



ITG Linear Motor

Direct Drive Components



Simply better !

ABOUT ITG



Since the establishment of the company, we are all born to be passionate and determinate. With the professional team, advanced management system, top quality and excellent service, we are devoted to be one of the best direct drive manufacturers. Now ITG has become a high-quality direct drive supplier of leading manufacturers of semiconductor lithography equipment in China and an important partner of top world-famous German motion stage manufacturers. ITG is 100% focusing on direct drive technology, and is the best partner for direct drive systems.

WIDE RANGE OF APPLICATIONS



Wafer and core level packaging



Lithography



Test and control equipment



SMT machine



Stamping/laser cutting



Flat panel display



Photovoltaic

OUR STRENGTHS

- Sustainable technology innovation, high quality standards
- Specialized in providing direct drive as the core components of direct drive system
- Focus on customer needs, quick respond and short lead-time
- Leading technology and excellent service, your reliable long-term partner



WHY ITG MOTORS

- Compact Size: Light weight, thin and smart
- Excellent Performances: High force density, Stable motion
- Excellent Electromagnetic Design: High energy efficiency and low heat
- High system dynamic performance: Swift response, quick tuning and high precisions
- Easy to integrate: Easy to install, compatible with many electronic control systems
- Wider product range: Complete categories and wide force range. ITG offers a wide variety of direct drive motor products on the market



Processing



Finishing/grinding



Electronic



Medical machinery



Packaging



Optics



Print/Scan

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Ironless Linear Motors

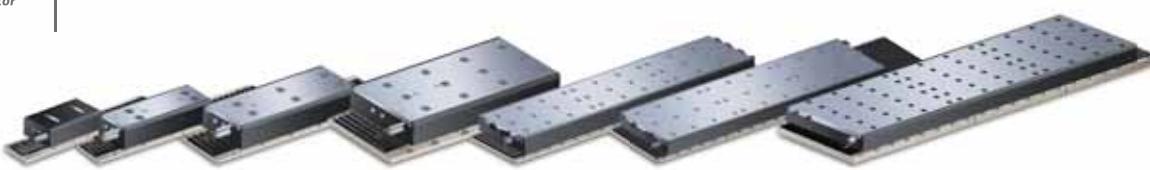
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Coil Unit Naming

**IC50/76/124
-3S-T-xx**

IC = Iron Core
50/76/124 = Series Series Type (Width of coil unit)
3/6/9/12/15/18/24/30/45 = Number of coils
S/N/Y/Z = Line group type
 T/PT100/PT1000/None=temperature control Sensor type Sensor Types: T/PT100/PT1000/-None: T Represents the default PT1010 and NTC 10K, PT100 represents with PT100 temperature sensor, PT1000 represents with PT1000 temperature sensor, None represents without Any temperature control sensor xx= represents the length of the motor outlet, the length can be customized according to customer needs, 01 represents 1 meter outlet, 02 represents 2 meters outlet, 03...

Magnet Plate Naming

MP50-96

MP = Magnet Plate
50 = Series Type
96 = Length of Magnet Plate

Linear motor selection guide

█ **F_u (N)**

█ **F_c (N)**

IC40 Series			
	IC40-03	█ 110	█ 45
	IC40-06	█ 220	█ 90
IC50 Series			
	IC50-03	█ 135	█ 66
	IC50-06	█ 270	█ 132
	IC50-12	█ 540	█ 264
	IC50-18	█ 810	█ 396
IC76 Series			
	IC76-06	█ 496	█ 220
	IC76-09	█ 744	█ 330
	IC76-12	█ 992	█ 440
	IC76-15	█ 1240	█ 550
	IC76-18	█ 1488	█ 660
	IC76-24	█ 1984	█ 880
	IC76-30	█ 2480	█ 1100
IC124 Series			
	IC124-12	█ 1900	█ 800
	IC124-15	█ 2375	█ 1000
	IC124-18	█ 2850	█ 1200
	IC124-30	█ 4750	█ 2000
	IC124-45	█ 7125	█ 3000
IC124WC Series			
	IC124WC-12	█ 1900	█ 1040
	IC124WC-15	█ 2375	█ 1300
	IC124WC-18	█ 2850	█ 1560
	IC124WC-30	█ 4750	█ 2600
	IC124WC-45	█ 7125	█ 3900
IC177WC Series			
	IC177WC-12	█ 2700	█ 1200 █ 1500
	IC177WC-15	█ 3375	█ 1500 █ 1950
	IC177WC-18	█ 4040	█ 1800 █ 2340
	IC177WC-24	█ 5400	█ 2400 █ 3000
	IC177WC-30	█ 6750	█ 3000 █ 3900
	IC177WC-45	█ 10125	█ 4500 █ 5850
IC230WC Series			
	IC230WC-12	█ 13360	█ 1600 █ 2080
	IC230WC-15	█ 14200	█ 2000 █ 2600
	IC230WC-18	█ 15040	█ 2400 █ 3120
	IC230WC-24	█ 16720	█ 3200 █ 4160
	IC230WC-30	█ 18400	█ 4000 █ 5200
	IC230WC-45	█ 12600	█ 6000 █ 7800



Coil Unit Naming



IL= Ironless
 59= Series Type
 6S= Coil numbers and Winding Types
 T/PT100/PT1000/None = temperature control sensor type Sensor Types:
 T/PT100/PT1000/None: T represents the default PTC10 and NTC 10KΩ, PT100 means with PT100 temperature sensor, PT1000 means with PT1000 temperature sensor, None means without any temperature control sensor
 01 means length of cable 1m, default cable length 0.5m, can be custom made as well

Magnet Plate Naming



MY = Magnet Yoke
 59 = Series Type
 90 = Length of Magnet Yoke

Linear motor selection guide

Fu (N)

Fc (N)

ILS42DHM Series			
	ILS42DHM-03	20	5
	ILS42DHM-06	40	10
	ILS42DHM-09	60	15
IL32 Series			
	IL32-03	46	11.5
	IL32-06	92	23
IL42 Series			
	IL42-03	40	11
	IL42-06	80	22
IL44 Series			
	IL44-03	45	20
	IL44-06	90	40
	IL44-09	135	60
IL59 Series			
	IL59-03	105	30
	IL59-06	210	60
	IL59-09	315	90
	IL59-12	420	120
IL91 Series			
	IL91-03	250	73
	IL91-06	500	146
	IL91-09	750	219
	IL91-12	1000	292
	IL91-15	1250	365
IL109 Series			
	IL109-03	645	125
	IL109-06	1290	250
	IL109-09	1935	375
	IL109-12	2850	500
	IL109-18	3870	750
IL109X Series			
	IL109X-03	730	145
	IL109X-06	1460	290
	IL109X-09	2190	435
	IL109X-12	2920	580
	IL109X-18	4380	870
IL150 Series			
	IL150-03	1250	250
	IL150-06	2500	500
	IL150-09	3750	750
	IL150-12	5000	1000
	IL150-15	7500	1500



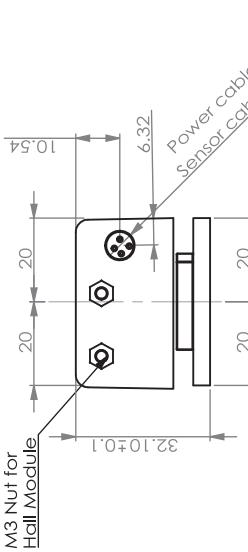
- Small force applications: Force range Fc:45-90N, Fp:110-220N
- Very compact size, and with extremely high force density
- Very low attraction force and cogging
- Excellent heat dissipation performance

- Driving voltages from 45Vac rms Voltage to 380Vac rms are applicable
- Very high speed motors with the S windings and
- Super high speed with the Z windings can be customized
- Any length of high flex chain cables for motors can be chosen

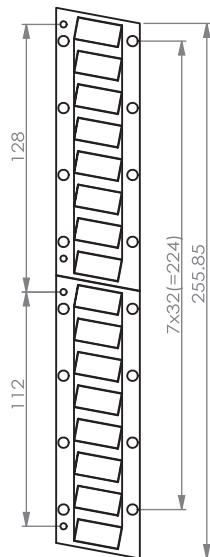
IC40 / IC50 / IC76 / IC124 / IC124WC / IC177WC / IC230WC

Performances					
Parameters	Remarks	Symbol	Unit	IC40-03	IC40-06
Winding Type				S	S
Motor type	3 phases synchronous Ironcore			220Vacrms (320Vdc)	
Ultimate Force @ 10°/s ↑	Magnet@25	Fu	N	110	220
Peak Force@6°/s ↑	Magnet@25	Fp	N	95	190
Continuous Force	Coil@110	Fc	N	45	90
Maximum Speed	@320V	Vmax	m/s	6	6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	30	30
Motor Constant	Coils@25	S	N²/W	40	80
Electrical					
Ultimate Current	Magnet@25	Iu	Arms	5.0	9.9
Peak Current	Magnet@25	Ip	Arms	3.7	7.3
Continuous Current	Coil@110	Ic	Arms	1.5	3.0
Back EMF	Phase-Phase peak	Bemf	V/M/S	24	24
Resistance Per Phase	Coil@25	Rph	Ω	5	2.5
Induction Per Phase	I<0.63Ip	Lph	mh	30	15
Electrical Time Constant	Coil@25	τe	ms	6	6
Power Loss	All coils	Pc	W	66	132
Thermal					
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	1.85	0.94
Temp. Sensor				Optional PTC 1kΩ/NTC	
Mechanical					
Coil Unit Weight	ex.cables	W	kg	0.4	0.7
Coil Unit Length	ex.cables	L	mm	96	160
Motor Attraction Force	Rms@0A	Fa	N	220	500
Magnet Pitch	N-N	τ	mm	32	32
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)	6.6(4G0.5mm² AWG21)	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)	4.9(4*0.14mm² AWG26)	
Cable life	Minimum		Cycles	>5,000,000	
Bending Radius Static	Minimum		mm	≥4x φ	
Bending Radius Dynamic	Minimum		mm	≥7.5x φ	

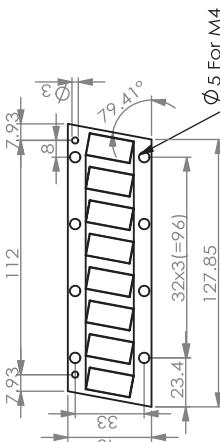
MAGNET PLATE



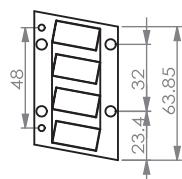
MP40-128 2x



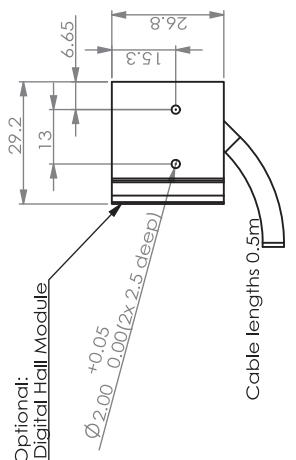
MP40-64 MP40-128



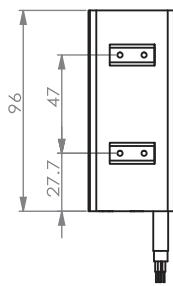
MP40-128



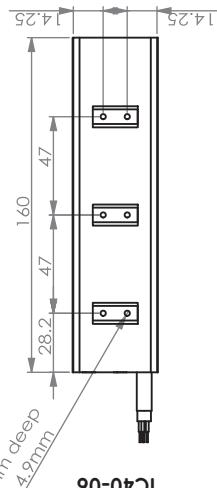
M P40-64



DHM IC32mm



IC40-03



IC40-06



IC230WC IC177WC IC124WC IC124





- Middle-Low force applications: Force range Fc: 66-396N, Fp:135-810N
- Compact size with extremely high force density and ratio of force/weight
- Very low attraction force and cogging
- Very good heat dissipation performance

- Driving voltages from 45Vac rms Voltage to 380Vac rms are available
- Very high speed motors with the S windings and available for the Z windings
- Upper high speed
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

IC40

IC50

IC76

IC124

IC124WC

IC177WC

IC230WC

Performance													
Parameter	Remarks	Symbol	Unit	IC50-03	IC50-06	IC50-09	IC50-12	IC50-18	IC50LV-03	IC50LV-06	IC50LV-12	IC50LV-18	
Winding Type				S	S	N	S	S	Z	Z	Z	Y	
Motor type				3 phases synchronous Ironcore, 380Vacrms (600Vdc)								Low voltage 45Vacrms (60Vdc)	
Ultimate Force @ 10 /s ↑	Magnet@25	Fu	N	135	270	405	405	540	810	135	270	540	810
Peak Force@6 /s ↑	Magnet@25	Fp	N	116	232	348	348	464	696	116	232	464	696
Continuous Force	Coil@110	Fc	N	66	132	198	198	264	396	66	132	264	396
Maximum Speed	@600V	Vmax	m/s	12	12	3.2	12	12	12	5	5	5	5
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	39	39	119	39	39	39	13	13	13	26
Motor Constant	Coils@25	S	N ² /W	94	188	282	282	376	563	94	188	376	563

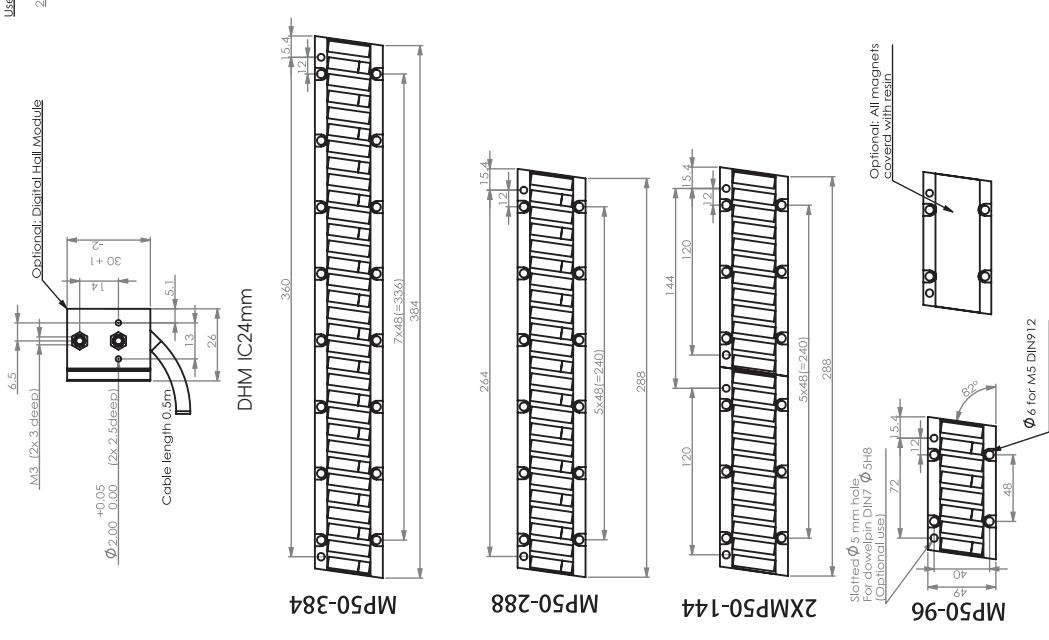
Electrical													
Ultimate Current	Magnet@25	Iu	Arms	4.7	9.4	4.6	14.0	18.7	28.1	14.0	28.1	56.1	42.1
Peak Current	Magnet@25	Ip	Arms	3.5	6.9	3.4	10.4	13.8	20.8	10.4	20.8	41.5	31.1
Continuous Current	Coil@110	Ic	Arms	1.7	3.4	1.7	5.0	6.8	10.2	5.1	10.2	20.3	15.2
Back EMF	Phase-Phase peak	Bemf	V/M/S	32	32	97	32	32	32	11	11	11	21
Resistance Per Phase	Coil@25	Rph	Ω	5.4	2.7	16	1.8	1.35	0.90	0.56	0.28	0.14	0.40
Induction Per Phase	I<0.63Ip	Lph	mh	35	17.6	104.0	11.7	8.8	5.9	3.6	1.8	0.9	2.6
Electrical Time Constant	Coil@25	τe	ms	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
Power Loss	All coils	Pc	W	62	124	186	186	248	372	62	124	248	372

Thermal													
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	1.5	0.75	0.5	0.5	0.375	0.25	1.5	0.75	0.375	0.25
Temp. Sensor										PTC 1kΩ/NTC			

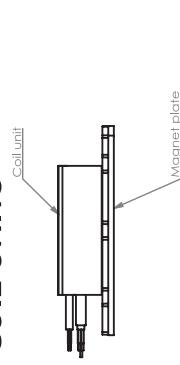
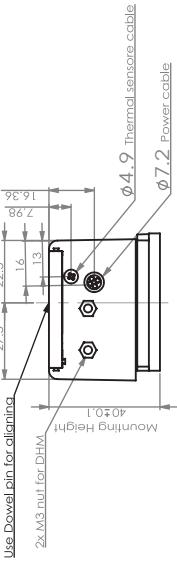
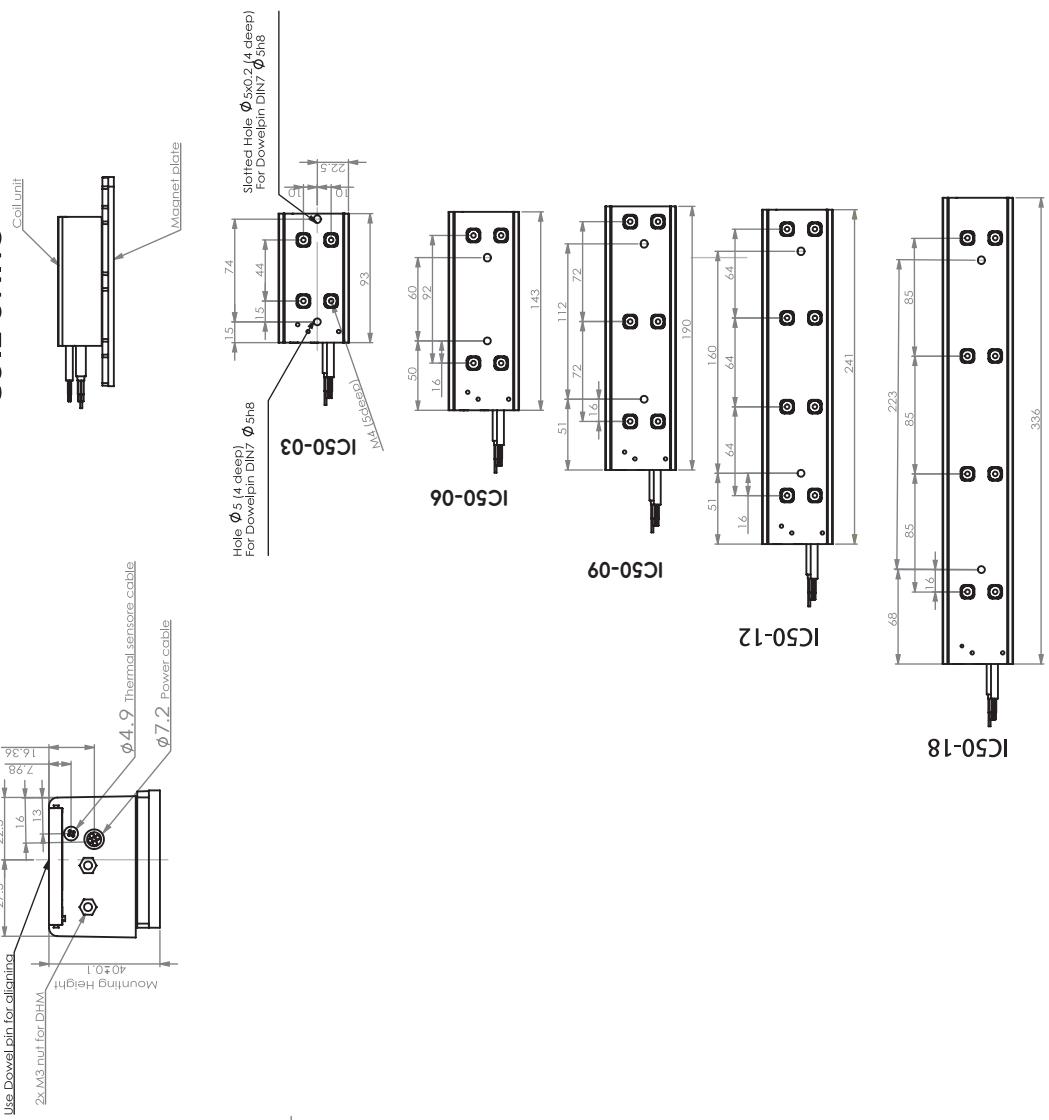
Mechanical													
Coil Unit Weight	ex.cables	W	kg	0.55	0.9	1.2	1.2	1.55	2.25	0.55	0.9	1.55	2.25
Coil Unit Length	ex.cables	L	mm	93	143	190	190	241	336	93	143	241	336
Motor Attraction Force	Rms@0A	Fa	N	300	500	700	700	900	1300	300	500	900	1300
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24
Power Cable Type	length 0.5m(3m,5m),10m optional	Diameter	mm(mm ²)	7.2(4G0.75mm ² AWG19)								11 (4G2.5mm ² AWG16)	8.4 (4G3.5mm ² AWG16)
Sensor Cable Type	length 0.5m(3m,5m),10m optional	Diameter	mm(mm ²)	4.9(4*0.14mm ² AWG26)									
Cable life	Minimum		Cycles	>5,000,000									
Bending Radius Static	Minimum		mm	≥4x φ									
Bending Radius Dynamic	Minimum		mm	≥7.5x φ									

Magnet Plate Mounting Dimensions						Dig. Hall sensor connections						Motor connections						Temperature Sensor connections													
Length (mm)	96	144	288	384	1	0V	Gray	1	Phase U	Phase 1	1	PTC 1KΩ	Brown	1	Phase V	Phase 2	2	PTC 1KΩ	White	2	Phase W	Phase 3	3	NTC	Yellow	3	PE	Yellow-Green	4	NTC	Green
M5 Bolts	4	6	12	16																											
Weight (Kg/m)	2.05																														
Magnet Plates can be jointed together without limits																															

MAGNET PLATES



COIL UNITS



|C40

|C230WC / |C177WC / |C124WC / |C124

|C124 / |C124WC / |C124

|C50

|C76

|C177WC / |C124WC / |C124



- Middle force applications: Force range Fc: 220-1100N, Fp: 496-2480N
- Compact size with extremely high force density and ratio of force/-weight
- Very low attraction force and cogging
- Very good heat dissipation performance
- Air cooling and water cooling are optional

- N windings motors with small driving current make the entire solution less costly, S winding motors can provide high speed for heavy duties
- Long Versions of motors widely cover the big force and long travel applications
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

|IC40

|IC50

|IC76

|IC124

|IC124WC

|IC177WC

|IC230WC

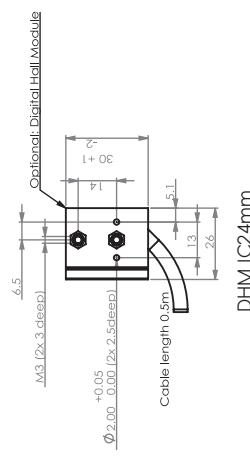
Performance																	
Parameter	Remarks	Symbol	Unit	IC76-06		IC76-09		IC76-12		IC76-15		IC76-18		IC76-24		IC76-30	
Winding Type				N	S	N	S	N	S	N	S	N	S	N	S	N	S
Motor type																	
Ultimate Force @ 10° /s ↑	Magnet@25	Fu	N	496	496	744	744	992	992	1240	1240	1488	1488	1984	1984	2480	2480
Peak Force@6° /s ↑	Magnet@25	Fp	N	440	440	660	660	880	880	1100	1100	1320	1320	1760	1760	2200	2200
Continuous Force	Coil@110	Fc	N	220	220	330	330	440	440	550	550	660	660	880	880	1100	1100
Maximum Speed	@600V	Vmax	m/s	4	8	4	8	4	8	4	8	4	8	4	8	4	8
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	93	46.5	139.5	46.5	93	46.5	112.5	46.5	93	46.5	93	46.5	112.5	46.5
Motor Constant	Coils@25	S	N ² /W	380	380	570	570	760	760	950	950	1140	1140	1520	1520	1900	1900

Electrical																	
Ultimate Current	Magnet@25	Iu	Arms	7.2	14.4	7.2	21.6	14.4	28.8	14.9	36.0	21.6	43.2	28.8	57.7	29.8	72.1
Peak Current	Magnet@25	Ip	Arms	5.5	11.0	5.5	16.5	11.0	22.0	11.4	27.5	16.5	33.0	22.0	44.0	22.7	55.0
Continuous Current	Coil@110	Ic	Arms	2.4	4.7	2.4	7.1	4.7	9.5	4.9	11.8	7.1	14.2	9.5	18.9	9.8	23.7
Back EMF	Phase-Phase peak	Bemf	V/M/S	76	38	114	38	76	38	92	38	76	38	76	38	92	38
Resistance Per Phase	Coil@25	Rph	Ω	7.21	1.80	10.80	1.21	3.61	0.90	4.32	0.72	2.41	0.59	1.81	0.46	2.17	0.37
Induction Per Phase	I<0.63Ip	Lph	mh	54.1	13.5	81.0	9.1	27.1	6.8	32.4	5.4	18.1	4.4	13.6	3.5	16.3	2.8
Electrical Time Constant	Coil@25	τe	ms	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Power Loss	All coils	Pc	W	171	171	256	256	341	341	427	427	512	512	683	683	853	853

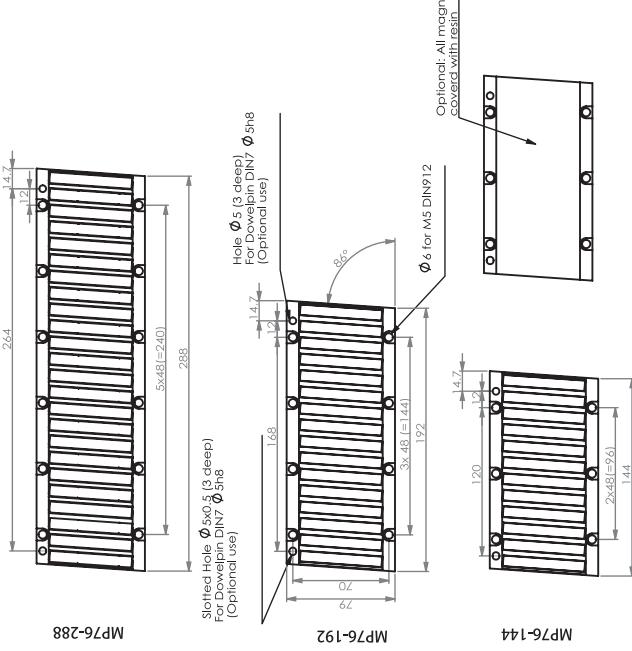
Thermal																	
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.48	0.48	0.32	0.32	0.24	0.24	0.19	0.19	0.16	0.16	0.12	0.12	0.1	0.1
Temp. Sensor														PTC 1kΩ/NTC			

Mechanical																	
Coil Unit Weight	ex.cables	W	kg	1.45	1.45	1.9	1.9	2.5	2.5	3	3	3.65	3.65	5	5	6	6
Coil Unit Length	ex.cables	L	mm	146	146	194	194	244	244	290	290	336	336	468	468	562	562
Motor Attraction Force	Rms@0A	Fa	N	950	950	1325	1325	1700	1700	2075	2075	2450	2450	3400	3400	4150	4150
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24	24	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)							7.4(4G1mm ² AWG18)						10.1(4G2.5mm ² AWG14)	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)							4.9(4*0.14mm ² AWG26)							
Cable life	Minimum		Cycles							>5,000,000							
Bending Radius Static	Minimum		mm							≥4x φ							
Bending Radius Dynamic	Minimum		mm							≥7.5x φ							

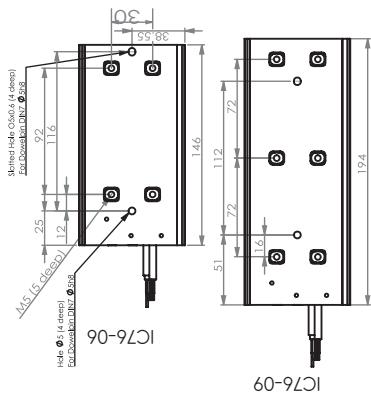
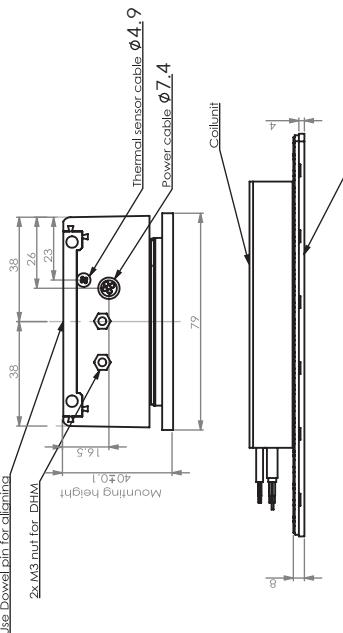
Magnet Plate Mounting Dimensions				Dig. Hall sensor connections				Motor connections				Temperature Sensor connections			
Length (mm)	144	192	288	1	0V	Gray	1	Phase U	Phase 1	1	PTC 1KΩ	Brown	1	PTC 1KΩ	White
M5 Bolts	6	8	12	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White	2	PTC 1KΩ	Yellow
Weight (Kg/m)	3.75			3	Hall A	White	3	Phase W	Phase 3	3	NTC		3	NTC	Green
Magnet Plates can be jointed together without limits															

MAGNET PLATES

DHM IC24mm



MP76-288

Slotted Hole $\Phi 5 \times 0.5$ (3 deep)
(For Dowelpin DIN7 $\Phi 5$ h8
(Optional use))Hole $\Phi 6$ (3 deep)
For Dowelpin DIN7 $\Phi 5$ h8
(Optional use)Hole $\Phi 5$ (3 deep)
For Dowelpin DIN7 $\Phi 5$ h8
(Optional use)Hole $\Phi 6$ for M5 DIN912
Optional: All magnets
covered with resin**COIL UNITS**



- Large force applications: Force range Fc:800-3000N, Fp:1900-7125N
- Compact size with extremely high force density and ratio of force/weight
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very low attraction force and cogging
- Very good heat dissipation performance
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

IC40

IC50

IC76

IC124

IC124WC

IC177WC

IC230WC

Performance															
Parameter	Remarks	Symbol	Unit	IC124-12		IC124-15		IC124-18		IC124-24		IC124-30		IC124-45	
Winding Type				N	S	N	S	N	S	N	S	N	S	N	S
Motor type															
Ultimate Force @ 10 /s ↑	Magnet@25	Fu	N	1900	1900	2375	2375	2850	2850	3800	3800	4750	4750	7125	7125
Peak Force@6 /s ↑	Magnet@25	Fp	N	1680	1680	2100	2100	2520	2520	3360	3360	4200	4200	6300	6300
Continuous Force	Coil@110	Fc	N	800	800	1000	1000	1200	1200	1600	1600	2000	2000	3000	3000
Maximum Speed	@600V	Vmax	m/s	3	6	3	6	3	6	3.0	6.0	3	6	3	6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	186.0	93.0	224.5	93.0	186.0	89.9	186.0	93.0	224.5	93.0	224.5	93.0
Motor Constant	Coils@25	S	N ² /W	1760	1760	2200	2200	2640	2640	3520	3520	4400	4400	6600	6600

Electrical															
Ultimate Current	Magnet@25	Iu	Arms	14	28	14	35	21	43	28	56	29	69	43	104
Peak Current	Magnet@25	Ip	Arms	11	21	11	26	16	33	21	42	22	53	33	79
Continuous Current	Coil@110	Ic	Arms	4	9	4	11	6	13	9	18	9	22	13	32
Back EMF	Phase-Phase peak	Bemf	V/M/S	152	76	183	76	152	73	152	76	183	76	183	76
Resistance Per Phase	Coil@25	Rph	Ω	6.35	1.59	7.55	1.27	4.24	1.02	3.2	0.8	3.78	0.64	2.53	0.43
Induction Per Phase	I<0.63Ip	Lph	mh	51	13	60	10	34	8	25.4	6.4	30	5	20	3
Electrical Time Constant	Coil@25	τe	ms	8	8	8	8	8	8	8	8	8	8	8	8
Power Loss	All coils	Pc	W	487	487	609	609	731	731	853	853	1218	1218	1827	1827

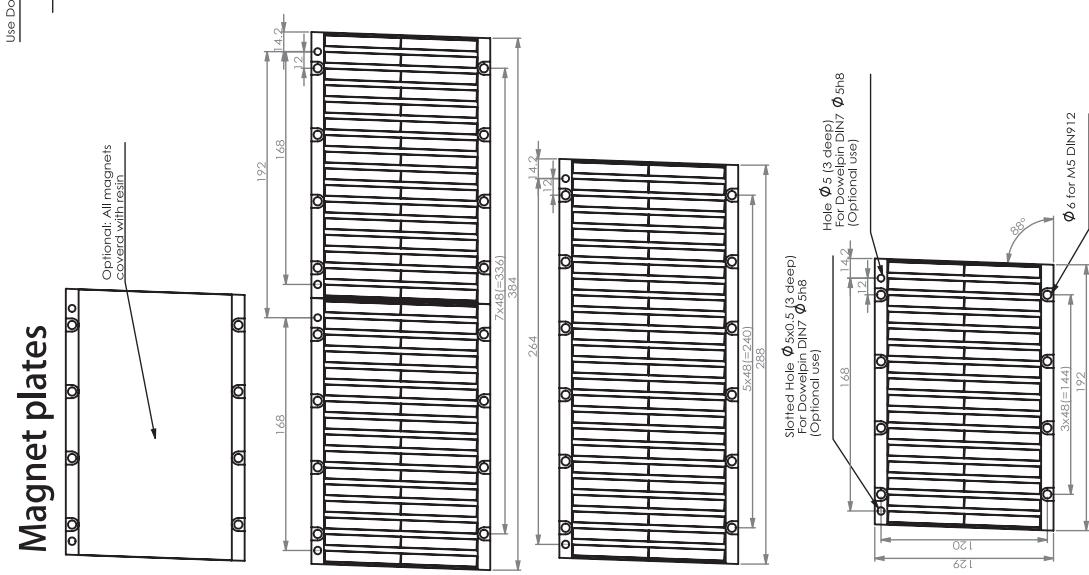
Thermal															
Thermal R.	Coils to mount. Sfc	Rth	°C/W	0.17	0.17	0.13	0.13	0.11	0.11	0.08	0.08	0.07	0.07	0.04	0.04
Temp. Sensor										PTC 1kΩ/NTC					

Mechanical																			
Coil Unit Weight	ex.cables	W	kg	4.6	4.6	5.5	5.5	6.5	6.5	9	9	11	11	16.5	16.5				
Coil Unit Length	ex.cables	L	mm	244	244	290	290	338	338	468	468	562	562	847	847				
Motor Attraction Force	Rms@0A	Fa	N	3400	3400	4150	4150	4900	4900	6800	6800	8300	8300	12450	12450				
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24	24	24				
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)	8.4(4G1.5mm ² AWG16)					10.1(4G2.5mm ² AWG14)					12.1(4G4mm ²)					
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)	4.9(4*0.14mm ² AWG26)															
Cable life	Minimum		Cycles	>5,000,000															
Bending Radius Static	Minimum		mm	≥4x φ															
Bending Radius Dynamic	Minimum		mm	≥7.5x φ															

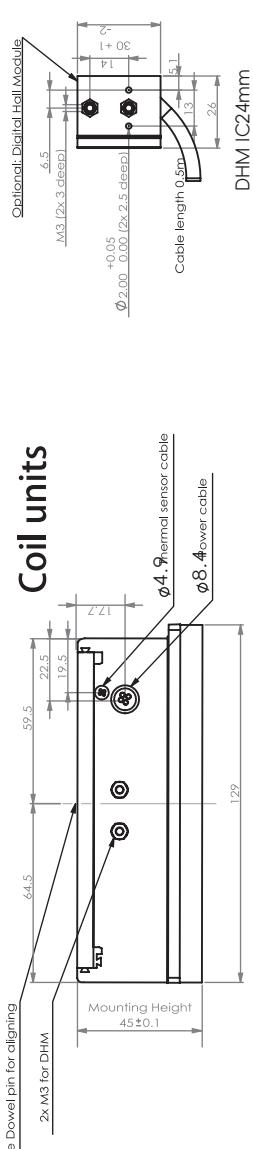
Magnet Plate Mounting Dimensions		Dig. Hall sensor connections		Motor connections		Temperature Sensor connections	
Length (mm)	192	288	0V	Phase U	Phase 1	1	PTC 1kΩ
M5 Bolts	8	5~28V	Brown	Phase V	Phase 2	2	PTC 1kΩ
Weight (Kg/m)	10.45	Hall A	White	Phase W	Phase 3	3	NTC
Magnet Plates can be jointed together without limits		Hall B	Green	PE	Yellow-Green	4	NTC
		Hall C	Yellow				Green

Magnet plates

MP124-288 2XMP124-192

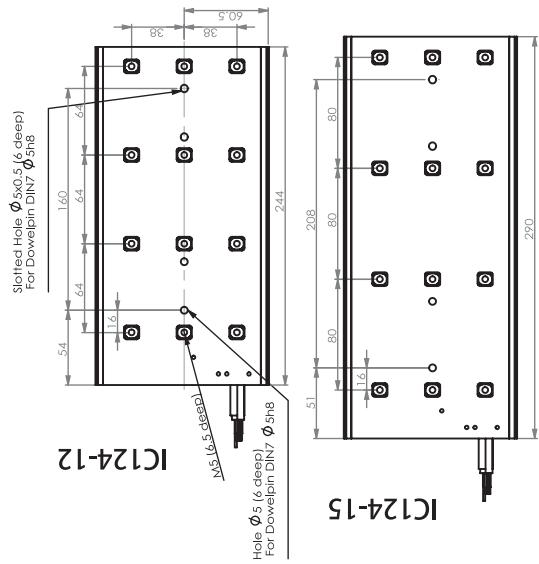


Coil units

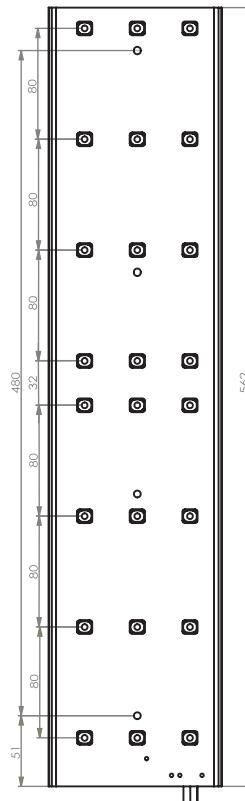


IC124-12

IC124-15



IC124-30



|C230WC |C177WC |C124WC |C124 |C76 |C50 |C40



- Water cooled technology Version for the IC124 series motors
- Very compact size, and with extremely high force density
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very low attraction force and cogging
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

|C40

|C50

|C76

|C124

|C124WC

|C177WC

|C230WC

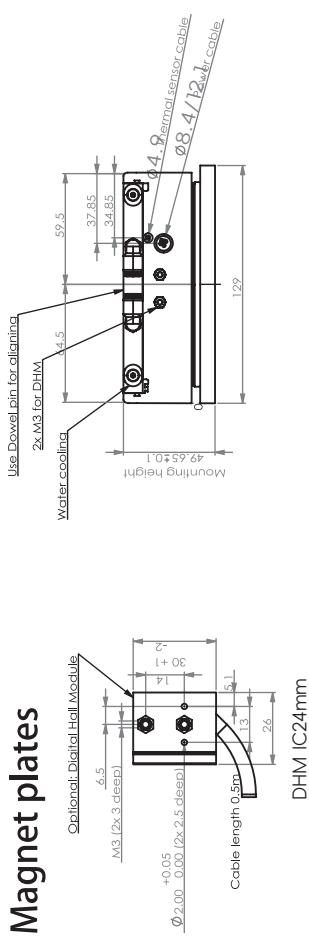
Performance													
Parameter	Remarks	Symbol	Unit	IC124WC-12		IC124WC-15		IC124WC-18		IC124WC-30		IC124WC-45	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type													
Ultimate Force @ 10 /s ↑	Magnet@25	Fu	N	1900	1900	2375	2375	2850	2850	4750	4750	7125	7125
Peak Force@6 /s ↑	Magnet@25	Fp	N	1680	1680	2100	2100	2520	2520	4200	4200	6300	6300
Continuous Force (water cooling)	Coil@110	Fcw	N	1040	1040	1300	1300	1560	1560	2600	2600	3900	3900
Maximum Speed	@600V	Vmax	m/s	3	6	3	6	3	6	3	6	3	6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	186.0	93.0	224.5	93.0	186.0	90.0	224.5	93.0	224.5	93.0
Motor Constant	Coils@25	S	N ² /W	1760	1760	2200	2200	2640	2640	4400	4400	6600	6600

Electrical													
Ultimate Current	Magnet@25	Iu	Arms	14	28	14	35	21	43	29	69	43	104
Peak Current	Magnet@25	Ip	Arms	11	21	11	26	16	33	22	53	33	79
Continuous Current Water cooled	Coil@110	Icw	Arms	6	11	6	14	8	17	12	28	17	42
Back EMF	Phase-Phase peak	Bemf	V/M/S	152	76	183	76	152	73	183	76	183	76
Resistance Per Phase	Coil@25	Rph	Ω	6.35	1.59	7.55	1.27	4.24	1.02	3.78	0.64	2.53	0.43
Induction Per Phase	I<0.63Ip	Lph	mh	51	13	60	10	34	8	30	5	20	3
Electrical Time Constant	Coil@25	τe	ms	8	8	8	8	8	8	8	8	8	8
Power Loss	All coils	Pc	W	487	487	609	609	731	731	1218	1218	1827	1827

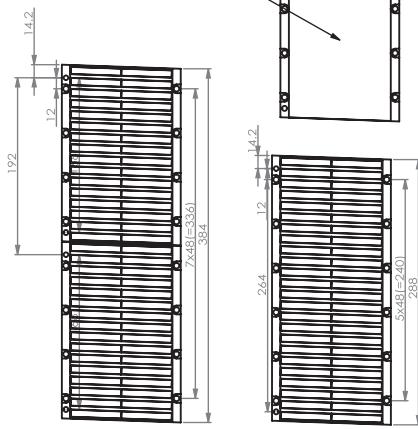
Thermal													
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	0.17	0.17	0.13	0.13	0.11	0.11	0.07	0.07	0.04	0.04
Temp. Sensor										PTC 1kΩ/NTC			

Mechanical													
Coil Unit Weight	ex.cables	W	kg	4.8	4.8	6	6	7.2	7.2	12	12	18	18
Coil Unit Length	ex.cables	L	mm	244	244	290	290	338	338	568	568	847	847
Motor Attraction Force	Rms@0A	Fa	N	3400	3400	4150	4150	4900	4900	8300	8300	12450	12450
Magnet Pitch	N-N	T	mm	24	24	24	24	24	24	24	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)			8.4(4G1.5mm ² AWG16)				10.1(4G2.5mm ² AWG14)	12.1(4G4mm ²)		
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)			4.9(4*0.14mm ² AWG26)							
Cable life	Minimum		Cycles			>5,000,000				>3-5millions			
Bending Radius Static	Minimum		mm			≥4x φ				≥5x φ			
Bending Radius Dynamic	Minimum		mm			≥7.5x φ				≥10x φ			

Magnet plates



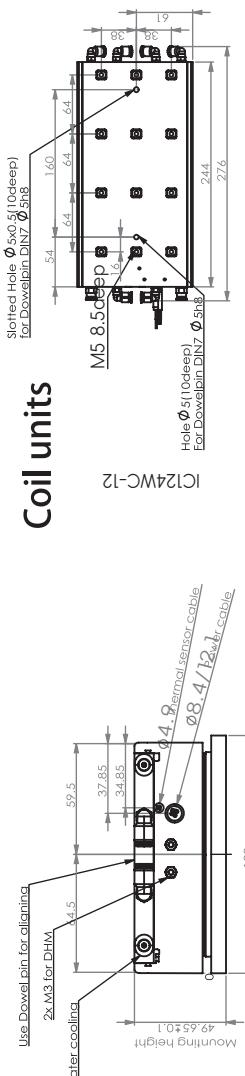
MP124-288 2xMP124-192



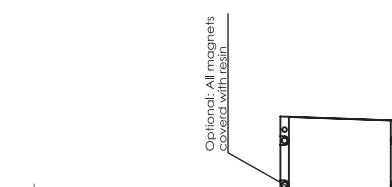
The technical drawing illustrates a flange assembly with the following dimensions:

- Overall width:** 120 mm
- Overall height:** 163 mm
- Bottom thickness:** 1.2 mm
- Top thickness:** 1.92 mm
- Bottom flange width:** 33.48 mm ($= 1/4 \times 120$)
- Bottom flange height:** 14.2 mm
- Bottom flange thickness:** 1.4 mm
- Bottom flange hole diameter:** Ø 5x5 (3 deep)
- Top flange hole diameter:** Ø 5x5 (3 deep) (Optional use)
- Top flange hole diameter:** Ø 6 for M5 DIN912 (Optional use)
- Bottom flange hole diameter:** Ø 6 for M5 DIN912 (Optional use)
- Bottom flange hole angle:** 35°

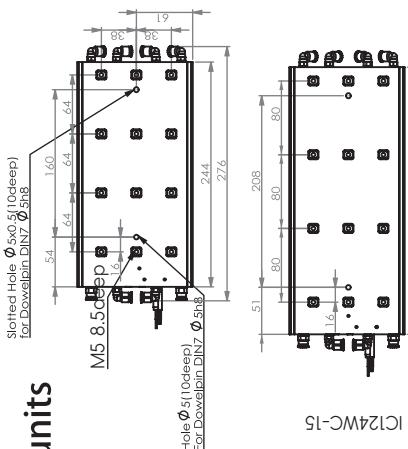
coil units



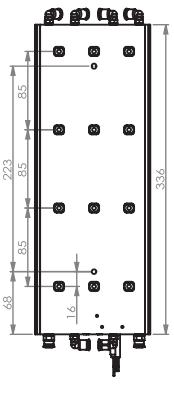
DHM IC24mm



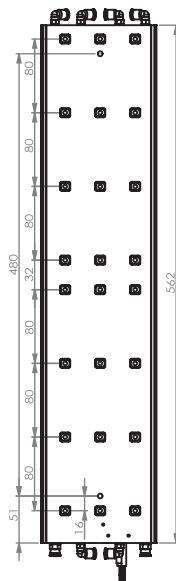
Optional: All magnets
covered with resin



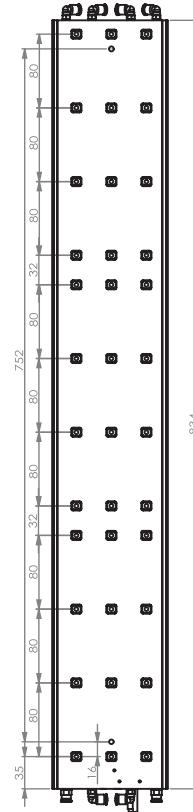
15



IC124WC-18



IC124WC-30



IC124WC-45





- Water cooled/Air cooled are optional, width of motor setup <185mm
- Very large force applications: Force range F_c :1500-5850N, F_p :2700-10125N
- Very compact size, and with extremely high force density
- High acceleration, high speed, submicron positioning accuracy and low power consumption

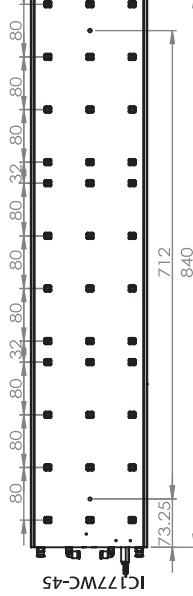
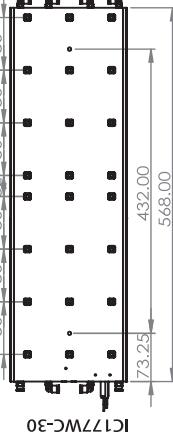
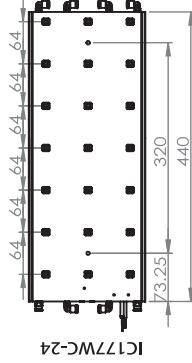
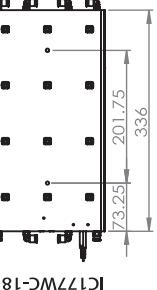
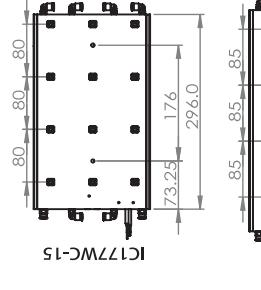
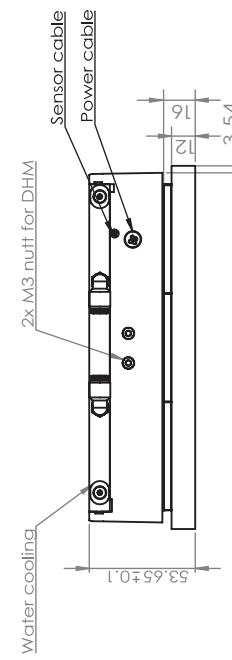
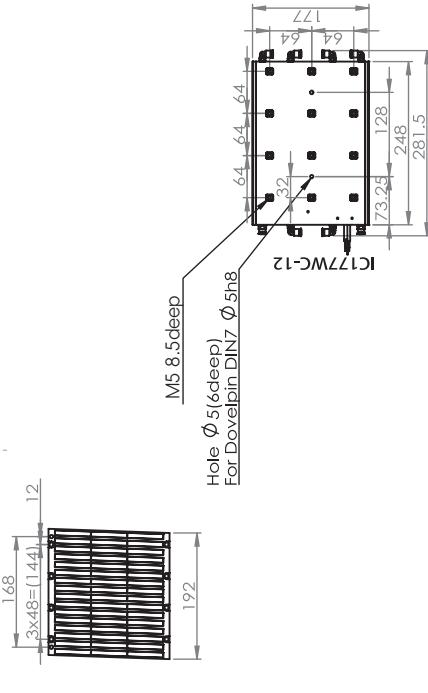
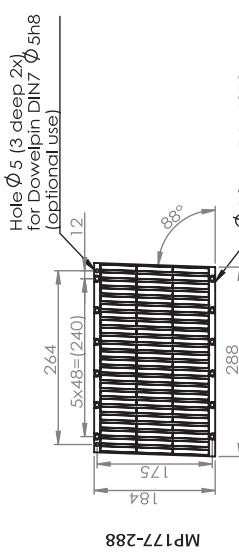
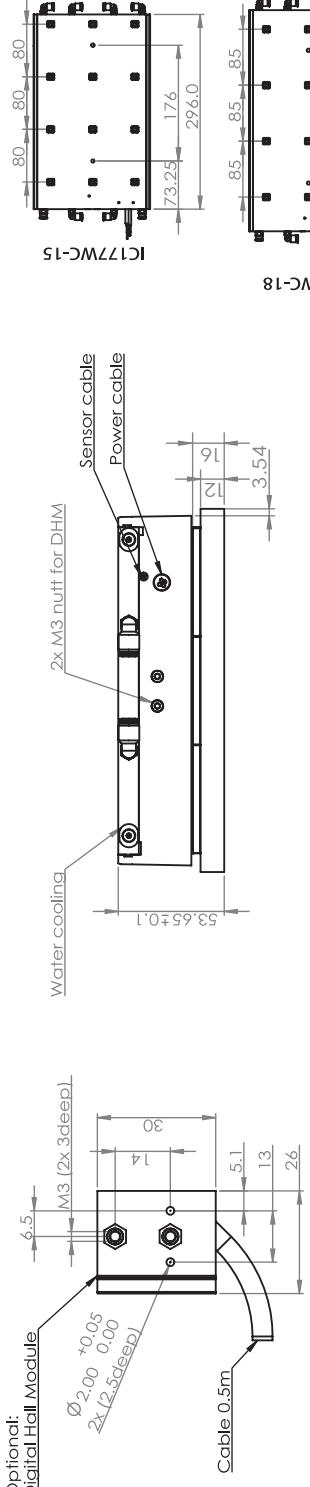
- Very low attraction force and cogging
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

Performance																
Parameter	Remarks	Symbol	Unit	IC177WC-12		IC177WC-15		IC177WC-18		IC177WC-24		IC177WC-30		IC177WC-45		
Winding Type				N	S	N	S	N	S	N	S	N	S	N	S	
Motor type																
Ultimate Force @ 10 °/s ↑	Magnet@25	Fu	N	2700	2700	3375	3375	4050	4050	5400	5400	6750	6750	10125	10125	
Peak Force@6 °/s ↑	Magnet@25	Fp	N	2400	2400	3000	3000	3600	3600	4800	4800	6000	6000	9000	9000	
Continuous Force (water cooling)	Coil@110	Fcw	N	1500	1500	1950	1950	2340	2340	3000	3000	3900	3900	5850	5850	
Continuous Force (self-cooling)	Coil@110	Fc	N	1200	1200	1500	1500	1800	1800	2400	2400	3000	3000	4500	4500	
Maximum Speed	@600V	Vmax	m/s	2	4	1.5	4	2	4	2	4	1.5	4	1.5	4	
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	279.0	139.5	336.0	139.5	279.0	135.0	279.0	139.5	336.0	139.5	336.0	139.5	
Motor Constant	Coils@25	S	N ² /W	2864	2864	3580	3580	4296	4296	5728	5728	7160	7160	10740	10740	

Electrical															
Ultimate Current	Magnet@25	Iu	Arms	13.1	26	13.5	33	20	41	27	52	28	66	41	98
Peak Current	Magnet@25	Ip	Arms	10	20	11	25	15	31	20	40	21	50	31	75
Continuous Current Water cooled	Coil@110	Icw	Arms	5.5	11	6	14	8	17	11	22	12	29	18	42
Continuous Current Air cooled	Coil@110	Ic	Arms	4.3	9	4.3	11	6.5	13.4	9	18	9	22	13.4	32
Back EMF	Phase-Phase peak	Bemf	V/M/S	228	114	274	114	228	110	228	114	274	114	274	114
Resistance Per Phase	Coil@25	Rph	Ω	9.1	2.27	10.8	1.82	6.06	1.45	4.54	1.14	5.4	0.91	3.61	0.61
Induction Per Phase	I<0.63Ip	Lph	mh	77.35	19	92	15	52	12	39	10	46	8	31	5
Electrical Time Constant	Coil@25	τe	ms	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5
Power Loss	All coils	Pc	W	713	713	891	891	1011	1011	1347	1347	1684	1684	2527	2527

Thermal															
Thermal Resistance	Coils to mount. Sfc.	Rth	°C/W	0.13	0.13	0.12	0.12	0.11	0.11	0.09	0.09	0.07	0.07	0.03	0.03
Temp. Sensor														PTC 1kΩ/NTC	

Mechanical															
Coil Unit Weight	ex.cables	W	kg	7	7	9	9	12	12	16	16	18	18	27	27
Coil Unit Length	ex.cables	L	mm	248	248	296	296	336	336	440	440	568	568	840	840
Motor Attraction Force	Rms@0A	Fa	N	5100	5100	6225	6225	7350	7350	6800	6800	12450	12450	18675	18675
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24	24	24	24	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)											12.1(4G4mm ²)	14.7(4G6mm ²)
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)											4.9(4*0.14mm ² AWG26)	
Cable life	Minimum		Cycles											>3-5millions	
Bending Radius Static	Minimum		mm											≥4x φ	
Bending Radius Dynamic	Minimum		mm											≥7.5x φ	
														≥10x φ	



Magnet Plates can be jointed together without limits



- Water cooled/Air cooled are optional, width of motor setup<230mm
- Extremely large force applications: Force range F_c wc:2080-7800N, F_p wc:3360-12600N
- Very compact size, and with extremely high force density
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very low attraction force and cogging
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

| IC40

| IC50

| IC76

| IC124

| IC124WC

| IC177WC

| IC230WC

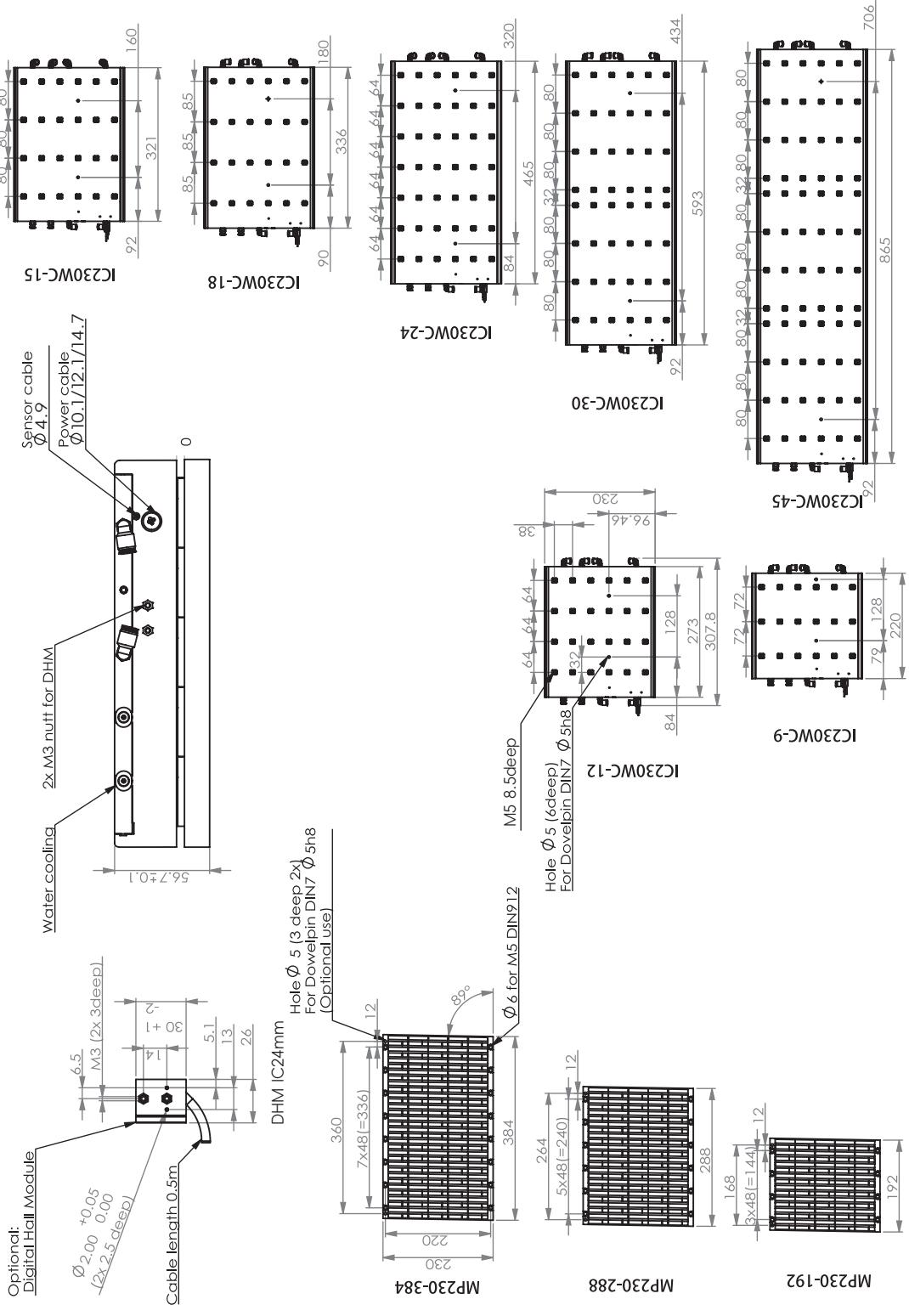
Performance										
Parameter	Remarks	Symbol	Unit	IC230WC-12	IC230WC-15	IC230WC-18	IC230WC-24	IC230WC-30	IC230WC-45	
Winding Type				S	S	S	S	S	S	
Motor type										
Ultimate Force @ 10° /s ↑	Magnet@25	F_u	N	3360	4200	5040	6720	8400	12600	
Peak Force@6° /s ↑	Magnet@25	F_p	N	3200	4000	4800	6400	8000	12000	
Continuous Force (water cooling)	Coil@110	F_{cw}	N	2080	2600	3120	4160	5200	7800	
Continuous Force (self-cooling)	Coil@110	F_c	N	1600	2000	2400	3200	4000	6000	
Maximum Speed	@600V	Vmax	m/s	3.0	3.0	3.0	3.0	3.0	3.0	
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	174	174	174	174	174	174	
Motor Constant	Coils@25	S	N²/W	1802	2243	2883	3604	4485	12615	

Electrical									
Ultimate Current	Magnet@25	I_u	Arms	26.0	34.0	40.0	52.0	65.0	98
Peak Current	Magnet@25	I_p	Arms	21	27	32	43	53	80
Continuous Current Water cooled	Coil@110	I_{cw}	Arms	12	15	18	24	30	45
Continuous Current Air cooled	Coil@110	I_c	Arms	9.2	12.0	14.0	18.5	23.0	35.0
Back EMF	Phase-Phase peak	Bemf	V/M/S	142	142	142	142	142	142
Resistance Per Phase	Coil@25	Rph	Ω	2.8	2.25	1.75	1.4	1.125	0.8
Induction Per Phase	$I < 0.63I_p$	Lph	mh	28.0	22.5	17.5	14.0	11.3	8.0
Electrical Time Constant	Coil@25	τ_e	ms	10	10	10	10	10	10
Power Loss	All coils	Pc	W	1847	2319	2597	3693	4638	6957

Thermal									
Thermal R.	Coils to mount. Sfc.	Rth	°C/W	0.08	0.06	0.05	0.04	0.03	0.01
Temp. Sensor	Temperature Cut-off	PTC 1kΩ/NTC							

Mechanical											
Coil Unit Weight	ex.cables	W	kg	9	12	15	20	25	38		
Coil Unit Length	ex.cables	L	mm	273	321	336	465	593	865		
Motor Attraction Force	Rms@0A	F_a	N	7200	9000	10800	14400	18000	27000		
Magnet Pitch	N-N	τ	mm	24	24	24	24	24	24		
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)	10.1(4G2.5mm² AWG14)	12.1(4G4mm²)			14.7(4G6mm²)			
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)	4.9(4*0.14mm² AWG26)							
Cable life	Minimum		Cycles	>5,000,000			>3-5millions				
Bending Radius Static	Minimum		mm	$\geq 4x \phi$			$\geq 5x \phi$				
Bending Radius Dynamic	Minimum		mm	$\geq 7.5x \phi$			$\geq 10x \phi$				

Magnet Plate Mounting Dimensions			Dig. Hall sensor connections			Motor connections			Temperature Sensor connections		
Length (mm)	192	288	1	0V	Gray	1	Phase U	Phase 1	1	PTC 1kΩ	Brown
M5 Bolts	8	12	2	5-28V	Brown	2	Phase V	Phase 2	2	PTC 1kΩ	White
Weight (Kg/m)		34	3	Hall A	White	3	Phase W	Phase 3	3	NTC	Yellow
Magnet Plates can be jointed together without limits			4	Hall B	Green	4	PE	Yellow-Green	4	NTC	Green
			5	Hall C	Yellow						



IC230WC / IC177WC / IC24WC / IC124 / IC76 / IC50 / IC40



- Small middle torque ironless curve motor, continuous torque range from 5.5N.m to 22N.m
- Curve coil unit can be customized from 3 coils to 12 coils
- Small Current N winding type or high speed S winding type are optional
- Curve magnet yokes are available for assembling together freely
- Compact size, light weight and great torque density

- High acceleration, high speed, high precision and low power consumption
- No attraction force and cogging, high dynamic motion performances
- Excellent heat dissipation performance

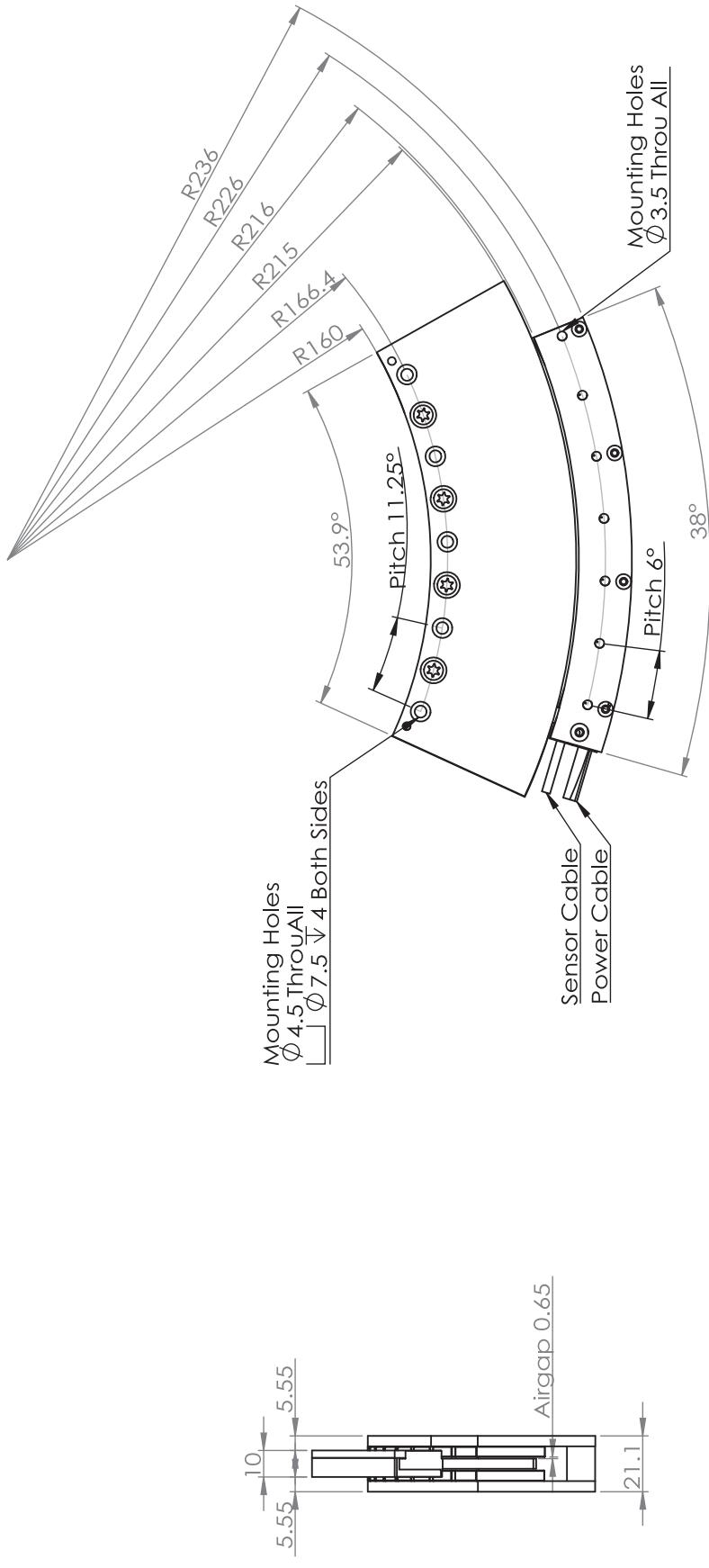
Performance				
Parameter	Remarks	Symbol	Unit	Type IL59C-6
Winding Type				S
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)			
Peak Force@6 /s ↑	Magnet@25	Tp	N.m	40
Continuous Force	Coil@110	Tc	N.m	11

Electrical				
Parameter	Remarks	Symbol	Unit	Type IL59C-6
Current@Tp		I _p	Amps	10.5
Max.Current@Tc		I _c	Amps	3
Maximum Speed	@Tc@320Vrms	n _{max}	Rmp	576
Motor Torque Constant		K _t	Nm/Arms	3.67
Motor Constant	Coil@25	K _m	Nm ² /W	1.6
Back EMF Constant	25 +/-10%	Bemf	V/(rad/sec)	2.12
Resistance Per Phase	Coil@25		Ohm	2.75
Inductance Per Phase	I<0.63I _p	L _{ph}	milli-Henry	0.9
Electrical Time Constant	Coil@25	τ _e	ms	0.33
Max. Continuous Power Loss	All Coils	P _c	W	98

Mechanical				
Parameter	Remarks	Symbol	Unit	Type IL59C-6
Coil Unit Weight	ex.cables	W _c	Kg	0.16
Magnet Yoke 72°Weight		W _m	Kg	0.98
Magnet Pitch	N-N	τ	Degree	9

Motor Connections		
1	Phase U	Phase 1
2	Phase V	Phase 2
3	Phase W	Phase 3
4	PE	Yellow-Green

Defaulted Cable Length =0.5M
 4芯线带号码1,2,3 和黄绿PE线
 4 wires with Number Phase 1,2,3 and PE wires
 4G0.5mm² AWG20 outer diameter of power cable: Ø6.5



No.	Magnet Yoke Ordering Type	Remark
1	MY59C-45°	Existed
2	MY59C-54°	Existed
3	MY59C-63°,72°,...,360°	Can be customized

IL59C

IL91C

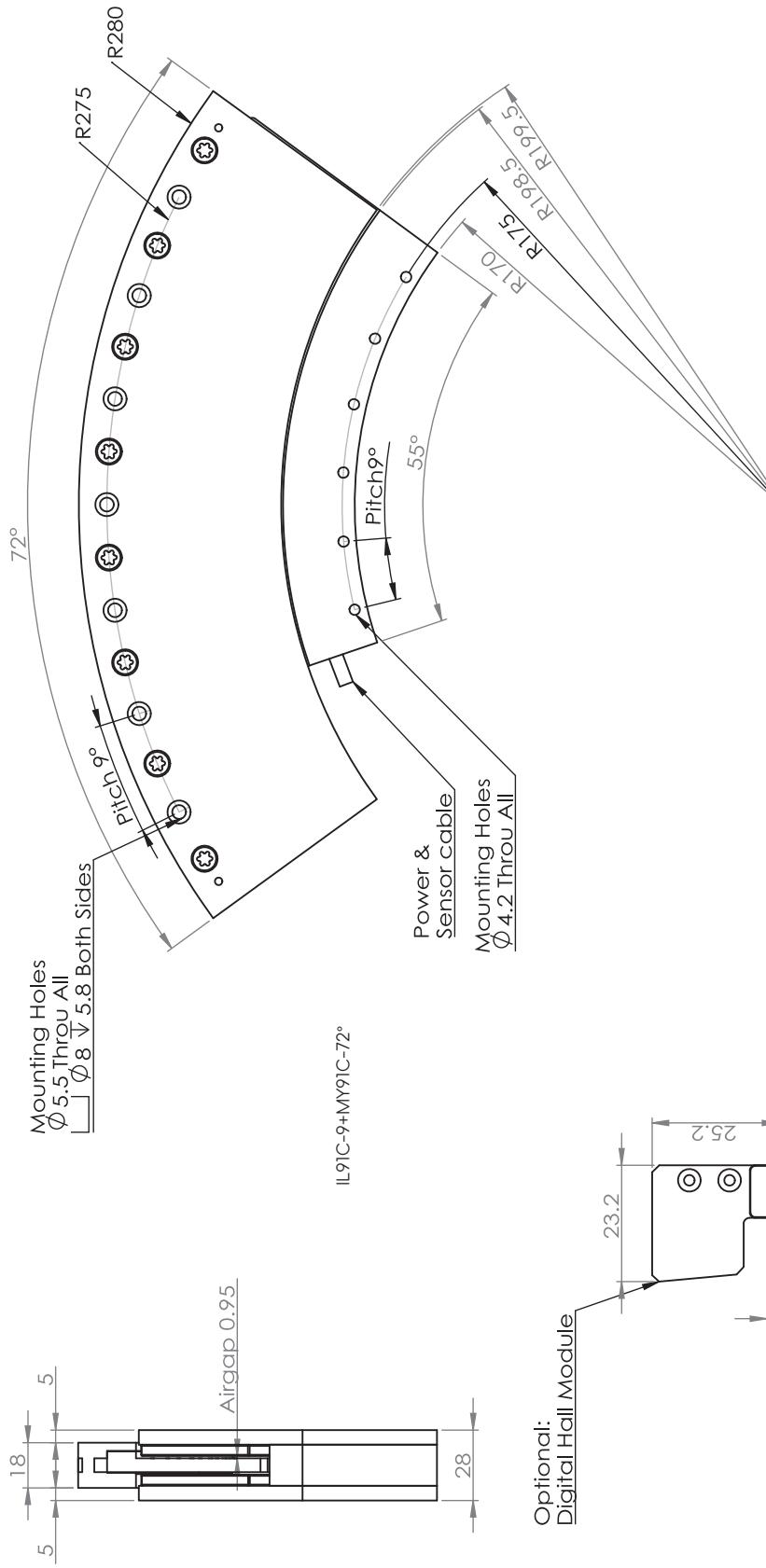


- Middle torque ironless curve motor, continuous torque range from 11.9N.m to 59.3N.m
- Curve coil unit can be customized from 3 coils to 15 coils
- Small Current N winding type or high speed S winding type are optional
- Curve magnet yoke type can be assembled together freely

- Compact size, light weight and great torque density
- High acceleration, high speed, high precision and low power consumption
- No attraction force and cogging, high dynamic motion performances
- Excellent heat dissipation performance

Performance				
Parameter	Remarks	Symbol	Unit	Type IL91C-9
Winding Type				N
Motor type	3 phases synchronous Ironless, 230Vacrms (320Vdc)			
Peak Force@6°/s ↑	Magnet@25	Tp	N.m	142
Continuous Force	Coil@110	Tc	N.m	35.6
Electrical				
Parameter	Remarks	Symbol	Unit	
Current@Tp		I _p	Amps	12
Max.Current@Tc		I _c	Amps	3
Maximum Speed	@Tc@320Vrms	n _{max}	Rmp	456
Motor Torque Constant		K _t	Nm/Arms	11.3
Motor Constant	Coil@25	K _m	Nm ² /W	10.64
Back EMF Constant	25 +/-10%	Bemf	V/(rad/sec)	6.5
Resistance Per Phase	Coil@25		Ohm	4.2
Inductance Per Phase	I<0.63I _p	L _{ph}	milli-Henry	4
Electrical Time Constant	Coil@25	τ _e	ms	0.95
Max. Continuous Power Loss	All Coils	P _c	W	155
Mechanical				
Parameter	Remarks	Symbol	Unit	
Coil Unit Weight	ex.cables	W _c	Kg	0.6
Magnet Yoke 72°Weight		W _m	Kg	3.2
Magnet Pitch	N-N	τ	Degree	9

Cable Definition		Hall sensor connection definition				Motor connections	
Defaulted Cable Length =0.5M		1	+5Vdc	Red	1	Phase U	Phase 1
4-core wire with numbers 1, 2, 3 and yellow-green PE wire		2	-	White	2	Phase V	Phase 2
4 wires with Number Phase 1,2,3 and PE wires		3	U	Green	3	Phase W	Phase 3
4GO.75mm² AWG19 outer diameter of power cable: Ø7.1		4	V	Yellow	4	PE	Yellow-Green
		5	W	Brown			



No.	Magnet Yoke Ordering Type	Remark
1	MY91C-72°	Existed
2	MY91C-54°, 63°, ..., 360°	Can be customized

No.	Coilunit Ordering Type	Remark
1	IL91C-9	Existed
2	IL91C-3, 6, 12, 15	Can be customized



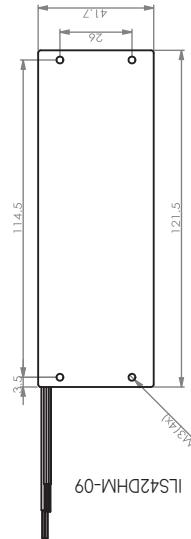
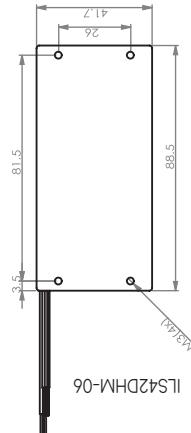
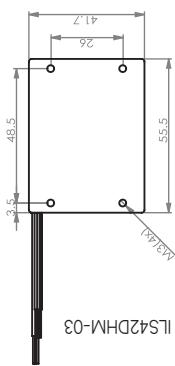
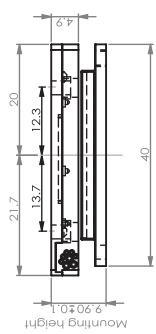



- Low force applications: Force range Fc: 6-18N, Fp: 20-60N
- Single magnet yoke, Ironless linear motor
- The Digital Hall module is built into the coil unit of motor for Integrated installation
- Flat structure makes the motor lighter and thinner, assembly height less than 10mm

- No attraction force and cogging, high dynamic motion performances
- Excellent heat dissipation performance with big housing
- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Any length of high flex chain cables can be customized

Performance														
Parameter	Remarks	Symbol	Unit	ILS42-03	ILS42-06	ILS42-09	ILS42DHM-03S	ILS42DHM-06S	ILS42DHM-09S					
Winding Type				S	S	S	Hall Integrated							
Motor type	3 phases synchronous Ironless, 45Vacrms (60Vdc)													
Peak Force@20 /s ↑	Magnet@25	Fp	N	20	40	60	20	40	60					
Continuous Force	Coil@110	Fc	N	5	10	15	5	10	15					
Maximum Speed	60V	Vmax	m/s	6	6	6	6	6	6					
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	6	6	6	6	6	6					
Motor Constant	Coils@25	S	N ² /W	3	6	9	3	6	9					
Electrical														
Peak Current	Magnet@25	I _p	Arms	3.3	6.7	10.0	3.3	6.7	10.0					
Continuous Current	Coil@110	I _c	Arms	0.8	1.7	2.5	0.8	1.7	2.5					
Back EMF	Phase-Phase peak	Bemf	V/M/S	5	5	5	5	5	5					
Resistance Per Phase	Coil@25	R _{ph}	Ω	4.75	2.38	1.58	4.75	2.38	1.58					
Induction Per Phase	I<0.63I _p	L _{ph}	mh	0.8	0.4	0.3	0.8	0.4	0.3					
Electrical Time Constant	Coil@25	τ _e	ms	0.16	0.16	0.16	0.16	0.16	0.16					
Power Loss	All coils	P _c	W	11.2	22.4	33.6	11.2	22.4	33.6					
Thermal														
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	1.6	0.8	0.53	1.6	0.8	0.53					
Temp. Sensor	Temperature Cut-off			None										
Mechanical														
Coil Unit Weight	ex.cables	W	Kg	0.03	0.055	0.085	0.035	0.06	0.09					
Coil Unit Length	ex.cables	L	mm	45	78	111	56	89	122					
Motor Attraction Force	Rms@0A	F _a	N	0	0	0	0	0	0					
Magnet Pitch	N-N	τ	mm	16.5	16.5	16.5	16.5	16.5	16.5					
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)	Leadwires 3*0.3mm ²			5.6(3*0.3mm ² +5*0.08)							
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)	NA										
Cable life	Minimum		Cycles	≥12,000,000										
Bending Radius Static	Minimum		mm	≥4x φ										
Bending Radius Dynamic	Minimum		mm	≥7.5x φ										

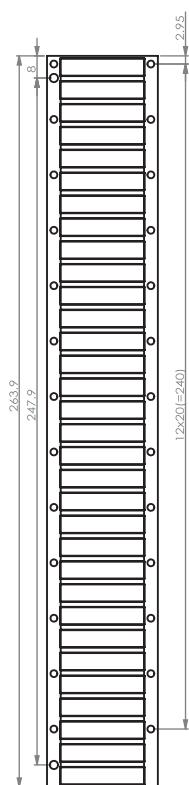
COIL UNIT



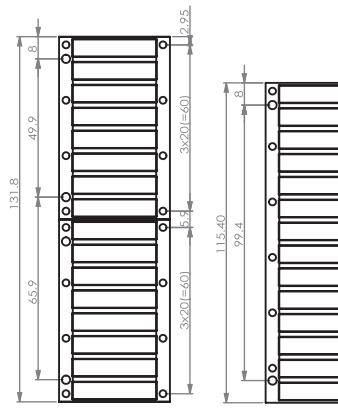
					Motor connections			
					1	Phase U	Black (Pink)	
					2	Phase V	Red	
					3	Phase W	White	
					4	PE	Housing	

					Dig. Hall sensor connections			
					1	0V	Grey	
					2	5~28V	Brown	
					3	Hall A	Blue	
					4	Hall B	Green	
					5	Hall C	Yellow	

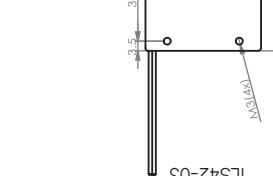
MAGNET PLATE



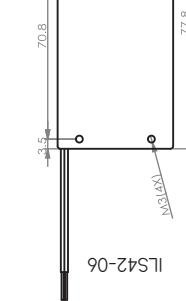
MP42-264



2x MP42-115

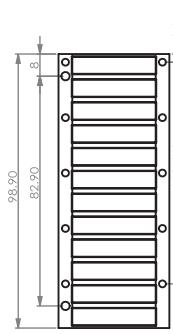


MP42-03

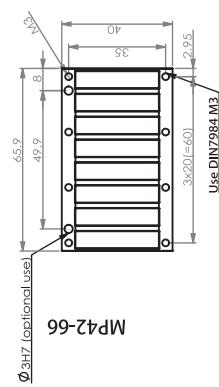


MP42-06

MP42-99



MP42-66



MP42-66

Magnet Plate Mounting Dimensions				
Length (mm)	66	99	115	264
M3 Bolts	8	10	12	26
Weight (Kg/m)	1.06			
Magnet Plates can be jointed together without limits				



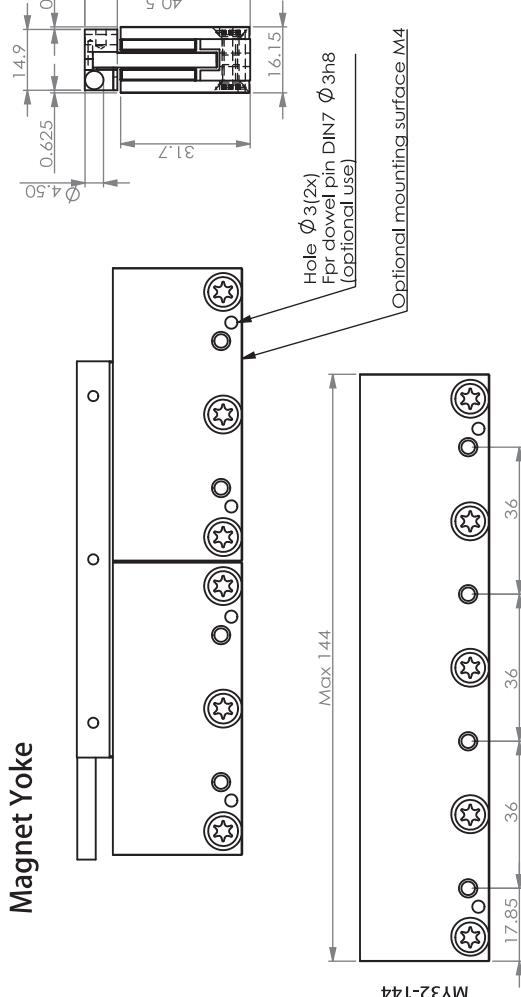
- Low force applications: Force range Fc:11.5-23N, Fp:46-92N
- Very compact size, and with extremely high force density
- Very Low weight and extremely big force makes the perfect fit for vertical applications no attraction force and cogging, high dynamic motion performances

- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

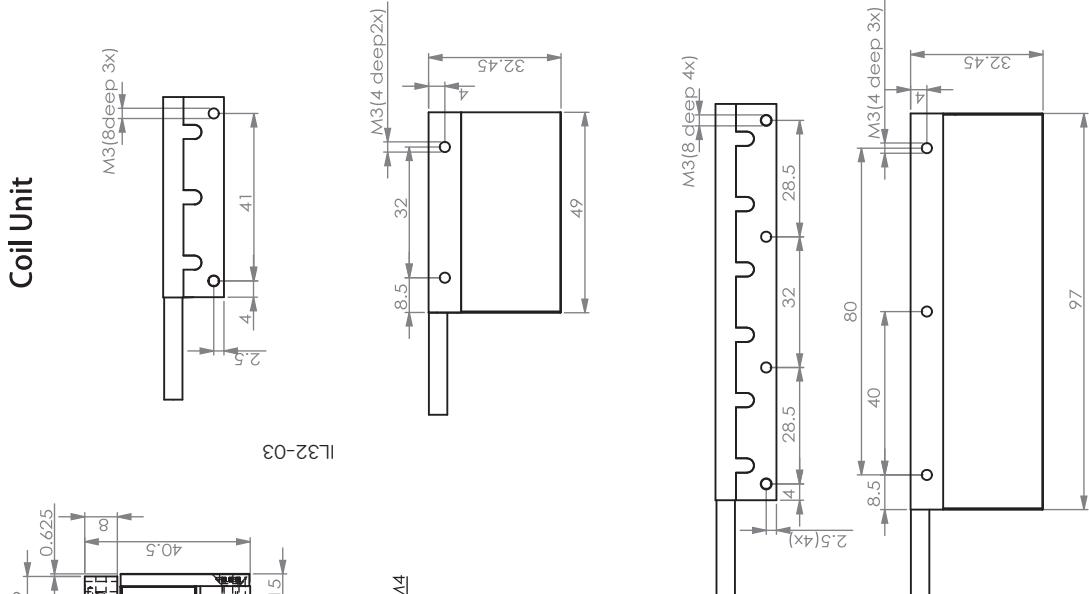
Performance		Remarks	Symbol	Unit	IL32-03	IL32-06
Winding Type						S
Motor type		3 phases synchronous Ironless, 45Vacrms (60Vdc)				
Peak Force@20 /s ↑	Magnet@25	Fp	N	46	92	
Continuous Force	Coil@120	Fc	N	11.5	23	
Maximum Speed	@60V	Vmax	m/s	5	5	
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	7.3	7.3	
Motor Constant	Coils@25	S	N²/W	7.5	15	
Electrical						
Peak Current	Magnet@25	I _p	Arms	6.3	12.6	
Continuous Current	Coil@120	I _c	Arms	1.6	3.2	
Back EMF	Phase-Phase peak	Bemf	V/M/S	6.0	6	
Resistance Per Phase	Coil@25	R _{ph}	Ω	2.4	1.175	
Induction Per Phase	I<0.63I _p	L _{ph}	mh	0.8	0.4	
Electrical Time Constant	Coil@25	τ _e	ms	0.355	0.355	
Power Loss	All coils	P _c	W	24.0	47	
Thermal						
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	3.2	1.6	
Temp. Sensor	Temperature Cut-off					NTC Optional
Mechanical						
Coil Unit Weight	ex.cables	W	kg	0.038	0.075	
Coil Unit Length	ex.cables	L	mm	49	97	
Motor Attraction Force	Rms@0A	F _a	N	0	0	
Magnet Pitch	N-N	τ	mm	24	24	
Cable Mass		M	Kg/m	0.065	0.065	
Cable Type(Flex.cable flexible line)	length 1m	d	mm(AWG)	4.5(24)	4.5(24)	
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)	4.5(3*0.3mm²)		
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)	customizable		
Cable life	Minimum		Cycles	≥12,000,000		
Bending Radius Static	Minimum		mm	≥4x φ		
Bending Radius Dynamic	Minimum		mm	≥7.5x φ		

Magnet Plate Mounting Dimensions				Dig. Hall sensor connections				Motor connections				Temperature Sensor connections			
Length (mm)	72	96	144	1	0V	White	1	Phase U	Phase 1	1	PTC 1KΩ	Brown	1	PTC 1KΩ	White
M4 Bolts	2	3	4	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White	2	PTC 1KΩ	Yellow
Weight (Kg/m)	2.3			3	Hall A	Green	3	Phase W	Phase 3	3	NTC		3	NTC	Green
Magnet Plates can be jointed together without limits				4	Hall B	Yellow	4	PE	Yellow-Green	4	NTC		4	NTC	Green

Magnet Yoke



Coil Unit



IL150 / IL109X / IL109 / IL110 / IL111 / IL112 / IL113 / IL114 / IL115 / IL116 / IL117 / IL118 / IL119 / IL120 / IL121 / IL122 / IL123 / IL124 / IL125 / IL126 / IL127 / IL128 / IL129 / IL130 / IL131 / IL132



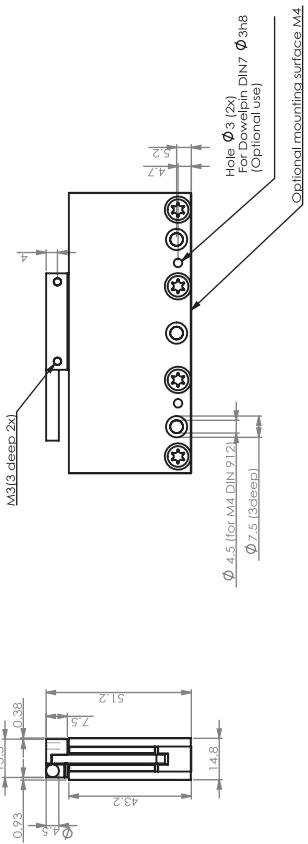
- Low force applications: Force range Fc: 11-22N, Fp: 40-80N
- Compact size with extremely high force density and ratio of force/weight
- Very Low weight and extremely big force makes the perfect fit for vertical applications
- Coil units with integrated digital hall module are optional

- High acceleration, high speed, submicron positioning accuracy and low power consumption
- No attraction force and cogging, high dynamic motion performances
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

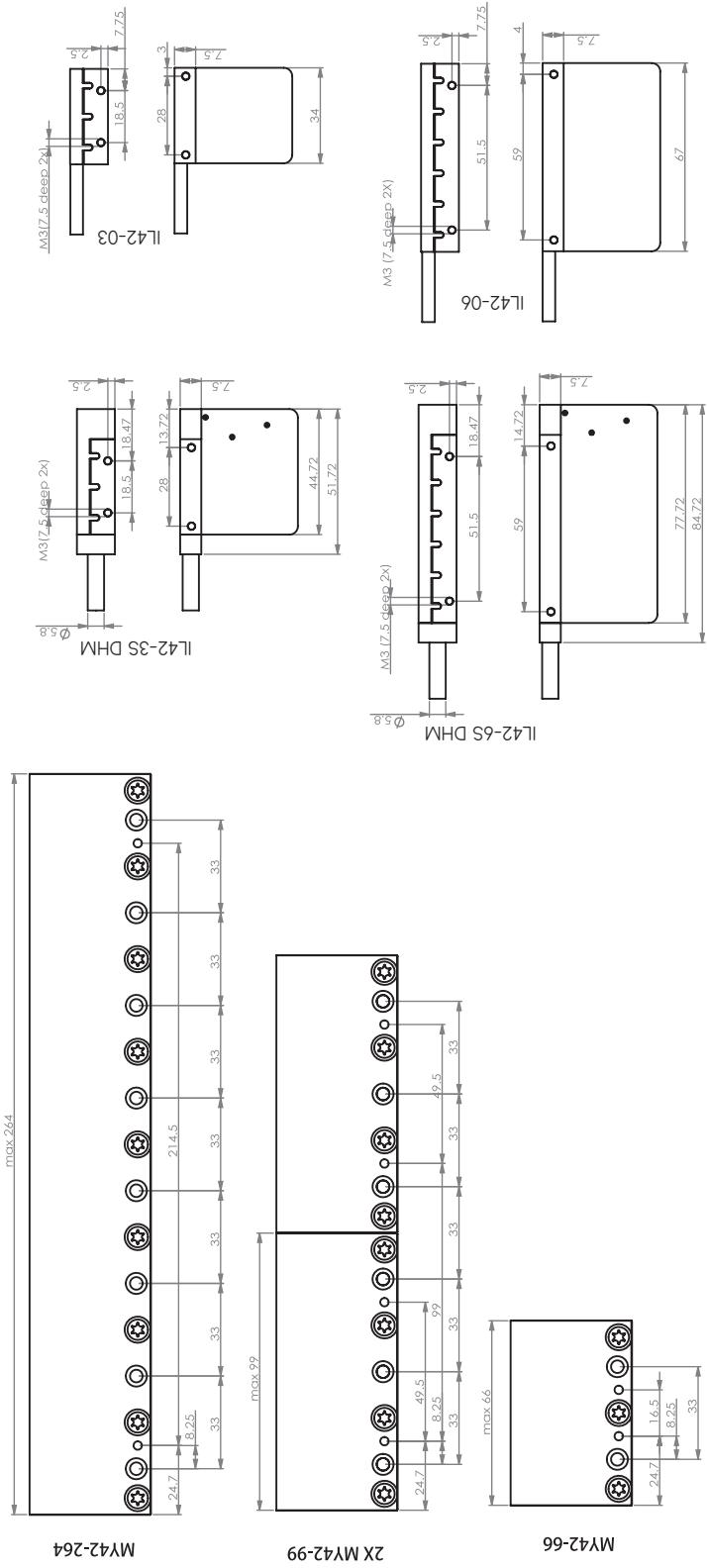
Performance							
Parameter	Remarks	Symbol	Unit	IL42-03	IL42-06	IL42-03S DHM	IL42-06S DHM
Winding Type				S	S	Hall Integrated	
Motor type							
Peak Force@20 /s ↑	Magnet@25	Fp	N	37	75	37	75
Continuous Force	Coil@110	Fc	N	10	20	10	20
Maximum Speed	60V	Vmax	m/s	5.4	5.4	5.4	5.4
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	11.5	11.5	11.5	11.5
Motor Constant	Coils@25	S	N ² /W	9	19	9	19
Electrical							
Peak Current	Magnet@25	I _p	Arms	3.2	6.5	3.2	6.5
Continuous Current	Coil@110	I _c	Arms	0.88	1.76	0.88	1.76
Back EMF	Phase-Phase peak	Bemf	V/M/S	9	9	9	9
Resistance Per Phase	Coil@25	R _{ph}	Ω	4.75	2.375	4.75	2.375
Induction Per Phase	I<0.63I _p	L _{ph}	mh	0.8	0.4	0.8	0.4
Electrical Time Constant	Coil@25	τ _e	ms	0.16	0.16	0.16	0.16
Power Loss	All coils	P _c	W	14.8	29.6	14.8	29.6
Thermal							
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	3.58	1.79	3.58	1.79
Temp. Sensor	Temperature Cut-off				None (NTC or PTC can be customized)		
Mechanical							
Coil Unit Weight	ex.cables	W	Kg	0.03	0.06	0.035	0.065
Coil Unit Length	ex.cables	L	mm	34	67	52	85
Motor Attraction Force	Rms@0A	F _a	N	0	0	0	0
Magnet Pitch	N-N	τ	mm	16.5	16.5	16.5	16.5
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)	4.5(3*0.3mm ²)	5.6(3*0.3mm ² +5*0.08)		
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)	Customizable			
Cable life	Minimum		Cycles	≥12,000,000			
Bending Radius Static	Minimum		mm	≥4x φ			
Bending Radius Dynamic	Minimum		mm	≥7.5x φ			

Magnet Yokes

Magnet Plate Mounting Dimensions			Dig. Hall sensor connections			Motor connections				
Length (mm)	66	99	264	1	0V	Black	Phase U	Red		
M4 Bolts	2	3	8	2	5~28V	Brown	Phase V	White		
Weight (Kg/m)	2.05		3	Hall A	Green/Blue	3	Phase W	Shield		
Magnet Plates can be jointed together without limits			4	Hall B	Red/Green	4	PE			
			5	Hall C	Yellow					



Coil Units



L32

|L44

- 96 -

1

150



- Low force applications: Force range Fc:11-22N, Fp:40-80N
- Force enhanced version of IL42, compact size, but even bigger force
- Ideal solution for applications in the medical and semiconductor industries motions
- High acceleration, high speed, submicron positioning accuracy and low

- power consumption
- No attraction force and cogging, high dynamic motion performances
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

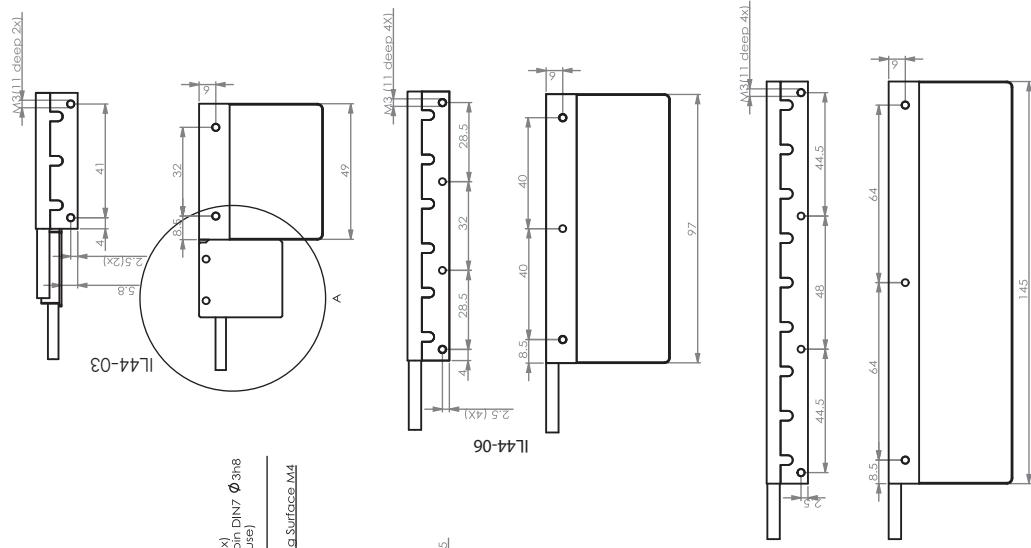
Performance						
Parameter	Remarks	Symbol	Unit	IL44-03	IL44-06	IL44-09
Winding Type				S	S	S
Motor type	3 phases synchronous Ironless, 45Vacrms (60Vdc)					
Peak Force@20 /s ↑	Magnet@25	Fp	N	45	90	135
Continuous Force	Coil@110	Fc	N	20	40	60
Maximum Speed	60V	Vmax	m/s	5.0	5.0	5.0
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	12.4	12.4	12.4
Motor Constant	Coils@25	S	N ² /W	15	29	44

Electrical						
Peak Current	Magnet@25	I _p	Arms	3.6	7.3	11.0
Continuous Current	Coil@110	I _c	Arms	1.6	3.2	4.8
Back EMF	Phase-Phase peak	Bemf	V/M/S	10	10	10
Resistance Per Phase	Coil@25	R _{ph}	Ω	3.5	1.75	1.17
Induction Per Phase	I<0.63I _p	L _{ph}	mh	1.2	0.6	0.4
Electrical Time Constant	Coil@25	τ _e	ms	0.355	0.355	0.355
Power Loss	All coils	P _c	W	37	74	74

Thermal						
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	2.35	1.175	0.5875
Temp. Sensor	Temperature Cut-off				None (NTC or PTC can be customized)	

Mechanical						
Coil Unit Weight	ex.cables	W	Kg	0.05	0.1	0.15
Coil Unit Length	ex.cables	L	mm	49	97	145
Motor Attraction Force	Rms@0A	F _a	N	0	0	0
Magnet Pitch	N-N	τ	mm	24	24	24
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)		4.5(3*0.3mm ²)	
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)		Customizable	
Cable life	Minimum		Cycles		≥12,000,000	
Bending Radius Static	Minimum		mm		≥4x φ	
Bending Radius Dynamic	Minimum		mm		≥7.5x φ	

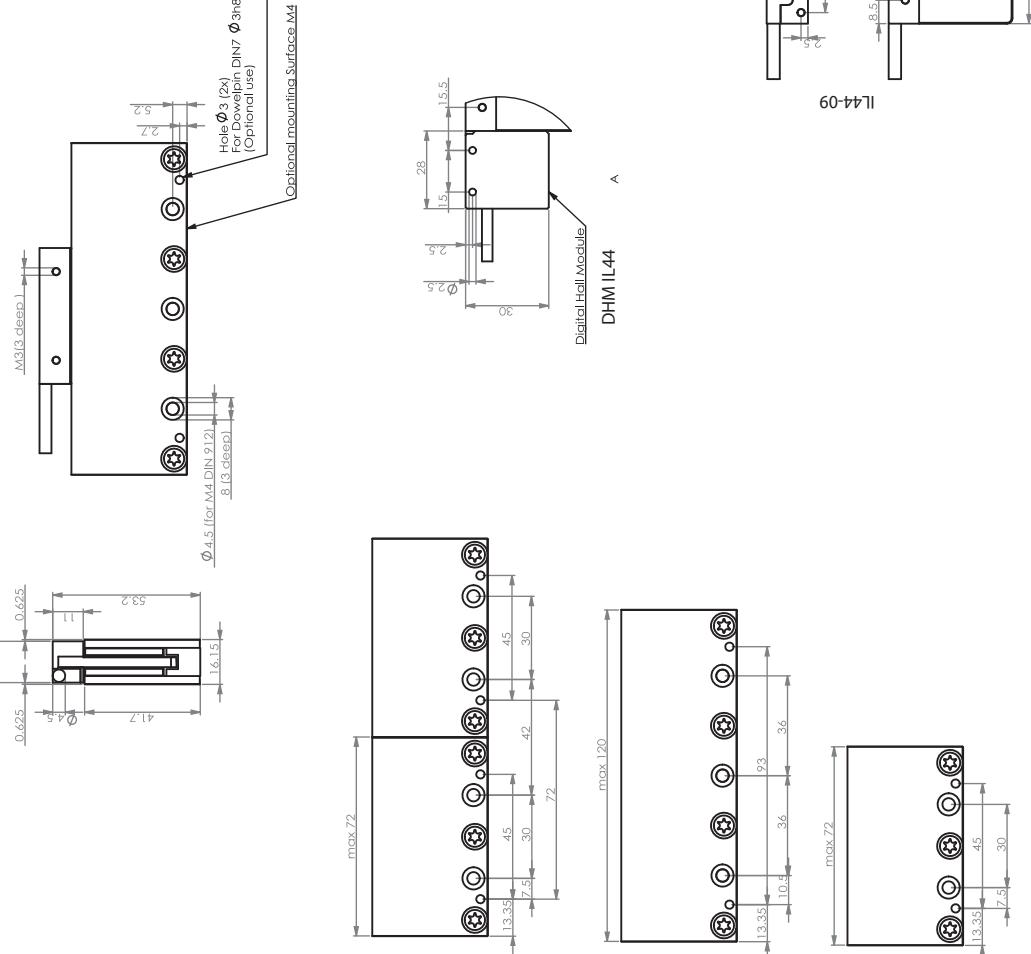
Coil Units



Magnet Plate Mounting Dimensions		Dig. Hall sensor connections					Motor connections			
		1	0V	White	2	5~28V	Brown	1	Phase U	Black
M4 Bolts	2	3	Hall A	Green	3	Hall B	Yellow	2	Phase V	Red
Weight (Kg/m)	3.3	4	Hall C	Red	5	Hall D	Shield	3	Phase W	White

Magnet Plates can be jointed together without limits

Magnet Yokes

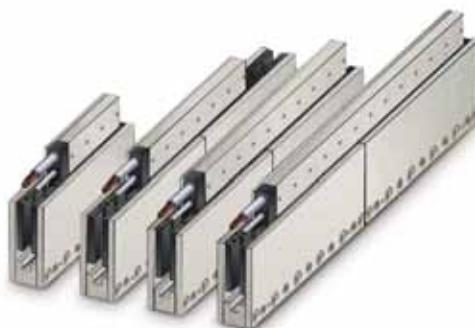


MY44-72 2X MY44-72 MY44-120

Magnet Plate Mounting Dimensions		Dig. Hall sensor connections					Motor connections			
		1	0V	White	2	5~28V	Brown	1	Phase U	Black
M4 Bolts	2	3	Hall A	Green	3	Hall B	Yellow	2	Phase V	Red
Weight (Kg/m)	3.3	4	Hall C	Red	5	Hall D	Shield	3	Phase W	White

Magnet Plates can be jointed together without limits

IL150 / IL109X / IL109 / IL59 / IL101 / IL42 / IL44 / IL51 / IL32

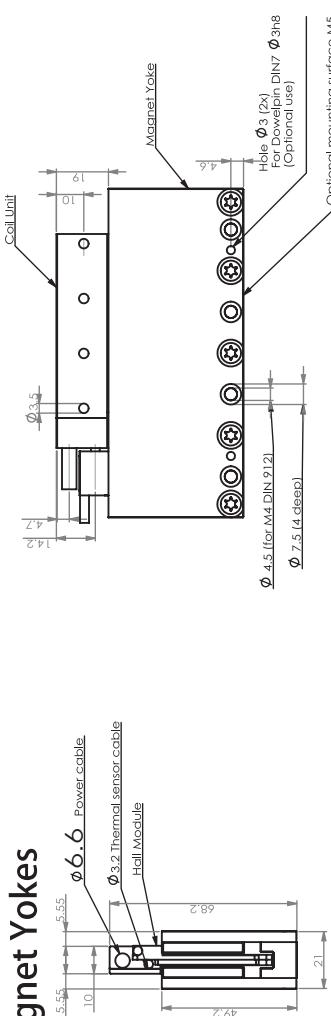


- Low force applications: Force range Fc: 30-120N, Fp: 105-420N
- No attraction force and cogging, high dynamic motion performances
- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance

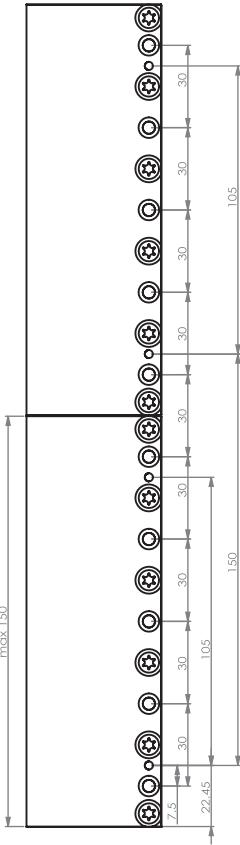
- Very Unique winding technology makes coil unit extremely light and thin
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

Performance											
Parameter	Remarks	Symbol	Unit	IL59-03		IL59-06		IL59-09		IL59-12	
Winding Type				N	S	N	S	N	S	N	S
Motor type											
Peak Force@20 /s ↑	Magnet@25	Fp	N	105	105	210	210	315	315	420	420
Continuous Force	Coil@120	Fc	N	30	30	60	60	90	90	120	120
Maximum Speed	@320V	Vmax	m/s	9.2	16.7	9.2	16.7	9.2	16.7	9.2	16.7
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	36.3	20	36.3	20	36.3	20	36.3	20
Motor Constant	Coils@25	S	N²/W	24	24	47	47	71	71	95	95
Electrical											
Peak Current	Magnet@25	I _p	Arms	2.9	5.3	5.8	10.5	8.7	15.8	11.6	21.0
Continuous Current	Coil@120	I _c	Arms	0.8	1.5	1.7	3.0	2.5	4.5	3.3	6.0
Back EMF	Phase-Phase peak	Bemf	V/M/S	30	16	30	16	30	16	30	16
Resistance Per Phase	Coil@25	R _{ph}	Ω	18.55	5.45	9.29	2.74	6.19	1.82	4.65	1.36
Induction Per Phase	I<0.63I _p	L _{ph}	mh	6.5	1.9	3.3	1.0	2.2	0.6	1.6	0.5
Electrical Time Constant	Coil@25	τ _e	ms	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35
Power Loss	All coils	P _c	W	51	51	102	102	153	153	204	204
Thermal											
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	1.79	1.79	0.9	0.9	0.59	0.59	0.44	0.44
Temp. Sensor	Temperature Cut-off							PTC 1KΩ/NTC			
Mechanical											
Coil Unit Weight	ex.cables	W	kg	0.082	0.082	0.16	0.16	0.24	0.24	0.32	0.32
Coil Unit Length	ex.cables	L	mm	78	78	138	138	198	198	258	258
Motor Attraction Force	Rms@0A	F _a	N	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	30	30	30	30	30	30	30	30
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)			6.6(4G0.5mm² AWG21)					
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm²)			3.2(4*0.14mm² AWG26)					
Cable life	Minimum		Cycles			≥5,000,000					
Bending Radius Static	Minimum		mm			≥4x φ					
Bending Radius Dynamic	Minimum		mm			≥7.5x φ					

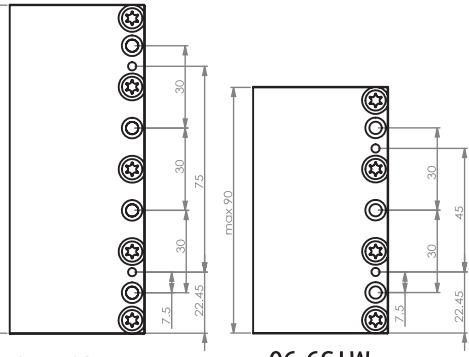
Magnet Yokes



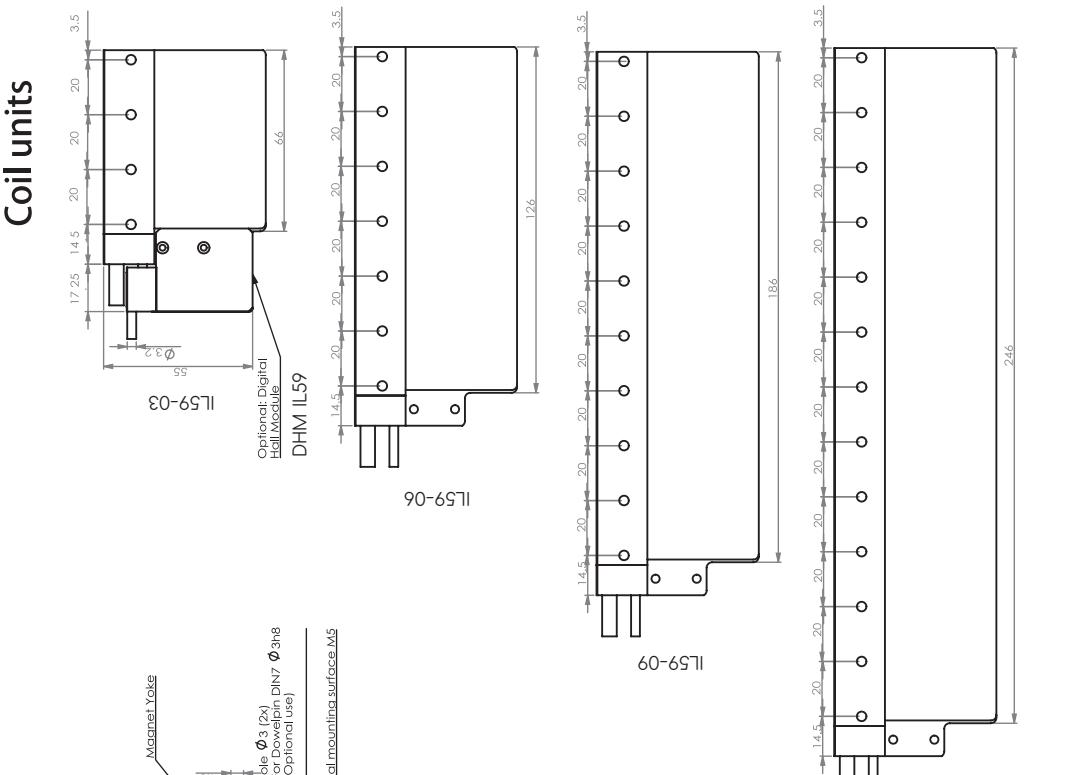
ZX MY59-150



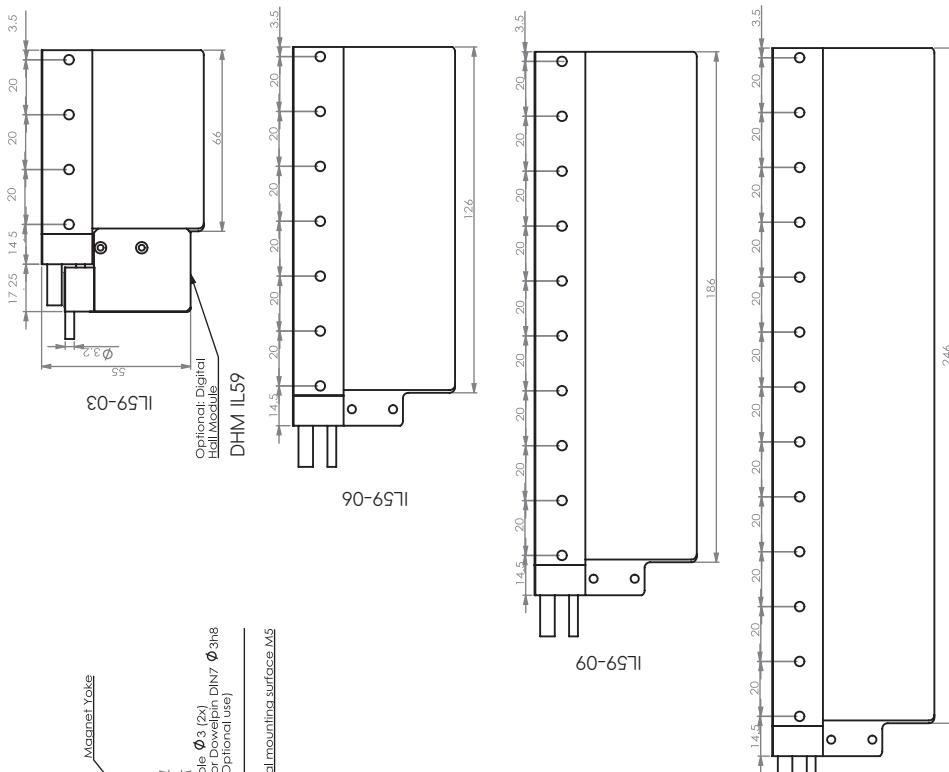
MY59-120



ZX MY59-150



Coil units



1L59-12





- Mid-large force applications: Force range Fc: 73-365N, Fp: 250-1250N
- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance

- Digital hall module can be mounted directly on the coil unit of motor
- No attraction force and cogging, high dynamic motion performances
- Any length of high flex chain cables for motors can be made

Performance													
Parameter	Remarks	Symbol	Unit	IL91-03		IL91-06		IL91-09		IL91-12		IL91-15	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type													
Peak Force@20 /s ↑	Magnet@25	Fp	N	250	250	500	500	750	750	1000	1000	1250	1250
Continuous Force	Coil@120	Fc	N	73	73	146	146	219	219	292	292	365	365
Maximum Speed	@320V	Vmax	m/s	5.0	12.3	5.0	12.3	5.0	12.3	5.0	12.3	5.0	12.3
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	67.5	27.1	67.5	27.1	67.5	27.1	67.5	27.1	67.5	27.1
Motor Constant	Coils@25	S	N ² /W	93	93	186	186	279	279	372	372	465	465

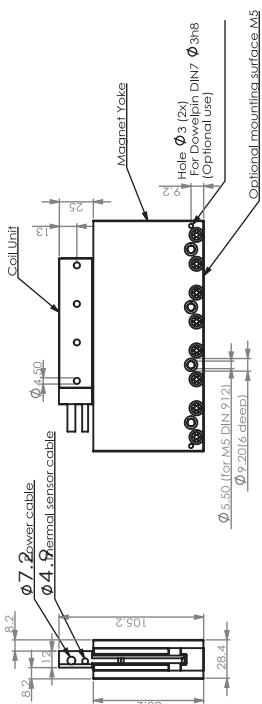
Electrical													
Peak Current	Magnet@25	I _p	Arms	3.7	9.2	7.4	18.5	11.1	27.7	14.8	36.9	18.5	46.1
Continuous Current	Coil@120	I _c	Arms	1.1	2.7	2.2	5.4	3.2	8.1	4.3	10.8	5.4	13.5
Back EMF	Phase-Phase peak	Bemf	V/M/S	54.7	22.1	54.7	22.1	54.7	22.1	54.7	22.1	54.7	22.1
Resistance Per Phase	Coil@25	R _{ph}	Ω	15.9	2.64	7.96	1.33	5.53	0.88	3.98	0.66	3.32	0.53
Induction Per Phase	I<0.63I _p	L _{ph}	mh	12.7	2.1	6.4	1.1	4.4	0.7	3.2	0.5	2.7	0.4
Electrical Time Constant	Coil@25	τ _e	ms	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Power Loss	All coils	P _c	W	77	77	154	154	231	231	308	308	385	385

Thermal													
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	1.2	1.2	0.6	0.6	0.4	0.4	0.3	0.3	0.24	0.24
Temp. Sensor	Temperature Cut-off									PTC 1KΩ/NTC			

Mechanical													
Coil Unit Weight	ex.cables	W	Kg	0.25	0.25	0.46	0.46	0.68	0.68	0.9	0.9	1.12	1.12
Coil Unit Length	ex.cables	L	mm	106	106	190	190	274	274	358	358	442	442
Motor Attraction Force	Rms@0A	F _a	N	0	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	42	42	42	42	42	42	42	42	42	42
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)					7.2(4G0.75mm ² AWG19)					
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)					4.9(4*0.14mm ² AWG26)					
Cable life	Minimum		Cycles					>5,000,000					
Bending Radius Static	Minimum		mm					≥4x φ					
Bending Radius Dynamic	Minimum		mm					≥7.5x φ					

Motor connections				Temperature Sensor connections			
1	Phase U	Phase 1	1	PTC 1KΩ	Brown		
2	Phase V	Phase 2	2	PTC 1KΩ	White		
3	Phase W	Phase 3	3	NTC	Yellow		
4	PE	Yellow-Green	4	NTC	Green		

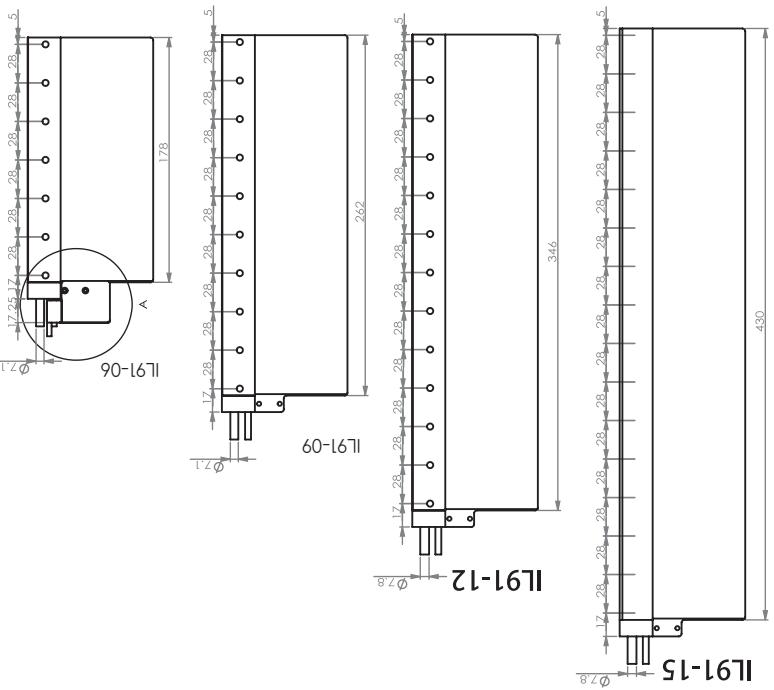
Coil Unit



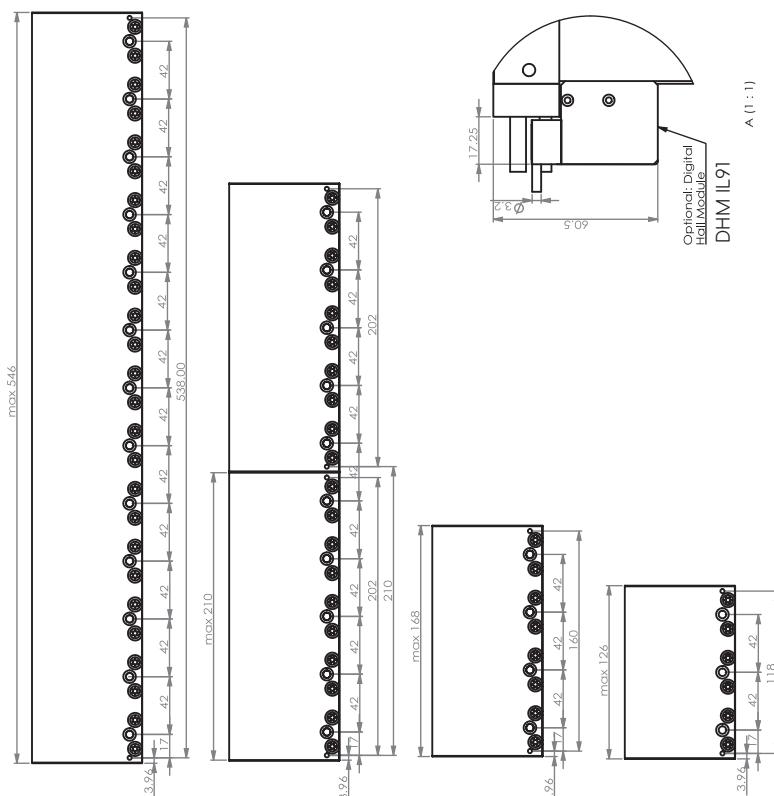
Magnet Yoke

Magnet Plate Mounting Dimensions					
Length (mm)	126	168	210	546	
M5 Bolts	3	4	5	13	
Weight (Kg/m)				11.25	
Magnet Plates can be jointed together without limits					

8 MY91-210 MY91-546



6



6 (2, 1)





- Large force applications: Force Fc: 125-750N, Fp: 645-3870N
- No attraction force and cogging, high dynamic motion performances
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very good heat dissipation performance
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

Performance													
Parameter	Remarks	Symbol	Unit	IL109-03		IL109-06		IL109-09		IL109-12		IL109-18	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type													
Peak Force@20 /s ↑	Magnet@25	Fp	N	645	645	1290	1290	1935	1935	2580	2580	3870	3870
Continuous Force	Coil@120	Fc	N	125	125	250	250	375	375	500	500	750	750
Maximum Speed	@320V	Vmax	m/s	3.1	7.7	3.1	7.7	3.1	7.7	3.1	7.7	3.1	7.7
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	107	43.4	107	43.4	107	43.4	107	43.4	107	43.4
Motor Constant	Coils@25	S	N²/W	244	244	488	488	732	732	976	976	1464	1464

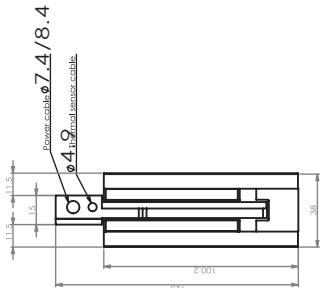
Electrical													
Peak Current	Magnet@25	I _p	Arms	6.0	14.9	12.1	29.7	18.1	44.6	24.1	59.4	36.2	89.2
Continuous Current	Coil@120	I _c	Arms	1.2	2.9	2.3	5.8	3.5	8.6	4.7	11.5	7.0	17.3
Back EMF	Phase-Phase peak	Bemf	V/M/S	87	35	87	35	87	35	87	35	87	35
Resistance Per Phase	Coil@25	R _{ph}	Ω	15.8	2.6	7.9	1.29	5.3	0.86	3.95	0.65	2.6	0.43
Induction Per Phase	I<0.63I _p	L _{ph}	mh	28.4	4.7	14.2	2.3	9.5	1.5	7.1	1.2	4.7	0.8
Electrical Time Constant	Coil@25	τ _e	ms	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
Power Loss	All coils	P _c	W	86	86	172	172	258	258	344	344	516	516

Thermal													
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	1.03	1.03	0.52	0.52	0.34	0.34	0.25	0.25	0.18	0.18
Temp. Sensor	Temperature Cut-off									PTC 1KΩ/NTC			

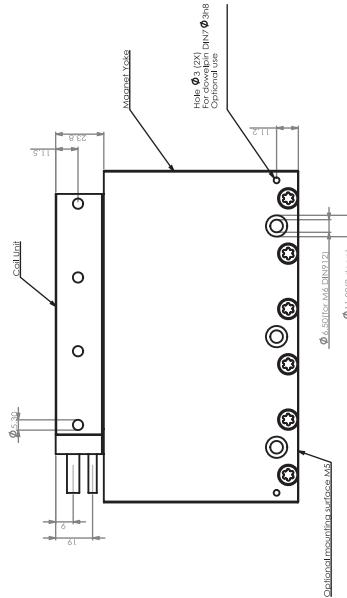
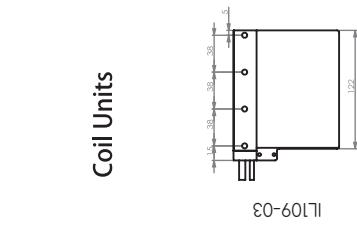
Mechanical													
Coil Unit Weight	ex.cables	W	Kg	0.54	0.54	0.94	0.94	1.34	1.34	1.74	1.74	2.54	2.54
Coil Unit Length	ex.cables	L	mm	134	134	248	248	362	362	476	476	704	704
Motor Attraction Force	Rms@0A	F _a	N	0	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	57	57	57	57	57	57	57	57	57	57
Power Cable Type	length 0.5m(3m,5m),10m optional	Diameter	mm(mm²)					7.4(4G1mm² AWG18)					
Sensor Cable Type	length 0.5m(3m,5m),10m optional	Diameter	mm(mm²)					4.9(4*0.14mm² AWG26)					
Cable life	Minimum		Cycles					>5,000,000					
Bending Radius Static	Minimum		mm					≥4x φ					
Bending Radius Dynamic	Minimum		mm					≥7.5x φ					

Magnet Plate Mounting Dimensions				Dig. Hall sensor connections				Motor connections				Temperature Sensor connections			
Length (mm)	114	171	456	1	0V	White	1	Phase U	Phase 1	1	PTC 1KΩ	Brown	1	PTC 1KΩ	White
M6 Bolts	2	3	8	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White	2	PTC 1KΩ	Yellow
Weight (Kg/m)	19.1			3	Hall A	Green	3	Phase W	Phase 3	3	NTC		3	NTC	Green
Magnet Plates can be jointed together without limits															

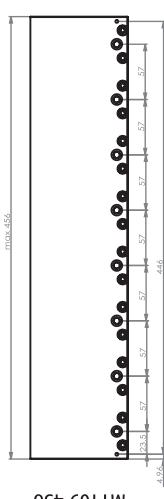
MY109-171

**Magnet Yokes**

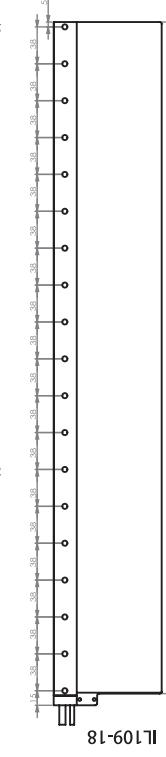
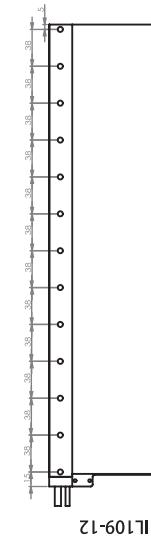
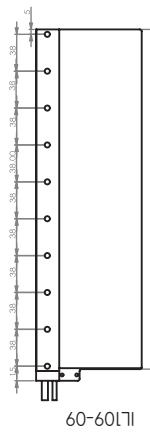
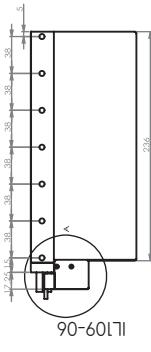
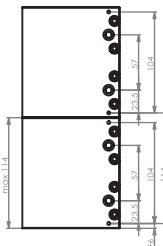
MY109-456

**Coil Units**

MY109-114



MY109-1171



|| 150

|| 109

|| 42

|| 59

|| 44

|| 32



- Large force applications: Force range Fc: 145-870N, Fp: 730-4380N
- No attraction force and cogging, high dynamic motion performances
- Force enhanced version of IL109, compact size, but larger force
- High acceleration, high speed, submicron positioning accuracy and low power consumption

- Very good heat dissipation performance
- Digital hall module can be mounted directly on the coil unit of motor
- Any length of high flex chain cables for motors can be made

Performance													
Parameter	Remarks	Symbol	Unit	IL109X-03		IL109X-06		IL109X-09		IL109X-12		IL109X-18	
Winding Type				N	S	N	S	N	S	N	S	N	S
Motor type													
Peak Force@20 /s ↑	Magnet@25	Fp	N	730	730	1460	1460	2190	2190	2920	2920	4380	4380
Continuous Force	Coil@120	Fc	N	145	145	290	290	435	435	580	580	870	870
Maximum Speed	@320V	Vmax	m/s	2.7	6.6	2.7	6.6	2.7	6.6	2.7	6.6	2.7	6.6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	124	50	124	50	124	50	124	50	124	50
Motor Constant	Coils@25	S	N ² /W	323	323	646	646	969	969	1292	1292	1938	1938

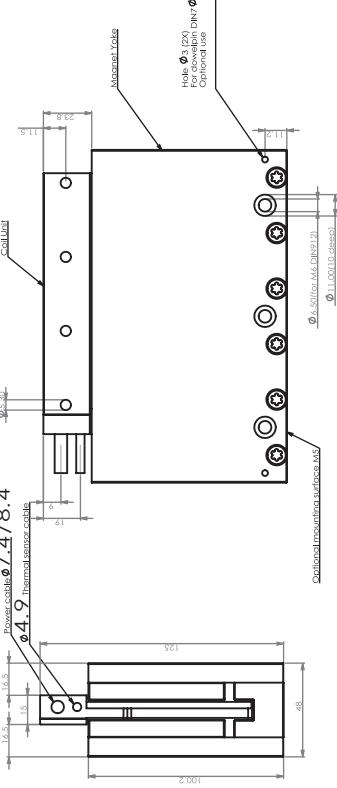
Electrical													
Peak Current	Magnet@25	I _p	Arms	5.9	14.6	11.8	29.5	17.7	43.8	23.5	58.4	35.3	87.6
Continuous Current	Coil@120	I _c	Arms	1.2	2.9	2.3	5.8	3.5	8.7	4.7	11.6	7.0	17.4
Back EMF	Phase-Phase peak	Bemf	V/M/S	101	41	101	41	101	41	101	41	101	41
Resistance Per Phase	Coil@25	R _{ph}	Ω	15.82	2.6	7.9	1.29	5.3	0.86	3.95	0.65	2.6	0.43
Induction Per Phase	I<0.63I _p	L _{ph}	mh	28.5	4.7	14.2	2.3	9.5	1.5	7.1	1.2	4.7	0.8
Electrical Time Constant	Coil@25	τ _e	ms	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8	1.8
Power Loss	All coils	P _c	W	87	87	174	174	262	262	349	349	523	523

Thermal													
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	1.03	1.03	0.52	0.52	0.34	0.34	0.25	0.25	0.18	0.18
Temp. Sensor	Temperature Cut-off									PTC 1KΩ/NTC			

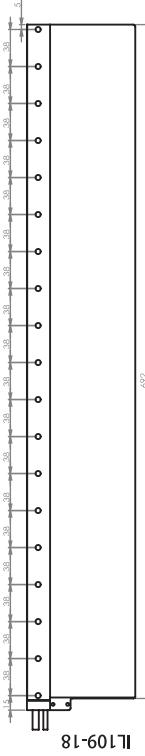
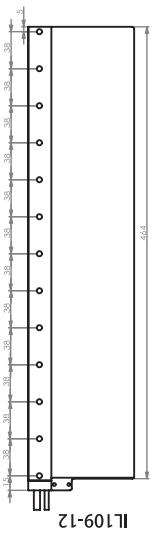
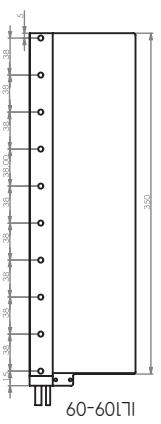
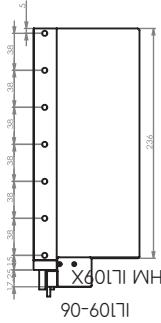
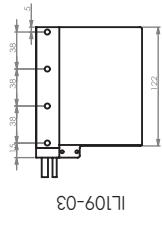
Mechanical													
Coil Unit Weight	ex.cables	W	Kg	0.54	0.54	0.94	0.94	1.34	1.34	1.74	1.74	2.54	2.54
Coil Unit Length	ex.cables	L	mm	134	134	248	248	362	362	476	476	704	704
Motor Attraction Force	Rms@0A	F _a	N	0	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	57	57	57	57	57	57	57	57	57	57
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)					7.4(4G1mm ² AWG18) <small>(4G1.5mm² AWG16)</small>					
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)					4.9(4*0.14mm ² AWG26)					
Cable life	Minimum		Cycles					>5,000,000					
Bending Radius Static	Minimum		mm					≥4x φ					
Bending Radius Dynamic	Minimum		mm					≥7.5x φ					

Magnet Plate Mounting Dimensions				Dig. Hall sensor connections				Motor connections				Temperature Sensor connections			
Length (mm)	114	171	456	1	0V	White	1	Phase U	Phase 1	1	PTC 1KΩ	Brown	1	PTC 1KΩ	Brown
M6 Bolts	2	3	8	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White	2	PTC 1KΩ	White
Weight (Kg/m)	23.5			3	Hall A	Green	3	Phase W	Phase 3	3	NTC	Yellow	3	NTC	Yellow
Magnet Plates can be jointed together without limits				4	Hall B	Red	4	PE	Yellow-Green	4	NTC	Green	4	NTC	Green

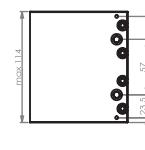
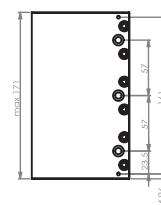
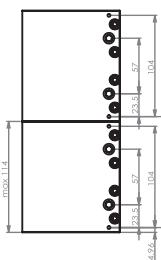
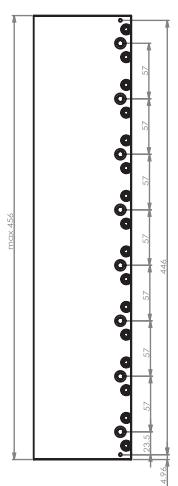
Magnet Yokes



Coil Units



MY109X-114 MY109X-171 2X MY109X-114 MY109X-456



34



- Extremely large force applications: Force range Fc:250-1500N, Fp:1250-7500N
- The length of coil unit is very short, which is suitable for applications with limited space and big force requirements
- No attraction force and cogging, high dynamic motion performances

- High acceleration, high speed, submicron positioning accuracy and low power consumption
- Very good heat dissipation performance
- Any length of high flex chain cables for motors can be made

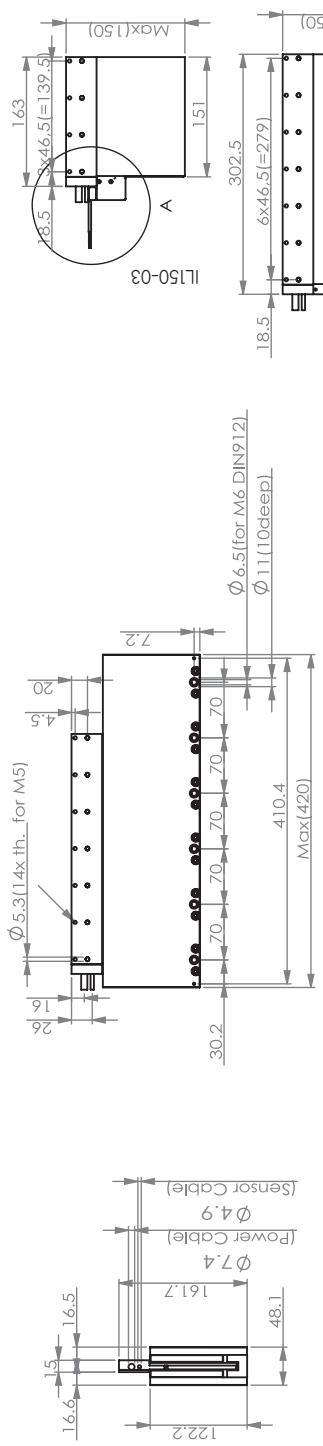
Performance												
Parameter	Remarks	Symbol	Unit	IL150-03		IL150-06		IL150-09		IL150-12		IL150-15
Winding Type				N	S	N	S	N	S	N	S	N
Motor type												
Peak Force@20 /s ↑	Magnet@25	Fp	N	1000	1000	2000	2000	3000	3000	4000	4000	5000
Continuous Force	Coil@120	Fc	N	250	250	500	500	750	750	1000	1000	1250
Maximum Speed	@320V	Vmax	m/s	1.6	3.2	1.6	3.2	1.6	3.2	1.6	3.2	1.6
Motor Force Constant	Mount. Sfc.@20	K	N/Arms	177	84	177	84	177	84	177	84	177
Motor Constant	Coils@25	S	N ² /W	913		1826		2739		3652		4565

Electrical												
Peak Current	Magnet@25	I _p	Arms	5.6	11.9	11.3	23.8	16.9	35.7	22.6	47.6	28.2
Continuous Current	Coil@120	I _c	Arms	1.5	3.0	3.0	6.0	4.5	9.0	6.0	12.0	7.2
Back EMF	Phase-Phase peak	Bemf	V/M/S	145	69	126	60	145	69	145	69	145
Resistance Per Phase	Coil@25	R _{ph}	Ω	11.5	2.84	5.75	1.45	3.8	0.95	2.9	0.75	2.3
Induction Per Phase	I<0.63I _p	L _{ph}	mh	34.5	8.5	17.3	4.4	11.4	2.9	8.7	2.3	6.9
Electrical Time Constant	Coil@25	τ _e	ms	3	3	3	3	3	3	3	3	3
Power Loss	All coils	P _c	W	92	92	183	183	275	275	367	367	459

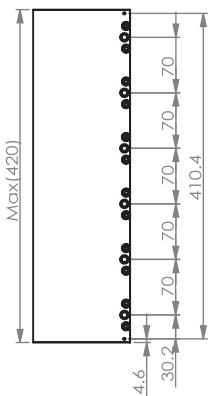
Thermal												
Thermal R.	Coils to mount. Sfc.	R _{th}	°C/W	0.8	0.8	0.4	0.4	0.3	0.3	0.2	0.2	0.15
Temp. Sensor	Temperature Cut-off							PTC 1KΩ/NTC				

Mechanical												
Coil Unit Weight	ex.cables	W	Kg	0.9	0.9	1.8	1.8	2.7	2.7	3.6	3.6	4.5
Coil Unit Length	ex.cables	L	mm	163	163	302.5	302.5	442	442	581.5	581.5	721
Motor Attraction Force	Rms@0A	F _a	N	0	0	0	0	0	0	0	0	0
Magnet Pitch	N-N	τ	mm	70	70	70	70	70	70	70	70	70
Power Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)					7.4(4G1mm ² AWG18)				
Sensor Cable Type	length 0.5m(3m,5m,10m optional)	Diameter	mm(mm ²)					4.9(4*0.14mm ² AWG26)				
Cable life	Minimum		Cycles					>5,000,000				
Bending Radius Static	Minimum		mm					≥4x φ				
Bending Radius Dynamic	Minimum		mm					≥7.5x φ				

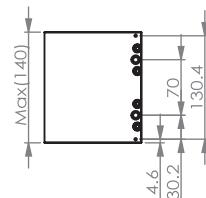
Magnet Plate Mounting Dimensions				Dig. Hall sensor connections				Motor connections				Temperature Sensor connections			
Length (mm)	140	210	420	1	0V	White	1	Phase U	Phase 1	1	PTC 1KΩ	Brown	1	PTC 1KΩ	Brown
M6 Bolts	2	3	6	2	5~28V	Brown	2	Phase V	Phase 2	2	PTC 1KΩ	White	2	PTC 1KΩ	White
Weight (Kg/m)			32	3	Hall A	Green	3	Phase W	Phase 3	3	NTC	Yellow	3	NTC	Yellow
Magnet Plates can be jointed together without limits				4	Hall B	Red	4	PE	Yellow-Green	4	NTC	Green	4	NTC	Green



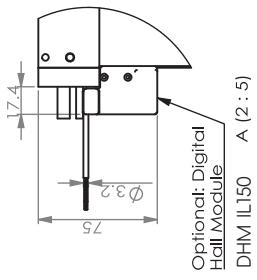
MY150-140 MY150-210 MY150-420



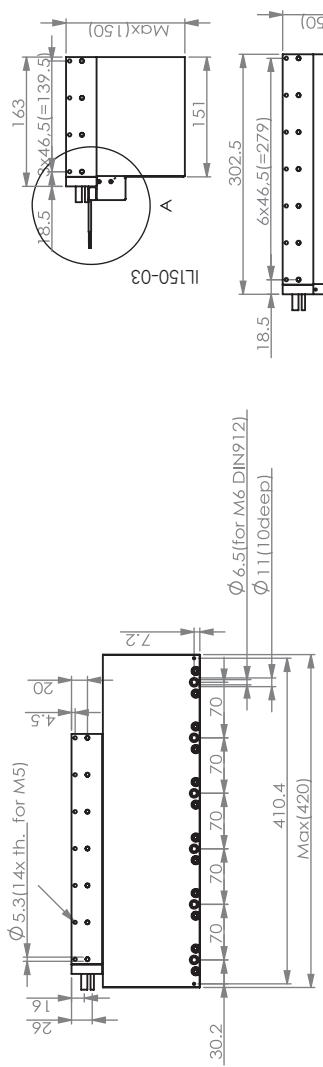
The diagram shows a rectangular frame with a central vertical axis labeled "MaxZ10". The width of the frame is indicated by a double-headed arrow at the bottom, with values 4.6, 30, and 2 marked on either side of the central axis. The height of the frame is indicated by a double-headed arrow on the left, with a value of 200.4 marked above the top edge.



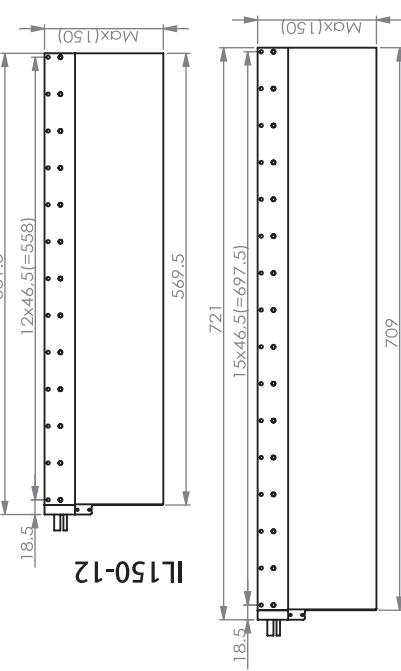
MY150-140



IL150-12



Optional: Digital Hall Module



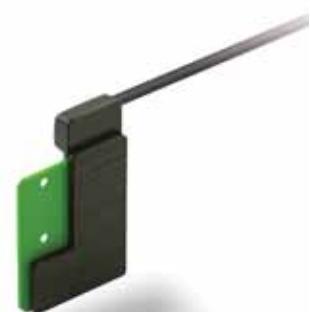
IL150-15



IL150-15



Hall Modules



Analog Hall Module

Power supply 5Vdc

Absolute accuracy +/- 0.05mm

Repeatable accuracy +/- 0.015mm

Output 1Vpp

Sincos signal Output 1Vpp Sincos signal

Signal period Signal period 24mm

Digital Hall Module

Power supplier 5 Vdc-28Vdc

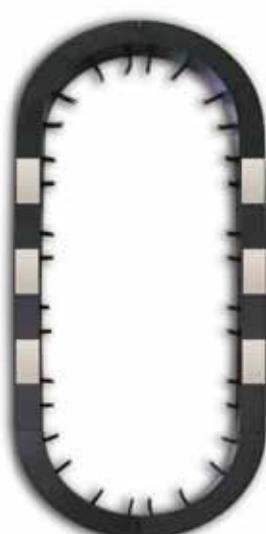
For Communication

Phase shifted 120°

3 Digital outputs

Custom Linear Motors

We have the availability of providing customized linear motors and OEM service according to customer requirements besides the standard linear motors listed in this booklet. Such as higher performances, different construction requirements, and different exit direction of cables, as well as the Hi-tech curve linear motors. For more information, Please contact us. Thanks for your attention.



Customer: _____
 Projector: _____
 Email: _____

Project Name: _____
 Tel.: _____
 Fax.: _____

Movement

Motion Direction: _____ Horizontal Vertical With Angle

Motion Distance: _____ mm

Motion Time: _____ sec.

Speed requirement: _____ m/s

Acc. Requirement: _____ m/s²

Or Acc. And Dec. Time: _____ sec.

Dwell: _____ sec.

Motion Curve: _____ Trapezoid Triangle Others

Load

Max. Load: _____ Kg

External Force?: _____ N

Friction force: _____ N

Environment

Environment Temperature: _____

Max. Temperature Allowed: _____

Cooling Way: _____ Water Cooled Air Cooled

If Dust Free Condition: _____ Yes No.

Space Assembly Requirements: _____

Amplifier and Power Supplier

Max. Voltage: _____ Vdc

Max. Current: _____ A

Power Supplier: _____ DC AC

Voltage: _____ V 50HZ 60HZ

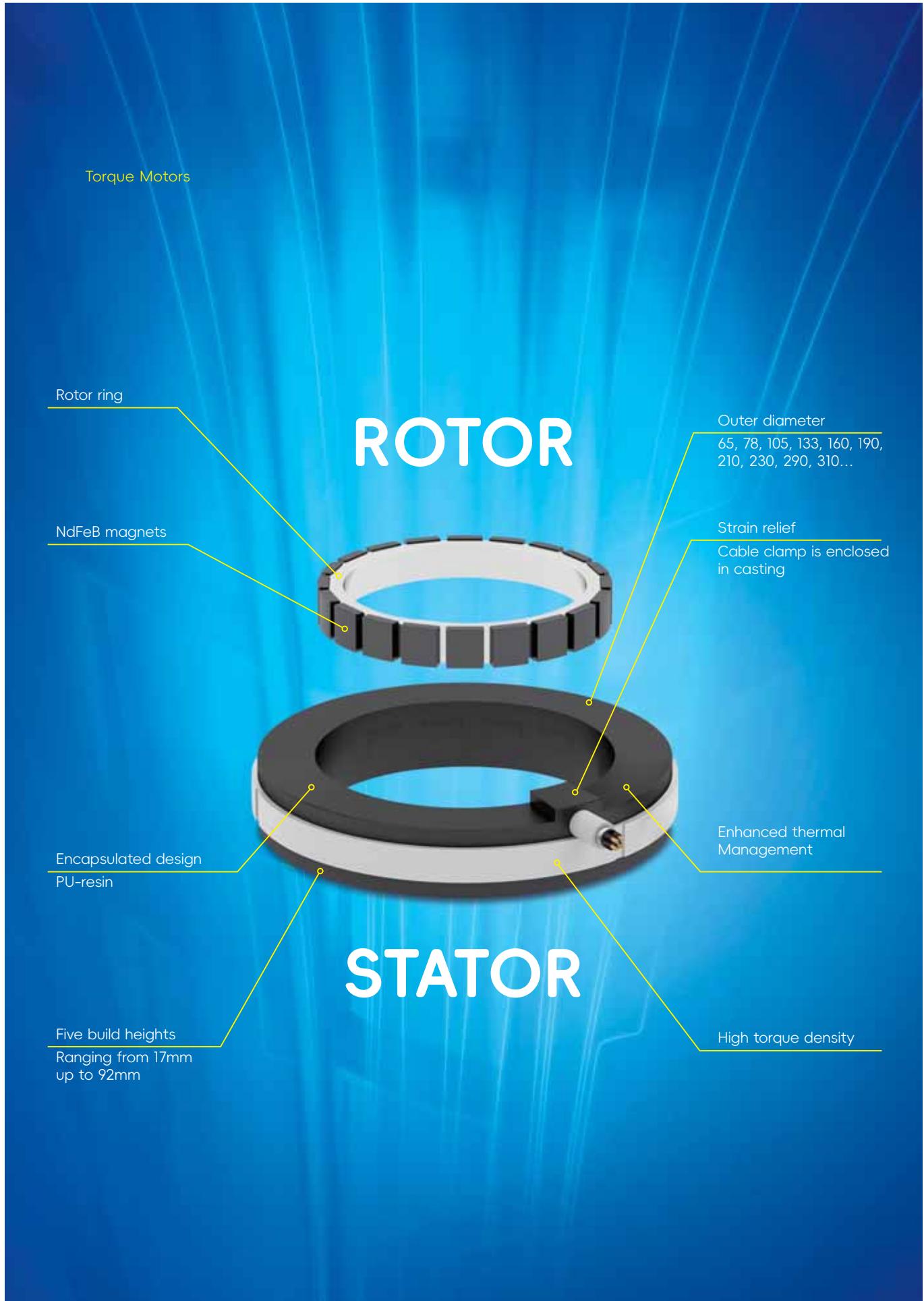
Additional Conditions

Required Quantity: _____ Sets

Capacity Requirement: _____ Sets/month

Other Instructions: _____

Budget Price: _____



What is a Torque Motor



Torque motors are a special class of brushless permanent magnet synchronous motors. Since the payload is directly connected to the rotor without any other transmission elements, the direct drive technology of torque motors is a perfect way to enhance productivity, accuracy and dynamic performance of applications.

As with linear motors, torque motors are a type of "frameless" motor. This means that the motor does not include a housing, bearings, or feedback device. These components can be selected by the machine builder and optimized according to the required performance, or purchased as part of an assembly.

Advantage of ITG Torque Motors

- Inironcore and slotless torque motors with same size
- Ultra-thin design
- Highest torque density
- Low thermal resistance
- Low cogging and zero cogging
- Encapsulated design with shielded cable
- Low stator and rotor mass with large inner diameter
- Wide range of bus voltage from 45V up to 600Vdc
- Top quality with high standards



Applications



Mechanical processing



Finishing/grinding

Workbench/
milling headStamping/
Laser cutting

Electronic



Semiconductor



Packaging



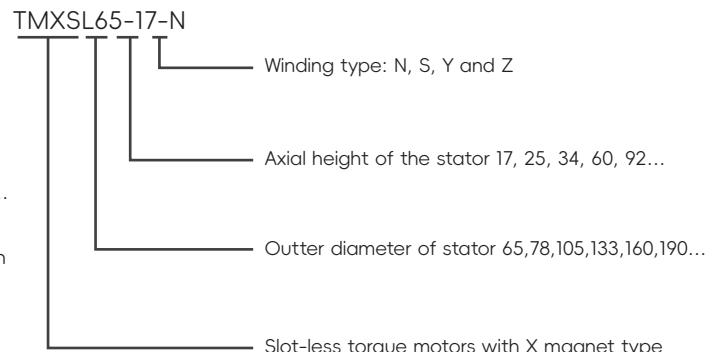
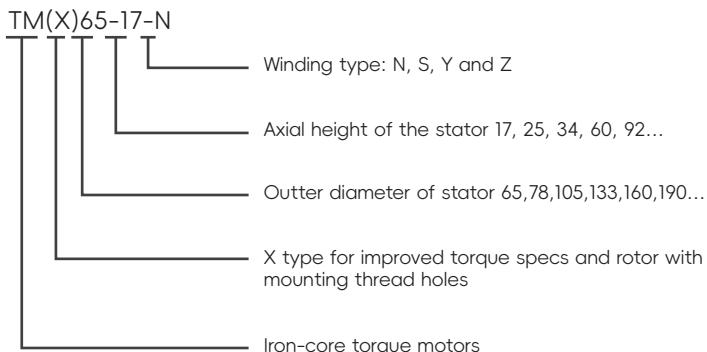
Print/Scan



Robot

Torque motor index

Naming of the torque motors:



TM-A 65 and 78 series

- Smallest motors in our torque family
- Compact design with large hollow shaft
- Low voltage supported
- High dynamics and accuracy
- Optimal speed control
- TMSL-X is the slot-less torque motor with improved torque specs



TM-A 105-133-160 series

- Medium motor in our torque motor family
- Multiple winding types are available with optimized back EMF
- Various applications can be used.
- High dynamics and accuracy
- Optimal speed control
- TMSL-X is the slot-less torque motor with improved torque specs



TM-A 210-290 series

- Large motor in our torque motor family
- Multiple winding types are available with optimized back EMF
- Various applications can be used.
- High dynamics and accuracy
- Optimal speed control
- TMSL-X is the slot-less torque motor with improved torque specs

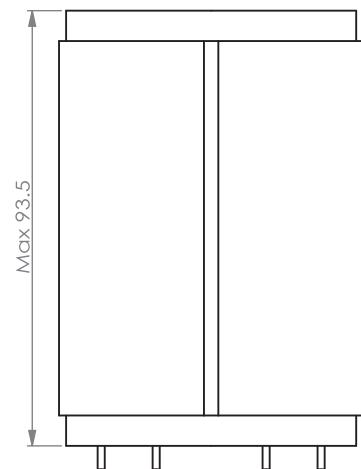
Torque motor power range

		Peak torque Tp (N.m)	Continuous torque Tc (N.m)
	TM65 Series	0.77-11	0.36-4.6
	TMXSL65 Series	0.28-6.4	0.07-1.6
	TM78 Series	1.5-21.7	0.68-8.82
	TMXSL78 Series	0.57-7.33	0.14-1.8
	TM105 Series	3.5-56	1.7-24
	TMXSL105 Series	1.2-20	0.32-5
	TM133 Series	6.72-110	3.2-46.7
	TMXSL133 Series	2.7-36.8	0.7-9.2
	TM160 Series	11.16-183.2	4.92-72
	TMXSL160 Series	4.1-60.8	1.03-15.2
	TM210 Series	175-350	68-145
	TM290 Series	400-800	145-315

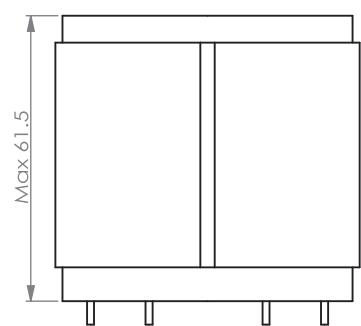
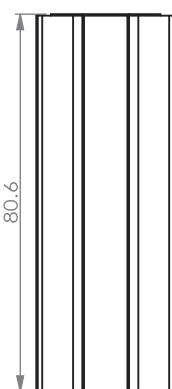


Performance									
Parameter	Remarks	Symbol	Unit	TM65-17	TM65-25	TM65-34	TM65-60	TM65-92	
Winding Type				N	N	Y	Y	Y	
Motor type	3 phases synchronous Ironcore 220-380Vac rms (48V-600Vdc)								
Peak torque@20 /s increase	Magnet@25	T _p	Nm	0.77	1.54	2.70	6.60	11.00	
Continuous torque	Coil@110	T _c	Nm	0.36	0.85	1.30	2.78	4.60	
Maximum Speed	@T _c	n _{max}	rpm	28000	28000	28000	13000	10000	
Motor Torque Constant	Up to I _c	K _t	Nm/Arms	0.072	0.140	0.118	0.320	0.418	
Motor Constant	Coils@25	K _m	Nm ² /W	0.002	0.006	0.012	0.036	0.046	
Electrical									
Peak Current	Magnet@25	I _p	Arms	14.5	14.9	30.9	27.9	35.6	
Max. Continuous Current	Coil@110	I _c	Arms	5.0	6.1	11.0	8.7	11.0	
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	6	12	10	28	36	
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	4	9	7	19	25	
Resistance Per Phase	Coil@25	R _{ph}	Ω	0.73	1.02	0.38	0.95	1.28	
Induction Per Phase	I<0.63I _p	L _{ph}	mh	1.10	2.04	0.94	2.66	4.86	
Electrical Time Constant	Coil@25	τ _e	ms	1.5	2.0	2.5	2.8	3.8	
Max. Continuous Power Loss	All coils	P _c	W	71.2	146.6	177.5	279.6	604.6	
Poles		N _{mag.}	nr	8.0	8.0	8.0	8.0	8.0	
Thermal									
Thermal Resistance	Coils to mount. Sfc.	R _{th}	°C/W	1.5	0.8	0.58	0.37	0.11	
Temperature Sensor				Optional PTC 1KΩ/NTC					
Mechanical									
Stator OD		O _{ds}	mm	65					
Rotor ID		I _{dr}	mm	17					
Rotor inertia		J _R	Kg*m ²	4.00E-06	7.80E-06	1.30E-06	2.50E-05	4.20E-05	
Total Mass	Rotor+stator ex.cables	W	kg	0.18	0.32	0.46	0.95	1.6	
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	Leadwires (4*1.5mm ²)					

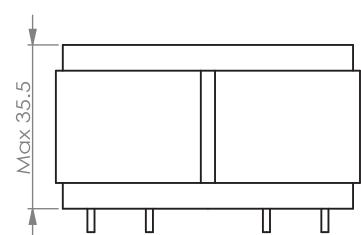
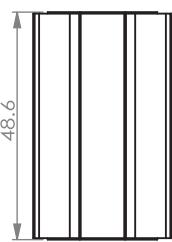
*Remark: Y Z Types can be driven with low voltage



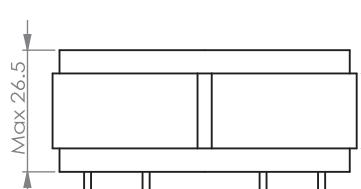
TM 65-92



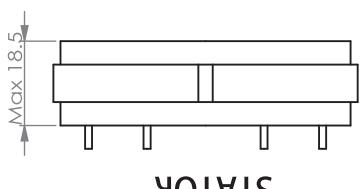
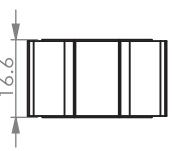
TM 65-60



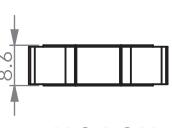
TM 65-34



TM 65-25

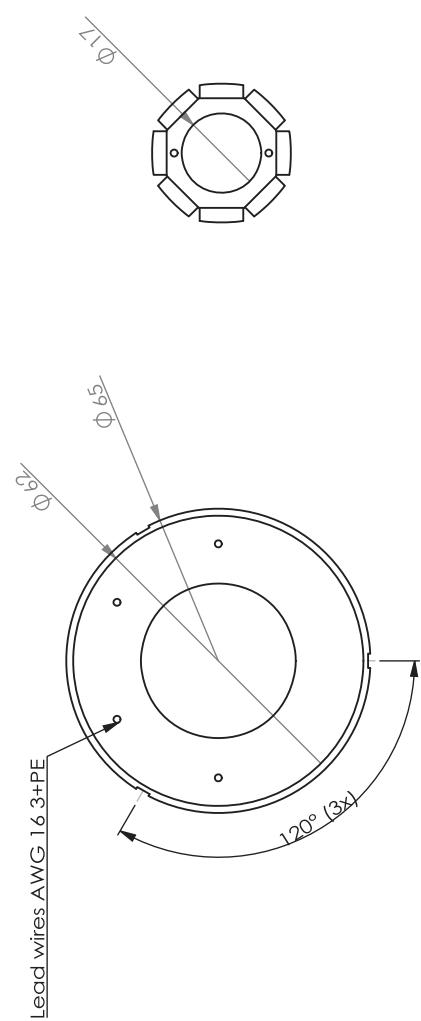


TM 65-17



STATOR

ROTOR





TM65

TM78

TM105

TM133

TM160

TM210

TM290

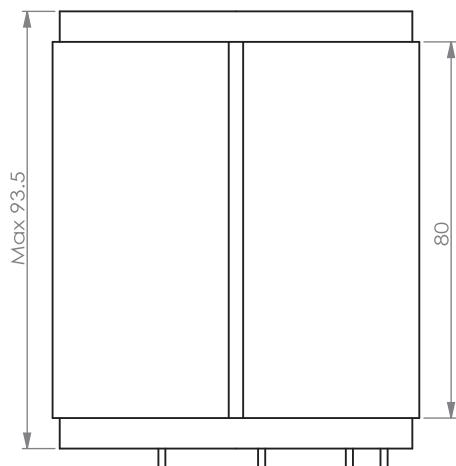
Performance								
Parameter	Remarks	Symbol	Unit	TM78-17	TM78-25	TM78-34	TM78-60	TM78-92
Winding Type				N	Y	Y	Y	Y
Motor type	3 phases synchronous Ironcore 220-380Vac rms (48V-600Vdc)							
Peak torque@20°/s increase	Magnet@25	T _p	Nm	1.5	3.5	5.5	13.0	21.7
Continuous torque	Coil@110	T _c	Nm	0.68	1.66	2.63	5.29	8.82
Maximum Speed	@T _c @48V	n _{max}	rpm	2200	1962	1296	484	220
Maximum Speed	@T _c	n _{max}	rpm	20000	17500	11500	4300	1900
Motor Torque Constant	Up to I _c	K _t	Nm/Arms	0.14	0.16	0.24	0.64	1.40
Motor Constant	Coils@25	K _m	Nm ² /W	0.006	0.019	0.034	0.093	0.340

Electrical								
Peak Current	Magnet@25	I _p	Arms	14.1	30.1	31.0	27.6	20.9
Max. Continuous Current	Coil@110	I _c	Arms	4.9	10.5	11.1	8.3	6.3
Back EMF Phase to Phase peak	25° +/-10%	K _{ep}	V/krpm	12	14	20	55	121
Back EMF Phase to Phase RMS	25° +/-10%	K _e	V/krpm	9	10	14	39	85
Resistance Per Phase	Coil@25	R _{ph}	Ω	1.11	0.44	0.56	1.44	1.92
Induction Per Phase	I<0.63I _p	L _{ph}	mh	1.78	0.97	1.34	4.48	6.53
Electrical Time Constant	Coil@25	τ _e	ms	1.6	2.2	2.4	3.1	3.4
Max. Continuous Power Loss	All coils	P _c	W	102.5	190.9	266.7	390.0	297.2
Poles		N _{mag.}	nr	12.0	12.0	12.0	12.0	12.0

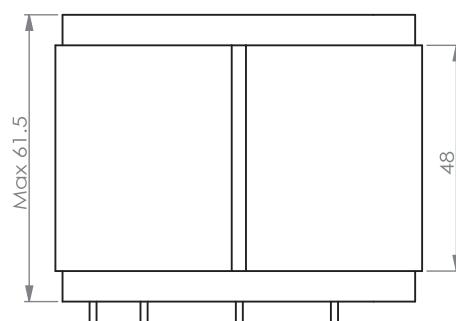
Thermal									
Thermal Resistance	Coils to mount. Sfc.	R _{th}	°C/W	0.99	0.54	0.39	0.26	0.16	
Temperature Sensor				Optional PTC 1KΩ/NTC					

Mechanical								
Stator OD		O _{ds}	mm	78				
Rotor ID		I _{dr}	mm	29				
Rotor inertia		J _R	Kg*m ²	1.30E-05	2.50E-05	3.80E-05	7.60E-05	1.27E-04
Total Mass	Rotor+stator ex.cables	W	kg	0.28	0.44	0.65	1.3	2
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	Leadwires (4*1.5mm ²)				

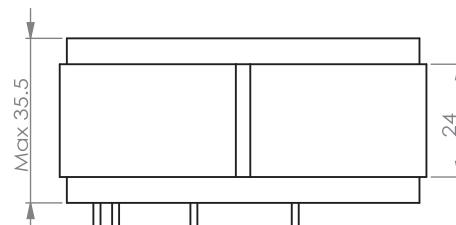
*Remark: Y Z Types can be driven with low voltage



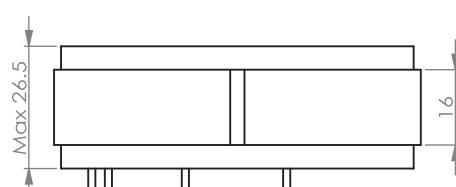
TM 78-92



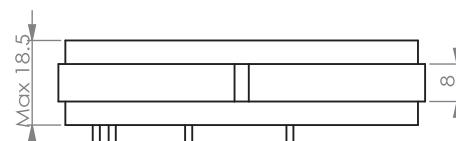
TM 78-60



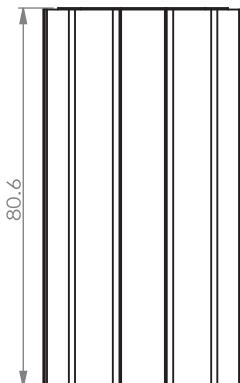
TM 78-34



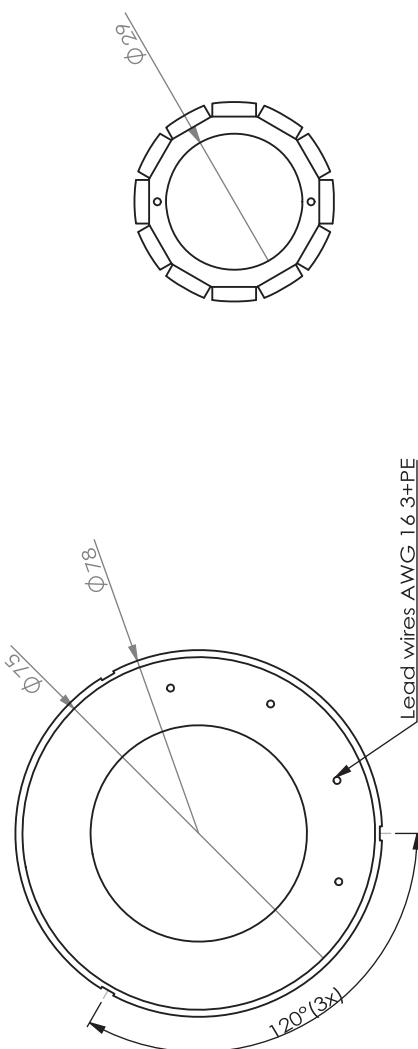
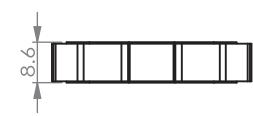
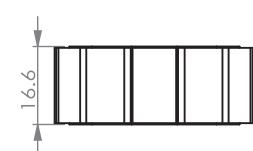
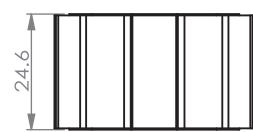
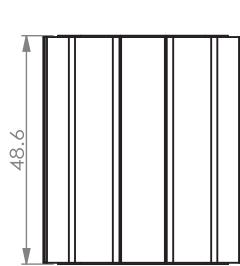
TM 78-25



STATOR



ROTOR



TM290 / TM1210 / TM160 / TM133 / TM105 / TM78 / TM65



TM65

TM78

TM105

TM133

TM160

TM210

TM290

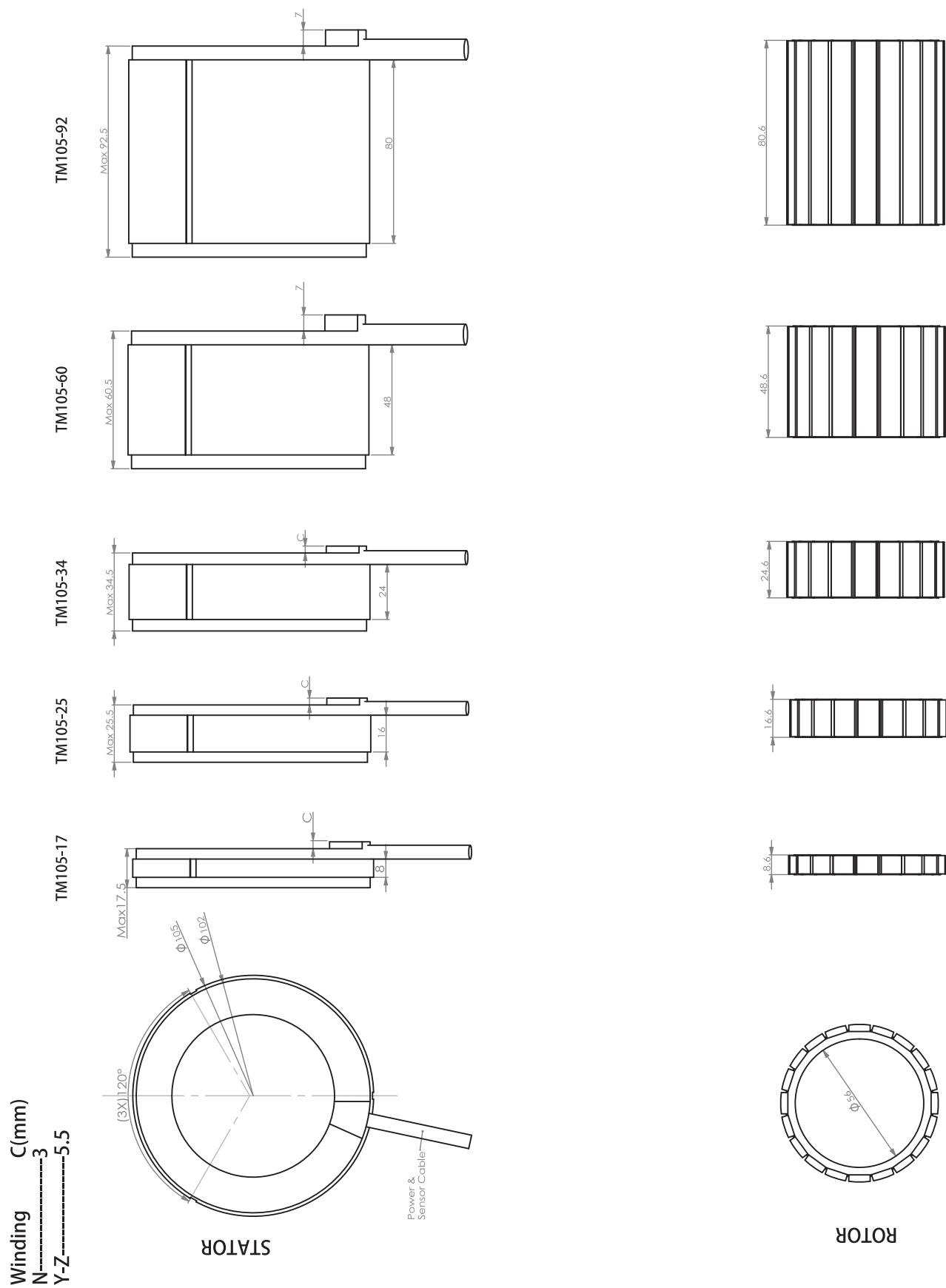
Parameter	Remarks	Symbol	Unit	TM105-17			TM105-25			TM105-34			TM105-60		TM105-92	
				N	Y	Z	N	Y	Z	N	Y	Z	N	Y	N	Y
Winding Type																
Motor type				3 phases synchronous Ironcore 230Vac rms (320Vdc)										380Vac rms (600Vdc)		
Peak torque@20 /s increase	Magnet@25	Tp	Nm	3.50	3.96	3.96	7.32	9.00	8.28	12.72	13.56	12.48	34.00	56.00		
Continuous torque	Coil@110	Tc	Nm	1.7	1.7	1.7	3.8	4.0	4.0	6.5	6.2	6.2	14.4	24.0		
Maximum Speed	@Tc	nmax	rpm	5879	10583	17638	2940	5345	9203	1654	3528	6047	1157	1323		
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.36	0.20	0.12	0.72	0.40	0.23	1.28	0.60	0.35	3.43	3.00		
Motor Constant	Coils@25	Km	Nm ² /W	0.025	0.024	0.027	0.069	0.070	0.073	0.143	0.125	0.131	0.455	0.493		

Electrical																
Peak Current	Magnet@25	I _p	Arms	13.1	26.8	44.6	13.7	30.7	48.6	13.4	30.5	48.2	13.4	25.2		
Max. Continuous Current	Coil@110	I _c	Arms	4.7	8.4	14.0	5.3	10.1	17.4	5.1	10.4	17.8	4.2	8.0		
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	31	17	10	62	34	20	110	52	30	295	258		
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	22	12	7	44	24	14	78	37	21	209	183		
Resistance Per Phase	Coil@25	R _{ph}	Ω	1.75	0.55	0.18	2.50	0.75	0.24	3.81	0.96	0.31	8.62	3.26		
Induction Per Phase	I<0.63I _p	L _{ph}	mh	3.50	1.16	0.36	5.25	1.73	0.53	10.29	2.41	0.78	32.76	13.04		
Electrical Time Constant	Coil@25	τ _e	ms	2.0	2.1	2.0	2.1	2.3	2.2	2.7	2.5	2.5	3.8	4.0		
Max. Continuous Power Loss	All coils	P _c	W	148.6	151.4	137.6	277.3	298.4	283.1	380.8	405.8	386.8	592.5	813.7		
Poles		N _{mag.}	nr	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0		

Thermal																
Thermal Resistance	Coils to mount. Sfc	R _{th}	°C/W	0.68	0.68	0.68	0.34	0.34	0.34	0.24	0.24	0.24	0.14	0.11		
Temperature Sensor										Optional PTC 1KΩ/NTC						

Mechanical																
Stator OD		Ods	mm							105						
Rotor ID		I _{dr}	mm							56						
Rotor inertia		J _R	Kg*m ²	8.00E-05			1.50E-04			2.30E-04			4.40E-04	7.40E-04		
Total Mass	Rotor+stator ex.cables	W	kg	0.32			0.62			0.96			1.93	3.12		
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	6.6(4G0.5mm ²)	8.4(4G1.5mm ²)	7.4(4G1mm ²)										

*Remark: Y Z Types can be driven with low voltage





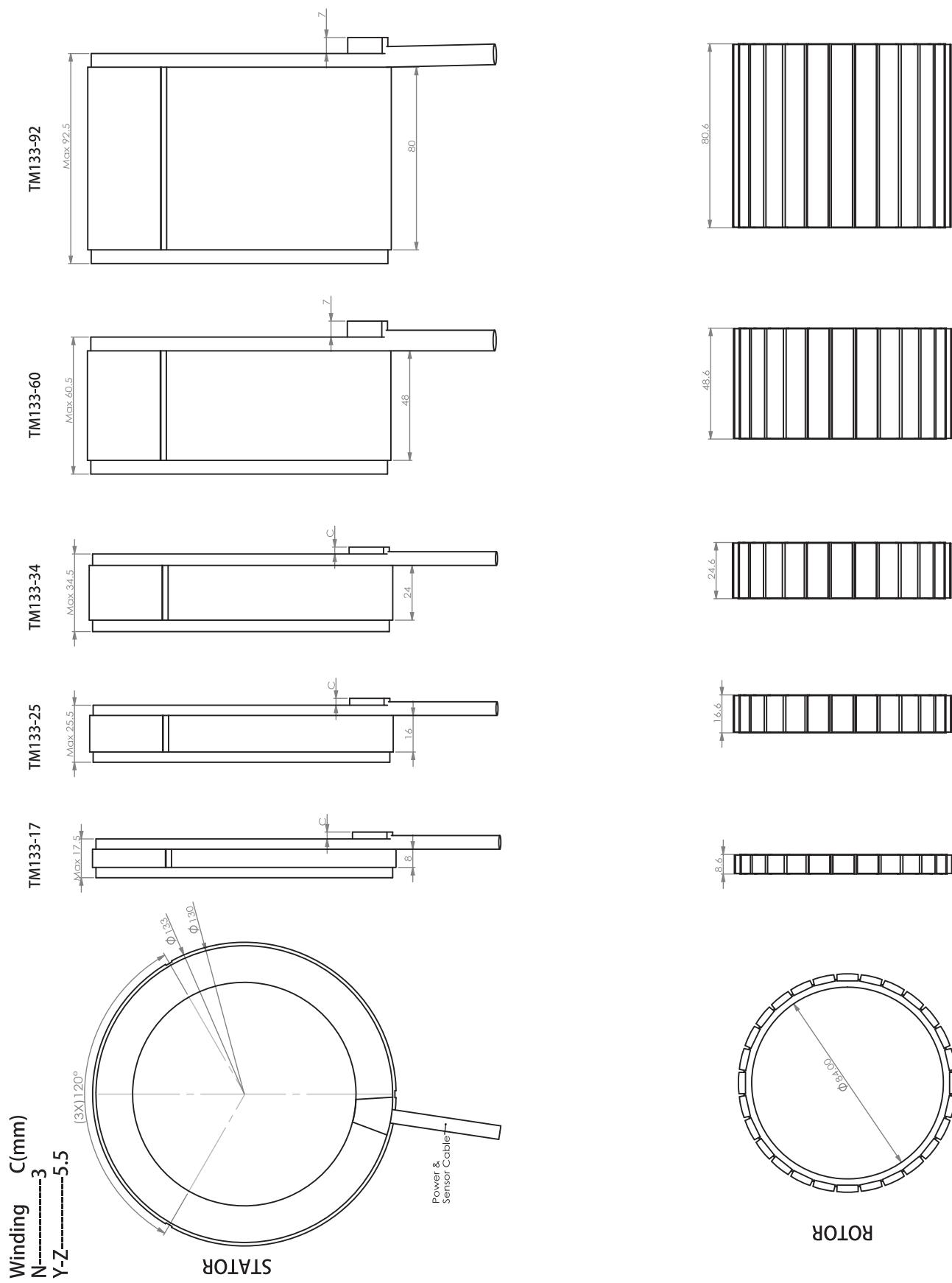
Performance													
Parameter	Remarks	Symbol	Unit	TM133-17			TM133-25			TM133-34		TM133-60	TM133-92
Winding Type				N	Y	Z	N	Y	Z	N	Z	N	Y
Motor type				3 phases synchronous Ironcore 230Vac rms (320Vdc)									380Vac rms (600Vdc)
Peak torque@20 /s increase	Magnet@25	Tp	Nm	6.72	7.68	7.68	14.28	16.20	16.20	24.72	24.72	66.60	110.00
Continuous torque	Coil@110	Tc	Nm	3.2	3.2	3.2	7.6	7.8	7.8	13.0	12.4	28.0	46.7
Maximum Speed	@Tc	nmax	rpm	3045	5345	9283	1521	2714	4642	843	3150	594	1018
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.70	0.40	0.23	1.39	0.78	0.46	2.51	0.67	6.68	3.90
Motor Constant	Coils@25	Km	Nm ² /W	0.066	0.070	0.067	0.189	0.201	0.203	0.394	0.352	1.236	1.449

Electrical													
Peak Current	Magnet@25	I _p	Arms	13.1	26.2	45.5	13.9	28.1	48.0	13.3	49.7	13.5	38.1
Max. Continuous Current	Coil@110	I _c	Arms	4.6	8.1	14.0	5.5	10.0	17.1	5.2	17.0	4.0	12.0
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	60	34	20	120	67	39	216	58	575	336
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	42	24	14	85	47	28	153	41	407	237
Resistance Per Phase	Coil@25	R _{ph}	Ω	2.44	0.75	0.26	3.42	1.01	0.34	5.33	0.43	12.05	4.56
Induction Per Phase	I<0.63I _p	L _{ph}	mh	4.88	1.65	0.55	7.87	2.53	0.82	14.92	1.11	46.98	18.24
Electrical Time Constant	Coil@25	τ _e	ms	2.0	2.2	2.1	2.3	2.5	2.4	2.8	2.6	3.9	4.0
Max. Continuous Power Loss	All coils	P _c	W	201.7	191.0	199.7	397.6	393.9	389.1	557.6	563.8	824.4	2546.7
Poles		Nmag.	nr	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0

Thermal													
Thermal Resistance	Coils to mount. Sfc.	R _{th}	°C/W	0.5	0.5	0.5	0.28	0.28	0.28	0.2	0.2	0.13	0.095
Temperature Sensor				Optional PTC 1KΩ/NTC									

Mechanical													
Stator OD		Ods	mm	133									
Rotor ID		I _{dr}	mm	84									
Rotor inertia		J _R	Kg*m ²	2.10E-04			4.20E-04			6.20E-04		1.20E-03	1.80E-03
Total Mass	Rotor+stator ex.cables	W	kg	0.55			0.955			1.37		2.75	4.3
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	6.6(4G0.5mm ²)	8.4(4G1.5mm ²)								

*Remark: Y Z Types can be drivered with low voltage





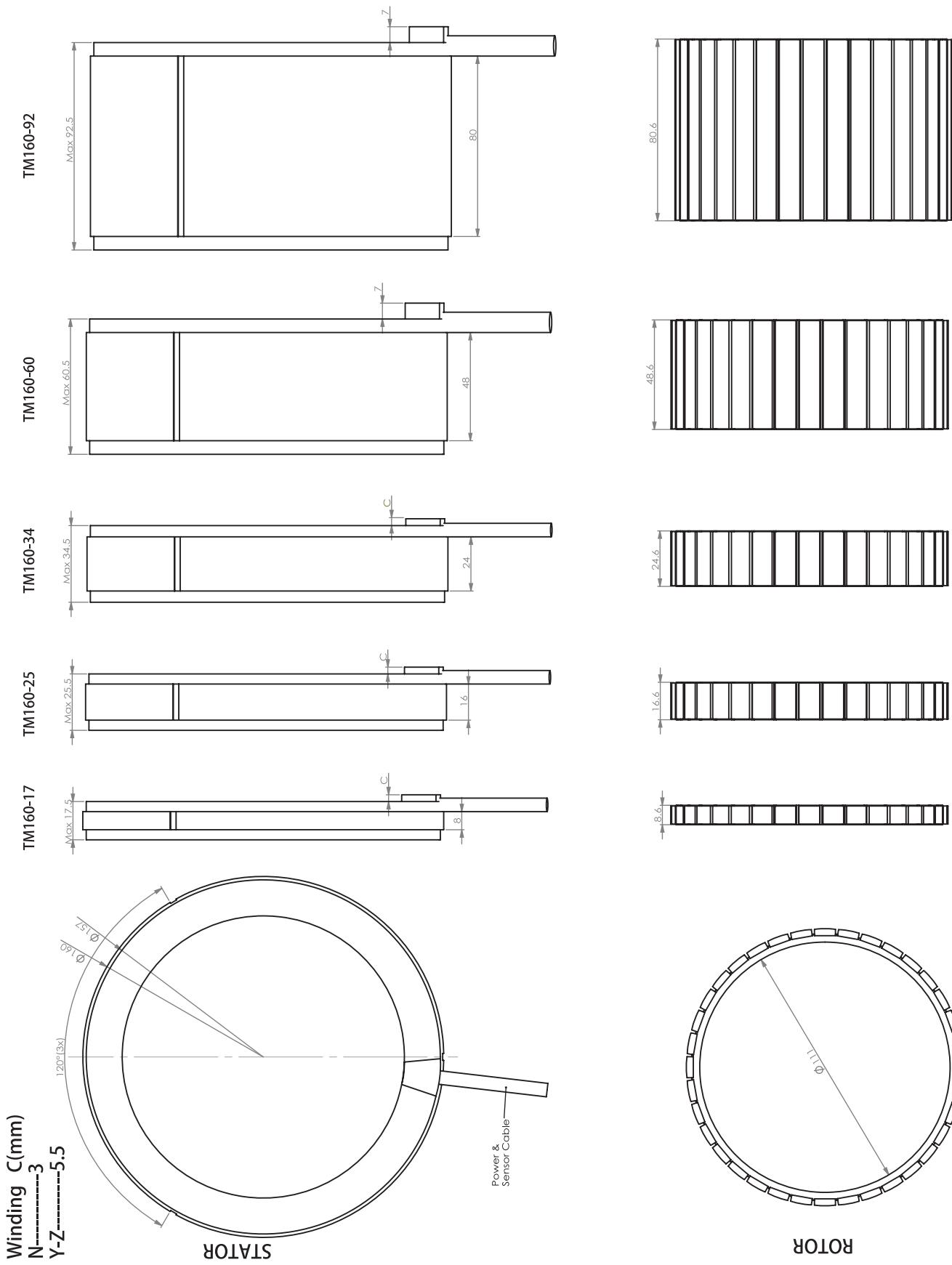
Performance															
Parameter	Remarks	Symbol	Unit	TM160-17			TM160-25			TM160-34		TM160-60		TM160-92	
Winding Type				N	Y	Z	N	Y	Z	N	Z	N	Y		
Motor type				3 phases synchronous Ironcore 230Vac rms (320Vdc)									380Vac rms (600Vdc)		
Peak torque@20 /s increase	Magnet@25	Tp	Nm	11.16	12.72	12.72	23.52	26.88	26.88	40.92	40.30	110.00	183.20		
Continuous torque	Coil@110	Tc	Nm	4.92	5.04	5.04	11.28	11.64	11.64	18.84	18.00	43.56	72.00		
Maximum Speed	@Tc	nmax	rpm	1837	3266	5690	916	1648	2845	511	1890	361	397		
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	1.15	0.65	0.37	2.31	1.28	0.74	4.14	1.12	11.00	10.00		
Motor Constant	Coils@25	Km	Nm ² /W	0.140	0.147	0.149	0.407	0.423	0.418	0.832	0.760	2.605	4.263		

Electrical													
Peak Current	Magnet@25	I _p	Arms	13.1	26.5	46.2	13.8	28.3	48.8	13.4	48.6	13.5	24.8
Max. Continuous Current	Coil@110	I _c	Arms	4.3	7.8	13.5	4.9	9.1	16.0	4.6	16.1	4.0	7.2
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	99	56	32	199	111	64	356	96	947	861
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	70	39	23	141	78	45	252	68	670	609
Resistance Per Phase	Coil@25	R _{ph}	Ω	3.15	0.95	0.31	4.37	1.30	0.44	6.87	0.55	15.49	5.86
Induction Per Phase	I<0.63I _p	L _{ph}	mh	6.62	2.09	0.68	10.05	3.25	1.10	19.92	1.43	61.94	24.61
Electrical Time Constant	Coil@25	τ _e	ms	2.1	2.2	2.2	2.3	2.5	2.5	2.9	2.6	4.0	4.2
Max. Continuous Power Loss	All coils	P _c	W	224.1	224.1	221.9	406.4	416.0	421.0	554.9	554.0	947.1	1184.8
Poles		N _{mag.}	nr	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0

Thermal																
Thermal Resistance	Coils to mount. Sfc.	R _{th}	°C/W	0.43	0.43	0.43	0.23	0.23	0.23	0.17	0.17	0.1	0.06			
Temperature Sensor				Optional PTC 1KΩ/NTC												

Mechanical														
Stator OD		Ods	mm	160										
Rotor ID		I _{dr}	mm	111										
Rotor inertia		J _R	Kg*m ²	4.60E-04			9.20E-04			1.40E-03		2.60E-03		4.20E-03
Total Mass	Rotor+stator ex.cables	W	kg	0.65			1.15			1.6		3.3		5.5
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	6.6(4G0.5mm ²)	8.4(4G1.5mm ²)	8.4(4G1.5mm ²)								

*Remark: Y Z Types can be drivered with low voltage





TM65

TM78

TM105

TM133

TM160

TM210

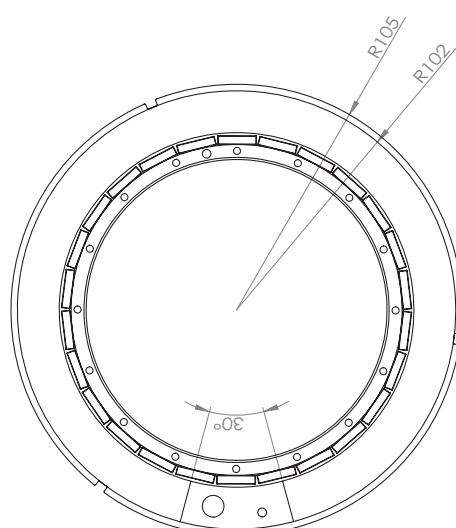
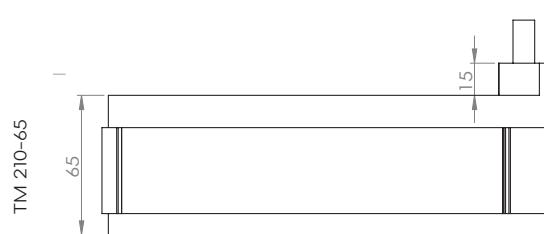
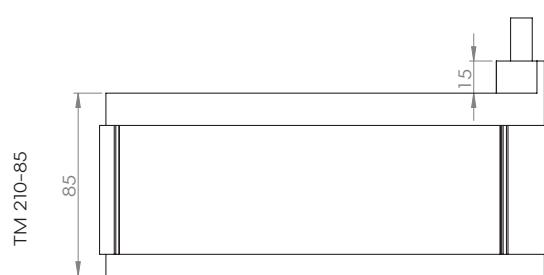
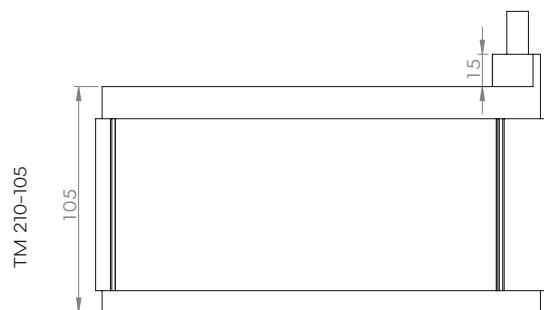
TM290

Performance						
Parameter	Remarks	Symbol	Unit	TM210-65	TM210-85	TM210-105
Winding Type				N	N	N
Motor type Max. voltage ph-ph				3 phases synchronous Ironcore >=380Vac rms (560Vdc)		
Peak torque@20°C/s increase	Magnet@25°C	Tp	Nm	175.00	260.00	350.00
Continuous torque	Coil@110°C	Tc	Nm	68.00	105.00	145.00
Stall torque	Coil@110°C	Ts	Nm	48.00	74.00	102.00
Maximum Speed	@Tc@560Vdc	nmax	rpm	426	283	212
Motor Torque Constant	up to Ic	Kt	Nm/Arms	8.70	13.10	17.50
Motor Constant	Coils@25°C	Km	Nm²/W	6.500	10.896	15.705

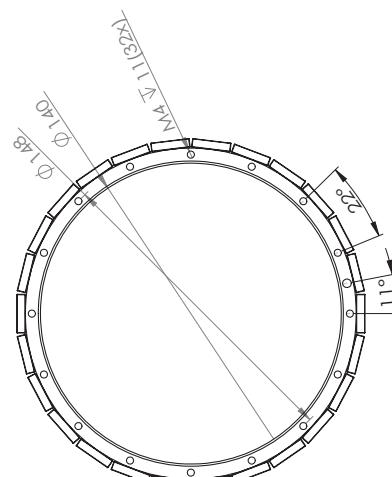
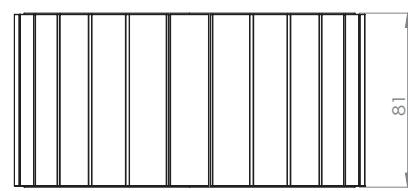
Electrical						
Peak Current	Magnet@25°C	Ip	Arms	27.2	26.8	27.0
Max. Continuous Current	Coil@110°C	Ic	Arms	7.8	8.0	8.3
Back EMF Phase to Phase peak	25°C +/-10%	Kep	V/krpm	749	1128	1507
Back EMF Phase to Phase RMS	25°C +/-10%	Ke	V/krpm	530	798	1066
Resistance Per Phase	Coil@25°C	Rph	Ω	3.93	5.25	6.50
Induction Per Phase	I<0.63Ip	Lph	mH	15.50	22.00	28.00
Electrical Time Constant	Coil@25°C	τe	ms	4.0	4.2	4.3
Max. Continuous Power Loss	All coils	Pc	W	924.8	1270.0	1685.0
Poles		Nmag.	nr	26.0	26.0	26.0

Thermal						
Thermal Resistance	Coils to mount.	Rth	°C/W	0.097	0.071	0.053
Temperature Sensor				Optional PTC 110/NTC 10KΩ		

Mechanical						
Stator OD		Ods	mm		210	
Rotor ID		ldr	mm		140	
Rotor inertia		JR	Kg*m²	9.00E-03	1.40E-02	1.90E-02
Rotor Mass		Wr	kg	1.6	2.4	3.2
Total Mass	Excluding cables	Ws	kg	5.8	8.3	10.7



STATOR

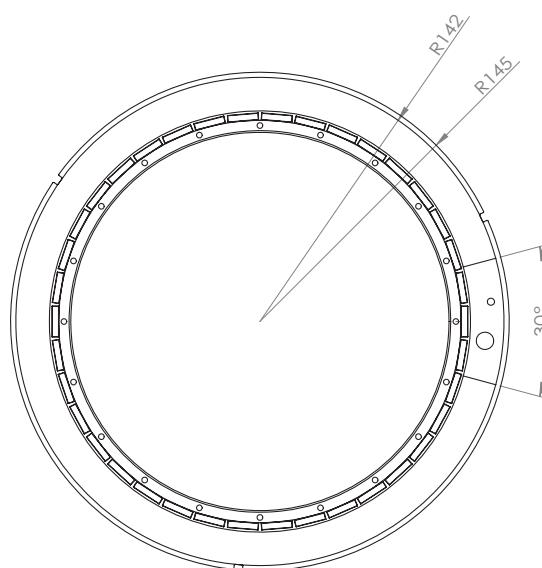
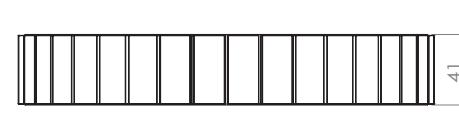
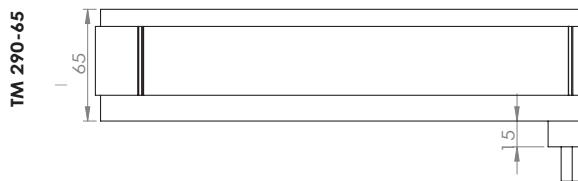
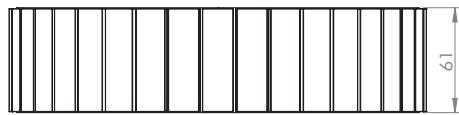
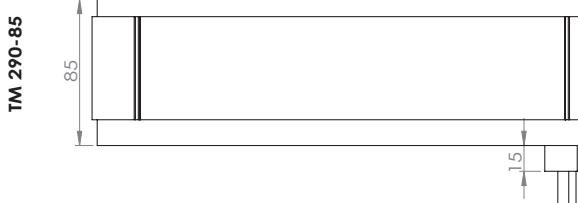
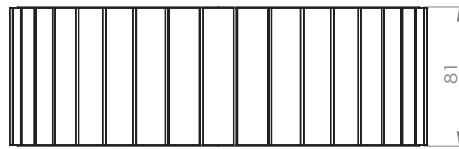
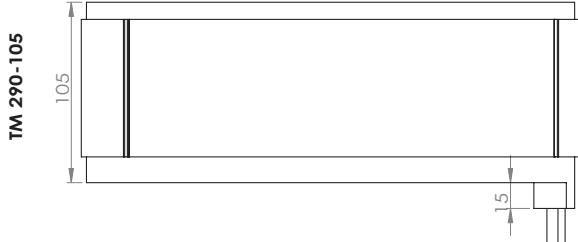


ROTOR

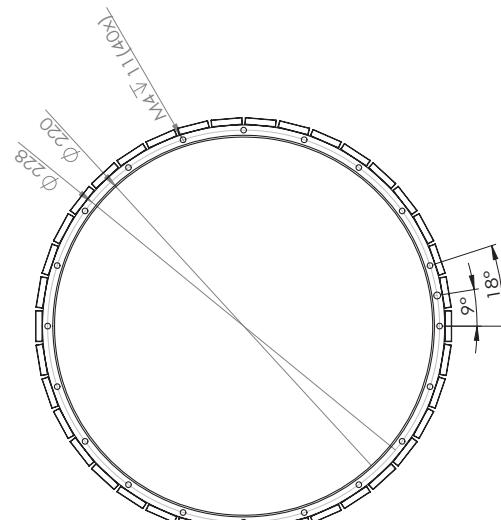
TM290 / TM1210 / TM160 / TM133 / TM105 / TM78 / TM65



Performance						
Parameter	Remarks	Symbol	Unit	TM290-65	TM290-85	TM290-105
Winding Type				N	N	N
Motor type Max. voltage ph-ph	3 phases synchronous Ironcore >=380Vac rms (560Vdc)					
Peak torque@20% /s increase	Magnet@25°C	Tp	Nm	400.00	600.00	800.00
Continuous torque	Coil@110°C	Tc	Nm	145.00	228.00	315.00
Stall torque	Coil@110°C	Ts	Nm	102	160	221
Maximum Speed	@Tc@560Vdc	nmax	rpm	185	123	95
Motor Torque Constant	up to Ic	Kt	Nm/Arms	20.00	30.00	39.50
Motor Constant	Coils@25°C	Km	Nm²/W	22.599	38.071	52.854
Electrical						
Peak Current	Magnet@25°C	Ip	Arms	27.0	27.0	27.4
Max. Continuous Current	Coil@110°C	Ic	Arms	7.3	7.6	8.0
Back EMF Phase to Phase peak	25°C +/-10%	Kep	V/krpm	1722	2583	3401
Back EMF Phase to Phase RMS	25°C +/-10%	Ke	V/krpm	1218	1827	2405
Resistance Per Phase	Coil@25°C	Rph	Ω	5.90	7.88	9.84
Induction Per Phase	I<0.63Ip	Lph	mH	23.50	34.00	45.00
Electrical Time Constant	Coil@25°C	τe	ms	4.0	4.3	4.6
Max. Continuous Power Loss	All coils	Pc	W	1209	1775	2441
Poles		Nmag.	nr	38.0	38.0	38.0
Thermal						
Thermal Resistance	Coils to mount. Sfc.	Rth	0.074	0.051	0.037	0.053
Temperature Sensor				Optional PTC 110/NTC 10KΩ		
Mechanical						
Stator OD		Ods	mm	290		
Rotor ID		ldr	mm	220		
Rotor inertia		JR	Kg*m²	3.10E-02	4.60E-02	6.10E-02
Rotor Mass		Wr	kg	2.3	3.5	4.7
Total Mass	Excluding cables	Ws	kg	8.3	11.8	15.5



STATOR



ROTOR

TM290 / TM1210 / TM160 / TM133 / TM105 / TM78 / TM65



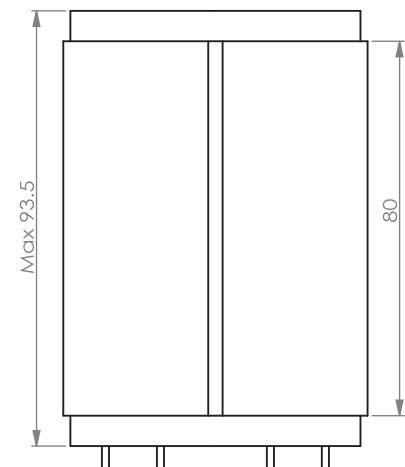
Performance									
Parameter	Remarks	Symbol	Unit	TMXSL65-17	TMXSL65-25	TMXSL65-34	TMXSL65-60	TMXSL65-92	
Winding Type				N	N	Y	Y	Y	
Motor type									
Peak torque@20 /s increase	Magnet@25	T _p	Nm	0.28	0.85	1.44	3.84	6.40	
Continuous torque	Coil@110	T _c	Nm	0.07	0.21	0.36	0.96	1.60	
Maximum Speed	@T _c	n _{max}	rpm	30000	30000	30000	30000	30000	
Motor Torque Constant	Up to I _c	K _t	Nm/Arms	0.015	0.030	0.025	0.067	0.113	
Motor Constant	Coils@25	K _m	Nm ² /W	0.0001	0.0003	0.0005	0.0016	0.0033	

Electrical									
Peak Current	Magnet@25	I _p	Arms	18.7	28.4	58.8	57.5	56.6	
Max. Continuous Current	Coil@110	I _c	Arms	4.7	7.1	14.7	14.4	14.2	
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	1.29	2.58	2.11	5.75	9.73	
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	0.91	1.83	1.49	4.06	6.88	
Resistance Per Phase	Coil@25	R _{ph}	Ω	0.73	1.02	0.38	0.95	1.28	
Induction Per Phase	I<0.63I _p	L _{ph}	mh	0.37	0.67	0.30	1.08	1.72	
Electrical Time Constant	Coil@25	τ _e	ms	0.5	0.7	0.8	1.1	1.3	
Max. Continuous Power Loss	All coils	P _c	W	62.0	200.5	315.8	766.4	1000.8	
Poles		N _{mag.}	nr	8.0	8.0	8.0	8.0	8.0	

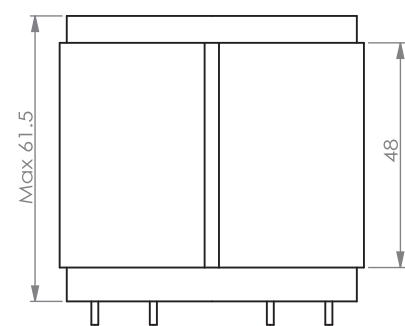
Thermal									
Thermal Resistance	Coils to mount. Sfc.	R _{th}	°C/W	1.5	0.8	0.58	0.37	0.11	
Temperature Sensor				Optional PTC 1KΩ/NTC					

Mechanical									
Stator OD		O _{ds}	mm				65		
Rotor ID		I _{dr}	mm				15		
Rotor inertia		J _R	Kg*m ²	3.12E-06	6.23E-06	9.23E-06	1.8E-05	3.19E-05	
Total Mass	Rotor+stator ex.cables	W	kg	0.18	0.32	0.46	0.95	1.6	
Power Cable Type	length 0.5m	Diameter	mm(mm ²)				Leadwires (4*1.5mm ²)		

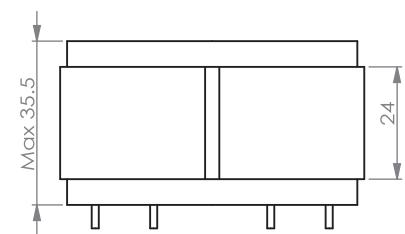
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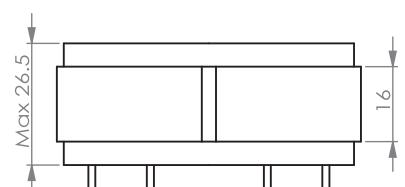
TMXSL 65-92



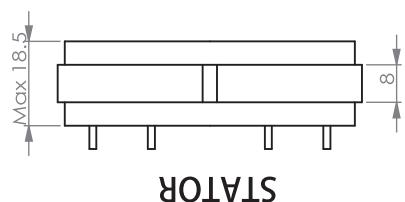
TMXSL 65-60



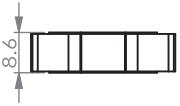
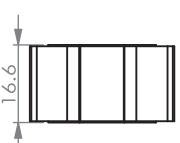
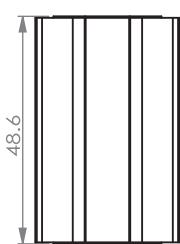
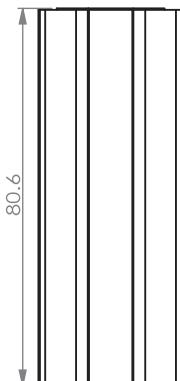
TMXSL 65-34



TMXSL 65-25

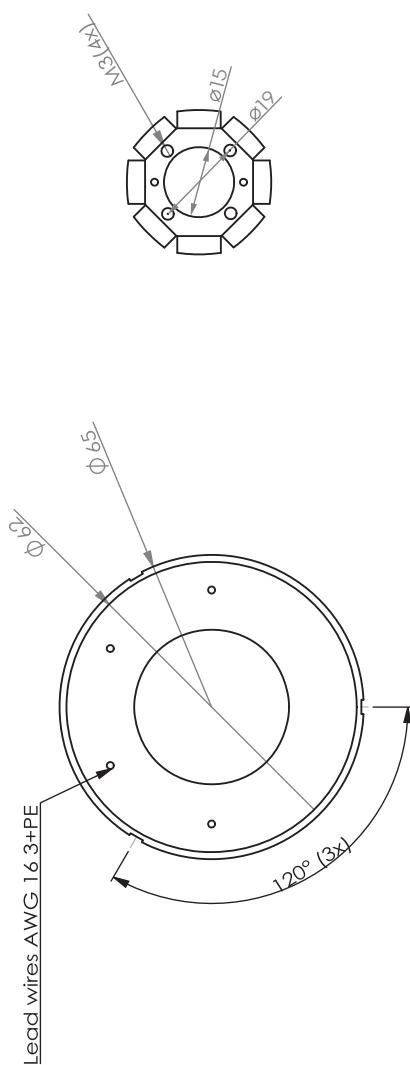


TMXSL 65-17



STATOR

ROTOR



TMXSL160 / TMXSL133 / TMXSL105 / TMXSL78 / TMXSL65



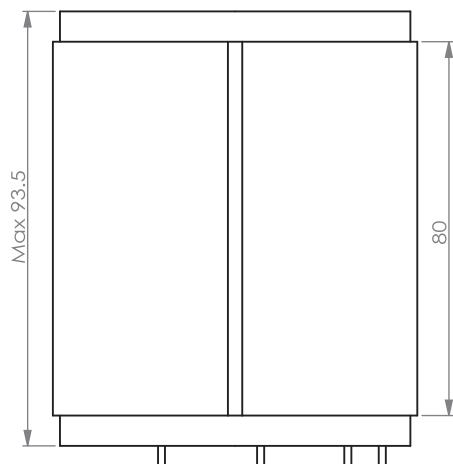
Performance									
Parameter	Remarks	Symbol	Unit	TMXSL78-17	TMXSL78-25	TMXSL78-34	TMXSL78-60	TMXSL78-92	
Winding Type				N	Y	Y	Y	Y	
Motor type									
Peak torque@20°/s increase	Magnet@25	T _p	Nm	0.57	1.38	2.20	4.40	7.33	
Continuous torque	Coil@110	T _c	Nm	0.14	0.35	0.54	1.10	1.80	
Maximum Speed	@T _c @48V	n _{max}	rpm	3000	3000	3000	3000	3000	
Maximum Speed	@T _c	n _{max}	rpm	25000	25000	25000	25000	25000	
Motor Torque Constant	Up to I _c	K _t	Nm/Arms	0.027	0.033	0.05	0.13	0.28	
Motor Constant	Coils@25	K _m	Nm ² /W	0.0002	0.0008	0.0015	0.0039	0.0084	

Electrical									
Peak Current	Magnet@25	I _p	Arms	21.0	41.8	44.0	33.8	26.0	
Max. Continuous Current	Coil@110	I _c	Arms	4.9	11.0	11.1	8.3	6.4	
Back EMF Phase to Phase peak	25° +/-10%	K _{ep}	V/krpm	2.3	2.8	4.3	11.2	24.1	
Back EMF Phase to Phase RMS	25° +/-10%	K _e	V/krpm	1.6	2.0	3.0	7.9	17.0	
Resistance Per Phase	Coil@25	R _{ph}	Ω	1.11	0.44	0.56	1.44	1.92	
Induction Per Phase	I<0.63I _p	L _{ph}	mh	0.67	0.40	0.56	1.88	2.88	
Electrical Time Constant	Coil@25	τ _e	ms	0.6	0.9	1.0	1.3	1.5	
Max. Continuous Power Loss	All coils	P _c	W	116.8	187.6	254.3	403.3	309.5	
Poles		N _{mag.}	nr	12.0	12.0	12.0	12.0	12.0	

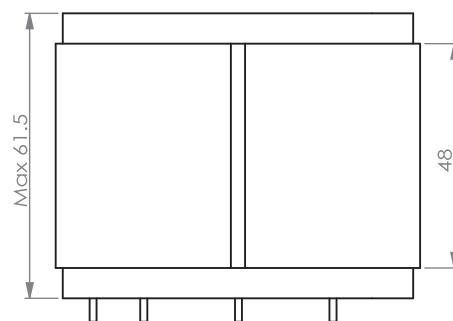
Thermal									
Thermal Resistance	Coils to mount. Sfc.	R _{th}	°C/W	0.99	0.54	0.39	0.26	0.14	
Temperature Sensor				Optional PTC 1KΩ/NTC					

Mechanical									
Stator OD		O _{ds}	mm	78					
Rotor ID		I _{dr}	mm	27					
Rotor inertia		J _R	Kg*m ²	1.30E-05	2.49E-05	3.75E-05	7.46E-05	1.27E-04	
Total Mass	Rotor+stator ex.cables	W	kg	0.28	0.44	0.65	1.3	2	
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	Leadwires (4*1.5mm ²)					

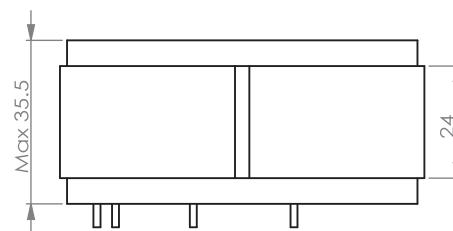
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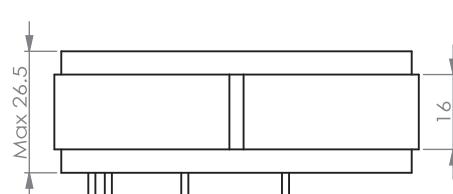
TMXSL 78-92



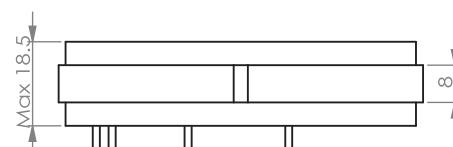
TMXSL 78-60



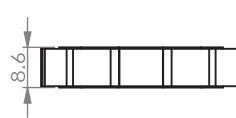
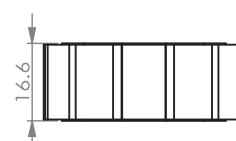
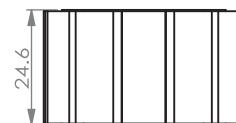
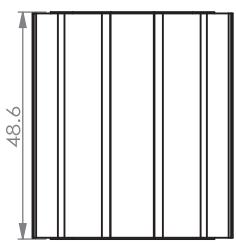
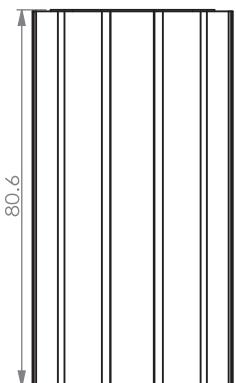
TMXSL 78-34



TMXSL 78-25

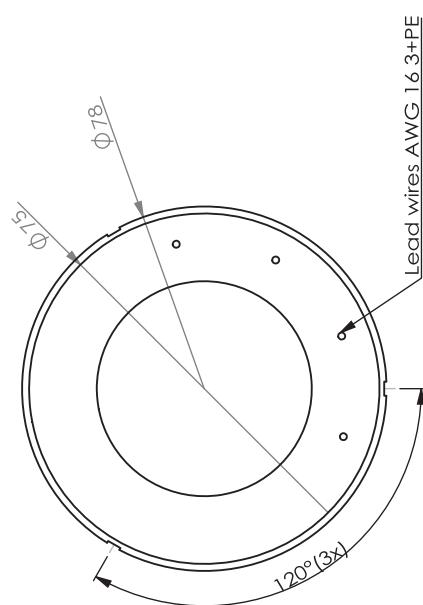
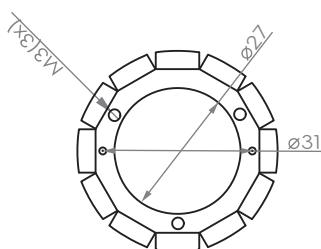


TMXSL 78-17



STATOR

ROTOR





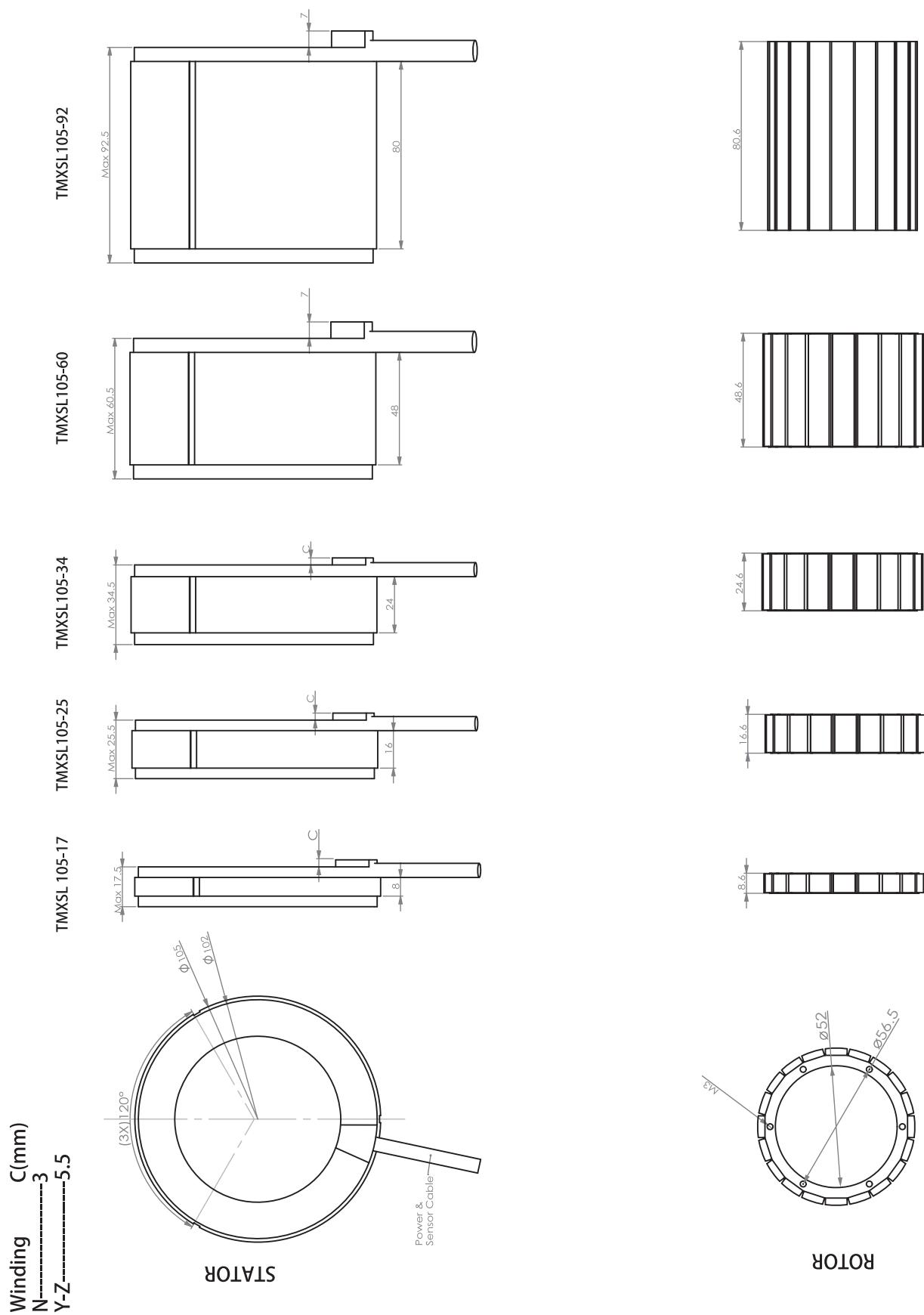
Performance														
Parameter	Remarks	Symbol	Unit	TMXSL105-17			TMXSL105-25			TMXSL105-34			TMXSL105-60	TMXSL105-92
Winding Type				N	Y	Z	N	Y	Z	N	Y	Z	N	Y
Motor type				3 phases synchronous slotless 220Vac rms (320Vdc)										380Vac rms (600Vdc)
Peak torque@20 /s increase	Magnet@25	Tp	Nm	1.20	1.2	1.2	3.2	3.2	3.2	5.4	5.4	5.4	12.0	20.0
Continuous torque	Coil@110	Tc	Nm	0.32	0.32	0.32	0.80	0.80	0.80	1.35	1.35	1.35	3.00	5.00
Maximum Speed	@Tc	nmax	rpm	20000	30000	50000	10000	20000	30000	5000	10000	20000	3000	3000
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.07	0.04	0.02	0.15	0.08	0.05	0.26	0.13	0.07	0.71	0.60
Motor Constant	Coils@25	Km	Nm ² /W	0.0009	0.0009	0.0009	0.0029	0.0028	0.0031	0.0061	0.0054	0.0058	0.0197	0.0199

Electrical														
Peak Current	Magnet@25	I _p	Arms	17.3	31.9	55.1	21.6	40.0	68.0	20.4	43.2	73.6	16.8	33.2
Max. Continuous Current	Coil@110	I _c	Arms	4.6	8.5	14.7	5.4	10.0	17.0	5.1	10.8	18.4	4.2	8.3
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	6	3	2	13	7	4	23	11	6	62	52
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	4	2	1	9	5	3	16	8	4	43	37
Resistance Per Phase	Coil@25	R _{ph}	Ω	1.75	0.55	0.18	2.50	0.75	0.24	3.81	0.96	0.31	8.62	6.08
Induction Per Phase	I<0.63I _p	L _{ph}	mh	1.61	0.56	0.16	3.00	0.75	0.25	4.99	1.25	0.37	16.01	12.75
Electrical Time Constant	Coil@25	τ _e	ms	0.9	1.0	0.9	1.2	1.0	1.0	1.2	1.3	1.2	1.8	1.9
Max. Continuous Power Loss	All coils	P _c	W	144.4	155.0	151.7	284.3	292.5	270.5	386.5	437.6	412.0	593.0	1633.5
Poles		Nmag.	nr	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0

Thermal														
Thermal Resistance	Coils to mount. Sfc.	R _{th}	°C/W	0.68	0.68	0.68	0.34	0.34	0.34	0.24	0.24	0.24	0.14	0.11
Temperature Sensor										Optional PTC 1KΩ/NTC				

Mechanical														
Stator OD		Ods	mm							105				
Rotor ID		I _{dr}	mm							52				
Rotor inertia		J _R	Kg*m ²	7.6E-05			1.5E-04			2.2E-04			4.47E-04	7.58E-04
Total Mass	Rotor+stator ex.cables	W	kg	0.32			0.62			0.96			1.93	3.12
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	6.6(4G0.5mm ²)	8.4(4G1.5mm ²)	6.6(4G1mm ²)	7.4(4G1mm ²)							

*Remark: Y Z Types can be drivered with low voltage





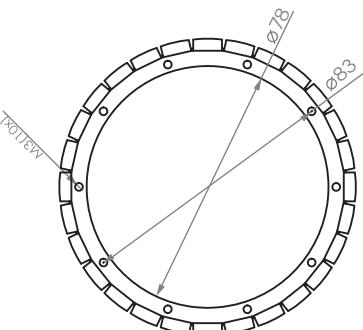
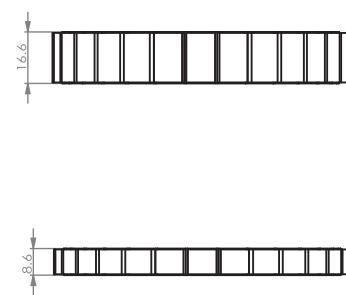
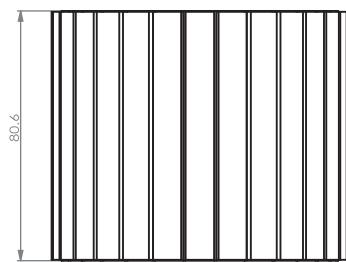
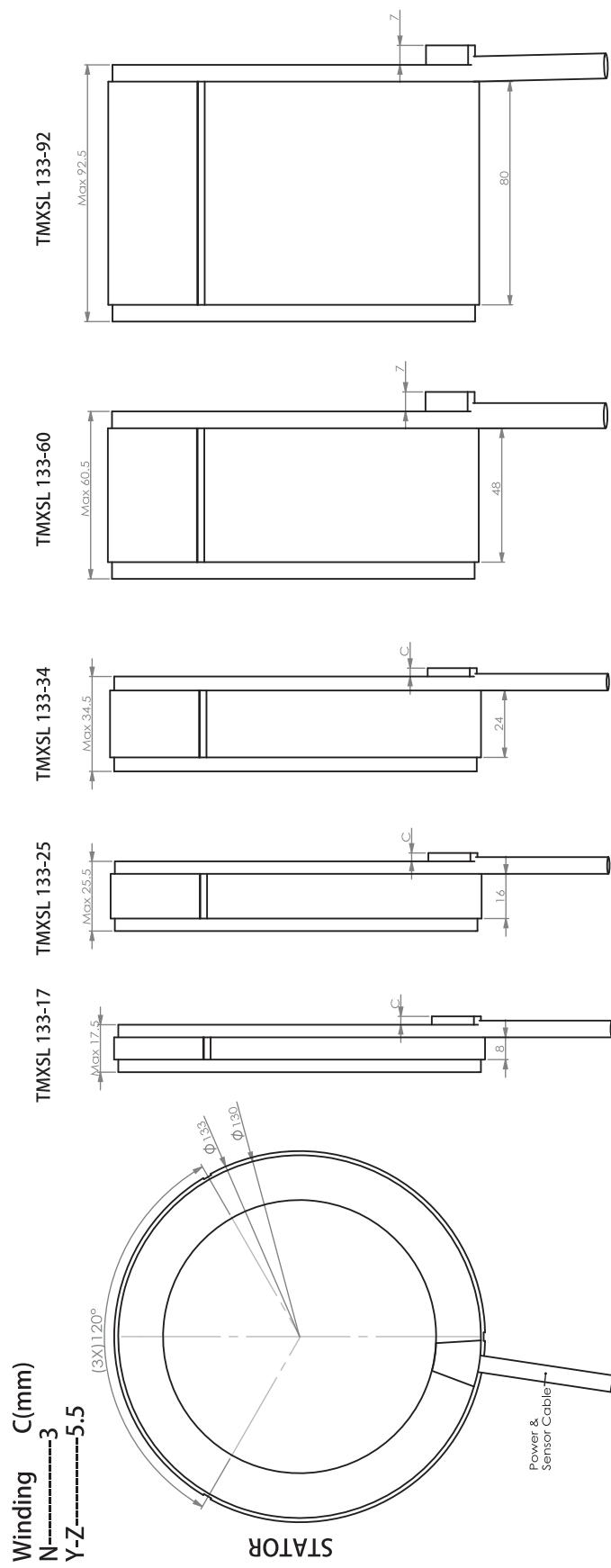
Performance																
Parameter	Remarks	Symbol	Unit	TMXSL133-17			TMXSL133-25			TMXSL133-34			TMXSL133-60		TMXSL133-92	
				N	Y	Z	N	Y	Z	N	Y	Z	N	Z	Y	
Winding Type																
Motor type	3 phases synchronous slotless (no iron core) 230Vac rms (320Vdc)												380Vac rms (600Vdc)			
Peak torque@20 /s increase	Magnet@25	Tp	Nm	2.7	2.7	2.8	6.0	6.0	6.0	10.0	10.0	10.0	22.0	22.0	36.8	
Continuous torque	Coil@110	Tc	Nm	0.7	0.7	0.7	1.5	1.5	1.5	2.5	2.4	2.5	5.5	5.5	9.0	
Maximum Speed	@Tc	nmax	rpm	14111	25501	44096	7055	12985	22280	4047	8819	15119	2835	11339	3053	
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.150	0.083	0.048	0.300	0.163	0.095	0.523	0.240	0.140	1.400	0.350	1.300	
Motor Constant	Coils@25	Km	Nm ² /W	0.003	0.003	0.003	0.009	0.009	0.009	0.017	0.015	0.015	0.054	0.051	0.124	

Electrical															
Peak Current	Magnet@25	I _p	Arms	18.0	32.0	58.0	20.0	36.8	63.2	19.1	41.7	71.4	15.7	62.9	27.7
Max. Continuous Current	Coil@110	I _c	Arms	4.5	8.0	14.6	5.0	9.2	16.0	4.8	10	17.9	3.9	16.0	7.0
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	13	7	4	26	14	8	45	21	12	121	30	112
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	9	5	3	18	10	6	32	15	9	85	21	79
Resistance Per Phase	Coil@25	R _{ph}	Ω	2.44	0.75	0.26	3.42	1.01	0.34	5.33	1.28	0.43	12.05	0.80	4.56
Induction Per Phase	I<0.63I _p	L _{ph}	mh	2.44	0.75	0.26	3.42	1.01	0.34	5.33	1.28	0.43	12.05	0.80	4.56
Electrical Time Constant	Coil@25	τ _e	ms	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Max. Continuous Power Loss	All coils	P _c	W	192.7	187.2	215.7	333.5	333.6	331.6	475.0	499.2	532.3	725.0	770.4	852.4
Poles		N _{mag.}	nr	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0

Thermal																	
Thermal Resistance	Coils to mount. Sfc	R _{th}	°C/W	0.5	0.5	0.5	0.28	0.28	0.28	0.2	0.2	0.2	0.13	0.13	0.099		
Temperature Sensor				Optional PTC 1kΩ/NTC													

Mechanical														
Stator OD		Ods	mm	133										
Rotor ID		I _{dr}	mm	78										
Rotor inertia		J _R	Kg*m ²	2.49E-04			4.86E-04			7.2E-04			1.44E-03	2.46E-03
Total Mass	Rotor+stator ex.cables	W	kg	0.55			0.955			1.37			2.75	4.3
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	6.6(4G0.5mm ²)	8.4(4G1.5mm ²)	8.4(4G1.5mm ²)								

*Remark: Y Z Types can be driven with low voltage





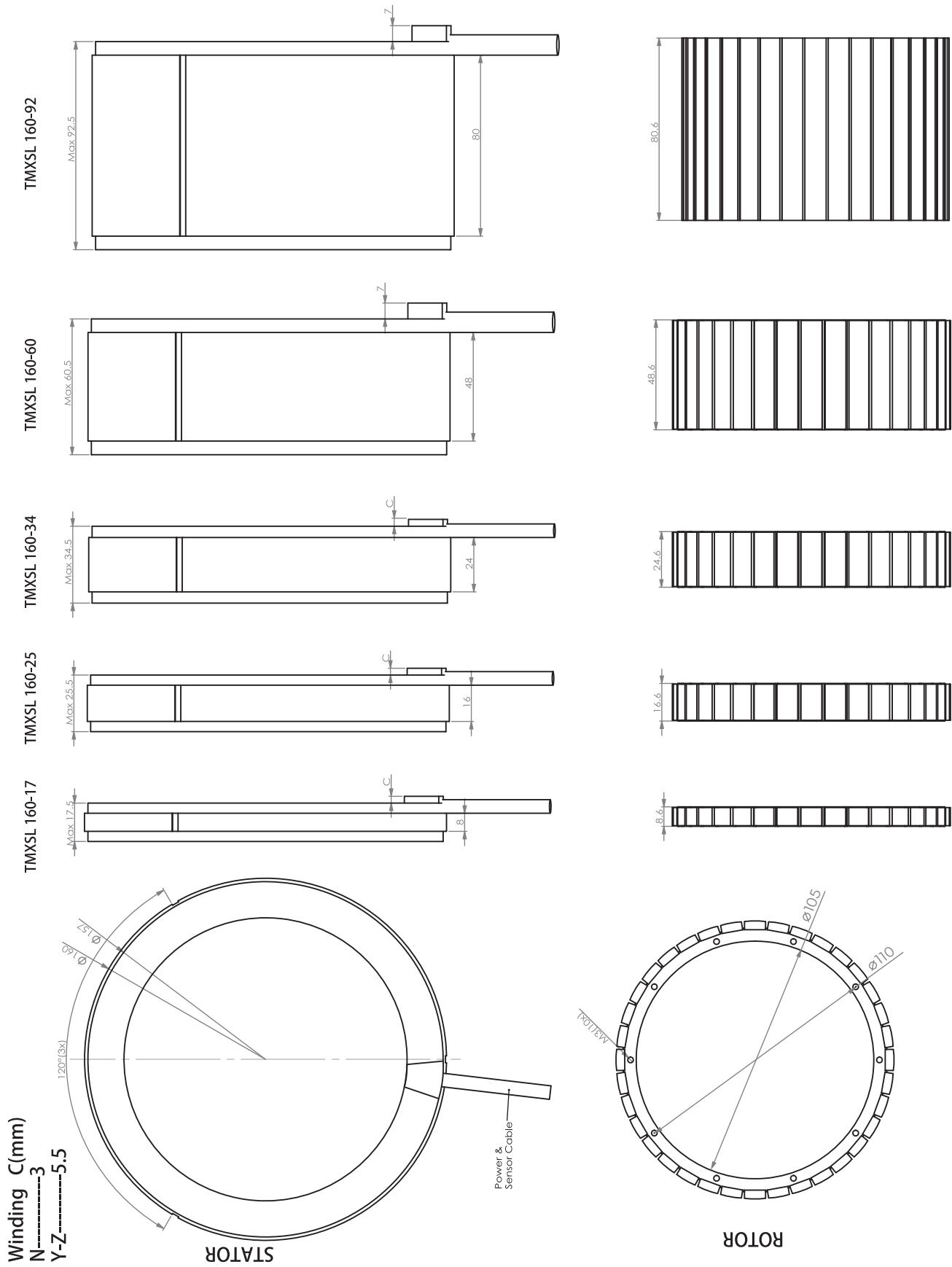
Performance													
Parameter	Remarks	Symbol	Unit	TMXSL160-17			TMXSL160-25			TMXSL160-34		TMXSL160-60	TMXSL160-92
Winding Type				N	Y	Z	N	Y	Z	N	Z	N	Y
Motor type	3 phases synchronous slotless (no iron core)			230Vac rms (320Vdc)			380Vac rms (600Vdc)						
Peak torque@20 /s increase	Magnet@25	Tp	Nm	4.1	4.1	4.1	9.7	9.7	9.7	15.9	15.0	36.4	60.8
Continuous torque	Coil@110	Tc	Nm	1.03	1.03	1.03	2.43	2.43	2.43	3.98	3.75	9.10	15.20
Maximum Speed	@Tc	nmax	rpm	8819	15679	26458	4410	7898	13656	2453	9407	1725	1036
Motor Torque Constant	Up to Ic	Kt	Nm/Arms	0.240	0.14	0.08	0.48	0.27	0.16	0.86	0.23	2.30	3.83
Motor Constant	Coils@25	Km	Nm ² /W	0.006	0.006	0.007	0.018	0.018	0.018	0.036	0.031	0.114	0.625

Electrical													
Peak Current	Magnet@25	I _p	Arms	17.2	30.5	51.5	20.3	36.3	62.7	18.4	66.7	15.8	15.9
Max. Continuous Current	Coil@110	I _c	Arms	4.3	7.6	12.9	5.1	9.1	15.7	4.6	16.7	4.0	4.0
Back EMF Phase to Phase peak	25 +/-10%	K _{ep}	V/krpm	21	12	7	41	23	13	74	19	198	330
Back EMF Phase to Phase RMS	25 +/-10%	K _e	V/krpm	15	8	5	29	16	9	53	14	140	233
Resistance Per Phase	Coil@25	R _{ph}	Ω	3.15	0.95	0.31	4.37	1.30	0.44	6.87	0.55	15.49	5.68
Induction Per Phase	I<0.63I _p	L _{ph}	mh	3.78	1.24	0.40	6.12	1.95	0.66	10.99	0.88	26.33	16.47
Electrical Time Constant	Coil@25	τ _e	ms	1.2	1.3	1.3	1.4	1.5	1.5	1.6	1.6	1.7	2.9
Max. Continuous Power Loss	All coils	P _c	W	226.3	215.7	200.4	436.8	416.2	422.7	568.4	595.8	945.4	348.9
Poles		Nmag.	nr	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0

Thermal													
Thermal Resistance	Coils to mount. Sfc	R _{th}	°C/W	0.43	0.43	0.43	0.23	0.23	0.23	0.17	0.17	0.1	0.06
Temperature Sensor				Optional PTC 1kΩ/NTC									

Mechanical													
Stator OD		Ods	mm	160									
Rotor ID		I _{dr}	mm	105									
Rotor inertia		J _R	Kg*m ²	5.7E-04		1.1E-03		1.6E-03		3.36E-03		5.75E-03	
Total Mass	Rotor+stator ex.cables	W	kg	0.65		1.15		1.6		3.3		5.5	
Power Cable Type	length 0.5m	Diameter	mm(mm ²)	6.6(4G0.5mm ²)	8.4(4G1.5mm ²)	8.4(4G1.5mm ²)							

*Remark: Y Z Types can be driven with low voltage





ITG Linear Motor

Suzhou ITG Linear Motor Co., Ltd.

Address: Floor 4, Building 7#, No.26, Qinghua
Road, Phase II of Science&Technology Innovation
Park, Xushuguan Town, SND, Suzhou
Email : itgmotor_sz@126.com
Website : www.itg-motor.com
Phone : (+86) 139 1403 3275



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