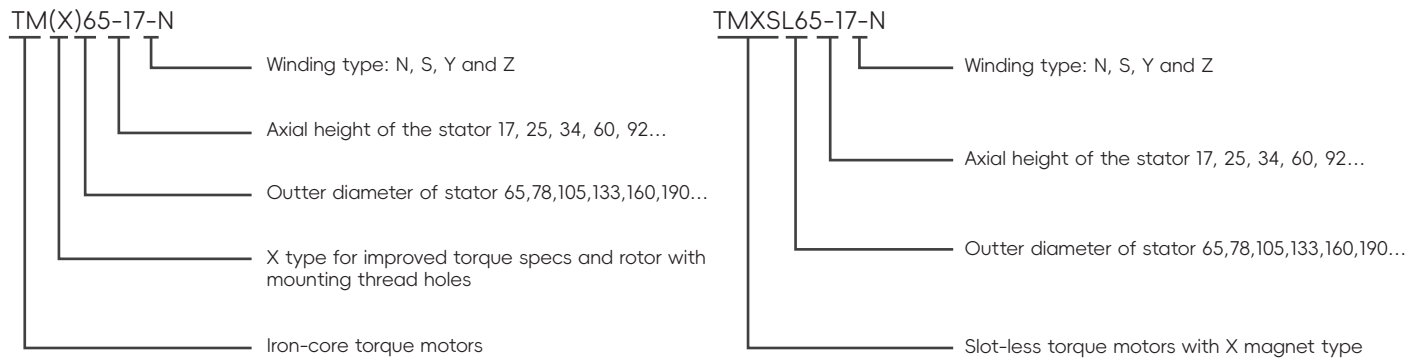
Print/Scan



Robot

## Torque motor index

Naming of the torque motors:



TM-A 65 and 78 series

- Smallest motors in our torque family
- Compact design with large hollow shaft
- Low voltage supported
- High dynamics and accuracy
- Optimal speed control
- TMSL-X is the slot-less torque motor with improved torque specs



TM-A 105-133-160 series

- Medium motor in our torque motor family
- Multiple winding types are available with optimized back EMF
- Various applications can be used.
- High dynamics and accuracy
- Optimal speed control
- TMSL-X is the slot-less torque motor with improved torque specs



TM-A 210-290 series

- Large motor in our torque motor family
- Multiple winding types are available with optimized back EMF
- Various applications can be used.
- High dynamics and accuracy
- Optimal speed control
- TMSL-X is the slot-less torque motor with improved torque specs



## Torque motor power range

■ Peak torque  $T_p$  (N.m)

■ Continuous torque  $T_c$  (N.m)

	TM65 Series	0.77-11	0.36-4.6
	TMXSL65 Series	0.28-6.4	0.07-1.6
	TM78 Series	1.5-21.7	0.68-8.82
	TMXSL78 Series	0.57-7.33	0.14-1.8
	TM105 Series	3.5-56	1.7-24
	TMXSL105 Series	1.2-20	0.32-5
	TM133 Series	6.72-110	3.2-46.7
	TMXSL133 Series	2.7-36.8	0.7-9.2
	TM160 Series	11.16-183.2	4.92-72
	TMXSL160 Series	4.1-60.8	1.03-15.2
	TM210 Series	175-350	68-145
	TM290 Series	400-800	145-315



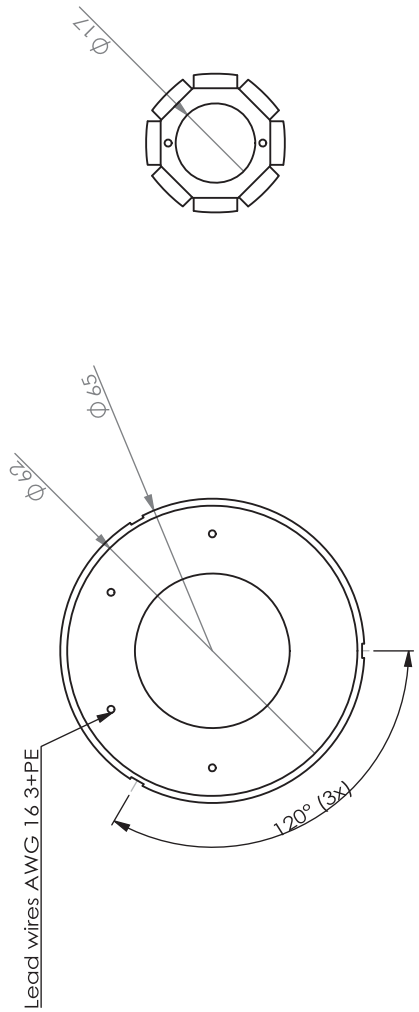
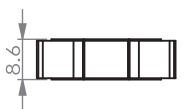
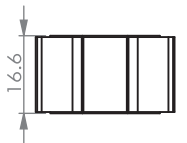
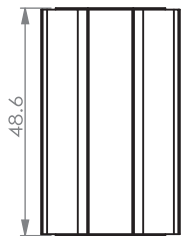
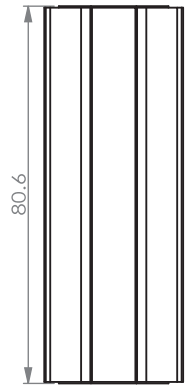
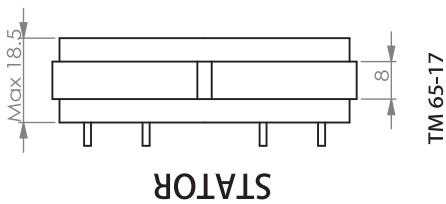
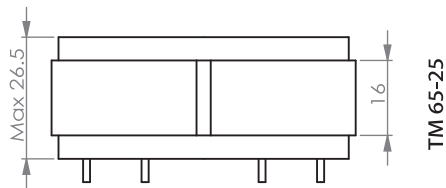
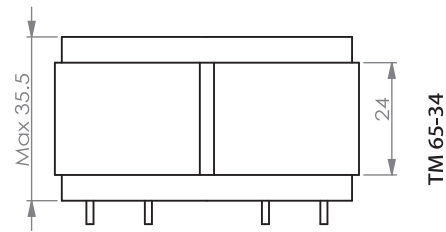
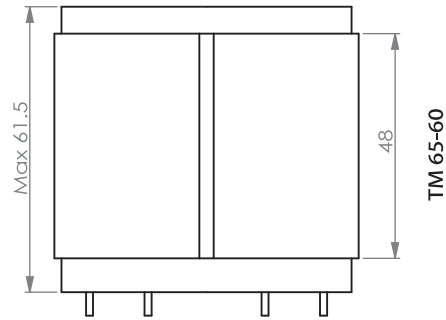
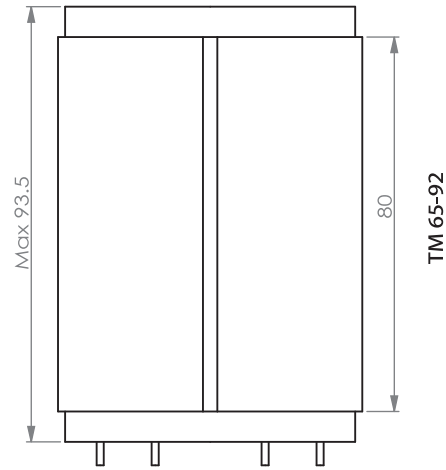
Performance								
Parameter	Remarks	Symbol	Unit	TM65-17	TM65-25	TM65-34	TM65-60	TM65-92
Winding Type				N	N	Y	Y	Y
Motor type	3 phases synchronous Ironcore 220-380Vac rms (48V-600Vdc)							
Peak torque@20 /s increase	Magnet@25	Tp	Nm	0.77	1.54	2.70	6.60	11.00
Continuous torque	Coil@110	Tc	Nm	0.36	0.85	1.30	2.78	4.60
Maximum Speed	@Tc	nmax	rpm	28000	28000	28000	13000	10000
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.072	0.140	0.118	0.320	0.418
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.002	0.006	0.012	0.036	0.046

Electrical								
Peak Current	Magnet@25	Ip	Arms	14.5	14.9	30.9	27.9	35.6
Max.Continuous Current	Coil@110	Ic	Arms	5.0	6.1	11.0	8.7	11.0
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	6	12	10	28	36
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	4	9	7	19	25
Resistance Per Phase	Coil@25	Rph	Ω	0.73	1.02	0.38	0.95	1.28
Induction Per Phase	l<0.63Ip	Lph	mh	1.10	2.04	0.94	2.66	4.86
Electrical Time Constant	Coil@25	τe	ms	1.5	2.0	2.5	2.8	3.8
Max. Continuous Power Loss	All coils	Pc	W	71.2	146.6	177.5	279.6	604.6
Poles		Nmag.	nr	8.0	8.0	8.0	8.0	8.0

Thermal								
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	1.5	0.8	0.58	0.37	0.11
Temperature Sensor				Optional PTC 1KΩ/NTC				

Mechanical								
Stator OD		Ods	mm	65				
Rotor ID		ldr	mm	17				
Rotor inertia		JR	Kg*m <sup>2</sup>	4.00E-06	7.80E-06	1.30E-06	2.50E-05	4.20E-05
Total Mass	Rotor+stator ex.cables	W	kg	0.18	0.32	0.46	0.95	1.6
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	Leadwires (4*1.5mm <sup>2</sup> )				

\*Remark: Y Z Types can be driven with low voltage





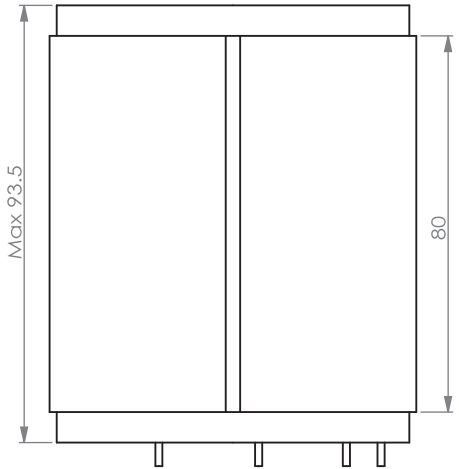
Performance								
Parameter	Remarks	Symbol	Unit	TM78-17	TM78-25	TM78-34	TM78-60	TM78-92
Winding Type				N	Y	Y	Y	Y
Motor type	3 phases synchronous Ironcore 220-380Vac rms (48V-600Vdc)							
Peak torque@20 /s increase	Magnet@25	Tp	Nm	1.5	3.5	5.5	13.0	21.7
Continuous torque	Coil@110	Tc	Nm	0.68	1.66	2.63	5.29	8.82
Maximum Speed	@Tc@48V	nmax	rpm	2200	1962	1296	484	220
Maximum Speed	@Tc	nmax	rpm	20000	17500	11500	4300	1900
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.14	0.16	0.24	0.64	1.40
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.006	0.019	0.034	0.093	0.340

Electrical								
Peak Current	Magnet@25	Ip	Arms	14.1	30.1	31.0	27.6	20.9
Max.Continuous Current	Coil@110	Ic	Arms	4.9	10.5	11.1	8.3	6.3
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	12	14	20	55	121
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	9	10	14	39	85
Resistance Per Phase	Coil@25	Rph	Ω	1.11	0.44	0.56	1.44	1.92
Induction Per Phase	l<0.63Ip	Lph	mh	1.78	0.97	1.34	4.48	6.53
Electrical Time Constant	Coil@25	τe	ms	1.6	2.2	2.4	3.1	3.4
Max. Continuous Power Loss	All coils	Pc	W	102.5	190.9	266.7	390.0	297.2
Poles		Nmag.	nr	12.0	12.0	12.0	12.0	12.0

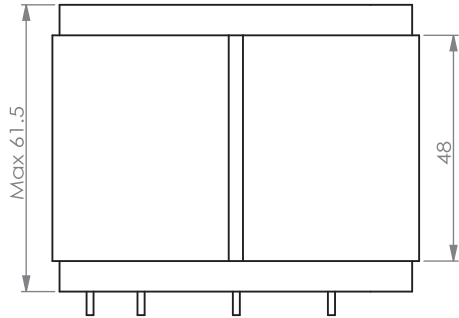
Thermal								
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.99	0.54	0.39	0.26	0.16
Temperature Sensor				Optional PTC 1KΩ/NTC				

Mechanical								
Stator OD		Ods	mm	78				
Rotor ID		ldr	mm	29				
Rotor inertia		JR	Kg*m <sup>2</sup>	1.30E-05	2.50E-05	3.80E-05	7.60E-05	1.27E-04
Total Mass	Rotor+stator ex.cables	W	kg	0.28	0.44	0.65	1.3	2
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	Leadwires (4*1.5mm <sup>2</sup> )				

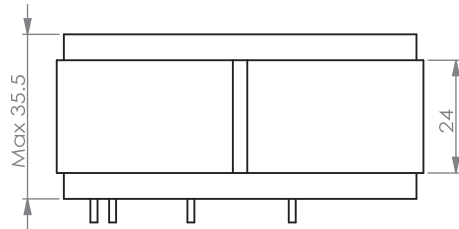
\*Remark: Y Z Types can be drivered with low voltage



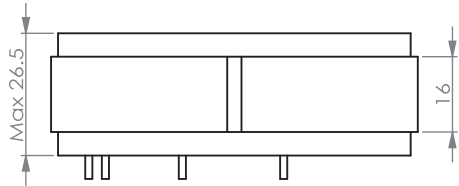
TM 78-92



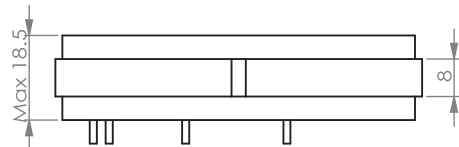
TM 78-60



TM 78-34

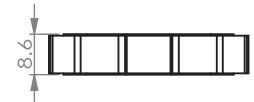
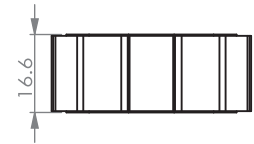
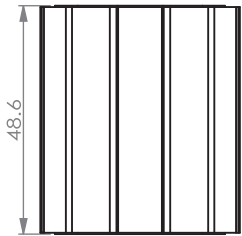
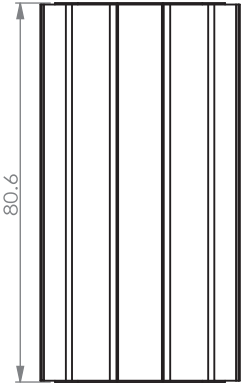


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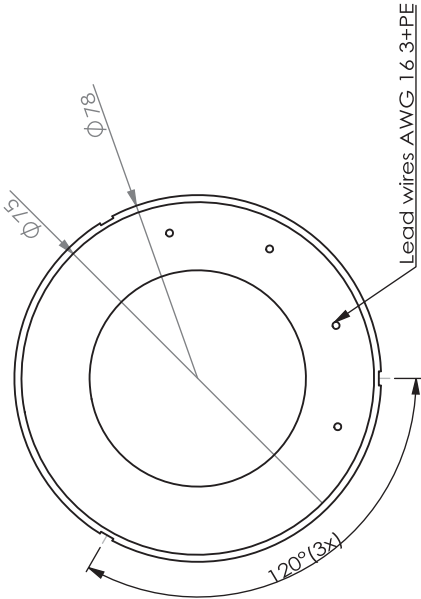
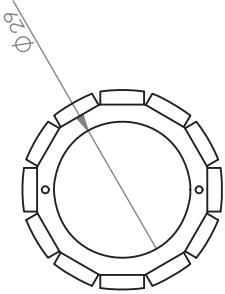


TM 78-17

STATOR



ROTOR





Performance														
Parameter	Remarks	Symbol	Unit	TM105-17			TM105-25			TM105-34			TM105-60	TM105-92
Winding Type				N	Y	Z	N	Y	Z	N	Y	Z	N	Y
Motor type	3 phases synchronous Ironcore 230Vac rms (320Vdc)												380Vac rms (600Vdc)	
Peak torque@20 /s increase	Magnet@25	Tp	Nm	3.50	3.96	3.96	7.32	9.00	8.28	12.72	13.56	12.48	34.00	56.00
Continuous torque	Coil@110	Tc	Nm	1.7	1.7	1.7	3.8	4.0	4.0	6.5	6.2	6.2	14.4	24.0
Maximum Speed	@Tc	nmax	rpm	5879	10583	17638	2940	5345	9203	1654	3528	6047	1157	1323
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.36	0.20	0.12	0.72	0.40	0.23	1.28	0.60	0.35	3.43	3.00
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.025	0.024	0.027	0.069	0.070	0.073	0.143	0.125	0.131	0.455	0.493

Electrical														
Peak Current	Magnet@25	Ip	Arms	13.1	26.8	44.6	13.7	30.7	48.6	13.4	30.5	48.2	13.4	25.2
Max.Continuous Current	Coil@110	Ic	Arms	4.7	8.4	14.0	5.3	10.1	17.4	5.1	10.4	17.8	4.2	8.0
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	31	17	10	62	34	20	110	52	30	295	258
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	22	12	7	44	24	14	78	37	21	209	183
Resistance Per Phase	Coil@25	Rph	Ω	1.75	0.55	0.18	2.50	0.75	0.24	3.81	0.96	0.31	8.62	3.26
Induction Per Phase	I<0.63Ip	Lph	mh	3.50	1.16	0.36	5.25	1.73	0.53	10.29	2.41	0.78	32.76	13.04
Electrical Time Constant	Coil@25	τe	ms	2.0	2.1	2.0	2.1	2.3	2.2	2.7	2.5	2.5	3.8	4.0
Max. Continuous Power Loss	All coils	Pc	W	148.6	151.4	137.6	277.3	298.4	283.1	380.8	405.8	386.8	592.5	813.7
Poles		Nmag.	nr	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0

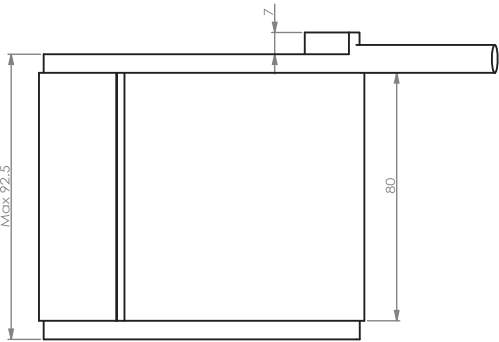
Thermal														
Thermal Resistance	Coils to mount. Sfc	Rth	°C/W	0.68	0.68	0.68	0.34	0.34	0.34	0.24	0.24	0.24	0.14	0.11
Temperature Sensor				Optional PTC 1KΩ/NTC										

Mechanical														
Stator OD		Ods	mm	105										
Rotor ID		Idr	mm	56										
Rotor inertia		JR	Kg*m <sup>2</sup>	8.00E-05			1.50E-04			2.30E-04			4.40E-04	7.40E-04
Total Mass	Rotor+stator ex.cables	W	kg	0.32			0.62			0.96			1.93	3.12
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	7.4(4G1mm <sup>2</sup> )

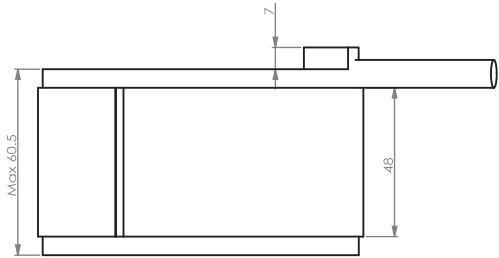
\*Remark: Y Z Types can be driven with low voltage

Winding C(mm)  
N-----3  
Y-Z-----5.5

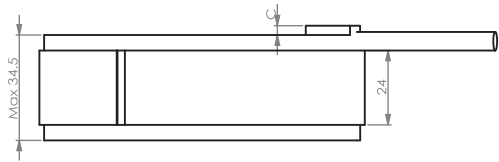
TM105-92



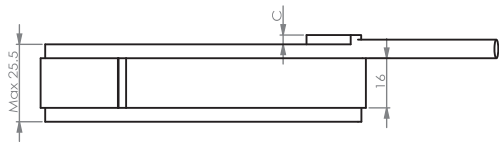
TM105-60



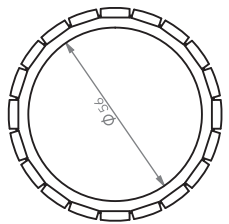
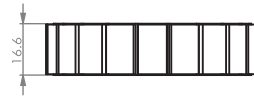
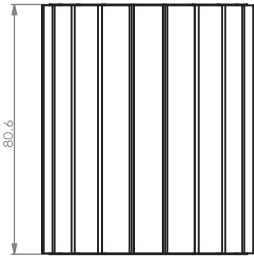
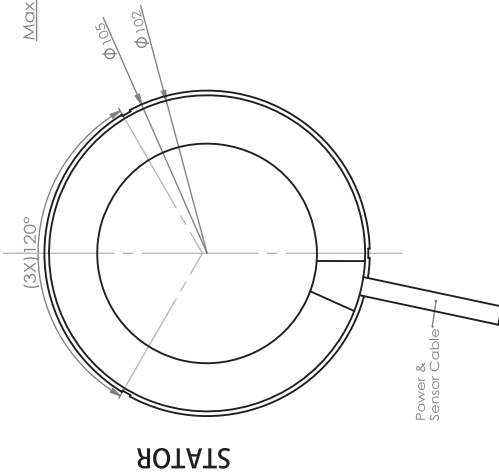
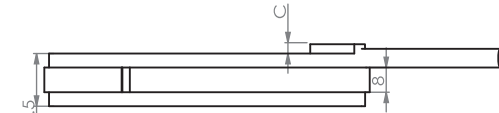
TM105-34



TM105-25



TM105-17



ROTOR

TM65

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TM160

TM1210

TM290



Performance													
Parameter	Remarks	Symbol	Unit	TM133-17			TM133-25			TM133-34		TM133-60	TM133-92
Winding Type				N	Y	Z	N	Y	Z	N	Z	N	Y
Motor type	3 phases synchronous Ironcore 230Vac rms (320Vdc)											380Vac rms (600Vdc)	
Peak torque@20 /s increase	Magnet@25	Tp	Nm	6.72	7.68	7.68	14.28	16.20	16.20	24.72	24.72	66.60	110.00
Continuous torque	Coil@110	Tc	Nm	3.2	3.2	3.2	7.6	7.8	7.8	13.0	12.4	28.0	46.7
Maximum Speed	@Tc	nmax	rpm	3045	5345	9283	1521	2714	4642	843	3150	594	1018
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.70	0.40	0.23	1.39	0.78	0.46	2.51	0.67	6.68	3.90
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.066	0.070	0.067	0.189	0.201	0.203	0.394	0.352	1.236	1.449

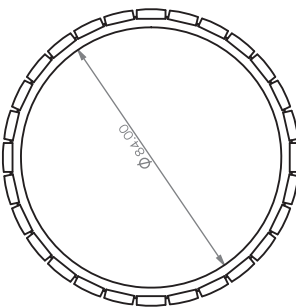
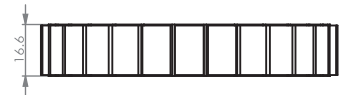
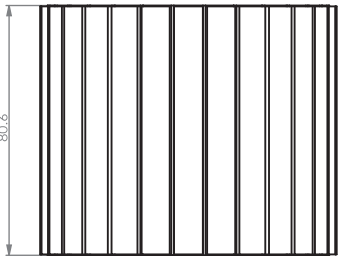
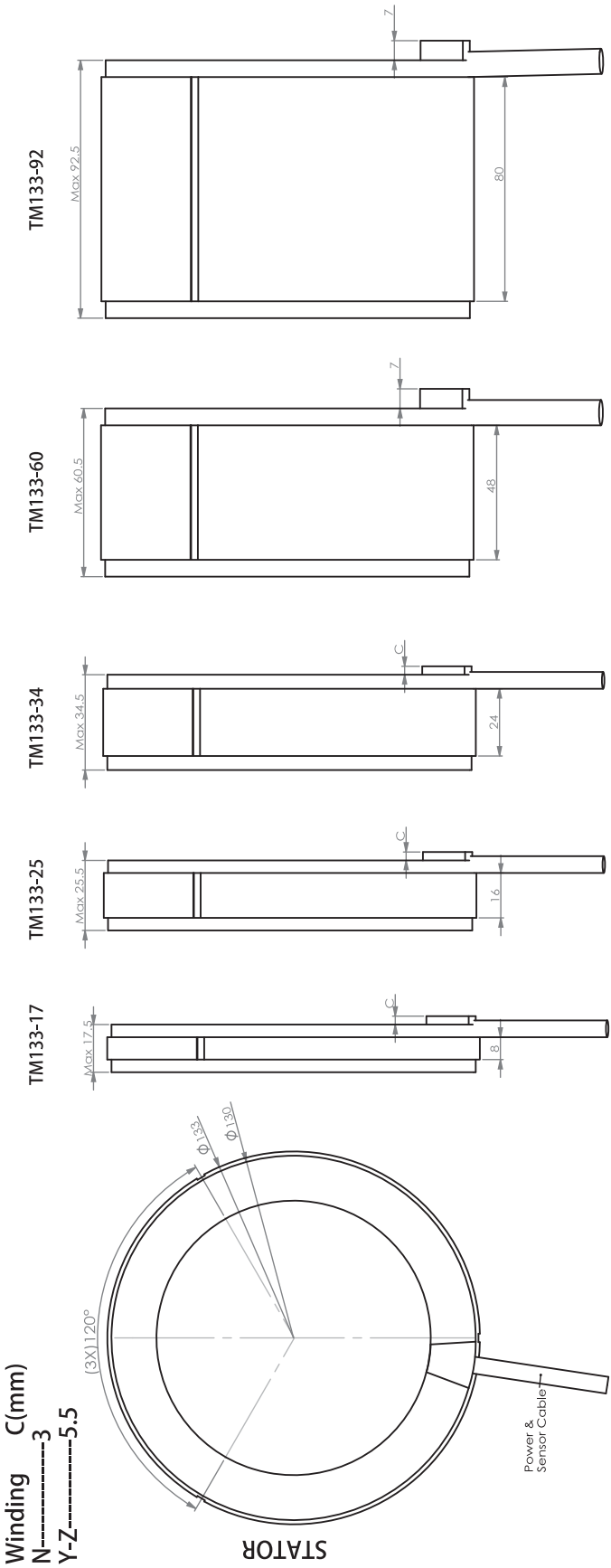
Electrical													
Peak Current	Magnet@25	Ip	Arms	13.1	26.2	45.5	13.9	28.1	48.0	13.3	49.7	13.5	38.1
Max.Continuous Current	Coil@110	Ic	Arms	4.6	8.1	14.0	5.5	10.0	17.1	5.2	17.0	4.0	12.0
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	60	34	20	120	67	39	216	58	575	336
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	42	24	14	85	47	28	153	41	407	237
Resistance Per Phase	Coil@25	Rph	Ω	2.44	0.75	0.26	3.42	1.01	0.34	5.33	0.43	12.05	4.56
Induction Per Phase	I<0.63Ip	Lph	mh	4.88	1.65	0.55	7.87	2.53	0.82	14.92	1.11	46.98	18.24
Electrical Time Constant	Coil@25	τe	ms	2.0	2.2	2.1	2.3	2.5	2.4	2.8	2.6	3.9	4.0
Max. Continuous Power Loss	All coils	Pc	W	201.7	191.0	199.7	397.6	393.9	389.1	557.6	563.8	824.4	2546.7
Poles		Nmag.	nr	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0

Thermal													
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.5	0.5	0.5	0.28	0.28	0.28	0.2	0.2	0.13	0.095
Temperature Sensor				Optional PTC 1KΩ/NTC									

Mechanical													
Stator OD		Ods	mm	133									
Rotor ID		Idr	mm	84									
Rotor inertia		JR	Kg*m <sup>2</sup>	2.10E-04		4.20E-04		6.20E-04		1.20E-03		1.80E-03	
Total Mass	Rotor+stator ex.cables	W	kg	0.55		0.955		1.37		2.75		4.3	
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	

\*Remark: Y Z Types can be driven with low voltage





ROTOR

TM65

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TM105

TM133

TM160

TM1210

TM290



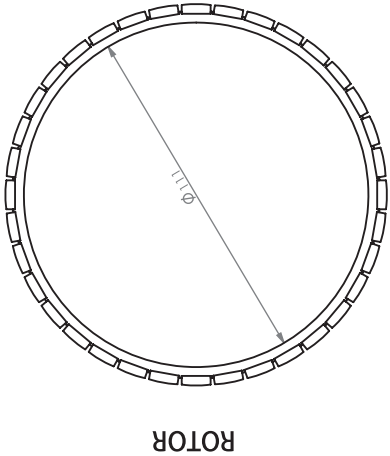
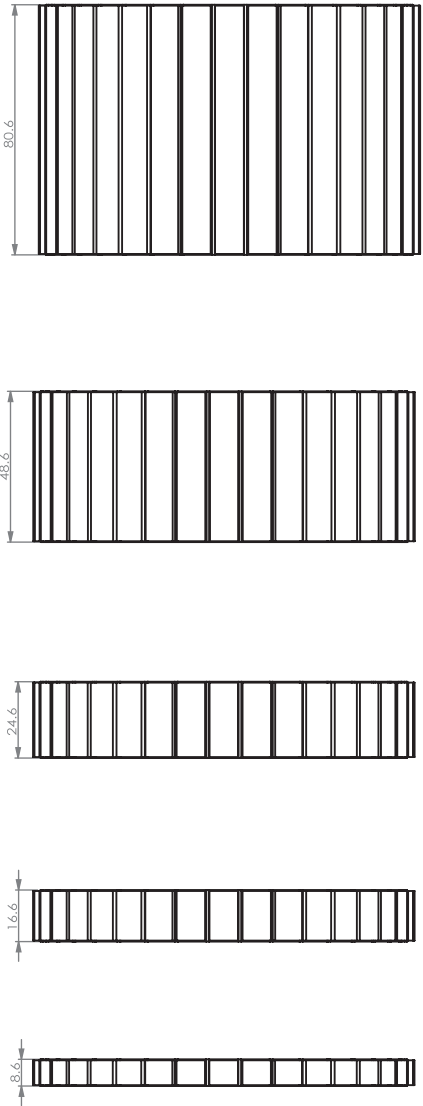
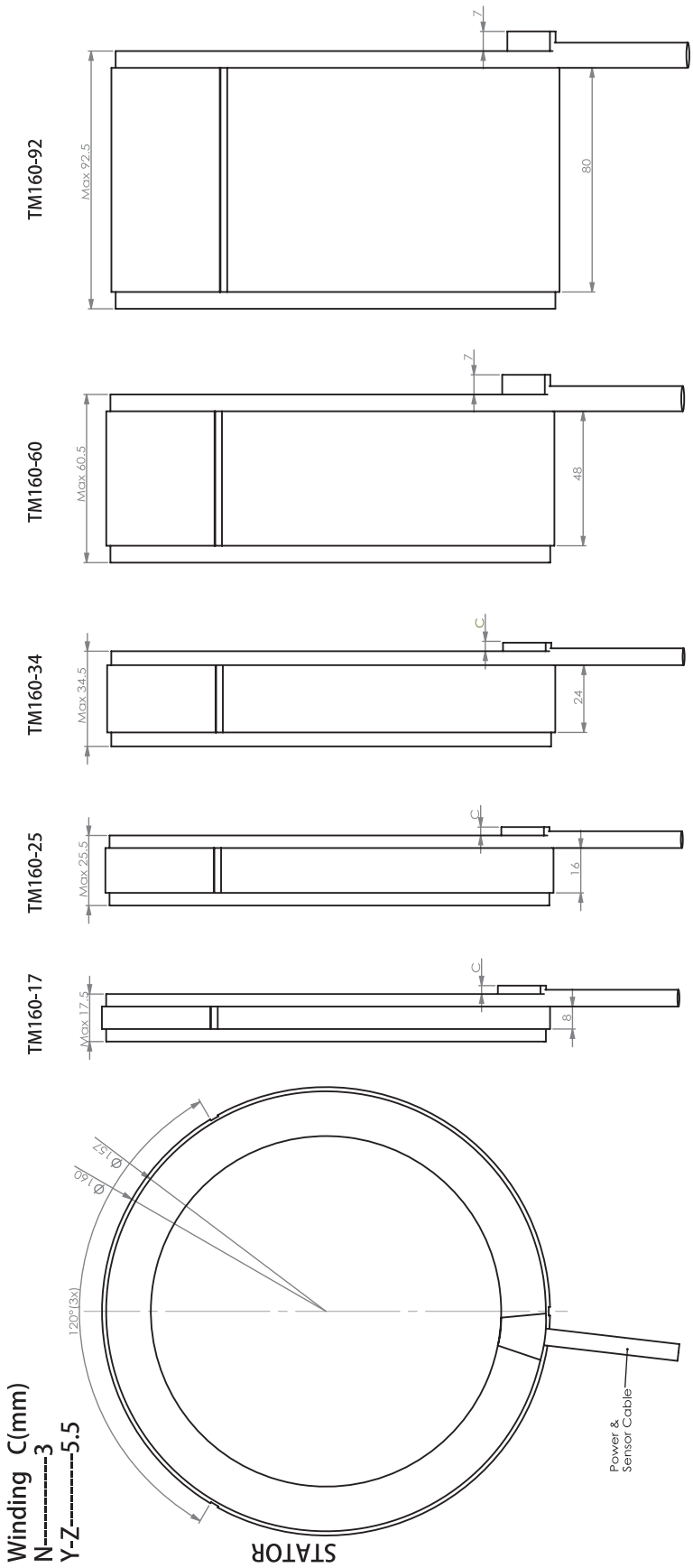
Performance													
Parameter	Remarks	Symbol	Unit	TM160-17			TM160-25			TM160-34		TM160-60	TM160-92
Winding Type				N	Y	Z	N	Y	Z	N	Z	N	Y
Motor type	3 phases synchronous Ironcore 230Vac rms (320Vdc)											380Vac rms (600Vdc)	
Peak torque@20 /s increase	Magnet@25	Tp	Nm	11.16	12.72	12.72	23.52	26.88	26.88	40.92	40.30	110.00	183.20
Continuous torque	Coil@110	Tc	Nm	4.92	5.04	5.04	11.28	11.64	11.64	18.84	18.00	43.56	72.00
Maximum Speed	@Tc	nmax	rpm	1837	3266	5690	916	1648	2845	511	1890	361	397
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	1.15	0.65	0.37	2.31	1.28	0.74	4.14	1.12	11.00	10.00
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.140	0.147	0.149	0.407	0.423	0.418	0.832	0.760	2.605	4.263

Electrical													
Peak Current	Magnet@25	Ip	Arms	13.1	26.5	46.2	13.8	28.3	48.8	13.4	48.6	13.5	24.8
Max.Continuous Current	Coil@110	Ic	Arms	4.3	7.8	13.5	4.9	9.1	16.0	4.6	16.1	4.0	7.2
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	99	56	32	199	111	64	356	96	947	861
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	70	39	23	141	78	45	252	68	670	609
Resistance Per Phase	Coil@25	Rph	Ω	3.15	0.95	0.31	4.37	1.30	0.44	6.87	0.55	15.49	5.86
Induction Per Phase	I<0.63Ip	Lph	mh	6.62	2.09	0.68	10.05	3.25	1.10	19.92	1.43	61.94	24.61
Electrical Time Constant	Coil@25	τe	ms	2.1	2.2	2.2	2.3	2.5	2.5	2.9	2.6	4.0	4.2
Max. Continuous Power Loss	All coils	Pc	W	224.1	224.1	221.9	406.4	416.0	421.0	554.9	554.0	947.1	1184.8
Poles		Nmag.	nr	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0

Thermal													
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.43	0.43	0.43	0.23	0.23	0.23	0.17	0.17	0.1	0.06
Temperature Sensor				Optional PTC 1KΩ/NTC									

Mechanical													
Stator OD		Ods	mm	160									
Rotor ID		Idr	mm	111									
Rotor inertia		JR	Kg*m <sup>2</sup>	4.60E-04			9.20E-04			1.40E-03		2.60E-03	4.20E-03
Total Mass	Rotor+stator ex.cables	W	kg	0.65			1.15			1.6		3.3	5.5
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	

\*Remark: Y Z Types can be driven with low voltage



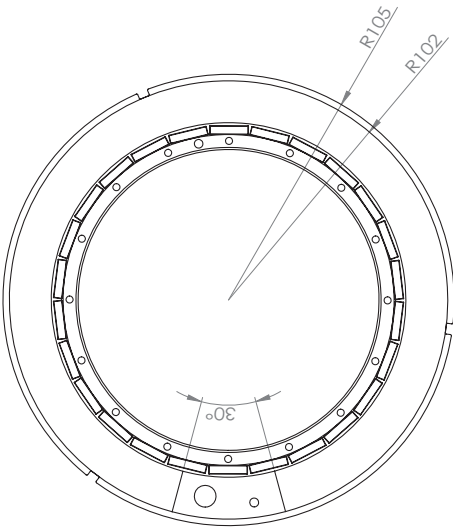
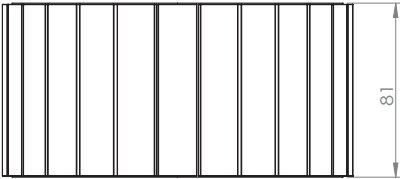
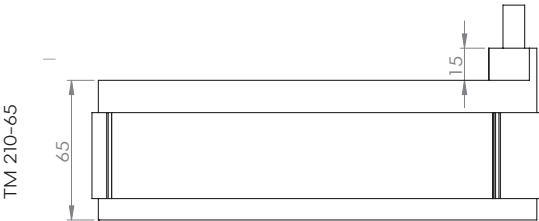
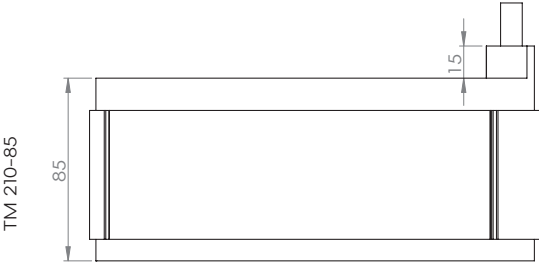
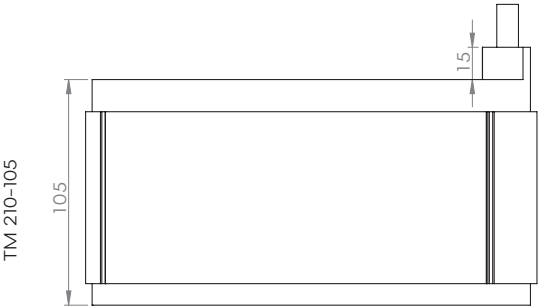


Performance						
Parameter	Remarks	Symbol	Unit	TM210-65	TM210-85	TM210-105
Winding Type				N	N	N
Motor type Max. voltage ph-ph	3 phases synchronous Ironcore $\geq 380\text{Vac rms}$ (560Vdc)					
Peak torque@20°C/s increase	Magnet@25°C	Tp	Nm	175.00	260.00	350.00
Continuous torque	Coil@110°C	Tc	Nm	68.00	105.00	145.00
Stall torque	Coil@110°C	Ts	Nm	48.00	74.00	102.00
Maximum Speed	@Tc@560Vdc	nmax	rpm	426	283	212
Motor Torque Constant	up to Ic	Kt	Nm/Arms	8.70	13.10	17.50
Motor Constant	Coils@25°C	Km	Nm <sup>2</sup> /W	6.500	10.896	15.705

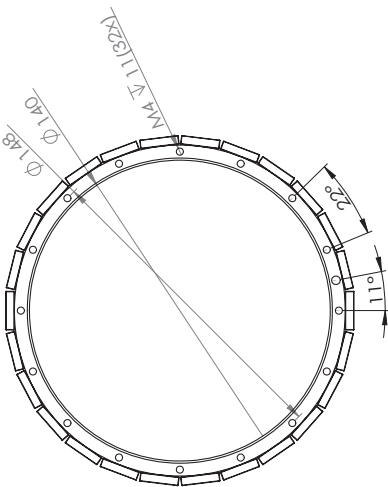
Electrical						
Peak Current	Magnet@25°C	Ip	Arms	27.2	26.8	27.0
Max. Continuous Current	Coil@110°C	Ic	Arms	7.8	8.0	8.3
Back EMF Phase to Phase peak	25°C+/-10%	Kep	V/krpm	749	1128	1507
Back EMF Phase to Phase RMS	25°C+/-10%	Ke	V/krpm	530	798	1066
Resistance Per Phase	Coil@25°C	Rph	$\Omega$	3.93	5.25	6.50
Induction Per Phase	$L < 0.63Ip$	Lph	mH	15.50	22.00	28.00
Electrical Time Constant	Coil@25°C	$\tau_e$	ms	4.0	4.2	4.3
Max. Continuous Power Loss	All coils	Pc	W	924.8	1270.0	1685.0
Poles		Nmag.	nr	26.0	26.0	26.0

Thermal						
Thermal Resistance	Coils to mount.	Rth	°C/W	0.097	0.071	0.053
Temperature Sensor				Optional PTC 110/NTC 10K $\Omega$		

Mechanical						
Stator OD		Ods	mm	210		
Rotor ID		Idr	mm	140		
Rotor inertia		JR	Kg*m <sup>2</sup>	9.00E-03	1.40E-02	1.90E-02
Rotor Mass		Wr	kg	1.6	2.4	3.2
Total Mass	Excluding cables	Ws	kg	5.8	8.3	10.7



STATOR



ROTOR

TM65

TM78

TM105

TM133

TM160

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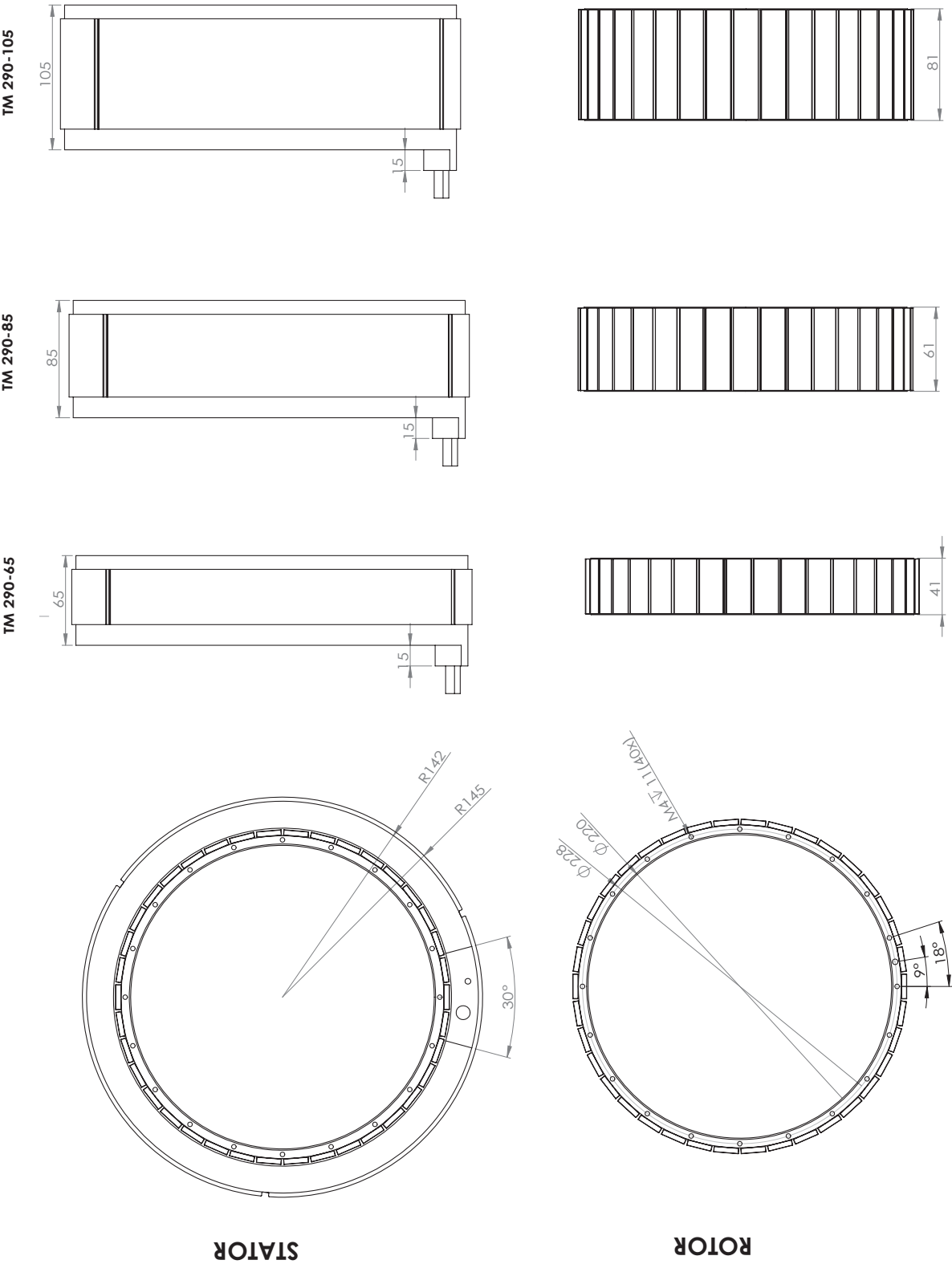


Performance						
Parameter	Remarks	Symbol	Unit	TM290-65	TM290-85	TM290-105
Winding Type				N	N	N
Motor type Max. voltage ph-ph	3 phases synchronous Ironcore $\geq 380\text{Vac rms}$ (560Vdc)					
Peak torque@20% /s increase	Magnet@25°C	Tp	Nm	400.00	600.00	800.00
Continuous torque	Coil@110°C	Tc	Nm	145.00	228.00	315.00
Stall torque	Coil@110°C	Ts	Nm	102	160	221
Maximum Speed	@Tc@560Vdc	nmax	rpm	185	123	95
Motor Torque Constant	up to Ic	Kt	Nm/Arms	20.00	30.00	39.50
Motor Constant	Coils@25°C	Km	Nm <sup>2</sup> /W	22.599	38.071	52.854

Electrical						
Peak Current	Magnet@25°C	Ip	Arms	27.0	27.0	27.4
Max.Continuous Current	Coil@110°C	Ic	Arms	7.3	7.6	8.0
Back EMF Phase to Phase peak	25°C+/-10%	Kep	V/krpm	1722	2583	3401
Back EMF Phase to Phase RMS	25°C+/-10%	Ke	V/krpm	1218	1827	2405
Resistance Per Phase	Coil@25°C	Rph	$\Omega$	5.90	7.88	9.84
Induction Per Phase	$L < 0.63Ip$	Lph	mH	23.50	34.00	45.00
Electrical Time Constant	Coil@25°C	$\tau_e$	ms	4.0	4.3	4.6
Max. Continuous Power Loss	All coils	Pc	W	1209	1775	2441
Poles		Nmag.	nr	38.0	38.0	38.0

Thermal						
Thermal Resistance	Coils to mount. Sfc.	Rth	0.074	0.051	0.037	0.053
Temperature Sensor			Optional PTC 110/NTC 10K $\Omega$			

Mechanical						
Stator OD		Ods	mm	290		
Rotor ID		ldr	mm	220		
Rotor inertia		JR	Kg*m <sup>2</sup>	3.10E-02	4.60E-02	6.10E-02
Rotor Mass		Wr	kg	2.3	3.5	4.7
Total Mass	Excluding cables	Ws	kg	8.3	11.8	15.5



TM65

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TM105

TM133

TM160

TM1210

TM290



Performance								
Parameter	Remarks	Symbol	Unit	TMXSL65-17	TMXSL65-25	TMXSL65-34	TMXSL65-60	TMXSL65-92
Winding Type				N	N	Y	Y	Y
Motor type	3 Phase synchronous slotless 220V-380Vac rms (48V-600V)							
Peak torque@20 /s increase	Magnet@25	Tp	Nm	0.28	0.85	1.44	3.84	6.40
Continuous torque	Coil@110	Tc	Nm	0.07	0.21	0.36	0.96	1.60
Maximum Speed	@Tc	nmax	rpm	30000	30000	30000	30000	30000
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.015	0.030	0.025	0.067	0.113
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.0001	0.0003	0.0005	0.0016	0.0033

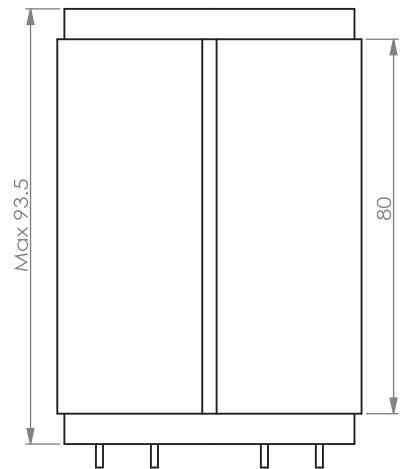
Electrical								
Peak Current	Magnet@25	Ip	Arms	18.7	28.4	58.8	57.5	56.6
Max.Continuous Current	Coil@110	Ic	Arms	4.7	7.1	14.7	14.4	14.2
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	1.29	2.58	2.11	5.75	9.73
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	0.91	1.83	1.49	4.06	6.88
Resistance Per Phase	Coil@25	Rph	Ω	0.73	1.02	0.38	0.95	1.28
Induction Per Phase	l<0.63Ip	Lph	mh	0.37	0.67	0.30	1.08	1.72
Electrical Time Constant	Coil@25	τe	ms	0.5	0.7	0.8	1.1	1.3
Max. Continuous Power Loss	All coils	Pc	W	62.0	200.5	315.8	766.4	1000.8
Poles		Nmag.	nr	8.0	8.0	8.0	8.0	8.0

Thermal								
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	1.5	0.8	0.58	0.37	0.11
Temperature Sensor				Optional PTC 1KΩ/NTC				

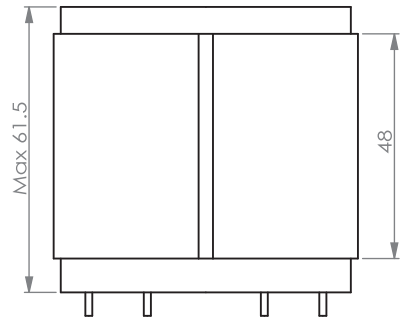
Mechanical								
Stator OD		Ods	mm	65				
Rotor ID		ldr	mm	15				
Rotor inertia		JR	Kg*m <sup>2</sup>	3.12E-06	6.23E-06	9.23E-06	1.8E-05	3.19E-05
Total Mass	Rotor+stator ex.cables	W	kg	0.18	0.32	0.46	0.95	1.6
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	Leadwires (4*1.5mm <sup>2</sup> )				

\*Remark: Y Z Types can be driven with low voltage

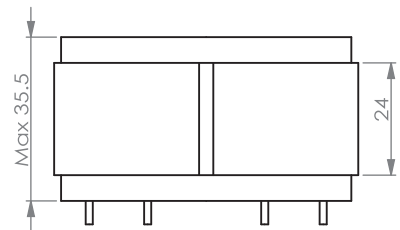




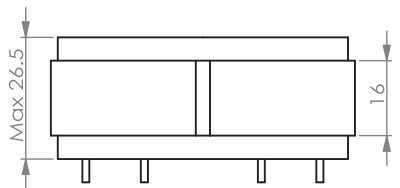
TMXSL 65-92



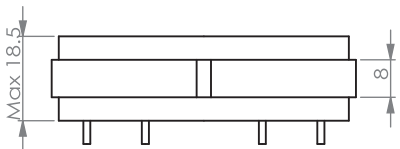
TMXSL 65-60



TMXSL 65-34

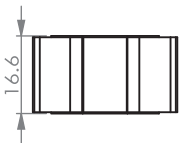
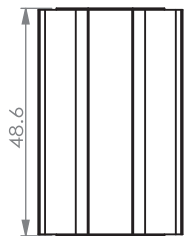
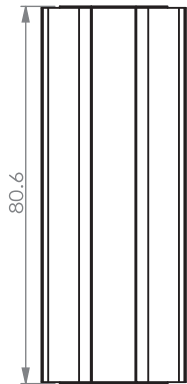


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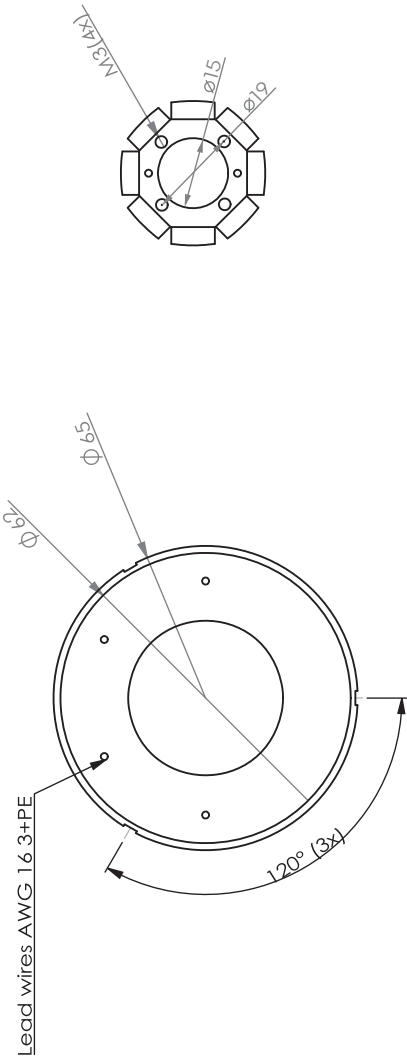


TMXSL 65-17

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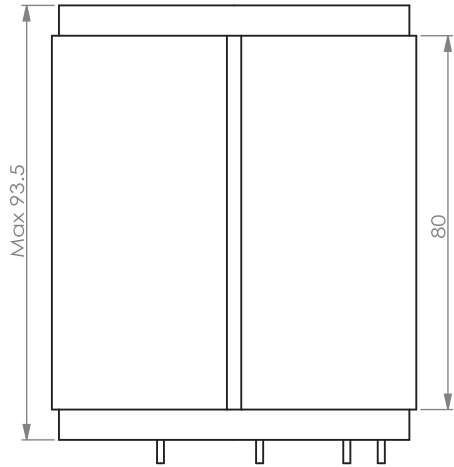
Performance								
Parameter	Remarks	Symbol	Unit	TMXSL78-17	TMXSL78-25	TMXSL78-34	TMXSL78-60	TMXSL78-92
Winding Type				N	Y	Y	Y	Y
Motor type	3 Phase synchronous slotless (no iron core) 220V-380Vac rms (48V-600V)							
Peak torque@20 /s increase	Magnet@25	Tp	Nm	0.57	1.38	2.20	4.40	7.33
Continuous torque	Coil@110	Tc	Nm	0.14	0.35	0.54	1.10	1.80
Maximum Speed	@Tc@48V	nmax	rpm	3000	3000	3000	3000	3000
Maximum Speed	@Tc	nmax	rpm	25000	25000	25000	25000	25000
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.027	0.033	0.05	0.13	0.28
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.0002	0.0008	0.0015	0.0039	0.0084

Electrical								
Peak Current	Magnet@25	Ip	Arms	21.0	41.8	44.0	33.8	26.0
Max.Continuous Current	Coil@110	Ic	Arms	4.9	11.0	11.1	8.3	6.4
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	2.3	2.8	4.3	11.2	24.1
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	1.6	2.0	3.0	7.9	17.0
Resistance Per Phase	Coil@25	Rph	Ω	1.11	0.44	0.56	1.44	1.92
Induction Per Phase	l<0.63Ip	Lph	mh	0.67	0.40	0.56	1.88	2.88
Electrical Time Constant	Coil@25	τe	ms	0.6	0.9	1.0	1.3	1.5
Max. Continuous Power Loss	All coils	Pc	W	116.8	187.6	254.3	403.3	309.5
Poles		Nmag.	nr	12.0	12.0	12.0	12.0	12.0

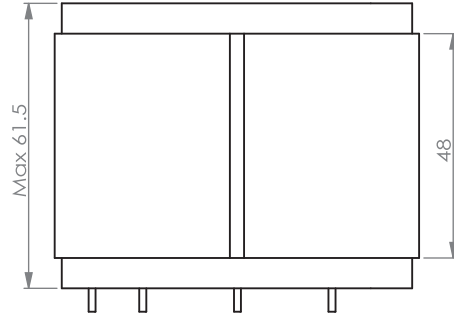
Thermal								
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.99	0.54	0.39	0.26	0.14
Temperature Sensor				Optional PTC 1KΩ/NTC				

Mechanical								
Stator OD		Ods	mm	78				
Rotor ID		ldr	mm	27				
Rotor inertia		JR	Kg*m <sup>2</sup>	1.30E-05	2.49E-05	3.75E-05	7.46E-05	1.27E-04
Total Mass	Rotor+stator ex.cables	W	kg	0.28	0.44	0.65	1.3	2
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	Leadwires (4*1.5mm <sup>2</sup> )				

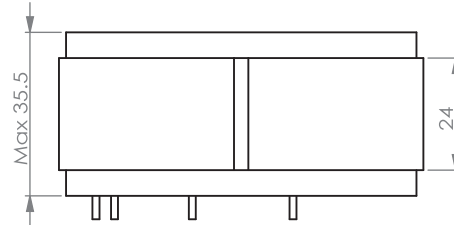
\*Remark: Y Z Types can be driven with low voltage



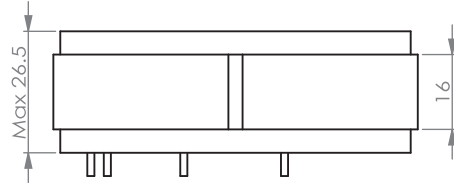
TMXSL 78-92



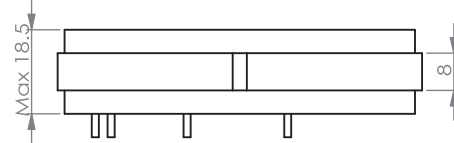
TMXSL 78-60



TMXSL 78-34

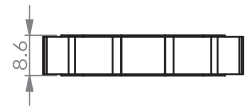
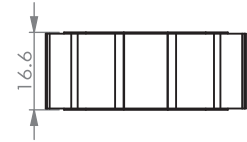
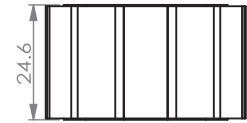
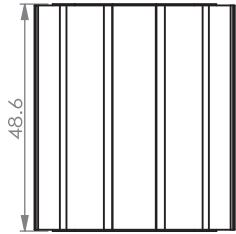
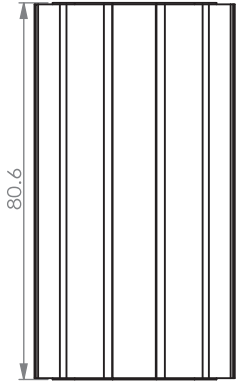


TMXSL 78-25

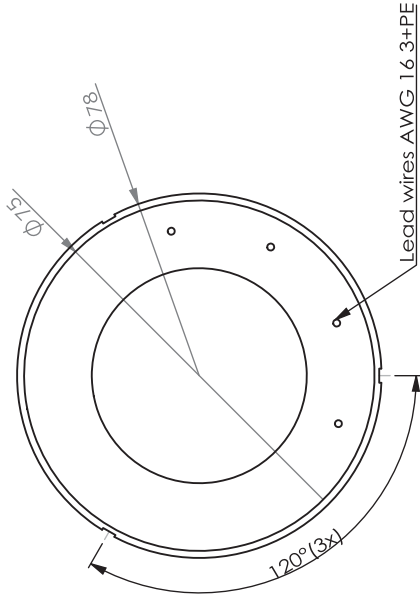
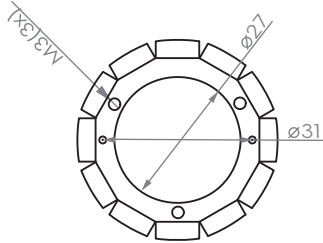


TMXSL 78-17

STATOR



ROTOR





Performance														
Parameter	Remarks	Symbol	Unit	TMXSL105-17			TMXSL105-25			TMXSL105-34			TMXSL105-60	TMXSL105-92
Winding Type				N	Y	Z	N	Y	Z	N	Y	Z	N	Y
Motor type	3 phases synchronous slotless 220Vac rms (320Vdc)												380Vac rms (600Vdc)	
Peak torque@20 /s increase	Magnet@25	Tp	Nm	1.20	1.2	1.2	3.2	3.2	3.2	5.4	5.4	5.4	12.0	20.0
Continuous torque	Coil@110	Tc	Nm	0.32	0.32	0.32	0.80	0.80	0.80	1.35	1.35	1.35	3.00	5.00
Maximum Speed	@Tc	nmax	rpm	20000	30000	50000	10000	20000	30000	5000	10000	20000	3000	3000
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.07	0.04	0.02	0.15	0.08	0.05	0.26	0.13	0.07	0.71	0.60
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.0009	0.0009	0.0009	0.0029	0.0028	0.0031	0.0061	0.0054	0.0058	0.0197	0.0199

Electrical														
Peak Current	Magnet@25	Ip	Arms	17.3	31.9	55.1	21.6	40.0	68.0	20.4	43.2	73.6	16.8	33.2
Max.Continuous Current	Coil@110	Ic	Arms	4.6	8.5	14.7	5.4	10.0	17.0	5.1	10.8	18.4	4.2	8.3
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	6	3	2	13	7	4	23	11	6	62	52
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	4	2	1	9	5	3	16	8	4	43	37
Resistance Per Phase	Coil@25	Rph	Ω	1.75	0.55	0.18	2.50	0.75	0.24	3.81	0.96	0.31	8.62	6.08
Induction Per Phase	L<0.63Ip	Lph	mh	1.61	0.56	0.16	3.00	0.75	0.25	4.99	1.25	0.37	16.01	12.75
Electrical Time Constant	Coil@25	τe	ms	0.9	1.0	0.9	1.2	1.0	1.0	1.2	1.3	1.2	1.8	1.9
Max. Continuous Power Loss	All coils	Pc	W	144.4	155.0	151.7	284.3	292.5	270.5	386.5	437.6	412.0	593.0	1633.5
Poles		Nmag.	nr	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0

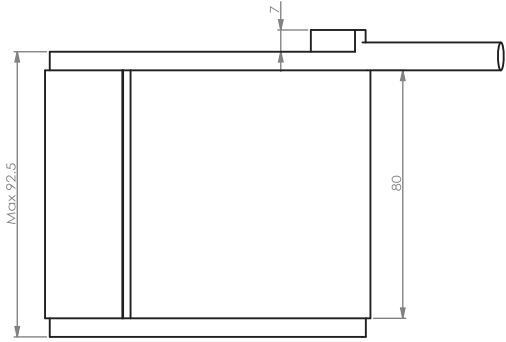
Thermal														
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.68	0.68	0.68	0.34	0.34	0.34	0.24	0.24	0.24	0.14	0.11
Temperature Sensor				Optional PTC 1KΩ/NTC										

Mechanical														
Stator OD		Ods	mm	105										
Rotor ID		Idr	mm	52										
Rotor inertia		JR	Kg*m <sup>2</sup>	7.6E-05			1.5E-04			2.2E-04			4.47E-04	7.58E-04
Total Mass	Rotor+stator ex.cables	W	kg	0.32			0.62			0.96			1.93	3.12
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	6.6(400.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(400.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(400.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(400.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(400.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	7.4(4G1mm <sup>2</sup> )

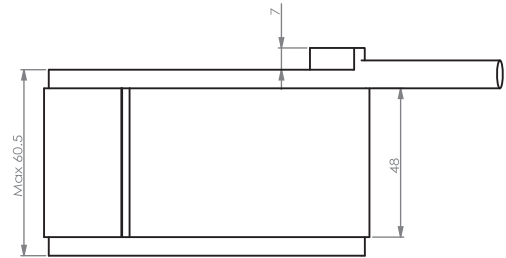
\*Remark: Y Z Types can be driven with low voltage

Winding      C(mm)  
N-----3  
Y-Z-----5.5

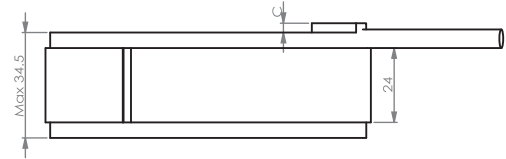
TMXSL105-92



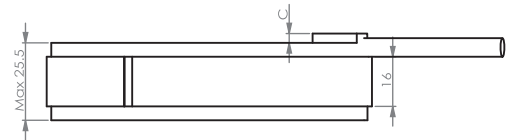
TMXSL105-60



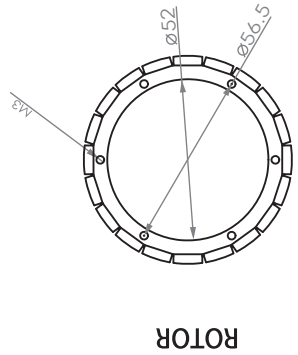
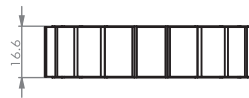
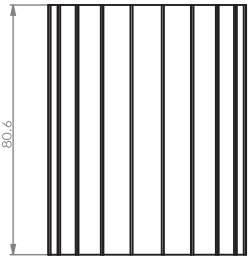
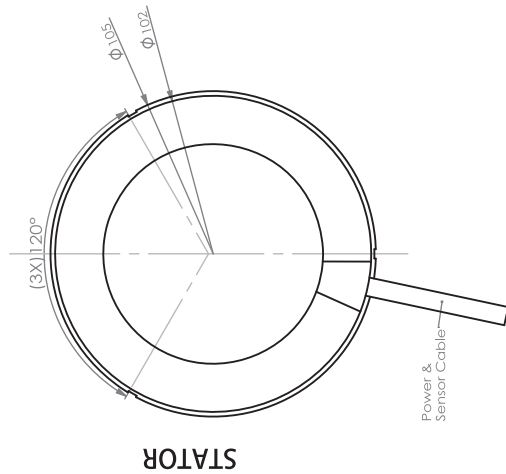
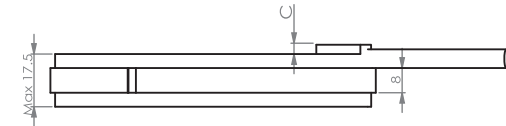
TMXSL105-34



TMXSL105-25



TMXSL 105-17



- TMXSL65
- TMXSL78
- TMXSL105
- TMXSL133
- TMXSL160



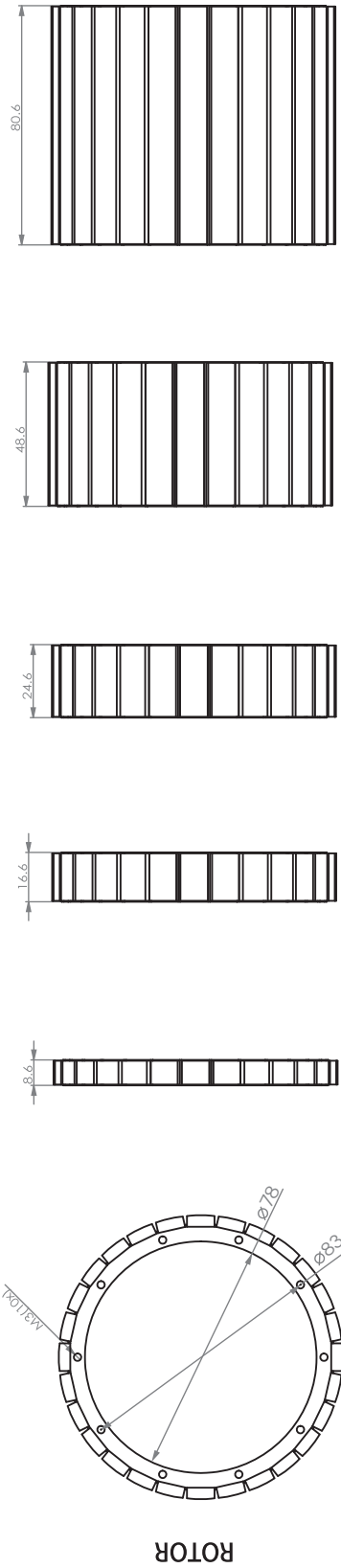
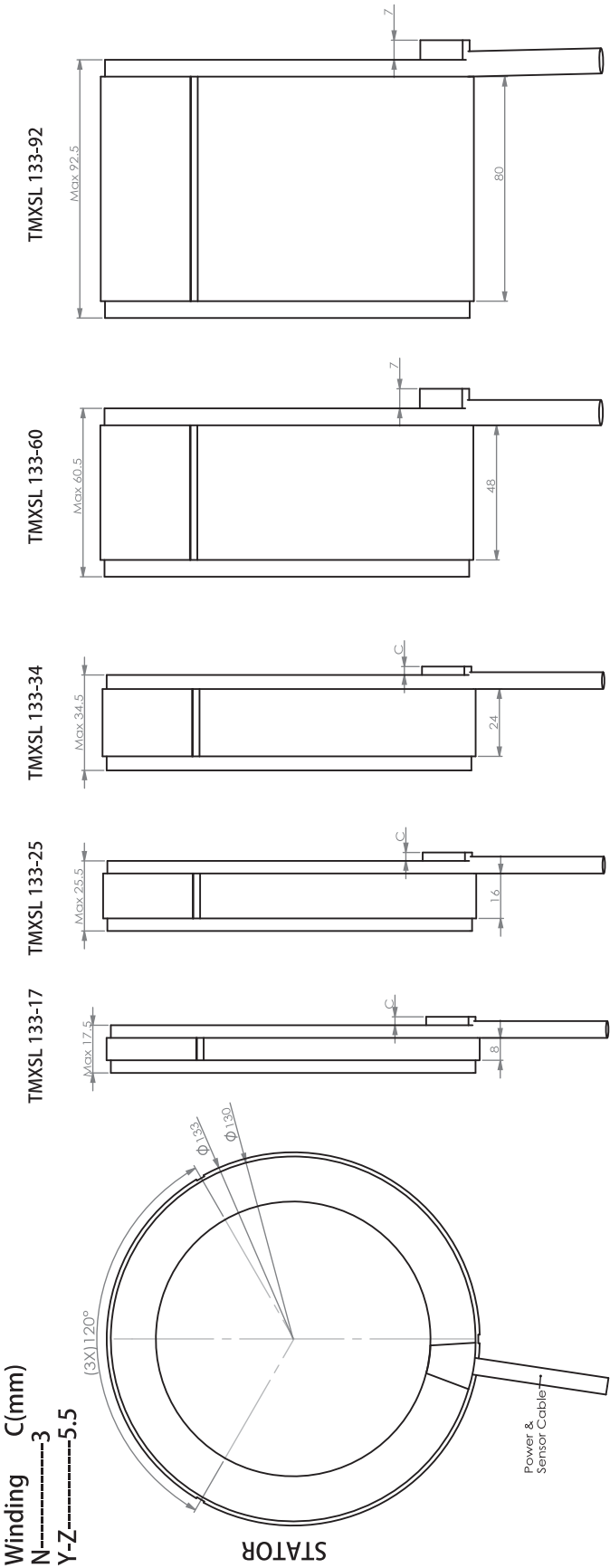
Performance															
Parameter	Remarks	Symbol	Unit	TMXSL133-17			TMXSL133-25			TMXSL133-34			TMXSL133-60		TMXSL133-92
Winding Type				N	Y	Z	N	Y	Z	N	Y	Z	N	Z	Y
Motor type	3 phases synchronous slotless (no iron core) 230Vac rms (320Vdc)												380Vac rms (600Vdc)		
Peak torque@20 /s increase	Magnet@25	Tp	Nm	2.7	2.7	2.8	6.0	6.0	6.0	10.0	10.0	10.0	22.0	22.0	36.8
Continuous torque	Coil@110	Tc	Nm	0.7	0.7	0.7	1.5	1.5	1.5	2.5	2.4	2.5	5.5	5.5	9.0
Maximum Speed	@Tc	nmax	rpm	14111	25501	44096	7055	12985	22280	4047	8819	15119	2835	11339	3053
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.150	0.083	0.048	0.300	0.163	0.095	0.523	0.240	0.140	1.400	0.350	1.300
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.003	0.003	0.003	0.009	0.009	0.009	0.017	0.015	0.015	0.054	0.051	0.124

Electrical															
Peak Current	Magnet@25	Ip	Arms	18.0	32.0	58.0	20.0	36.8	63.2	19.1	41.7	71.4	15.7	62.9	27.7
Max.Continuous Current	Coil@110	Ic	Arms	4.5	8.0	14.6	5.0	9.2	16.0	4.8	10	17.9	3.9	16.0	7.0
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	13	7	4	26	14	8	45	21	12	121	30	112
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	9	5	3	18	10	6	32	15	9	85	21	79
Resistance Per Phase	Coil@25	Rph	Ω	2.44	0.75	0.26	3.42	1.01	0.34	5.33	1.28	0.43	12.05	0.80	4.56
Induction Per Phase	I<0.63Ip	Lph	mh	2.44	0.75	0.26	3.42	1.01	0.34	5.33	1.28	0.43	12.05	0.80	4.56
Electrical Time Constant	Coil@25	τe	ms	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Max. Continuous Power Loss	All coils	Pc	W	192.7	187.2	215.7	333.5	333.6	331.6	475.0	499.2	532.3	725.0	770.4	852.4
Poles		Nmag.	nr	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0

Thermal															
Thermal Resistance	Coils to mount. Sfc	Rth	°C/W	0.5	0.5	0.5	0.28	0.28	0.28	0.2	0.2	0.2	0.13	0.13	0.099
Temperature Sensor				Optional PTC 1KΩ/NTC											

Mechanical															
Stator OD		Ods	mm	133											
Rotor ID		Idr	mm	78											
Rotor inertia		JR	Kg*m <sup>2</sup>	2.49E-04			4.86E-04			7.2E-04			1.44E-03		2.46E-03
Total Mass	Rotor+stator ex.cables	W	kg	0.55			0.955			1.37			2.75		4.3
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	

\*Remark: Y Z Types can be driven with low voltage



- TMXSL160
- TMXSL133
- TMXSL105
- TMXSL78
- TMXSL65



Performance													
Parameter	Remarks	Symbol	Unit	TMXSL160-17			TMXSL160-25			TMXSL160-34		TMXSL160-60	TMXSL160-92
Winding Type				N	Y	Z	N	Y	Z	N	Z	N	Y
Motor type	3 phases synchronous slotless (no iron core) 230Vac rms (320Vdc)											380Vac rms (600Vdc)	
Peak torque@20 /s increase	Magnet@25	Tp	Nm	4.1	4.1	4.1	9.7	9.7	9.7	15.9	15.0	36.4	60.8
Continuous torque	Coil@110	Tc	Nm	1.03	1.03	1.03	2.43	2.43	2.43	3.98	3.75	9.10	15.20
Maximum Speed	@Tc	nmax	rpm	8819	15679	26458	4410	7898	13656	2453	9407	1725	1036
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.240	0.14	0.08	0.48	0.27	0.16	0.86	0.23	2.30	3.83
Motor Constant	Coils@25	Km	Nm <sup>2</sup> /W	0.006	0.006	0.007	0.018	0.018	0.018	0.036	0.031	0.114	0.625

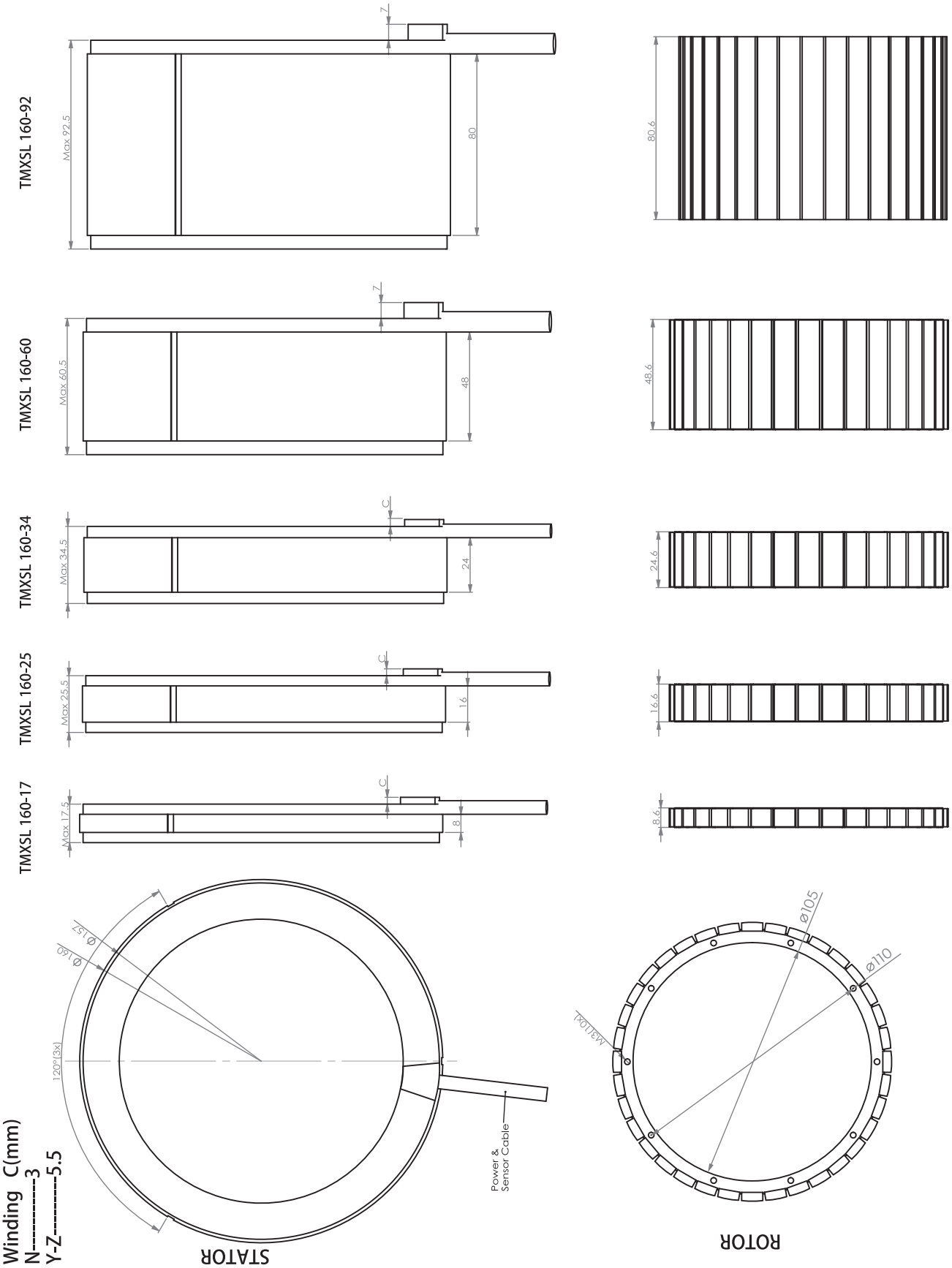
Electrical													
Peak Current	Magnet@25	Ip	Arms	17.2	30.5	51.5	20.3	36.3	62.7	18.4	66.7	15.8	15.9
Max.Continuous Current	Coil@110	Ic	Arms	4.3	7.6	12.9	5.1	9.1	15.7	4.6	16.7	4.0	4.0
Back EMF Phase to Phase peak	25 +/-10%	Kep	V/krpm	21	12	7	41	23	13	74	19	198	330
Back EMF Phase to Phase RMS	25 +/-10%	Ke	V/krpm	15	8	5	29	16	9	53	14	140	233
Resistance Per Phase	Coil@25	Rph	Ω	3.15	0.95	0.31	4.37	1.30	0.44	6.87	0.55	15.49	5.68
Induction Per Phase	I<0.63Ip	Lph	mh	3.78	1.24	0.40	6.12	1.95	0.66	10.99	0.88	26.33	16.47
Electrical Time Constant	Coil@25	τe	ms	1.2	1.3	1.3	1.4	1.5	1.5	1.6	1.6	1.7	2.9
Max. Continuous Power Loss	All coils	Pc	W	226.3	215.7	200.4	436.8	416.2	422.7	568.4	595.8	945.4	348.9
Poles		Nmag.	nr	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0

Thermal													
Thermal Resistance	Coils to mount. Sfc	Rth	°C/W	0.43	0.43	0.43	0.23	0.23	0.23	0.17	0.17	0.1	0.06
Temperature Sensor				Optional PTC 1KΩ/NTC									

Mechanical													
Stator OD		Ods	mm	160									
Rotor ID		Idr	mm	105									
Rotor inertia		JR	Kg*m <sup>2</sup>	5.7E-04			1.1E-03			1.6E-03		3.36E-03	5.75E-03
Total Mass	Rotor+stator ex.cables	W	kg	0.65			1.15			1.6		3.3	5.5
Power Cable Type	length 0.5m	Diameter	mm(mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	6.6(4G0.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	8.4(4G1.5mm <sup>2</sup> )	

\*Remark: Y Z Types can be driven with low voltage







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